

HINTS TO CORRESPONDENTS.

Names and Address must accompany all letters of no attention will be paid thereto. This is for our information and not for publication.

References to former articles or answers should give date of paper and page or number of question. Inquiries not answered in reasonable time should be repeated; correspondents will bear in mind that some answers require not a little research, and, though we endeavor to reply to all either by letter or in this department, each must take his turn.

his turn.

Buyers wishing to purchase any article not advertised in our columns will be furnished with addresses of houses manufacturing or carrying the same.

price.
erals sent for examination should be distinctly
marked or labeled.

sire to protect my country residence from the of dihybridism and illustrations which explain point of land which is surrounded by water. House is built upon rocks with a covering of the great mass of facts which have been acabout six feet of earth, about 18 feet above cumulated of late years by biologists, it gives normal high tide; the drain and soil pipes are being constantly covered by water. The house is a wooden structure (four-story), with a concrete foundation, having doors and windion. dows screened with copper wires. The roofs  $\mathbf{S}_{\mathbf{TEAM}}$ and drain pipes are made of copper. Have several dormer windows and two projecting chimneys. Height of house about 60 feet at its highest point. I propose to erect a 70-foot flagpole distant about 125 feet from the house, imbedded in a rocky cement foundation, which flagpole I propose to protect with a braided or many-strand copper conductor tipped by an iron rod having the usual gold-pointed lightning rod. The flagpole wire to be properly grounded or imbedded in moist earth. Some authorities claim that this would be the best possible protection against lightning. What I desire to know is, would you also protect the several prominent projecting or angular points of the house with a similar lightning rod and conductor, and should these latter be insulated from house proper, or should they be grounded on the house structure as advised by some western lightning-rod experts? I fully understand the physics of a discharge of lightning. The only question arising is: Should the conductor be insulated from or grounded on the house structure proper? Do I need extra lightning- ${\tt rod}$  precautions, because of the fact of the protected flagpole? A. If we had your house we should place upon all gables, and high points of the roof, rods rising 3 to 4 feet Experiments on the Flow of Steam, followed, above the roof, and over the chimney tops a curved copper wire across each way from corner to corner. All these should be connected to the copper of the roof, and so by way of the roof and drain pipes with the water. should also carry the stranded conductor from the flagpole into the water, as you perhaps plan to do. Lightning rods do not need to be insulated from the building, but should be closely connected to it. Of what use can a small glass insulator be in keeping electricity from the building four inches, perhaps, away when it has already overcome the resistance of a half mile of air? The flagpole does not afford sufficient protection to the house. No one lightning rod can protect a house of any

(10540) C. B. T. asks: I have been trying to make a touch spark coil for a gasoline engine but it fails to give a spark much larger than the batteries alone. I took a thin brass pipe filled with iron wires for my core, 6 inches long by 11/4 inch diameter, then forced on two wooden ends and wound on four pounds No. 14 magnet wire in the usual manner. It makes just as large a spark on snapping the wires apart, with the core out as with it in. I know the batteries are all right because they give a fine spark with a factory made coil. Could the trouble be with the brass tube? Could you suggest a cause of the trouble? Also have you any copies of "Home Mechanics for Amateurs," and at what price A. The trouble with your coil probably lies in When the current passes and is interrupted in the primary currents are generated in the brass tube which act to destroy the action of the current upon the secondary. Such a tube is commonly used in a medical coil, to cut down the current and enable one to adjust it to suit the case under treatment. If the tube were split along one side the trouble would disappear. It is not usual to have a metal tube for winding the coils. Hard rubber, wood or paper is commonly used. We send "Home Mechanics" for \$1.50.

(10541) H. P. A. asks: Will you please give directions for making a spark coil for gas lighting? Upon what principle does such a spark coil act? A. A spark coil for gas lighting may be made from the following data Core, 8 inches long of No. 18 soft iron wire in straight pieces. Cover with brown paper and shellac. Put wooden ends firmly upon the

core to act as ends of the spool for the winding. Wind 13 layers of No. 16 double cottoncovered copper magnet wire in even layers on the core. This coil with 3 to 5 dry cells will give a fat spark on breaking the circuit. Such a coil acts by self-induction. When the circuit is made, a current flows through the coil from the battery, and an induced current flows through the same coil, but in the opposite direction to the battery current. When the battery current is interrupted, an induced current is produced in the coil in the same direction as the battery current. These two currents in the same direction produce the strong spark which is seen when a current through a coil is interrupted.

### NEW BOOKS, ETC.

the same.

Special Written Information on matters of personal rather than general interest cannot be expected without remuneration.

Scientific American Supplements referred to may be had at the office. Price 10 cents each.

Books referred to promptly supplied on receipt of price.

That Mr. Punnett's admirable little book

on Mendelism should have passed to a second edition speaks well for the rapid advance which the new ideas of breeding, heredity, and (10539) E. H. asks: Would you kindly the origin of species have made in recent advise me, through your notes and queries years. This reprint differs from the original column, relative to the following, viz.: I de-book in so far as it contains a new discussion effects of lightning. My house is located on a this series of phenomena. Although so small a book can hardly discuss with thoroughness a very clear, straightforward explanation of a 6 feet under ground and drain into the water, law which was discovered long before Darwin advanced his epoch-making views, and the correctness of which is only now receiving recog-

> STEAM TURBINES. PRACTICE AND THEORY. By Lester G. French. Brattleboro, Vt.: The Technical Press. 8vo.; cloth; 418 pages, ill. Price, \$3.

> It is during the last five years only that the steam turbine has been raised to a degree of efficiency that makes it of commercial value. For the nine years previous to July, 1906, Mr. French was editor-in-chief of Machinery. so that his knowledge of turbines covers all the questions that arose during the entire period of their active development. The book commences with a chapter on Steam Turbine Principles, showing in an easily understood way how the energy of steam in a jet is arrested and appropriated by turbines of the distinctive The second chapter illustrates some of the Early Steam Turbines, and is designed to acquaint would-be inventors with what has been already attempted and accomplished, and to warn them from alluring but misleading paths. Several chapters descriptive of the different types are followed by 89 pages devoted to Steam Turbine Performance, giving the results of various tests, comparisons with the performance of reciprocating engines and considerations of the effect of vacuum and superheating. Chapter IX is a compilation of various after a consideration of Steam and its Properties, by a chapter of Calculations on the Flow of Steam. These chapters, with that on Turbine Vanes, are necessarily somewhat mathematical, but the difficulties have been smoothed away as much as possible. A short chapter treats of Bodies Rotating at a High Speed, explaining the problems involved in balancing, and Efficiency and Design, the Commer cial Aspect of the Turbine, Care and Management, Condensing Apparatus, and the Status of the Marine Turbine receive consideration in separate chapters. The book closes with a statement of the status of marine turbines, and has an apppendix containing curves showing the kinetic energy of a steam jet in footpounds, the velocity of a steam jet, and tables the properties of saturated steam. book as a whole is not above the comprehension of the average reader and will convey to its student an excellent grasp of the principles involved in turbine engineering and what has been done toward their application.

#### INDEX OF **INVENTIONS**

For which Letters Patent of the

United States were Issued for the Week Ending May 21, 1907.

AND EACH BEARING THAT DATE

[See note at end of list about copies of these patents.]

| Accounting apparatus, J. S. Caldwell   | 854,402            |
|--|--------------------|
| Addressing and printing machine, envelo                                      | 854.n41 i          |
| Air brake pistons and cylinder heads, vice for holding, W. S. Scott          | 854,242            |
| Air compressor, automatic tidal, W. Webber                                   | $\sim 854.0090$    |
| Air compressor combined with an explicative motor, A. Michelin               | 854.371            |
| Air, heating and humidifying, W.   | 854.2701           |
| Air ship, E. Baumann   | C.                 |
| Burnell  | 854,461<br>ion     |
| of aromatic, C. Mettler, reissue<br>Alleys, manufacture of, G. E. Buttenshaw |                    |
| Armature, magneto. T. Hubert   | 854, 121           |
| Assembling apparatus, N. Marshall<br>Assorting device, Howell & Duff         | 854,097            |
| Automatic gage, P. M. Freer  | 854,181<br>854,530 |
| Automobile life guard or fender, B.  | F. 854 162         |



Star" Food and Power Screw Cutting Cross Lathes FOR FINE, ACCURATE WORK Send for Catalogue B.
SENECA FALLS MFO. CO.
695 Water Street,

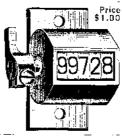
Engine and Foot Lathes
MACHINE SHOP OUTFITS, TOOLS AND
SUPPLIES. BEST MATERIALS. BEST
WORKMANSHIP. CATALOGUE FREE
SEPASTAN LATHE CO. 120 CHILDREN St. Circles 10.

SEBASTIAN LATHE CO., 120 Culvert St., Cincinnati, O. Foot and Power and Turret Lathes, Plan-SHEPARD LATHE CO., 133 W. 24 St. Cincinnati, O.

## Veeder Counters

to register reciprocating movements or revolu-tions. Cut full size.

Booklet Free VEEDER MFG. CO. 18 Sargeant St. Hartford, Conn. Cyclometers, Odometers Tachometers, Counters and Fine Castings.





# THE CLIPPER CUP Its triangular shape prevents entangling and gives three times the capacity of any other Clip for attaching papers together. Best & Cheapest. All Stationers.

CLIPPER MFG. CO., 401 West 124th St., New York, U.S.A. e box of 100; or 20c. for clips and desk tray.



**B. F. BARNES MACHINE TOOLS** before placing orders. The Tool here illustrated is our 20-inch Drill, and we have many other sizes to make a very complete line, including Multiple Spindle Drills. If interested in the latest Tools for reducing costs of production, let us tell you what we have. Ask for Catalog 8. B. F. BARNES CO. Rockford, III.

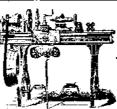
European Branch 149 Queen Victoria St., London, E. C.

### BARKER MOTORS

Reliable.-11/4 to 10 H. P--Economical

Their perfect operation and reli-ability are due to common sense mechanical ideas and good construc-tion. While low in price, they are made of best materials with careful attention to details.

C. L. BARKER, NORWALK, CONN.



GUNSMITHS, TOOL MAKERS, EXPERI-MENTAL & REPAIR WORK, ETC.

From 9-in. to 13-in. swing. Arranged for Steam or Foot Power, Velocipede or Stand-up Treadle. Send for Lathe Catalog. W.F. & JNO. BARNES CO.
Established 1970 1999 Ruby St., Rockforp, LL

Pipe Cutting and Threading Machine For Either Hand or Power

For Either Hand or Power

This machine is the regular hand machine sup, with a power base, pinlon, countershaft, etc., can be worked as an ordinary power machine or taken from its base for use as a hand machine. Pipe ¼ in. to 15 in. diameter handled easily in small room. Illustrated catalogue—price list free on application.

THE CURPILS 2. CURPILS CO. THE CURTIS & CURTIS CO. dgeport, Conn. Branch Office, 60 Centre St., N.Y.



THE "LEADER." 12 H. P. Gasolene Auto-Marine Engine Built like a watch. Beautifully Finished. Accurately Constructed. Light, Strong, Reliable, and Noiseless in operation. Suitable for launches from 15 to 19 feet in length. Price complete, 875 net. no discount. Thoroughly guaranteed. For the peak Control. Complete asscriptive Catalog upon application. Manufactured by

CLAUDE SINTZ, 292 S. Front St., Grand Rapids, Mich.

# **Automatic Water Supply** Most economical, reliable and efficient. If you have running water the Niagara engines will elevate 35 feet for each foot fall obtainable from spring, brook, or river, delivered to any distance.

Niagara Hydraulic Engine Co.





### Make Your Own Fertilizer at Small Cost with



WILSON'S PROSPHATE MILLS From I to 40 H. P. Also Bone Cutters, hand and power, for the poultrymen; grit and shell mills, farm feed mills, family grist mills, scrap cake wills. Send for our catalog. wills, farm feed mills, family grist mills, scrap cake wills, Send for our catalog.

Send for our catalog.

Wilson Bros., Sole Mfrs., Easton, Pa.

Corp shocking mechanism, J. E. Simmonds. 854,059

|     | June 1, 19  | 907.                          |
|-----|---|-------------------------------|
| 1   | Automobile suppling goar A Crooping   | 954 910                       |
|     | Automobile running gear, A. Groenig Automobile steering gear socket, H. T. Cameron Awl, sewing, L. G. & C. P. Carillon  | 854,56 <b>6</b>               |
|     | Awl, sewing, L. G. & C. P. Carillon<br>Axle, E. G. Hartle   | 854,147<br>854,212            |
|     | Axle, jointed spindle, M. Bideau  | 854,451<br>854,128            |
|     | Bag holder, O. Cronholm   | 854,077<br>853,972            |
| l   | Baking utensil, cake and pie, L. Nelson Baling press, C. W. Field   | 854,592<br>854,345            |
|     | Baling press, J. S. Tuttle  | 854,454<br>854,678            |
|     | eron Awl, sewing, L. G. & C. P. Carillon. Axle, E. G. Hartle Axle, jointed spindle, M. Bideau. Bag fastener, H. Tueckmantel Bag bolder, O. Cronholm Bait, artificial, E. A. Grout Baking utensil, cake and pie, L. Nelson. Baling press, C. W. Field Baling press, C. E. Bower Baling press, J. S. Tuttle Barn and shed, wooden, von May & Werkenthin Barrel and receptacle, H. S. Reynolds. Basin and bath tub attachment, Steiner &   | 854,514<br>854,237            |
| '   | Basin and bath tub attachment, Steiner & Evans Battery plate and making same, J. Bijur. Beam, structural I, H. F. Vosbardt. Bearing, antifriction, T. Fox. Bearing, ball, H. B. Keiper. Bed and couch, combined, D. T. Ween. Bed, baby folding, N. P. Thompson. Bedstead, metallic, J. & H. J. Brookes. Belt stretcher, S. F. Esbelman Beryllia from alumina and iron, separating, Bran & Van Oordt Birdler, loose leaf, J. C. Dawson. Bill hook, E. D. Conklin Binder, loose leaf, J. C. Dawson. Binder, loose leaf, J. C. Dawson. Binder, loose leaf, T. E. Heeter Binder, loose leaf, T. E. Bese Drill bit.                    | 854,184                       |
|     | Battery plate and making same, J. Bijur. Beam, structural I, H. F. Voshardt   | 854,326<br>854,391            |
| ٠   | Bearing, antifriction, T. Fox   | 854,573<br>854,505            |
| :   | Bed and couch, combined, D. T. Owen<br>Bed, baby folding, N. P. Thompson  | 854,175<br>854,441            |
| :   | Belt stretcher, S. F. Eshelman  | 854,343                       |
| ì   | ing, Bran & Van Oordt   | 854,560<br>854,599            |
|     | Bill hook, E. D. Conklin  | 854,197<br>853,962            |
| ٠   | Binder, loose leaf, Dawson & Heeter<br>Binder, loose leaf, T. E. Heeter   | 853,963<br>853,975            |
| il  | Binder, loose leaf, D. S. Baird   | 854,622<br>854,074            |
| Ц   | Bit. See Drill bit. Bleaching, sterilizing, or conditioning agent, producing a, S. Leetham Boat, submarine, L. Y. Spear Boat, submarine, J. M. Cage Bobbin turning apparatus, R. M. Goodnow. Boiler hanger, T. C. Best Boiler hanger, T. C. Best Boiler banger, T. C. Best Book back, loose leaf, W. J. Schultz Book bolder, reference, N. H. Fulton. Boot and shoe, F. R. Duncan Bottle closure, J. Slonka Bottle or container, cellular, C. S. Jackson. Bottle washing and scrubbing mechanism, W. Seidel   | 854 508                       |
|     | Boat, submarine, L. Y. Spear<br>Boat, submarine, J. M. Cage   | 854, <b>00</b> 4<br>854,146   |
|     | Bobbin turning apparatus, R. M. Goodnow. Boiler hanger, T. C. Best  | 854,693<br>854,143            |
|     | Boilers, hand hole plate for, R. C. Stevens.<br>Book back, loose leaf, W. J. Schultz  | 854,061<br>854,181            |
|     | Book holder, reference, N. H. Fulton<br>Boot and shoe, F. R. Duncan   | 854,414<br>854,571            |
| i   | Bottle or container, cellular, C. S. Jackson.   | 854,357<br>854 201            |
| i   | Bottle washing and scrubbing mechanism, W. Seidel   | 854,535                       |
| i   | Bottle washing machine, R. G. Nash<br>Bottle wire cutter, J. A. Goebler   | 854,173<br>853,969            |
| ŀ   | Bottles and the like, machine for washing, R. G. Nash   | 854,172                       |
| . ! | Bottle stopper, A. M. Bawaras, J. Bottle washing and scrubbing mechanism, W. Scidel Bottle washing machine, R. G. Nash. Bottle wire cutter, J. A. Goebler Bottles and the like, machine for washing, R. G. Nash Brake shoe key, D. H. Fairbanks Bridge, portable, F. Charron Bridle, F. A. Stimson Briquets from coal, peat, and bog earth, manufacturing, J. Buss Brooder, Meacher & Montgomery Broom rack, O. C. Fletcher Brush, fountain, H. Nothe Buggies, foot rest for, J. B. McCarty. Buggy storm front, M. W. Beardsley Building block, F. W. Oelschlaeger Building block mold, hollow, W. J. Faulk- ner Building construction, clip for metal, W.  | 854,475<br>854,329            |
| ĺ   | Briquets from coal, peat, and bog earth,  | 854,677<br>854,565            |
|     | Brooder, Meacher & Montgomery   | 854,565<br>854,587<br>854,084 |
| 1   | Brush, fountain, H. Nothe   | 854,231<br>854,103            |
|     | Buggy storm front, M. W. Beardsley<br>Buggy top, lever actuated, A. Groenig   | 854,324<br>854,211<br>854,708 |
|     | Building block, F. W. Oelschlaeger<br>Building block mold, hollow, W. J. Faulk-   | <b>854,70</b> 8               |
|     | ner Building construction, clip for metal, W. Goss  | 854,692                       |
| .   | Butter and fats, apparatus for melting  | 854,209                       |
|     | Butter, manufacture of process, R. Roos<br>Button, W. S. Osborn   | 854,383<br>854,233            |
| ļ   | Button, collar, A. Gaines   | 854,575<br>854,569            |
|     | Calendar, J. E. Treat   | 854,127<br>853,959            |
| Ì   | Can. See Oil or gasoline can.<br>Can filling machine, C. H. Ayars   | 854,683                       |
|     | Can opener, H. Rutt Cane cutting and conveying machine,   | 854,434                       |
|     | Sugar, H. G. Ginaca Cane cutting machine, sugar, H. G. Ginaca Canistar soan powder H. C. Fairchild  | 853,967<br>854 411            |
|     | Car, S. Otis  | 854,701<br>854,249            |
| 1   | Car, convertible, J. A. Brill   | 854,687<br>854,444            |
| 1   | Building construction, clip for metal, W. Gosa  Butter and fats, apparatus for melting and purifying, C. A. Janson  Butter, manufacture of process, R. Roos. Button, W. S. Osborn  Button, collar, A. Gaines. Cabinet, kitchen, I. O. Curtice Calendar, J. E. Treat Calendar, J. E. Treat Calendar, J. E. Treat Calendar, Hunar, G. Casale Can. See Oil or gasoline can. Can filling machine, C. H. Ayars Can opener, H. Rutt Cane cutting and conveying machine, sugar, H. G. Ginaca Can ecutting machine, sugar, H. G. Ginaca Canister, soap powder, H. C. Fairchild Car, S. Otis Car, C. Otis Car, Convertible, J. A. Brill Car coupling, E. O. Warner Car door, grain, T. Leonard Car door mechanism, dump, D. H. Foreman Car draft gear, railway, C. T. Westlake | 854,049<br>854,564            |
| .   | Car door mechanism, dump, D. H. Fore-   | 854,639                       |
|     | Car door magher, R. Bullard Car door mechanism, dump, D. H. Foreman Car draft gear, railway, C. T. Westlake Car frame, passenger and like, A. Christianson, Car, passenger and like, A. Christianson, Car, railway, S. Otis Car traffic system, motor, R. T. Yates Car underframe, metallic, J. M. Hansen. Car underframe, passenger and like, A. Christianson Cars, electric lighting system for railway, W. J. Bohan Cars, metallic compartment construction for passenger and like, A. Christianson Carbonating apparatus, liquid, Twitchell &  Oconnor Carbureter, J. W. Smith  | 854,132                       |
| ı   | Son   | 854,404                       |
| ١   | Car, railway, S. Otis   | 854,405<br>854,305            |
|     | Car traffic system, motor, R. T. Yates<br>Car underframe, metallic, J. M. Hansen  | 854,261<br>854,349            |
|     | Christianson  | 854,403                       |
|     | W. J. Bohan   | 854,072                       |
|     | for passenger and like, A. Christian-   | 854,406                       |
|     | O'Connor I W Smith  | 854,390<br>854,246<br>854,604 |
| .   | Carbureter, H. M. Reichenbach   | 854,6 <b>0</b> 4<br>854,556   |
|     | Cart, log, J. A. Perry  | 854,601<br>854,017            |
| .   | Casting and conveying machine, W. McVay Cattle guard, Ellis & Finnell   | 854 520                       |
|     | Ceiling mold, J. B. Blaw 853,955,<br>Cellulose ester, H. S. Mork  | 854,083<br>853,957<br>854,374 |
|     | Carbonating apparatus, liquid, Twitchell & O'Connor Carbureter, J. W. Smith Carbureter, H. M. Reichenbach Carrier, G., W. G., & M. J. Beatty Cart, log, J. A. Perry Cartridge pocket. F. R. Batchelder. Casting and conveying machine, W. McVay Cattle guard, Ellis & Finnell Ceiling mold, J. B. Blaw Ceiling mold, J. B. Blaw S53,955, Cellulose ester. H. S. Mork Cement, manufacture of hydraulic, B. Enright Cement tiles, posts, pickers, etc., machine   | 854,342                       |
| -   | for making, C. D. Schroeder   | 854,000                       |
| l   | Chair, R. Matthews  | 853,956<br>854,298            |
| i   | Chair fan attachment, A. Thompson   | 854,544<br>854,634<br>854,521 |
| 1   | Chimney and ventilating shaft top and the like. A. Holtzhener   | 854,521<br>854,291            |
| j   | Chimney cleaner, O. N. Miller   | 854,101<br>854,240            |
|     | Cigarette making machine, L. B. Baron<br>Circuit closing device, F. W. Erickson   | 854,140<br>854,205            |
|     | Clasp, C. H. Phillips   | 854,254<br>854,430<br>854,633 |
| ı   | Clock movement, C. T. McClintock  | 854,633<br>854,518<br>854,267 |
| 1   | Closet bowl and sink connection, J. M. Hayden   | 854,695                       |
| 1   | Clothes line hanger, F. W. Steuer   | 854,611<br>854,568<br>854,402 |
| ļ   | Hayden  Clothes line hanger, F. W. Steuer Clothes line support, F. Clark Cluster socket, G. A. Harter Clutch, B. F. Reichenberger Clutch magnetic. A Pick   | 854,493<br>854,529<br>854,107 |
| 1   | Clutch, stay bolt, W. Jones   | 854,169<br>854,139            |
| 1   | Coal cutting machine, F. Stiepel<br>Cock and faucet, A. Ullmann   | 854,612<br>854,●●7            |
| ļ   |   | 854,108                       |
| ļ   | Cock and water heaters, water, R. C. Simpson  | 854,538                       |
| ļ   | G. Allender   | 854,394<br>854,583            |
|     | Coloring and tanning apparatus, C. J. Glasel  | 854,415                       |
|     | Comb, J. G. Higgins   | 854,498<br>854,156            |
| ;   | generating and storing products of,   | 954 466                       |
| ١   | Glasel  Comb. J. G. Higgins Combustion, conducting, B. E. Eldred  Combustion under pressure, apparatus for generating and storing products of, T. H. Cole  Commutator switch, E. B. Jacobson  Compass bandle adjusting device, O. G. Mayer  | 854,466<br>854,039            |
|     | Mayer   | 854,586<br>854,130            |
| •   | Mayer and a woulding weree, O. G. Mayer Concrete block machine, W. W. Verner Concrete mixer, C. L. Balewin Concrete wall form, O. F. Mann Condenser, W. S. Johnson Condenser, electric, I. Moscicki Conduit, frost proof, H. H. Macomber Cantroller operating means A. J. Brown   | 853,945<br>854, <b>0</b> 98   |
| ļ   | Condenser, W. S. Johnson  | 854,650<br>854,662<br>854,366 |
| ;   | Controller operating means, A. J. Brown<br>Conveying apparatus. I M Henricks  | 854,688<br>853,976            |
| !   | Controller operating means, A. J. Brown Conveying apparatus, I. M. Henricks Conveying loads between points of varying distance, apparatus for, W. Mollier Copy holder attachment, T. E. Ford  | 854, <b>●</b> 52              |
| . ! | Copy holder attachment, T. E. Ford  | 854,478                       |