## Valuable Books!

Compressed Air
Its Production, Uses, and Applications By GARDNER D. HISCOX, M.E解 "Mechanlcal Movements, Powers,




 date of paper and page or number of question.
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price. price.
$\begin{gathered}\text { Minerals } \\ \text { marked or for examination should bed. }\end{gathered}$
listinctls
(9292) S. N. S. asks: Suppose oṇe is using 1 kilowatt of electricity to heat a room about how many pounds of anthracite coal per
hour, burned in an ordinary stove, would it take to produce the same amount of heat? A
The perfect combustion of 0.235 pound carbo will produce 1 kilowatt hour of electrical en ergy. This is theoretical. No figure of val can be given for "anthracite burned in an ordi-
nary stove" since there are all sorts nary stove" since there are all sorts of coal
and all sorts of stoves. Authorities differ, but 16 per cent is a liberal allowance for the
heating value of coal burned in an ordinary heating value of coal burned in an ordinary coal
(9293) E. P. asks: Can you through the columns of your valuable journal give an idea of haw to sharpen the pollts of diamond 1-16-inch diameter, and how they are turned up true? We have a great many drills in operation and often one or more get dull and
the delay of sending them away will pay the firm to put in apparatus for doing the work,
and if I had only an idea of how done would soon experiment. A. For putting a cutting edge on small diamond drills, you will need a small soft steel lap, about five inches diameter,
run at about 200 revolutions per minute. The small the lap to be fed ocast in ill but little oil to prevent waste, hold the drill to the lap lightly, as in grinding on an emery wheel.
(9294) J. S. C. asks: 1. How many pounds of compressed air could be put in a smant brass tank $1-16$ inch thick, 6 inches
long, 3 inches wide, 3 inches high, soldered with silver solder? A. If the tank is strong enough to bear 75 pounds pressure per square inch, you can put in six volumes of air welgh-
ing $23-100$ of an ounce. 2 . What is the formula for determining the 2. What is the formThirteen cubic feet of air weighs 1 pound. The capacity of the box is 54 cubic inches or $1-32$ of a cubic foot $\times 6$ volumes $=6-32$ cubic foot
$\div 13=6-416 \times 16$ ounces $=6-26$ ounce or 0.23 of an ounce. 3. If I should put a safet valve on the above tank what would have
be the length of the lever, how far from the end would fulcrum have to be placed, how far from the fulcrum would weight have to be
placed, and what should be the weight? Give formula. A. The size of safety valve need be
no more than $\%$ inch diameter made by the no more
formula:
$W 1+w g+V 1$
$P=\begin{gathered}A 1 \\ \mathrm{P}=\text { air pressure } \\ \text { per square inch }\end{gathered}$
$P=$ air pressure per
$W=$ weight of ball.
$w=$ weight of lever.
$\nabla=$ weight of valve and spindle.
$1=$ distance between valve center and fulcrum.

## All in inches.

(9295) M. N. H. asks: Would thank you to let me know if there is any substance 1/8 inch thick or thinner that will insulate anything against which magnets can be placed that will prevent the magnets from being attracted toward each other if you would place a magnet on each slde of a thin sheet of same? Any information you can give me on the sub-
ject will be very thankfully recelved. A. There is no substance which can prevent two magnets from attracting each other when plac-
ed between the two magnets. Iron is the only screen for magnetism and that because it offers an easier path for magnetism than air offers. If two magnets were placed on oppo-
site. sides of a piate of iron each would convert the iron into a magnet and both would adhere firmly to it. This is not what we understand yout to
(9296) J. W. K. asks: 1. What causes The Fata Morgana is the name by which the mirage was known. It is an optical inusion
produced by unequal heating of the air near produced by unequal heating of the air near
the surface of the earth and above it. The the surface of the earth and above it. The the angle of refraction finally becomes larger

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reflected, cbanging its direction so as to make
it enter the eye as if coming from a very it enter the eye as if coming from a very
different direction from the real direction of different direction from the real direction of
the object. Many textbooks of physics give the object. Many textbooks of physics give
illustrations of this. You can find it in Ganot, illustrations of this. You can find it in Ganot,
which we can send you for $\$ 5 . \quad 2$. W.bat causes the Aurora Borealis? A. It is gen-
erally accepted by scientific men that the erally accepted by scientific men that the
aurora is due to the passage of electric currents througb the upper air, where the density of the air is about the same as in a Geissler tube. 3. What caused the dark day on May 19 ,
1780 A. We do not know what caused the dark 1780 A . We do not know what caused the dark day, but believe that it was no different from
the days now when it is necessary to light the days now wben it is necessary to light lamps at midday. The cause of the dark days
at present is dust in the upper air. The use of soft coal produces this in some places, forest soft coal produces in otbers, and volcanoes in others.
(9297) J. S. P. says: A glue factory and brewery are located witbin one bundred yards of each otber. The glue factory manu-
factures a first-class, almost odorless, glue from factures a first-class, almost odorless, glue from
beef bide stock carefully prepared and purified in quicklime water. The vapor generated durin quicklime water. The vapor generated dur-
ing the boiling process passes out through openings in the roof of the glue factory as bigb as the brewery. Is it probable that the odor from the manufacture of glue would in any way affect the quality of the beer made in the said brewery? Would the odor above referred to bave a tendency to cause the beer made in the
above-mentioned brewery to become what is above-mentioned brewery to become what is
known as "ropy beer" $\%$ A. At the distance known as "ropy beer"? A. At the distance
of one hundred yards and beight of the ventiof one bundred yards and beigbt of the venti-
lators of the glue-boiling vats, in a calm, or the lators of the glue-boiling vats, in a calm, or the
wind blowing the vapors away from the brew ery, there should be no odor from the glue facery, there should be no odor from the glue fac-
tory, and no barm done to the beer in any condition of its manufacture. The only possible barm may come with a strong wind blowing from the glue factory directly across the brewery, bringing a strong odor to the masb or mixing tubs, in which case there is probably an alsorption of the odor by the cold liquids, but not by bot liquids, as the vapor discharged while the liquids are warm or boiling repels the
odor. In the fermenting cellars, the carbonic acid gas being beavy and lying on the top of acid gas being beavy and lying on the top of
the beer, should repel any odor that might the beer, should repel any odor that might
reach the cellars, and prevent its absorption by the beer. In drawing off the cold beer, there is a possibility of its absorbing the glue odor when very strong to a slight extent, but we think not enough to affect the taste or natural odor of the beer. Still, we think for sanitary reasons that glue factories and breweries shoul (9298) W. S. G. asks: 1. Is there any difference between a square foot and a foot square? A. There is no difference between a square foot and a foot square, if the square foot is a foot square; nor is there any
difference in the measure of surface, if the squerence in the measure of surface, if the
square foot is. of any other shape than a foot square. So that the term foot square is not proper for any surface of a square foot that is sides. 2. Is a square foot and a cubic foot the same? A. A cubic foot may be a foot square on each of its six rectangular faces, or it may mean the volume of any form equal to a cubic foot of 1,728 cubic inches.
(9299) G. A. B. asks: Exactly how is the temperature of liquid air measured? How is the displacement of vessels calculated: A. The temperature of liquid air and otber
low temperature is measured by eitber a bydrogen thermometer or by a platinum resistance thermometer. The bydrogen thermometer employs the expansion and contraction of that gas as a measure of temperature. The platinum resistance thermometer employs a coil of platinum and a Wheatstone's bridge. The resistance of the platinum coil is determined with
accuracy at many points along the scale of temaccuracy at many points along the scale of tem perature, and by means of a curve its resistof the temperature corresponding to any re sistance. This is explained in Sloane's "Liquid Air," which we cans nd you for \$2.50 postpaid. (9300) A. J. P. asks: 1. Miller's "American Telephone Practice," page 299 , magnets is obtained by winding them to ringe resistance with a comparatively coarse wire; so as to obtain a large number of turns in the winding." Is not "comparatively coarse wire" meant for fine wire? Higb resistance would be obtained with fine wire, and not with a coarse one. If be uses a coarse wire, be will not be able to obtain a large number of turns without increasing excessively the size of the coils, and therefore not obtain the result looked for. A. Miller, in the paragraph referred to, failed to say what be meant. The "comparatively coarse say what be meant. The "comparatively coarse
wire" is really a fine wire after all. In the wire is really a fine wire atter all. In the
example given, the coarse wire is No. 33 single magnet wire, as against No. 38 used by other makers. The use of the coarser No. 33 allows many more turns with the same resistance, and so a much greater. retardation by selfinduction, not by obmic resistance, as you seem to suppose. In the same paragraph, Mil-
ler says, "Resistance in itself is ler says, "Resistance in itself is not the thing desired, but a great number of turns in the
winding." Resistance is the incidental result. winding." Resistance is the incidental result.
mit the effect desired is not produced by the Int the effect desired is not produced by the
resistance. 2. I understand that the ocean resistance. 2 . compared to the current used on the telegraph llines. Is this due to the induction, static o

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magnetic? And what law applies to it? Please give the formula to determine it, if it is, as I understand, due to the induction, the waves
getting bigger as the distance increases. Is it rigbt that if a strong current was used on a to America, the induction produced in the conductors of the cable would be so great as to destroy the current before it bad reached the end of the cable, and would cause a retrograde current to flow back to the starting point. A. An ocean cable is a Leyden jar. Its static capacity is great. No signal can be received at its remote end till the cbarge sent in bas risen sufficiently to work the instruments. Tbis requires an appreciable time. A second signal
cannot be sent till the cable bas discharged and been recharged as before. This demands that very sensitive apparatus be used. A very good presentation of this may be found in Thompson's "Elementary Lessons," which we can send you for $\$ 1.50$.
(9301) G. H. G. asks: 1. Is the typhoid germ an animal or vegetable organism? A. The germ of typhoid fever is a vegetable, as or bacilli are plants, and not animals. 2. In their course around the sun, the planets Venus and Mercury keep the same side to the sun all the time. Is this because they are so near to the sun that its attraction is so great as to prevent a daily axial revolution? And would our mon, if it were far enough away from the earth, bave a similar axial revolution as our
earth has? A. If the planets Mercury and earth bas? A. If the planets Mercury and
Venus keep the same face toward the sun, it Venus keep the same face toward the sun, It
is because the strong attractive force of the is
sun in early times, when planets were soft sun in early times, when planets were soft
and plastic, raised tides upon them of such size that these tides reduced the velocity or rotation of the planets, and brought them to rest with reference to the central body. This is George Darwin's theory of tidal evolutions, as it is called, which may be found in all modern textbooks of astronomy. It is used to ac-
count for the similar motion of our moon. 3 . count for the similar motion of our moon. 3.
Is the planet Neptune visible to the naked eye Is the planet Neptune visible to the naked eye
at any time? A. The planet Neptune is not at any time? A.
visible to the naked eye. (9302) J. M. D. atks: 1. When two persons are conversing over the line, and a third party takes down bis receiver to listen, is there any instrument or some otber way. of
finding out at what instrument the receiver finding out at wbat instrument the receiver
was taken down? If so, what arrangements was taken down? If so, what arrangements
would bave to be made to do so? A. We do would bave to be made to do so? A. We do
not know of any way of telling when a person bas "sneaked in" on a telephone circuit already in use for the purpose of listening to what is in use for the purpose of listening to what is
being said. One of the systems of "selective signaling" would enable one to call a particular telephone on a line baving only a limited number of instruments. You can obtain information regarding these by writing to the dealers who supply you with the outfits for your lines.
2. What kind of an instrument is best to use 2. Wbat kind of an instrument is best to use broken wire, or where it might be grounded or the line wires tangled, to designate the place where the trouble is without going over the whole line? A. Faults and grounds are located by capacity and otber tests, which require galvanometers, condensers, and testing instruments. You will find the processes described with the necessary formulas in Miller's "Telephone Practice," which we can send you for $\$ 3$. 3. For crossing or bridging the line line may be quiet on one place, and a few poles line may be quiet on one place, and a few poles
further off it may pe very noisy, should the wires be bridged where the line is quiet, or on wires be bridged where the line is quiet, or on
the poles where there is most noise? We bave the poles where trere is most noise?
two wires, on cross-arms 30 inches long, and about 10 miles long. How often should the wires be bridged? A. The prevention of inductive disturbances upon a telephone line is secured by crossing the wires over and under at regular intervals, so that the wires in effect are twisted slowly around each other throughout the whole length of the line. The longdistance hines are thus transported at interwhich is qhown by a diagram in the book re which is shown by a diagram in the book re-
ferred to above. 4. How can you find out ferred to above. 4. How can you ind out
when the dry batteries need repairing? A. A dry cell needs renewing when its voltage falls below one volt. The only way in which this can be measured is by some one of the battery tested, unless you bave a good voltmeter, which is the best instrument to use for such purpose. (9303) F. F. H. asks. Would you kindly inform me on the following questions: In what position must the carbons of an arc lamp be so as to give the greatest amount of
light? How much light will be emitted when the carbons are at an angle of 90 deg ., and in which direction will the light be thrown? A. If an arc lamp is to be used in lighting the space below and all around the lamp, as in the street, it is best to place the positive carbon
directly above the negative, the centers of the directly above the negative, the centers of the
carbons in the same vertical line. If, however, the light is to be projected in some particular direction, it is better to point the positive carbon in the desired direction while the negative carbon stands at an angle with the positive carbon, so as not to cut off any of the light from the posilive carbon. They may stand at an angle of even 90 deg. The light will then be projected nearly in the direction of the posi--tive carbon, and nearly all the light will be available. This arrangement is frequently onls wanted in the direction of the screen.


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Benzine is often adulterated with petroleum oil, in which case it gives off a disagreeable and persistent odor. A method of recognizing the fraud consists in placing a small piece of pitch in the suspected benzine, which, when the benzine is adulterated, will soon be disolved, but will color the liquid less on account of the presence of the petroleum oil. To judge with certainty, it is well to examine the benzine by comparison with a type of standard purity (benzol). Benzine can be distinguished from benzol in the following way: Benzine is colored violet by a crystal of potassium iodide,
while benzol is colored carmine. If to two cubic centimeters of benzine three or four drops of a clear ether solution of sandarac ( 1 to 10) are added, a persistent cloudiness is produced in the benzine, while with benzol, treated in the same way, the cloudiness will soon pass away. Finally, if the benzol is shaken with a drop of alcohol, it will become clouded, while the benzine will remain clear. To deprive the benzine of its characteristic odor, it is sufficient to let it fall drop by drop into a vessel containing sulphuric acid, which is fitted with an abducent tube carrying the benzine in the form of vapor to a receiver, in which it is condensed as a liquid having the odor of honey. The temperature of the mixture of sulphuric acid and benzine ought to be carried to about 150 deg .
Prof. Henri Dufour has drawn up a comparison between the reports of four European meteorological stations-Lausanne, in Switzerland; Heidelberg and Freiburg; and Valencia, in Spain-upon the summer weather of 1903 . Their data, taken independently, agree at all points. The sun's warmth from December, 1902, to July and the first half of August, 1903, has undoubtedly been terribly below the average; but some consolation is supplied by the forecasts of Prof. Dufour, with which the Lausanne meteorologist, E. Bahrer, also agrees, normal weather. The cold and the rains of the last summer were not the product of any decline in the power of the sun, as some have fearfully conjectured. "There is no symptom whatever," says the professor, "of any universal cosmic change; the increase of cold or wet is a temporary accident. We have been affected by a phenomenon which is demonstrably partial and limited in time and space."
The principal results of a discussion in the Annals of Harvard College Obmare sum number of stars brighter than a given magnitude is equal to a constant multiplied by the magnitude plus a second constant. On theoretical grounds we should expect that on any reasonable hy would be 0.60 . Its actual value for bright stars is about 0.52 , gradually diminishing to 0.46 for stars of the eighth magnitude, and to 0.35 for stars of the twelfth magnitude. An absorbing medium in space, although probable on other grounds, still requires a coefficient of 0.60 for bright stars, and does not account for the observed values. The co-
efficient is the same in and out of the Milky Way. Accordingly, the distribution of stars in both these regions is identical, or the proportion of stars of number of stars for a given area in the Milky Way is about twice as great as in
other regions, and this ratio does not increase for faint stars down to the twelfth magnitude. The Milky Way covers about a third of the sky and contains about half of the stars. There is no evidence of a limit to the faintness of stars, although the proportionate increase in number becomes less for each successive magnitude.
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preparation of foods. This fat is being expressed in large amounts, especially in Marseilles, where it is placed on the market under the name of "Vegetaline," while in Germany it has become known for kitchen use under the name of "Palmin." Recently a French firm has undertaken to produce this fat at the place where the nuts are grown, in India, and has placed its product on the market under the name of "Cocotine." This is, a pale-yellow, fluid fat that as sumes the consistency of butter when put into cold water, and is both taste less and odorless. Cocotine has the advantage of not becoming rancid and of not losing its fresh and mild taste for months even if exposed to the air. The amounts to six hundred barrels monthly It could be employed as substitute for lard and for petrolatum in pharmaceu tical practice. A vegetable fat called "nucoline" is very similar to cocotine.Pharmaceutische Centralhalle.
Dr. Ramsden, of the Royal Society of Great Britain, has been carrying out series of experiments in connection with the surface tension of liquids. If a vessel containing water be closely examined, a thin skin or membrane will be observed floating upon the surface. Although apparently substantial, the skin cannot be detached from the water. In the case of sticky liquids, however, by skillful manipulation this membrane can be detached, which action demonstrates the fact that the skin has a separate existence, and is not, as it were, an inherent part of the liquid. In the course of his experiments, Dr. Ramsden placed water. They were observed to assume a position of symmetry without any extraneous assistance. When, however, the candles were inserted in a liquid which was slightly sticky, they remained in exactly the same positions in which they were placed, proving the existence of some oplosing force which prevented the candle ends from adjusting themselves. This force was clearly the surface mem brane on the liquid. Dr. Ramsden's next experiment was still further interesting. He blew a number of bubbles in the liquid, and then deflated them by suc tion. The bubbles, however, did not en tirely disappear, but left behind them secondary bubbles, the extraordinary point of which was that they were not spherical or oviform in shape, but assumed the form of inverted cones. Such formation is impcssible without the as sistance of a solid. Dr. Ramsden pointed out the fact that on the surfaces of all limpid solutions, which can produce bubbles, there is this thin albeit solid skin, and he demonstrated by mechanical effort that it is possible to heap these membranes together in such a manner as to cause them to form opaque solid from solutions of one in one million parts.
Radium has still another curiosity to number among its remarkable phe nomena. In the Electrician it is chron icled that Mr. E. Dorn inclosed 30 milligrammes of Buchler's strongest radium bromide in a tube of Jena glass free from alkali and 6 centimeters long. This was done last December. At the end of May he wanted to open the tube. Just as he was applying a three-cornered file, and had only slightly scratched the surface, the glass was pierced by an electric spark with an audible noise. The phenomenon may be explained by supposing that the negative electrons had escaped through the walls of the tube, which were 0.3 millimeter thick, and a positive charge remained. Negative ions would then accumulate on the outer surface of the tube, and this accumulation would be facilitated by the ionization of the air around. Since the author held the tube in his left hand and the file in his right, the discharge was rendered possible. But it is remarkable that a difference of potential: capable of puncturing at least 0.2 milli-' meter of glass should have been produced.


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## HYPNOTISM

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After certain tests of abrasive wheels made at Sibley College, the metal removed was micro-photographed. The photographs, it is said, show that the metal removed by emery wheels is in the form of minute globules; that from carborundum wheels is in the shape of chips or shavings. This seems to show that an emery wheel "grinds" or wears the metal off, while the carborundum wheel cuts it off in a manner much the same as a milling cutter. This is an important distinction. It not only indicates that the carborundum wheel should be the most efficient in metal removed for the same power, but that heating should be much less, since it is cut off instead of being abraded by friction. The wheel that heats the least, other things being equal, should give the most accurate work.
According to careful experiments made by Prof. S. P. Thompson, a square foot of uncovered steam-pipe filled with the vapor of 100 -pound pressure will radiate and dissipate in a year the heat put into 3,716 pounds of steam by the economic combustion of 398 pounds of average coal. Thus, 10 square feet of bare pipe corresponds approximately to the waste of two tons of coal per annum. Another experimenter, testing the various materials employed for wrapping, concludes that the saving in condensation effected with the best form of mica covering is nearly 88 per cent-that is, calling the loss of heat with bare pipes 100 , the loss when wrapped with mica-packing would be 12. Asbestos covering seems to be considerably inferior to mica, and cements less desirable than either.

Some twelve montns ago a motor schooner, the "Sirra," was constructed at Rotterdam, with the propelling engine consisting of a 50 -horsepower gasoline motor. The vessel was constructed as an experiment to ascertain the feasibility of adapting this class of engine to small vessels. The craft has only been employed during this period for coasting purposes, but it recently completed with conspicuous success its first sea voyage from St. Petersburg to Dundee, Scotland, with a freight of oilcake. The "Sirra" is the first gasoline-motor-propelled vessel to undertake a sea voyage. The most prominent features of this type of craft are the small space occupied by the machinery, the absence of coal bunkers, which consequently renders greater space available for freight, and a clearer atmosphere on board. During the twelve nonths no mishap or breakdown, except f a temporary minor character, has been encountered, so that new possibilities appear to be available for the gasoline engine.
The engineers of both the elevated and subway lines in operation or in the course of construction are very much concerned about the matter of the noise made by the moving trains. No end of experiments have been made with a view of suppressing the din, but with very little success. The latest suggestion to be tried with this object in view has been that of ballasting an elevated structure with broken stone, much the same as the more important surface lines have been treated, in the effort to secure a perfect roadbed. For a stretch of about three train lengths on the circuit between Rowe's Wharf and Congress Street, Boston, the sleepers have been boarded up from the under side, and the rails raised about four inches, and the spaces filled to the level of the tracks with rock ballast. It is the first time in the history of railroading that the well-known principle of rock-ballasting has been applied to an elevated structure. The stone has not been in place long enouch to warrant any decision, but on account of the great expense which would be entailed by its general adoption, the whole line will not be so treated unless its advantages are shown to be very great.
The economy in floor space possible with steam turbines is illustrated by the
fact that turbo-generators of the Parsons






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type, rated at 5,500 to 8,280 kilowatts, by 14 feet by 12 feet. A 6,500 -kilowatt turbo-generating set is being built by Brown, Boveri \& Co., which measures 59 feet by 10 feet by 10 feet. A Curtis turbine of 5,000 kilowatts is running in Chicago; this is a combination of the Parsons and De Laval systems, and is ar ranged with a vertical shaft. In shap it is cylindrical, and, including turbine and generator, stands 25 feet high with a diameter of 14 feet. It may be interest ing to note that there are over 500,000 horse power of turbines in use or on order and twenty-four stations in this countr use the turbine more or less.

It is known that when a cylindrica rod is struck by an approximately axial blow, the particles of the rod perform In general elliptic vibrations, the axes of which vary in direction at different points, and it was one of the objects of a study reported in the Abhandlungen of the Bavarian Academy to find how far a gun-barrel behaved in the same manner. A number of military Mauser rifles were furnished with projecting wires, and the motions of their shadows, thrown on a screen by a lens, were pho tographically recorded side by side with a tuning-fork trace. It was thus found that the vibrations are in general of an elliptic character, and consist of a funda mental and overtones. The periods of vibration of the prime and first two over tones are of the order $0.04,0.008$, and 0.002 of a second. It was arranged that the in stant of the bullet leaving the muzzle photograph. The diagrams given show Mat in one case (that for a 6 -millimeter
Mauser rifie) the bullet is barrel before any defiection due to vibra tion has occurred. This is obviously an important practical result.

The Paris Municipal Committee, appointed to investigate the recent tunne disaster on the Metropolitan Railroad has made its report, indicating the re forms which should be immediately made in the underground railroad system of Paris. The principal proposals are that the present system of a motor car at each
end of the train should be suppressed; the motor cars must be capable of isolation from the train; in case of the slight est firs, the train must be stopped and the motor cars isolated; telephones and speaking tubes must be provided at rea sonable intervals along the line; the number of employes at the stations must be increased; the platforms must be cleared of every obstruction and lighted by an electric current, indepen dent of the currents supplying the trac tion or the lighting of the tunnels; and numerous lamps must be placed to in dicate the direction of the exit. The re port states that it is proposed to insist that later on incombustible rolling stock be used and that refuges be constructed in the tunnel walls.

With the bad waters in the Southwest and under the necessity of providing engines enough for the trains, an effort is being made to extend the life of fire box sheets by removing in every possible way all unnecessary thicknesses of metal between the fire and the water In this connection crown bolts with large heads are giving plare to crown stays resembling stay bolts having taper threads in the crown sheet and riveted roads opinion favors wider mud rings with 5 -inch water spaces at the bottom of the water leg. There is also a tendency toward widening the spaces be tween tubes, making 1 -inch bridges instead of the narrower spaces now prevalent. Several roads are now experiment ing in this direction. They are prepared to sacrifice some tube heating surface for the sake of securing more water ducing the amount of tube leakage.

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