

them against derangement in the hour when most required, that of danger. Owing to the great attention paid to breech-loading small arms during the past five years, and the many patents secured for improvements on them, it is believed that they have now been rendered faultless. To secure the same advantages to heavy arms, such as cannon of every calibre, much attention has also been devoted of late.

Among the number of those who have exercised their inventive faculties in this field, is Abner M. Newton of Richmond, Wayne County, Indiana, who has taken measures to secure the same. There is an arrangement whereby the charge can never explode until the loaded breech has entered the chamber. By the sliding movement of the breech, both the cocking and setting free of the hammer to ignite the charge, are effected. The loading breech itself is of an improved construction, and is retained in its place for discharging by a pair of peculiarly formed clamps, which are managed with great ease and facility. Part of the arrangements in connection with this breechloading cannon can be applied to muskets and rifles. In a short time we shall have firearms doing all the fighting themselves, the soldiers only looking on.

Condenser for Wool Carding Machines. William H. Howard, of the city of Philadel phia, has taken measures to secure a patent for improvements in the above named class of machines, which embrace a certain means of keeping several slivers separate, and effectually preventing long staples becoming entangled when being conducted from the doffer to the condensing apparatus. The spools on which the slivers are wound, are so placed in guides that the full spools can be removed and the empty ones substituted without waste of material, or interruption of the work. The doffer roller is divided into sections by spaces, and the lower roll is divided into corresponding sections by disks, so that the long staple of several slivers is conducted forward without ever becoming entangled. The superior results of this machine are obtained by improved mechanical devices, constructed and arranged for the specific purposes mentioned, but would require engravings to render them more intelligible.

01

longitudinal vertical section\_through the cen-The same letters indicate similar parts on all ter, and fig. 4 is a horizontal section of the ma- the figures. The nature of the invention conchine in the line y y, fig. 1, and in the position sists. first in the combination of the vibrating when the bending of a felly is nearly completed. felly mold, B, with the flanged bending wheel,



end may be caused to bear against and bind the shaft, r, by pressing against its lower end, which can be conveniently done by means of a loop, t, and key to wedge it in.

To bend a felly, the mold, B, is brought round so that its starting edge may be opposite the bending wheel, M, and one end of the prepared material is inserted and held in a groove, f, in the edge of the mold. The bending wheel is then lowered till its cylindrical portion, m, bears against the side, and its flange, l, rests upon the top of the piece; and the carriage, D, is confined in that position by tightening the lever, S, if its own weight is not sufficient for the purpose. The mold is then turned so as to bring every part of its periphery successively opposite to the bending wheel, which consequently bends the felly piece closely upon said mold, in the manner indicated in fig. 4, where most of the felly piece is bent; and at the same time the flange, *l*, holds the felly down in its proper place. Then just before the bending wheel reaches the last end of the felly, a clamp, g, which consists essentially of a shank with a slot in it near one end for the insertion of a key, h, and a wedge-shaped prong projecting at rightangles from the other end thereof, is held by the hand against the unbent end of the felly in the position shown in fig. 4. While thus situated its prong is pinched between the bending wheel, M, and the felly, and thus powerfully wedges the end of the felly against the mold and bends it perfectly thereon quite to the end. Finally, a key, h, is driven through the clamp between the case of the mold and a vertical bar, i, situated a little distance therefrom inside, and thereby secures the felly permanently

M, arranged and operating as hereinafter des- and of the wedge clamp, g, constructed and operating as will be described. cribed.

Secondly, in the manner of perfectly bend-A is the frame, consisting essentially of boting the last end of each felly and securing it tom and top horizontal beams connected by a when completely bent upon the mold, viz., by vertical post. In the two horizontal beams are the combined action of the bending wheel, M, slots for the reception of sliding plumber blocks,

upon the mold, which is then brought back to the first position and another felly bent upon it in the same manner as before. And this operation is repeated until the mold is filled with bent fellies, a a a, &c. It is then removed from the machine and laid aside till the fellies become perfectly set; other molds are substituted and filled in the same way.

This improvement in felly bending machinery speaks for itself. Fellies that are formed in this manner are allowed to be far superior in strength to those which are cut across the grain of the wood.

More information may be obtained by letter, addressed to the patentee, at Lancaster, Pa.