Scientific American.



[Reported Officially for the Scientific American.]

LIST OF PATENT CLAIMS Issued from the United States Patent Office

FOR THE WEEK ENDING JUNE 6, 1854.

KNITTING MACHINES-B. S. Wood. of Burrillville, R. I.: I claim, first, the exployment of a series of wide and narrow tongued jacks, arranged in any desired order of succession, to form short loops upon the frame needles, and lay long loops between certain of the said needles.

and lay long loops between certain of the said needles, so that they may be entered and caught by a set of rib needles working parallel or nearly so, with the frame needles, as described. Second, the method of giving a lead or advanced mo-tion to the narrow jacks, by means of the double slur, having one part wider than the other, and the recess, made in the heads of the wide jacks, to prevent their being operated upon until the wide part of the slur comes in contact with them, and allow only the narrow jacks to be operated upon by the narrow part, as set forth.

Third, I claim the movements of the two sets of needless relatively to each other, as described, that is to say, the frontneedles, rising first, and then remaining station-ary to receive the loops upon and between them, the rib needles being in the meantime stationary, but ris-ing after the loops are formed, and entering the loops intended for them, and then both sets of needles de-scending together to carry the loops through those pre-viously formed.

Fourth, arranging the rib needles at such a distance from the front needles that their upward motion will not

from the front needles that their upward motion will not carry them through the loops and springing their ends forward to the regulsite position for this purpose by means of a press r. constructed, arranged, and operated as set forth. Fifth, attaching the head which carries the jacks, the slue, and the thread carrier, to a frame which is capa-ble of swinging back, as described, to expose the needles and afford greater facility for their adjustment, for the running on of the guarter, and for the repair of any damage to the machine or to the web.

[Thisis an excellent invention. A description of it may be found in No. 27, present Vol. Sci. Am.]

may be round in No. 27, present vol. sol. Am. J BALANCING SLIDE VALVES OF ENGINES—Robt. Waddle, of England. ratented in England, April 27, 1853. I claim first, the equilibrium table with its ledges or their equivalents, applied to and acting in combination with the valve, as described. Second, I claim the packing pieces extending from the back of the valve chests and abutting against the back of the valve, in combination with thesmall passa-ges leading to the ports, as described. Third, I claim to be prished to rits equivalent, with the packing and small passages by the joint action of which a slide valve is perfectly and en-tirely balanced.

tirely balanced.

joint action of which a slide valve is perfectly and en-tirely balanced. MACHNES FOR WASHING BOTTLES-A. H. Rauch, of Bethleaem, Pa.: I do not claim a folding brush for wash-ing bottles independent of its peculiar construction. But I claim a rectangular shaped folding brush which has three of its sides made of solid strips and set with bristles, which serve to clease the shoulder, periphery, and bottom of the bottle at the same operation, while its other side is made hollow and serves as a canal for in-troducing a constant stream of clean water to the in-terior of the bottle of facilitate the cleansing operation, and the whole united together by loose joins, in such a manner that when the brush is folded, the cross-piece which carries the brush ior cleansing the bottom of the hollow stem while the pieces carrying the side and shoulder brushes assume a vertical position in line with each other, and ile parallelaiongside the stem and bottom brush, as set forth. I do not claim washing bottles in an inverted pesition. but claim the emplayment of the revolving cone, or its useuvialent, which is o arranged and operated that it takes hold on the inverted bottle, having its mouth rest-ing in a socket, and causes it to revolve rapidly when the machine is in operation, and brings its inner and outer surface in contact with the inside and outside cleansing prushes, as described. Third, i claim the employment of the stationary in-side and outside cleansing brushes, in combination with the revolving oone and inside as doutside branch pipes of the elevated reservoir, the whole using for the pur-pose described.

of the elevated reservoir, the whole using for the pur-pose described. Fourth, I also claim the self-adjusting arrangement for accomplishing the three following objects: ls. Fold-ing the expanding frame, and retarning it thus ready forentering the mouth of the bottle. 2nd. For eleva-ting the revolving cone so that it may beout of the way when the bottle is being placed over the brush; and, Srd. For shutting off the supply of water while putting another bottle to be washed over the expanding brush. Fifth, I claim arranging a spring between the supply stem and the side strip of the brush frame, for the pur-pose of expanding the brush as it enters the body of the bottle, as set forth.

[This novel invention is illustrated on page 281, Vol. 8, Sci. Am.]

INSTRUMENTS FOR TAKING DEEP SEA SOUNDINGS-C. F. Brown, of Warren, R. 1.: I claim an implement con-structed and operated as described, for sounding the depth of the ocean.

[This application for a patent was made in the month of June, 1853, and the correspondence which has passed between the Patent Office and the Attorneys of the in ventor, during the past year, would fill a medium-sized pamphlet, and we believe would interest and amuse the Inventors of our country more than any publication which has been issued for a long time. In a word "much ado about nothing" has been made over this

case, while substantially the same claim is granted that was at first submitted for examination]

equivalent, as set forth. VAULT COVERS—Alfred Brady, of New York City: I claim the cylindrical lens having its upper face formed as set forth, in combination with the india rubber or other elastic water-proofpacking and vault cover, whe-ther made of wood or metal, as described. m, situated between Bengal and China ed effect. GRINDING MILLS-Edward Harrison, of New Haven. Conn.: 1 am aware that a disk found must be the HYDRAWT CAP-N. W. Speers, of Cincinati, O.: I claim the formation of the cap or cover of a stop cock box with catch of a width exceeding the play of the cap within the rebate, and with pivots whose distance from their confining fianges exceeds the depth of the rebate, or equivalent devices, for the objects described. Conn.: I am aware that a disk faced running miliston has been supplied with a metallic back and eye, wher the said runner has been suspended upon a ball and the grain 561 ar ough the eye of the same. And with a back awas black a mail sever profile ming mility converted to the awas black and a same and an ing mility converted to the Ing it to bloke parts of all digits channels, where it is may be most required, as specified. COMBINATION OF RALEROAD TRACKS AND WHEELS-H. R. Campbell, of Lebanon, N. H.: I do not claim the compound rail (or a rail composed of two or more bars in its cross section) so joined and fitted together as to form one continuous rail on each side of the track to be used, with wheels of a single tread and a flange on one edge. Nor do I claim a rail with a groove in it, or two rails so arranged as to form a groove between them, to be used with a flange in its core of a single to the flange of normon wheels. Nor do I claim a wheel with a flange in its center of tread which is intended to run and bind in a groove or double rail, or a grooved wheel intended to bind upon a single rail, to create an unusual grip or friction over that due to weight onrails of inclined planes. The essential and distinguishing character of my improvement is the double rail in combination and use, with wheels having a tread or bearing on each side of the flange. I claim the combination of the wheel with the flange of the previous year. metallic back and eye. has been rigidly secured to spindles: I, do not claim either of the said arran MECHANISM FOR OPERATING PUMPS-James A. Whipple, of Boston, Mass.: I claim the combination of the wheel, the cogged segments, and the racks upon the end of the pistons, by which I attain an accelerated motion of the pistons at the same time that the power which actuates them is applied in a vertical line passing through their center. spindles: 1 do not claim cluter of the claim claim ements. But I claim the grinding mill produced by forming the runner of a metallic back and hub combined with a disk grinding face, composed of the requisite quantity and quality of stone, and rigidly securing the shaft within the metallichu of the runner, when the said runner is arranged and operated with the stationary uppermost stone, as set forth. Willow Dock. ROAD SCRAPERS-S. H. Dudley, of Milton: Conn. : I do not claim the invention of scrapers, chains, and hooks; but I claim the combination of the bow or bows, with the scraper, for the purpose set forth. SECURING CAR WHEELS UPON AXLES-Jordan L. Mott, of New York City: 1 claim the method described of se-curing railroad car wheels to their axles by means of a nut, or its equivalent, within the wheel, as set forth. MACHINES TO PRINTNAMES, &C., ON NEWSPAPERS-E. P. Day, of New York City: 1 claim the type cylinder having a series of type grooves cut in its periphery and parallel to its axis, and binding screws in the cap or end plate of the cylinder for adjusting the type in the cylinder grooves, in combination with the table platen and JOINT BODIED BUGGIES-E.J. Green, of Ocdarville, N. Y.: 1 do not claim a joint bodied buggy with a spring under the seax, as that has been described in the patent of James C. Spencer, of the 27th May, 1851. Nor do I claim the invention of a spring reach, which shall al-

in the middle of the tread (which shall be symmetrica) on both sides of the flange, as to diameter and tread) with the double line of rails, so constructed that the flange of the wheel shall run ireely between said double line of rails, and with sufficient play or space between Ince of rails, and with sufficient play or space between said double line of rails to avoid unnecessary riction against said flange, and to accommodate the ordinary inequalities in the work and paralelism of the railroad track; the suffaces of said double line of rails to be le-vel or nearly so, and the two portions of the tread of the wheel to bear the whole weight of the wheel equally or nearly so, on the surfaces of said double rails. The track and wheels to be arranged for use in com-bination and for application to railroad purposes, as shown.

IMPRESSING THE THREAD UPON SCREW BLANKS-Samuel McUormick, of Dublin, Ireland. Patented in England March 22, 1853: 1 claim forming or impressing screw thread or ornaments on the plain surface of screw blanks or other plain shafts of metal, by means of three revol-ving dres placed triangularly on a suitable frame and worked by mechanism described.

BERTH KNEE FORMER-Donald Taylor, of East Boston BERTH KNEE FORMER-Donaid Taylor, or Last boson, Mass: I caim the combination and arrangement of the side rollers or bars, **A b**, the slotted bars, **G B**, and the bar, I, with the springs, irictionrollers, **G H**, and set sorews. or thier equivalents, whereby a person is ena-bled to adapt the instrument, or berth knee former, be-tween any ivo timbers, and to the width for the berth knees, as set forth.

MACHINE FOR DRESSING POLYGONAL TIMBER-Henry Al-len, of Norwich Conn. : I do not claim the employment of a pattern rail to guide a rotary cutting toolor wheel over a piece of work, such have been used in turning ir-regular forms.

regular forms. Nor do I claim the invention of a tracer permanently fixed to the trame. But I claim the means whereby the said outling tool may be acapted to the reduction of a stick of any ordi-nary diameter and to a size suitable to the stick, as de-scribed, such improvement consisting in combining with the tool frame, the shiding rest operated by the lever, and held in position by it and the perforated size plate, as specified. as specified.

BENT TIMEER FOR SHIP FRAMES-WM. Ballard, of New York City: 1 claim cutting the heart out of artificially bent ship timbers at the curve or bend known as the "navait tumber, 'and combining therewith an iron plate (curved so as to fit the curve of the timber) by inserting it in the place cut out of the timber; so as to be protect-ed from russing by the action of the atmosphere or bilge water of the skip, as described.

binge water of the ship, as described. CULTIVATORS-Whitman Price, of Goldsborough, N. C. I claim the construction of the accommodating irames naving uprights and cross ties or supersion bars, to-gencer with the compensating strap, or equivalent. I also claim the construction of the twisted obliquely curved blades or thinners attaches to the radial arms forming a rotary cotton thinner, and using the same with the right and leit couble shank furrow shears, as set forth, and arranged with the cutivator.

MAKING SEAMLESS METAL TUBES-Jared Pratt, of Taun MAKING SEMMINSS METAL 10285-04760 Fratt, of raun-ton, Mass. 1: claim extending and finishing scamess metal rubes, by moving the mandreland tube in a hor-izontal orcetion, while the rollers or their equivalent dues surrounning the tube are rotated, or moving the dues in a horizontal direction, and rotating the man-urel and tube, as set forth.

DAMPERS IN ROTARY STOVES-Wm. W. Hill, of Green port, N. Y.: 1 claim the combination and arrangement of the dampers with a revolving or rolling oven, asset ortin.

GRAIN MILLS-Walter Westrup, of Wapping, Eng. Pa GRAIN MILLS—Walter Westrup, of Wapping, Eog. Pa-tenueu in England, Jan. 34, 1500 : i diam the general arrangement and combination of parts described, that is, the use of two of more parts of mill schores, the runner of each pair being mounted on the same vertical shall, and arranged in such a manuer that when the meal es-capes from the first pair of schores, it may be subjected to a dressing operation for the purpose of separating the al-ready lormed flour from the tunground meal, as set forth, leaving the unground meal when freed from the flour operation of schores to perfect the granding operation.

lyn, N. Y.; I claim the peculiarily constructed river camp and its application to wire sences, or equivalent purposes, as described.

MOTH KILLER-W. A. Flanders. of Sharon, Vt.: I do not ciam to nave invented a blow pipe in which the flame of a lamp is urged by a stream of alconolic vapor generated by the thest of the lamp itself But I claim the moth killer, constructed and operating as set forth, the lamp being entirely protected from the wind, and from being exanguished by the dead millers, and the flame blown through an opening in the side of the lattern.

the lantern. MACHINE FOR CLEANING AND WATERINO STREETS-Ross Deega, of New York Gity: 1 do not; claim the rotary brush or the apron, as such have been used before in machines of this character; neither to I claim of itself the revolving Ian or blower. But I claim the method of removing dust from streets by a rotary sweeper beneath the macuine, combined with a fantervolving at higs speed, in an external cham-ber, which is connected by passages with the chambers which first receive the dust, and the chamber of depos it, as specified, by which arrangement the dust is driven to the chamber. D, and there deposited, the is driven to the chamber, D, and there deposited, the first pass-ing out under strong pressure through the first pass-ing out under strong pressure through the first relevent hand sin the cover of said chamber.

lations in the cover of said chamber. FLOURING MILLS-Edwin Clark, and James M. Clark, of Lancaster, Pa.: We claim, first, the double conveyer for the fine flour and middings, constructed as descri, bed, to wit, the conveyer for the middings being at-tactued to a tube enclosing the conveyer for the fine mylin this double conveyer, and that for the middings in another receptacles, R, and that for the middings in another receptacles, R, and that for the middings, in another receptacles, the and that for the middings, in another receptacles, the sum of the receptacles, elevators, and spouts, for returning the fine flour and middings, respectively to the boit, and the eye of themill, as set forth. Lastly, we claimithe arrangement in series of spouts with the is side valves in combination with the separate receptacles and conveyers.

TURNING HUBS-Smith Beers, of Naugatuck, Conn.: I claim the arrangement and the manner of operating a series of revolving cutters, for the purpose and in the manner set forth.

[See notice of this improvement in No. 15, Vol. 9, Sci Am.)

ratchet wheeel, for holding the paper and printing and rotating the cylinder as an improvement onlHenryMo-sers, invention for like purposes, and whereby all the names of a cubscription list for one post office, and the address of the post office, may be printed at one opera-tion.

WHIFFLE TREES—F. M. English, of Hopkinsville, Ky.: I claim the described arrangement of springs on the ends of swingle-trees for holding the traces on the darts and throwing off the same at the will of the driver, as set forth.

LUBRICATOR—R. M. Wade. of Wadesville, Va.: I claim the hollow cylinder, in combination with the jacket, as set forth, namely the two apertures in the cylinder being so situated, that while the upper one is admitting oil into the cylinder, the lowerone is closed to the steam —and when the lower aperture is open to the steam the upper one is closed to the steam and to oil in the cup.

STEAM GENERATORS—A, B.Latta. of Cincinnati, Ohio: I claim the dividing of the coil or coils commening with one, then dividing into two, and then subdividing into four or any other number, as described.

SOFA BEDSTEADS-C. F. Martine, of Boston, Mass. : I claim the windlass barrel and its working gears or their mechanical equivalents, and the cords of said windlass barrel in combination with the seat, the back, and a single spring mattrass, as applied thereto, the whole, being applied together and made to operate as speci-fied.

EVELET MACHINE-H. L. Lipman, of Philadelphia, Pa : I lay no claim to the devices described, separate and uncombined ; but I claim the arrangement in one stock of the double-acting lever, punch, and fastener, with their spiral springs, and counter dies, or anvil block, for the purpose of punching holes for and setting eyelets in one machine, as set forth, and this I claim when said lever actuates both punch and fastener, by allowing one to rise while the other is, being forced down, as shown.

Excevence-Blight Phelps, of Hendersonville, III. : I do not claim scoops, supported by side wheels: but I claim the combination of the wheeled scoop with the castor wheels, operating as and for the purposes set forth.

DELY LATERS-Wm. B. Johnson, of Staunton, Va.: I do not claim said groove semi-cones, or their equiva-lents, separately and apart from the other devices, used in combination therewith by me, as their equivalents have been used by F. Vandoven, and are described in the specification of his seed planter, patented April 13, 1552. SEED PLANTERS-Wm. B. Johnson, of Staunton, Va.

1652. I claim the method described of sowing seed broad-cast, by means of the ascending and descending buck-ets, grooved semi cones, or their equivalents, and recip-rocating bed or table, constructed, arranged, and ope-rating together, as specified. I also claim constructing the seed buckets with an open back and false or close adjustable inner back, for regulating the lifting capacity of the buckets, as set forth.

WATER LEVEL INDICATOR FOR STEAM BOILERS-Patrick Clark, of Rahway, N. J.: I claim the arrangement of the tube in relation to the chamber in connection with the boiler, whereby through the action of the steam and water in the chamber upon the steam in the tube, the water in the tube is made an indicator of the night of the water in the boiler, or made to operate a valve in the feed water pipe, as desorbed.

the feed water pipe, as described. **FEATHERING PADDLE WIRELS**—Thos. Champion and S. Champion, of Washington, D. C.: We claim, first, the bowing or arching of one or more of the shanks of the paddles. So that they may pass through the hub and stand in the same transverse line with each other round the wheel, with the pad eles on each end of each shank permanently at right angles to each other. Second, we claim giving to the salifing guides a side notion just sufficient to disengage them from the pro-pertions of the pad eles from one side of the hub, and si multaneously engage them with projections on the oth-er side of the hub, and vice versa, so as to effect the proper adjustment or shifting of the paddles, and where-by we dispense with the inconvenience of having to turn the frame around to the opposite side of the wheel to shift the guides. SEED FLANTERS-Whitman Davis, near Morgantown.

SEED PLANFERS-Whitman Davis, near Morgantown, Va.: I claim operating the seeding bar of seeding ma-chines by means of a bell orank and lever, when said lever receives its motion from the leg of the operatorin the act of walking, as set forth.

APPARATUS FOR FILING SAWS-John Sheffield, of Pult-ncyville, N. Y.: i cialu the arrangement of the stir-ruus, cords, weight, and rollers, for holding, guiding, and supporting a file whilst filing a saw in the gate or frame, as set forth.

GOLD ANALGAMATORS-Robt. H. Collyer, of New York City: I claim effecting the amalgamation of the gold, or other metal, and the separation of the ores, or other foreign matter, by means of a cylinder or or junders, flu-ted to form buckets, or otherwise provided with such buckets, and revolving within a concave trough, or concave troughs, which contain the necessary quantity of mercury, said cylinders operating as desoribed.

[This invention is noticed in No.32, this Vol. Sci. Am and is a counterpart of the Amalgamator illustrated in No. 15, where this part of the invention is shown com bined with Dr. Collyer's original patent.]

LATH MACHINE-Isaac R. Shank, of Buffalo, Va.: claim the revolving gauge formed of two unequal cylin-drical segments in connection, as described, with a re-ciprocating knife. for the purpose of gauging and insur-ing the liberation and discharge of the lath.

OPPRATING SAW MILLBLOCKS-David Russell, of Drew ersburgh, Ind.: I claim the combination of the trans verse racks, the wheels, and the shafts, with the horizontal connecting piece and its racks, as set forth.

LATE-H O. Clark, of Wordester, Mass; I do not claim the sliding rest or the V-shaped knife, or the slide cutters simply, or the bushings, except when used in combination, as described. I claim the knife in combination with the slide opera-ting in a straight line to and from the center, or near-ity so.

ly so. Second, I also claim the movable bushings applied to all the different sized cylinders required.

WEAVING CUT-PILE FABRICS-Thos. Crossley, of Boston WEAVING CUTFILE FABRICS-TIOS. UTOSSNU, Mass. : I claim the described method of weaving a cut pilefabric, thatis, interweaving the pile into the body of the cloth, by looping it over a shot of filling on the top of the foundation warp, and under a shot of filling under the foundation warp, as described.

CLEANING BOLTS OF FLOURING MILLS-Wm. Cann, of Black Rock, N. Y.: I claim the application to flouring bolts of a brush or cleaner as described, which will pre-vent the bolts of flouring mills from becoming clogged up with and obstructed by "beards," and other sub-stances which are contained in almost all wheat, and which will keep the bolts clean and free without the ne-cessity of "shaving" and "brushing" the bolts, using for that purpose the aforesaid cotton, wolcen, or other cloth or flexible material which will produce the desir-ed effect. was at first submitted for examination] BRICE POTTERY KILNS-Joseph Baron de Palm, now in New York City. Patented in England, July 13, 1852; in France, Aug. 13, 1852; in Hoiland and Belgium, sept. 15, 1852; 16 do tot claim secondary orvapor chambers over the main chambers, forming an upper tir with numer-ous apertures through which heat passes from below. But I claim a series of upper and lower chambers in kilnsfor baking or burning bricks andpottery, commu-nicating with each other by apertures in the partition walls and floors, in combination with adjustable damp-persorregisters in the apertures in the floors between the upper and lower chambers, as described, for regu-lating and controlling the heatin its ascent, and direct-ing it to those parts of the upper chambers, where it may be most required, as specified. DEVICE FOR OPERATING CUTTER HEADS OF PLANING MACHINES-T. F. Tait, of Worcester, Mass.: I claim hanging the planing cutters to the vibrating arm, or its equivalent, as set forth. Some years since an English company under-

low the separation of the front and rear axles to a cer tain extent, and then act as a tie to prevent their furtain extent, and then act as a tie to prevent their fur-ther separation, as the patent of C. H. Guard, of June 10.1851, embraces a spring reach which performs this

office. Nor do I claim a spring reach with one point of con-nection on the center of the front axle, and two points of connection equidistant from the center on the rear axle, as this is embraced in the patent of Starr Fair-child, of the 18th January, 1848. But I claim the combination of a spring reach of the peculiar form and construction, as described, with a

but i chain the combination of a pring team of the peculiar form and construction, as described, with a joint-bodied buggy of the form and style of that pa-tented by J. C. Spencer, by means of which greater strength is given to the buggy and aneasy and elastic seat given to the driver with less expense and greater simplicity than has been hitherto used for like pur-roace poses.

HAY PRESSES-Levi Dederick, of Albany, N, Y.: I claim traversing the follower parallel by two set of lev-ers or toggle joints with ome ever of each set extend-ing beyond the joint of connection, so as to form a lev-er to operate the joints; when they are so arranged that the lever of the lower set or joint may work or vibrate between the fulcrum levers of the upper one: the two levers being connected together by a rod or links, the whole being constructed and operated, as de-scribed. scribed.

MOLDING HOLLOW WARE-J, J. Johnston, of Alleghany, and J. V. Cunningham. of Pittsburg, Pa.: We claim the arrangement of the follow board, core box, and anchor, operated as set forth.

GRINDING MILLS—J. C. Reed (assignor to C. P. Buck-ingham & H. P. Upton.) of Mouat Vernon. O.: I claim, first, the hollow spindle in combination with the metal-lo cup, through which the grain to be ground is fed, as Specified.

specified. Second, the method of balancing and adjusting the bed stone by means of adjustable weights, arranged in radial guides and movable towards and from the center of the stone, as described.

Drine scole, as described yelly (assignor to S. P. Ely.) of Rochester, N. Y.: I claim closing the cylinders or other conveyers at each end; or causing them to revolve in close boxes, as described, for the purpose set forth. Second, applying to the exterior surface of closed dy-linders, continued currents of heated air, so regulated as to keep the contents of the cylinders at a given tem-perature, by an arrangement of dampers, and the ob-servation of the thermometer attached, as set forth.

servation of the thermometer attached, as set forth. BLOWING FAN—Thos. Wallace. and Elizabeth Bacmeis-ter (admx. of Henry Bacmeister, dec), of Philadelphia, Pa.: We de not claim any improvement in the outside casing of a fan, nor in the means and apparatus by which rotary motion is produced. But we claim the cylindrical revolving diaphragm, with one or more openings for the escape of the air by the combined action of the centrifugal force and a vacuum, as set forth.

Cooring RANGE-Dennis Donovan (for himself andas idministrator M. G. Hallman, dec., assignor to Henry J. White.) of Philadelphia, Pa.: We claim the hinged due cover, consisting of the hinged cover, sidepices, hue spaces, and top flue, in combination with the valves of donnore:

nue spaces, and top fue, in combination with the varies of dampers. Also, in combination with the hinged cover and the valves, the arrangement of the aperture for the escape of fumes from cooking. Lastly, we claim the sliding boiler plates in combina-tion with the hinged cover and valves or dampers.

CAR AND OTHER WHERL TIRES-Alfred Krupp, of Es-sen, Prussia: I am aware that tires have been made without welding from a disk expanded from a center opening. I claim making the tires for railway car and other wheels out of solid bars of cast-steel, without welding, slotted, opened, expanded, and finished into the desired shape, as described.

The Examiners have worked well the past week, and if they will contine as industrious through all the sum-mer months, they will have cleared off the old cases to such an extent, by nextfall, as to merit-and they will receive them too-the commendations of the whole army of inventors in the United States-

It cannot be that our proposition to take a branch of the Patent Office in New York to manage (vide No. 38 Sci. Am.) has prompted this accelerated action on the part of the Office. Hasit? If it has our object is accomplished: and now if they will continue as active, we will prove the Office to remain consolidated without further advocating the opening a branch in this city,

Balloon Ascension.

John Wise, the veteran aeronaut, made his 163rd ascent from the Crystal Palace yard, in this city, on Friday, the 9th inst., at 3 P. M. The day was squally, making the voyage of the bold balloonist dangerous, but with his usual intrepidity and skill he made it successfully, although he lost his balloon. He descended below Flushing, L. I, and jumped down 40 feet to save his life.

Singular Cause of Death.

Miss Elizabeth A. Sawyer died at Valatie, N. Y., last week, from the effects of poison, communicated to her system by some yarn, which she placed in her mouth, and which came in contact with a sore.-[Ex.

[Some colors are dyed with arsenic. 'Thus the beautiful light sea green on cotton is died with arsenic, sulphate of copper, and caustic alkali. The yarn of this color is poisonous.

these bundles to complete the work.

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Assam Tea.

took the culture of tea in the country of Asthe waters of the Burrampooter. The London papers state that this company has now under cultivation 2,115 "poorahs" of land. Their last crop of tea amounted to 366,587 pounds, or an increase of about 95,000 pounds over that They are building a willow dock at La Crosse, Michigan. It is constructed entirely of willow twigs, about twelve feet long, bound in bundles one foot thick, which are so ingeniously arranged and woven together that it is impossible for the sand to work out or the water to work in. Each bundle contains about one hundred small trees, and it will take fifty thousand of

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