## Sirintific American.


[lieported Officially for the Scientific American, LIST OF PATENT CLAIMS Issued from the United States Patent Office for the week ending april 25, 1854. Revolving Fire Arus - Josiah Ells, of Pitisburg, Pa.:
claim the extension. on the fore part of the rotating
 conneeting and locking the breech with the barrel, as
set Thertonnecting and locking the barrel and breech to
the lock by means of a bracket and spring extending the lock by means of a bracket and spring extending
in front thol
I isclaim originality sian deacribed.
 coiled. the recoilied shield as such, the collar upon the
extension substantially, or preventing the actual re-
coil of the breech. coil of the breectr.
Ioliso disclimim originaty in the $u$
tooth and the spring in the hammer.


 the armission
throughisitinter
it, as set forth.
[We think this is a
the purpose named.]

 ther or the same vat, as described.
Secondly, the arrangement of appatas whereby a
return current is created and the circuatition of the
gases caused, that is to saj, tne return pipe and pump





Dirching Plow-J. C. Tiffany, of Coxsackie, N. Y.: I.

















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 er frmly and permanently, as ppecifled.
[See notice of this invention on page 236 volume 3.]











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 a single sheet of paper at a time, as set forth.
[This is a very ingenious apparatus for the purpose [This is a very ingenious apparatus for
and is noticed on page 148 of this Vol.


 ramesand ji, ited af afisi





 gether with the griades compos.
 constructed, arrangsed, and operated that itiar rill, in it it
back ward movement from the paper onlider.




 curing the same by a wedge or its equivalent at theoth
er end.thestandardsor posts being so beveled as to
canse ny desired angle to bemade by an y two adacent
panels.


 box a ad plat n, for rressin,
ting together, as set forth,



 cement, Where
pose set forth.
 as to deliver its ball bathe pressing together of tith han
dese
dita the strong grasp of a single hand whereby ar



 arc of a circle for rounding the counter and chamfering
Its edges substantially as cescribed.
I alsoclaim holding the clamp upon teather while
the counter is being cut, and releasing it from the same



 the can, having a thexible bottom, when said interior
thamber has ist botom extended ho fill heinterior
diameter of the can, and form a diaphragm dividing the can into an upper and lower chamber, said diaphatam
provided withrmo ralves. neopening
other dowivard, arranged and operating in the manner other downi
described.





 Sreatly increased, as pet forth


tient thus avoiding the necessity of moving or disturb
ing the patient, as set forth.


 Fronss of
York City. AIR Tig Tir Sroves.-Garrettson Smith and Hen's
Brown, of Philadelphia, Pa.

 riginaly datedilth Feby. 1854. Y do ot ct ciim forming
 [One of the applications in the above list was made such delays, and we hope to haverecorded in this lis the last case of the kind. Judge Mason should see to it
hat cases are not suffered to linger so long in the office

## seientific Memoranda.

Cleaning Metal Castings-To cleanse met al castings, they are usually thrown into water acidulated by sulphuric or muriatic acid; but as some metal is removed and the surface left rough, the process is objectionable. Thomas and Delisse found by their experiments that i several organic substances were added to the acid water, the scale of dirt and oxyd was removed, but the surface of the material unat tacked. Elsner found that tar added to the while another piece of casting in the usua acid water wasnearly dissolved.
Enambles Iron-After cleaning the surfac to be enameled, the enamel is laid on as a past and burned in under a muffe. F. Walton (Lond. Journ. Arts, 1847) uses three successive layers, which are as often heated in the muffle. The first coat is made by fritting 6 pts. pounded flint-glass, 3 pts. borax, 1 pt. red ead, and 1 pt. oxyd of tin. One part of thi , mixed with 2 pts. calcined and ground bones, is ground fine with water, spread ove the metallic surface as a thick paste, dried,
and then hrated to redness in the muffle. The and then brated to redness in the muffle. The
second coat is made of 32 pts. calcined and ground bones, 16 pts. kaolin, 14 pts. Cornish granite, and \& pts. potash in solution : the past thus made is fritted for $2-3$ hours in a fur nace and then powdered. Of this frit 5 pts. are mixed with 16 pts. coarsely-powdered fint-glass, $5 \frac{1}{3}$ pts. calcined and ground bones and 3 pts. ignited and ground flints. The mix ture is theen ground with water, spread overth irst coat aind burned in. The third and las coat (whict is similarly treated) consists of 12 pts. powdered feldspar, $4 \frac{1}{2} \mathrm{pts}$. kaolin, 18 pts
borax, 3 pts. saltpeter, $1 \frac{3}{3}$ pt. potash, and 13 pt. exyd of tin.
Soldering Sali-(Chloride of zinc and am monium).-Vessels may be tinned with thi alt without previously cleansing their surfaces It is made by dissolving 1 lb . zinc in muriati acid, adding 22 pts. salammoniac to the solution, and evaporating to dryness; the yield is $2 \frac{1}{2} \mathrm{lb}$ of the double salt. To use it, the salt, moisten ed with water is brushed on the surface to be tinned, a little solder laid $\bullet_{n}$ it here and there and the surface heated until the solder fuses when it flows wherever the salt
Tinning-According to Becqueiel, well cleansed vessels of iron and copper may be tinned by dipping them into a solution of the double salt of chloride of tin and sodium, at heat of $160^{\circ}$ assisted by contact with $z$ inc
Soldering Wrought ant Cast-iron-liz lings of soft cast-iron are melted with calcined borax, the mass pulverized and sprinkled on the parts to be united. They are then separately heated and welded together on an anvi by gentle blows.-[Journ. Fr. Inst.
Welding Powder-to melted barax, 1-10 salammoniac is added, the mixture poured on an iron plate, and an equal weight of quicklime ground up with it. Iron or steel to be welded is first heated to redness, the mixture laid on the welding surfaces, and the metal again heated, but farbelow the usual welding heat. The pieces unite firmly by hammering.
Were the earth reduced to a plenum it would Were the oarth reduced to a plen
be no larger than an ounce weight.

Scientific Absociation
ent of Science mociation for the Advancemet in Washingt ${ }^{0}$, at the Dithsonian Institution, ou the 26th inst. Prof. Dana, of Yale College, was introduced as the new President, by ex-President Pierce, and delivered a short and very appropriate address.He said:-
"Gentlemen of the Association:-In taking this place with which you have honored me, permit me to allude briefly to one or two of the objects which have brought us together.
One great end, as proclaimed in the name of the Association, is the 'advancement of science,' which implies that we are not to delay sluggishly or ignorantly over old facts, but earnestly to gather in the new, that our 'facts' be not ephemeral, which the next passer-by will dissipate, but sure eternal facts, as enduring as adamant, that shall give solidity, increasing extent, and beauty, to the edifice of truth. Such facts are best welcome when least adorned, and disencumbered as nearly as may be of the rubbish of words. They reach their ultimate end when a clear insight into principles enables the philosopher to point out their exact place in the sublime system of nature, thereby to exalt our knowledge of its Divine autho
But there is another prominent object in view in this annual meeting. It is the cultivation of good feeling, kindly sentiments and sympathy among the lovers of science in the land; that with one aim before us-truth, and not self-as the end of every investigation, we may $\mathrm{g}^{0}$ forward harmoniously, rejoicing in each other's success, and glad for the new light we may each receive. This end alone accomplished, the meeting will have been abundantly profitable. But with success in both objects, we shall have occasion to remember long this gatheringin Washington in 1854 ; nd may such be the result.
[We will give abstracts of the useful papers read before the Association in future numbers.

## Composition of the Sheathing of Ships

M. Bobierre has paid considerable attention to this subject, and has arrived at the following conclusions as to the cause of the rapid detruction of some copper and bronze sheathing : -1 . When unalloyed copper is employed, the presence of arsenic appears to hasten its de-struction.-2. All bronzes which appear to have stood well, contained from $4 \frac{1}{2}$ to $5 \frac{1}{2}$ per cent. of tin, that quantity being necessary to form an homogenous alloy. When the percentage of tin is only $2 \cdot 5$ to $3 \cdot 6$, which is very frequently the case, no definite alloy is produced, and the mass is of unequal composition, and, being unequally acted upon, is soon destroyed. -3 . When impure copper is employed the alloy is never homogenous, and is unequally acted upon in consequence. We thus see that the so frequent destruction of the sheathing of copper-bottomed vessels arises from the tendeny to use inferior brittle copper, and by diminishing the proportion of tin, to economise the difference between the price of thatmetaland copper, at the same timethat the cost of rollng is also less, in consequence of the greater softness of the poor alloy. Bobierre thinks that the addition of a very small portion of ainc very much improves the bronze, by producing a more perfect and uniform distribution of the positive metals, and consequently a much more definite alloy.-[Comptes Rendus. Sand and Tar.

- Experiments have proved that porous sand and other stones, when steeped for about 8 hours in hot coal tar, (160 Reaumur,) acquire a eater degree of hardness and become imperand the to water. Bricks require only 4 hours, Reaumur to tar a tenpar as rock. The lat ter would answer best for sidewalks.


## An Artificial Man.

The "Memorial Bordelais" states, that not tarfromSt. Sever, France, there is living an old military man, who has a false leg and a false arm, both movable by means of springs, a glass eye, a complete set of false teeth, a nose of silver, covered with a substance perfectly resembling flesh, and a silver plate replacing
part of the skull. part of the skull.

