
[Reported Offctally for the Scientific American.] list of patent claims












 LSee engraving of this invention, on page 25, vol. 8 ,
Scientifc American. A curious history could be written of this case had we time to enter into it-the application was pending before the oficice nearly four years,
and a vast ouantity of stationary, has been consumed, and a vast quantity of stationary, has been consumed,
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## Eating and Drinking.

I belicve that unwarranted and monstrous er rors are propagated, by different writers, on the subject of food and drink. Each man has a whim or hobby, so that it has at length come to the point that if a man will live healthfully to a great age, say a hundred years, he must eat nothing but grapes and drink nothing but rainwater. The gentleman who advocates the grape diet contends that wheat bread ought not to be eaten, that it has too much earth in it, and tends to stiffen a man's joints and muscles half
a century sooner than if he subsisted on grapes. There are certain districts in the United States where new notions of every description flourish with amazing vigor, as far as the number of converts are concerned; among these mere notions are the injurous effects of tea and coffee as adaily drink.
I think that it is demonstrable that a single cup of weak tea or coffee at a meal, especially in cold weather, and most especially in persons of a weakly habit or constitution, is far more healthful than a glass of cold water.
Tea and coffee doubtless do injure some peo-ple-that is, some persons may not be able to drink them without its being followed by some discomfort; so will even water, if used too free-
ly; and I think it will be found that, in nearly 1 l ; and I think it will be found that, in nearly
every such case of uncomfortableness after cup of tea or coffee, this condition of things has been brought about by the too free use of these articles, or that the tone of the stomach has been impaired
of health."

## Ammonia in Distilled Waters

Boussingault refers to the necessity of de termining the quantities of ammonia contained in well-water, river-water, \&c. Since the time (1802) when De Saussure ascertained the first
traces of ammonia in the air, since Brandes (1825) discovered it in rain-water, and especially since the time when Liebig distinctly proved this occurrence of ammonia, no complete investigations into the quantity of ammonia contain ed in natural waters has yet been made.
Boussingault has now begun to determine the ammonia in such waters by means of a distillatory apparatus. He regards it as certain that a water charged with a small quantity of ammonia will have given off the whole of this with the watery vapor when two-fifths of the water have distilled over.
We may, consequently, by submitting large quantities of water, as 10 litres or more, to a preliminary distillation, obtain a concentrated
fuid, so as to treat this in the still set fluid, so as to treat this in the still set apart for the determination of the ammonia. Where the water is not too poor in amm
placed in the apparatus itself
The author then instituted experiments to test his method, and from these it appeared that distilled water to whieh, a known quantity of ammonia had been added furnished more ammonia than had been mised with it; so that apparently all distilled water contains ammonia.

## Weak Eyes.

A number of our cotemporaries, have been lamenting over "the vast number of people who now wear spectacles," and assert that our grandfathers and grandmothers maintained their vision strong and clear for a greater number of years than we, "their weak-eyed descendants." This we think is a mistake. It strikes us that the present is just as clear and strong sighted as the past generation. Spectacles are cheaper than they were twenty-five years ago, and
some who have not the least necessity for thei use; this may account for an apparent increase of weak eyes. $\qquad$
The conversion of cast-iron into steel is desir able, if it can be effected rapidly and economically; for articles might be cast directly from a blast-furnace or a cupola, and then steeled to a greater or less depth, without altering their form, inasmuch as only a small quantity of car bon, a small percentage of the weight, is required to be removed. For a large number of purposes, this steeling need not proceed to a reat depth, especially where toughness of body is not a requisite.
Attempts have been recently made to effect this decarbonization of cast-iron by burning off part of the carbon in cast-iron, since it is nown that the intermediate qualities of steel between bar and cast-iron are due to its intermediate state of carbonization. Riepe's process (Lond. Journ. Oct. 1850) is a modification of the process for decarbonizing cast-iron in a pud-ding-furnace by regulating the heat in the finshingprocess, and adding iron towards the later part of the process. He also proposes imbeding cast-iron in clay and keeping it at the welding heat of steel, to effect the same purpose; and still further, the oxydation of castings by atmospheric air. The process of making malleable castings is also based on the same reneral principle. Such process, as far as we know, can only produce inferior qualities of teel, although they may possibly produce a material having exactly the due quantity of carbon ; for as the metal is subjected to a comparatively small amount of working, a considerale proportion of the impurities, silicium, phosphorus, metals, \&c. will remain in the mass and deteriorate the quality of the metal. The superior quality of steel is mainly due to a .more or less perfect removal of injurious constituents, while, at the same time, much iron is oxydized and removed. By any of the processes yet known, it is impossible to avoid labor and loss of iron in making steel, and these seem be in direct proportion to the quality of steel o be made. Late examinations by Miller of astings rendered malleable by cementation, seemed to prove that not only carbon, but even silicium had been extracted. Thisstartling assertion needs further investigation; for, should it be confirmed, the present modes of making bar-iron and steel may eventually give place , or be modified by, processes of cementaion.
It would be an important addition to the metallurgy of iron, if we possessed a rapid, economical, and efficient method of partially converting wrought-iron into steel; for iron may be more conveniently forged than cast into many forms, and, if then steeled externally, or at certain required points, they would possess a core of tough metal with an exterior capable of being hardened. Hence, patents have issued and processes been proposed to effect this object; but we may concludethat the experiments have not been successful, since they have not come into general use. Charcoal, mixed with a little borax, salammoniac and saltpeter, has been proposed (Lond. Journ. xxxvi. 26) as a material to imbed articles forged of iron. As prussiate of potash has a marked effect in converting iron into steel, a bed of charcoalimbued with a solution of the prussiate might answer the desired end. The greatest difficuly lies in limiting the depth of the transformation into steel, since the depth seems to depend on the length of cementation, so that large and small ieces cannot be cemented at the same time in the same bed.-[Transactions of the Smithsonian Institute, Profs. Booth \& Morfitt.
A. R. Hurst, of Harrisburgh, Pa., has invented an implement for gathering the manure of barnyards and sheds in heaps for greater convenience of loading upon carts. This is done by arranging upon runners a tool similar in its construction to an ordinary manurd fork, yet larger and stronger, in such a manner that it can be set to rake the ground, gathering up the manure, or tilted so as to release its load. It is intended when used in yards to be drawn by tent.

