The law aboilshes disarimination in fees required of forelgners, excepting natives of such countries as discriminate againsteitizens of the United States-thus allowing Austrian, Frenoh, Belgian, Eaglish, Russian, Spanish and all other foreigners except the Canadians, to aigns) on the aboveterma. Foreigners cannot secure their inven. Hions by fling a caveat; tocitizens only is this privilege accorded.
During the lastseventeen years, the business of procuring Paten for new inventions, in the United States and all foreign countries has been cunductedi by Mesgre. MONN \& CO., in connection with the publication of the BCIENTIFIO $\triangle M E R I O A N$; and as an evidence of the confidence reposed in our Agency by the inventors throughout the country, we would tate that we have actedes agents for at lesit TWENTY THOUSAND inventors! In fact, the publishers of this paper bave become identified with the whole brotherhood of inven tors and patentees at home and abroad. Thousands of inventorsfor whom wo heve taken out patents have addressed to us most flatter Ing testimoniale for the services we have rendered them, and the oured through this office, and afterwards illustrated in the SCIE N TIPIO AMERICAN, would amount to man millions of dolerl would state that we never had emore efficient corps of Draughts men and Specification Writers than those employed at present in men and specification Writers than those employed at preseninio our kinds in the quickest time and on the mostliberal terms

## RESBCTRD $\triangle P P L I O A T I O N S$

We are prepared to undertake the investigation and prosecution of rejected cases on reasonable terms. The close prozimity of our Washington Agency to the Patent Office affords us rare opportunitiea or the examination and comparison of references, models, drawings, documents, dc. Our success in the prosecution of rejected cares ha been vary great. The principal portion of our charge isgenerally left dependent upon the final result.
All persons having rejected cases which they desire to have pros ard are history of the case, inclooing the; official letters, \&c.

## oaveats.

Persong dearing to file a caveat can have the papers prepared in the hortest time by sending a sketch and desoription of the invention. The Government fee for a caveat, under the new law, is \$10. A pam phlet of advice regarding applications for patents and caveats, tion by mall. Address MONN \& CO., No. 87 Park Row, New York POREIGN PATENTS.
We are very extensively engaged in the preparation and securing patents in the various European countries. For the transaction of this hyeiness we have offlo es at Nos. 66 Chancery lane, London 29 Boulevard St. Martin, Parns ; and 26 Rue des Eperonniers, Brus sele. We think we can safelysay that threz-rodrtes of all the European Patents secured to American oitizens sre procured through the Scientific American Patent Agency, No. 37 Park Row, New York Inventors will do well to bear in mind that the English law does not limit the iasue of patents to inventors. Any one cantakeout a pat ent there.
Circulars of information concerning the proper course to be pur sued in obtaining patents in foreigncountries through our Agency the requirements of different Govarnment Patent Offlees, \&c., may be had gratio apon application at our prinolpal office, No. s Park ow, New York, or any of our branch officen.

## AboIGRAEATE OF Patratys.

ceripmants of patents, and agreements between patentees and
masutaitarere are carefully prepared and placed upon the records at the Patent Offlce. Addrese MUNN \& CO., at the Scientific American Patent Agency, No. 37 Park Row, New York.
It would require many columns to detall all the ways in which inventors or patentees may be served at.our offices. We cordially in. vite all who have anything to do with patent property or inventions to callat our extensiveomices, No. 37 Park Row, New York, where any queutions regarding the rights of patentees will be cheerfully an. swered.
Communications and remittances by mail, and models by exprese (prepaid), should be addressed to MONN \& CO., No. 37 Park Row, New York.

## TO ODR READERS.

Models are required to accompany a pplications for Patents under the new law, the same asformerly, except on design patents when twogood drawingsare all that are required to accompa
INVARIABLE RULE.-It is an established rale of this offic
to stop sending the paper whenthetimefor which it was pre-paid has explred.
Patent Clamis.-Persons desiring the claim of any invenefon whieh bas been patented within thirty years, can obtain a copy by eddreasing a note to this office, stating the name of the patontee and date of patent, when known, and inclosing $\$ 1$ as fee for copying. We ean also fumbiah a aketch of any patented machine lasued uince 1865, to ecoompany the claim, on recelpt of \$2. Address MUN N \& O0., Patent Bollicitors, No. 37 Park Row, New York.
Recesirts.-When money is paid at the office for subscriptlone, a receipt for it will always be given ; but when subscribere remit their money by mail, shes may consider the arrival of he ira
New Pamphleyts in Grpman.-We have just issued a revised edition of our pamphlet of Instructione to Inventors, containing a digent of the fees required under the new Patent Law, \&c., printed in the Germanlanguage, which pereons can have gratis apon appliostion at thic offlce. Address

MUNN 4 CO.,
No. 37 Park-row, Now York.
Back ITumbers and Volumes of the scientife Ameriean
VOLOMES I., II., III., IV., V., VII. AND VIII. (NEW SERIE8) complete (bound) may be had at thisoflco and from periodi oal dealers. Price, bound, $\mathbf{\$ 2 2 5}$ per volume,by mall, $\mathbf{3 3}$-which in. cludes postage. Every mechanio, inventor or, aruzan in the United Bubsaribers sbould not fill to preserve their numbers for binding.
VOL. VI. is out of print and cannot be supplied.

## Binding the "Scientific American."

It is important that all works of reference should be well bound The Soiretific Ameriday being the only publication in the country which records the doings of the United States Patent Office, it is per erved by a large class of its patrons, lawyers and others, for reference Some complaints have been made that our past mode of binding in cloth is not serviceable, and a wish has been expressed that we would adopt the style of binding used on the old series, i. e., heavy board aides covered with marble paper, and morocco backs and corners. Believing that the latter stgle of binding will better please a larg portion of our readers, we commenced on the expiration of Volume VII. to bind the sheets sent to us for the purpose in heary board sides, covered with marble paper and leather backs and oorners. The price of ;binding in the above style is 75 cents. We shall be unable hereafter to furnish covers to the trade, but will be happy to eceive orders for binding at the publication office, No. 37 Park Row, New York.

## P4x

Q. C., of Mass.-You will find the formula for calculating the flow of water through pipes in "Nystrom's Handbookfor Me chanics," page 228, published by J. B. Lippincott \& Co., Philadel phia; but more full in Professor Rankin's work on "Prime Movers," page 102-a London publication.
L. R., of Pa.-There is no business directory for the State of Néw York published, so far as we know.
G. S., of Pa.-Aniline colors cannot be made from pe troleum, byany known process, because it doesnot contain true benzole.
E. J., of Mass.-Skeleton leaves are prepared by macer atingin soft water, and exposing them to the sun for several days until they ferment, when the soft portions may be easily removed with the fingers, or a brush, leaving the fibrous skeletons perfect. To render them white, steep for a short period in a dilute solution of the chloride of lime, then wash and dry them.
J. T. T., of Mass.-Communicate with Charles Seely, editor of the American Journal of Photography, No. 244 Canal street, this city, respecting articles for the photographer, their cost, \&c., and the other information which you desire.
G. \& T, of Ill.-You state that your iron tanks are cylin drical, five-sixteenths of an inch thick and 60 inches in diameter, and you wish to know what pressure of steam they will bear. The prac of iron. divide this by the diameter ( 60 ) in inches of square inc foiler, andide the by boiler, and the quotientis the bursting pressure. It is customary for the should therefore not exceed 00 pounds on the teob; but if youn should, therefore, not exceed 60 pounds on the ivoh; but if you
were to hoop them with helfinch rings, eighteen inches apart, they were to hoop them with halfinch ringer
would bear a preasure of 90 pounds.
R. W. G., of Il .-Thomas Prosser, No. 28 Platt street this city, will give you information, and furnish you with drawn steel rods
A. R. S., of Ohio.-The Practical Draughtsman's Book of Industrial Design, published by Henry Carey Baird, Philadel phia, is the best you can obtain upon the designing of gearing. The art of cuting gear wheels, however, can only be learned by prac tlee.
J. M. Z., of Ill.-We do not understand, from your letter, what kind of coating you desire for light hardware, such as door handles, latches, \&c. The black coating usually consists of a black varnish, which is manufactured and sold for common use in nearly every city. Porcelain door handles are composed of Chinese clay, molded and baked under a high heat in porcelain kilns.
G. W. S., of Boston.-We have received your communication on the rights of authors and inventors to ideas, as permanent property, like real estate. Having fully investigated this subject many yearsago, we consider that your conclusions are unsupported by sound reasoning. You will find the subject discussed on page 122 Vol. IX. (old series) of the Scientific American, and especial on page 237, Vol. II. (old series) of the Scientific American.
D. J. T., of Ohio.-There is no first rate work published on rifles and gunnery. At present gunnery is in a transition state. Experimentalonecan determine the amount of pressure in front a bullet moving in the barrel of a ride. The total pressure of the atmosphere is only 15 pounds on thesquare inch
D. K., of N. Y.-You will find it troublesome to work a low pressure engine of the size you mention. You had better let it work high pressure. A boiler 4 feet high, and 18 inches diameter, will do the work, providing it contains five flues one inch in diameter, and 3 feet long, or in that proportion. An old boiler flue wil answer if you can get fire enough under it to make steam rapidly.
E. G. C., of Mass.-Mr. Gail Borden's address is 36 Elizabeth street, New York. We shall make use of your perpetual motion item
. C., of Maine.-We will send you one of our pamphlets of advice by mail. Generally, in doabtul cases, to have preliminary examination made at the Patent Office.
C. B.. of N. J.-The patent law provides that a design patent may be extended for seven years, upon the payment of $\$ 100$ to the Patent Oflce, and otherwise complying with the terms of the law. Our pamphlet fully explains all these matters.
H. C., of Mo.-War is always more or less a temporary calamity; but in measuring its consequences we must look beyondmere temporary issues, and contemplate its effects upon the ultimate interests of the nation. We regard disunion as the the desrution wars. We must be one people living under one Government ; then we shall be great and powerful for all purposes.
N. B., of Cal.--The use of silk for wearing apparel may become moreextensive in thiscountry, but it will never supersed cotton and flaz tissues. You are surprised at the elegants.lks worn by all classes and sexes of Chinese in your State! You mus remember that the silkworm and the mulberry are indigeneons to China, and there are twenty persons there for one in America. A. T., of Mass.-Between three and four feet is the usual quantity of rain that falls in a year ; but this year there was nearly that much during the month of July, in some parts of the United States. During the same month (17th of July) it was so cold in England that a serere frost injured vegetation near London
C. H., of Pa.-Many new American patented agricultural implements are now introduced to Cuban industry, by Don Jos6 Macéas, an enterprising Americanized islander, who has recently established a model farm near Matanzas. Connected with it, he has a stock farm, for raising the best breeds of useful farm animals.
P. T., of Wis.-The longest railway tunnel in the world is that between Lyons and Turin, under Mont Cenis: it is more that Old Bay State, yet ungithed throub solid graite. The frat ficial tunnel we have any account of is that called the Grotto di lipo, near Naples, Italy, now used as a common roimas It lupo, near Naples, Ith, now is E. R. S., of Md.-You will find an article on petrole for the fuel of steamers on page 415, Vol. I, current series of the Scientific Ambrican. Whoever informed you that petroleumis cheaper than coal for generating steam, and that it is now used in cheaper than coal for generating st
J. M. G. of Ill.-We see nothing in your device which differs substantially from, or is of more practical value than the well-known hydrostatic paradox. The experiment would be simple and if you are in any doubt try it.
C. C. R., of N. Y.-You will find the price for binding volumes of the Scientific American on our advertising page. R. J. A., of Ill.-There is no loss of useful effect by the transmission of work through the crank of an engine, except the friction on the crank pin. It is an erroneous notion entertained by many persons, that a crank consumes power.

## Money Received

At the Scientific American Office, on account of Patent Offlee business, from Wednesday, Aug. 19, to Wednesday, August 26, 1863 :-
A. G., of Pa., $\$ 10$; G. B . H., of N. Y., $\$ 20$; G. W. H., of Iowa, \$20; F. A., Jr., of Mich., \$20; S. T. S., of Mass., $\$ 20$; J. C., of N. Y., $\$ 20$; T. W., of Ill., $\$ 20$; N. B. B., of N. Y., $\$ 20$; W. E . N., of Conn., $\$ 100$; J. F., of N. Y., \$20; H. G., of N. Y., \$16; W. McK., of Pa., $\$ 20$; W. W., of Cal., $\$ 45$; S. \& S., of Pa., $\$ 20$; W. B. R,, of Mich.,
$\$ 20 ;$ M. W. W., of Mo., $\$ 20$; C. M., of N. Y., $\$ 25$ H. W. C., of Vt, $\$ 20$; M. W. W., of Mo., $\$ 20$; C. M., of N. Y., $\$ 25$; H. W. C., of Vt.,
$\$ 16 ;$ H. L., of Mo., $\$ 25$; W. D, H., of La., $\$ 25$; M. De C., of Ind., $\$ 16$; H. L., of Mo., $\$ 25$; W. D, H., of La., $\$ 25$; M. De C., of Ind.,
$\$ 26$; W. X. S., of Mass., $\$ 16$; G. G. H., of Conn., \$16; M. \& $\mathbf{8}$. , of $\$ 26$; W. X. S., of Mass., \$16; G. G. H., of Conn., \$16; M. \& 8., of
Vt., \$41; M. B. W., of Conn., \$25: T. T., of Pa., \$16; A. S. L., of N. Y., \$16; J. F., of N. C., \$15; H. J., of Conn., \$16; F. \& P., ofN.

 D. C., of III, \$15; H. \&' G., of IIl., $\$ 20$; C. F., of In., $\$ 25$; G. G. C., D. C., of
of $\mathbf{N}$. ., $\$ 16 ;$ R. B. Z., of Ohio, $\$ 15 ;$ D. I. S., of N. Y., $\$ 25 ;$ G. M. of N. Y., \$16; R. B. Z., of Ohio, \$15; D. I. S., of N. Y., \$25; G. M.
L. of N. Y., \$12; W. H. G., of N. Y. \$25; H. K., of N. Y.,f \$45; J. D., of N. J.,
of. Y., 825.

Persons having remitted money to this office will please to examine he above list to see that their initials appear in it, and if they have not received an acknowledgment by mail, and their initiale are not to be found in this list, they will please notify us immediately, and in. form
presp.
Specifications and drawings and models belonging to parties with the following initials have been forwarded to the Patent Offle from E.C., of N. Y. (4 cases); H. \& C., of Conn.; W. C., of Ill.; M. \& S.,
f Vt.; F. S. G., of Conn. ; C. M., of N. Y.; D. J. S., of N. Y.; O. F., of N. Y.; L. S., of N.Y.; P.Mc. G., of Iowa; T.J. K., of Ohio, \& F., of N. Y.; L. S., of N.Y.; P. Mc. G., of Iowa; T.J.K., of Ohio,
O. F. H., of Mass.; M. B. W., of Conn.; J. C. L., of Mo., W. D. H., of La.; M. D., of Ind.; C. F., of Ill. ; C. C., of N. Y.; J. S., of N. Y.

## RATES OF ADVERTISING.

Twenty-five Cents per line for each and every insertion, payable in advance. To enable all to understand how to calculate the amount they must send when they wish advertisements published, we will explain that ten words average one line. Engravings wiln not be admilted into our advertising columns, and, as heretofore, the publishers reserve to themselves the right to rejectany advertisement hey may deem objectionable.
 Hem SOAP MAKER HAS TWO NEW






F OWLER'S ADDING MACHINE.-STATE AND COUN



