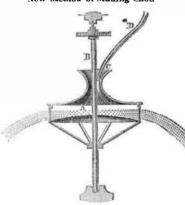
# Scientific American.

Improvement in Woolen Rovings, &c. It is well known that woolen rovings in their untwisted state, cannot, at present, be used for weaving, knitting, &c., but have previously to go through what may be called a spinning process, by which the fibres of the wool are twisted together. John H. Bloodgood, of Rahway, Essex Co., N. J., has taken measures to secure a patent, by which the rovings can be used for weaving without the necessity of performing the above operation, simply by felting them as they come from the carding machine. This is done by steaming the rovings, and at the same time applying a pressure which, by its peculiar action, felts them together into a thread fit for any purpose for which twisted threads are now employed. The advantages are the cheapness of the process, as all the expenses of spinning are saved, and the fabrication of a material that may be advantageously employed as a weft when cotton warping is used. Cloth made of this felted roving thread, it is stated, is more easily knapped by the teasles, and also takes a finer finish in the dressing. It should be understood that no new improvements in machinery are claimed.

### Meat Cutter.

Measures for securing a patent for improvements in the above-named machine have been taken by Anson E. Brooks, of New York City. The nature of the improvement consists in the employment of a series of adjustable beaters, arranged to act as a screw, and that can be set at different angles to allow the meat to be fed in fast or slow to the cutters, according as different degrees of fineness are required. To effect this purpose they are fixed on a longitudinal shaft, which operates in combination with another shaft set horizontally, and which holds the cutters in such a manner that, in addition to forcing the meat towards the latter, they also cause them to have a drawing cut. Another advantage is, that the meat is also forced more effectually towards the opening at the discharge end of the machine. This last office is performed by a scraper fastened at the screw end of the shaft on which the beaters are placed, and by which the meat is gathered up and discharged through the abovementioned opening.

New Method of Making Shot,



The annexed engraving is a vertical section of an apparatus for manufacturing shot by means of centrifugal action, which is the invention of M. Louis Bonnet, of this city, who has taken measures to secure a patent. It is intended as a substitute for shot towers and other apparatus now employed for this purpose. It consists in substance of the fol-

A is a circular trough made of iron, it is seed on a vertical shaft. B. which is driven by wheel and pinion, or belt and pulley. The the top of the circular metal block, B, (fig. 3); boxes of the wheels on one side, which lever upper part of the trough is of a funnel-shape, the knobs keep the saddle rider from moving is secured by straps to both ends of the spring, C, and there is a pipe, D, inserted in this funnel for conveying the molten lead into the trough. The sides of the trough are perforated with a number of small holes of different block, B, is placed with its recess longitudisizes. The metal being poured into the trough, C, and the shaft, B, made to revolve at the rate of 350 revolutions per minute, the molten lead will fly from the centre to the circumference and through the holes against a paratus, at a suitable distance, which depends collar box; it can be made in one or more knuckle joint central parts are united, and altogether on the fluidity of the metal and pieces. It has a recess, I, on its top, in which which support the same, curve downwards at which have been made with this apparatus it is fitted. This collar box is bolted to the as possible. As the weight rests upon the October, and received at their office, is \$2,189.

More information may be obtained by letter addressed to the inventor at the office of the this city.

#### Railroad Car Brake.

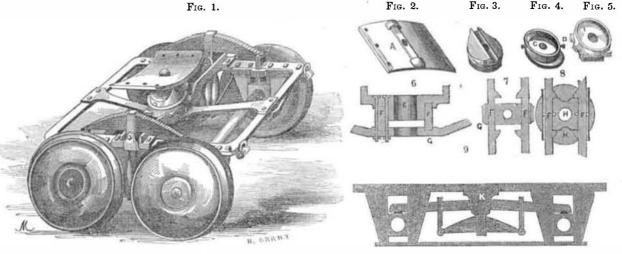
Measures for securing a patent for an imby L. B. Batcheller, of Arlington, Benning-

have been very satisfactory to the inventor. | whereas, in the common brake, much time is | suitable arrangement of levers and cross-bars, consumed in taking up the slack chain, and much of the power exerted is lost in over-Courrier des Etats Unis, 73 Franklin street, coming the friction incident to the arrangement. The contrivance consists of two vibratory bars beneath the platform of the car, one at each extremity. These bars are allowed to move to and fro by means of a slot proved Railroad Car Brake have been taken at each end, through which there passes the screw for holding them to the cross-pieces of ton Co., Vt. This improved brake is intended the car. Vertical standards, with a hand to be operated either in the ordinary manner wheel at the top, are attached to the vibratoby a brakesman, or to be set in action by the ry rods. The two standards (one at each rod) buffer rods when the car strikes against an- are connected by a chain, so that when the other car or other obstacle. The great merit | brakesman turns either standard, the two vi- | ment the buffers can be made to operate quickof this invention consists in its quick action, brating rods are made to approach, and, by a ly or slowly upon the brakes, as desired.

the shoes or segments are brought to bear against the wheels. When the brakesman relaxes his hold the rods are forced back by springs.

This new brake can likewise be acted upon by the buffers in the following manner: Attached to either vibratory rod is a lever, which is connected to the opposite vibratory red by a chain, so that when either is moved by the buffer rods, a corresponding opposite motion is given to the other rod. Other levers enable the buffer rods to act upon the vibratory rods in the required manner. By a neat arrange-

## WHITE'S PATENT EQUALIZING OR SELF-ADJUSTING TRUCK.



for Locomotives, Tenders, and Cars. The inventor is John L. White, mastermachinistat The under side of the collar box, with the Corning, N. Y., of the Tioga Railroad. A pa- brace, G, removed, is exhibited in figure 8. tent was granted for the improvement on the 6th of last January, (1852.)

Figure 1 is a perspective view of the Truck; the other figures, 2, 3, 4, 5, 6, 7, 8, are perspective and sectional views of several parts of of this box is exhibited in fig. 6), then the the improvement, and figure 9 is a longitudinal section of a low truck with the improve | C (the recess placed lengthwise of the boilment attached. The same letters refer to like

In order to render the subject clear, we will state, first, that the truck frame is united to a peculiar knuckle-joint at the centre, by strong bars of iron placed at right angles to one another (the peculiar joint being in the centre) and attached by metal straps to the springs. The boiler or car is then secured to a saddle plate on the top of the knuckle joint at the centre of the truck, so that the whole weight is thrown first upon this joint, and then distributed from it, as a centre, over the transverse supporting bars, to the springs at the sides, and from them, by stirrups, over the wheels, thus equalizing the weight on all the wheels. We wouldstate, secondly, that the peculiar knuckle joint spoken of allows the Truck to have a rolling motion on the same, so that one wheel may be lower than the rest, or it may move | the wheels, whatever position they may be in. over an elevation on an uneven track, and yet As the boiler, or car, is placed on the centre of the boiler of the locomotive, or the body of the truck; the springs are connected with the the car, will scarcely be affected by the unequal position of the wheels. We will now explain the minor figures of the engravings: A (fig. 2) is the saddle or top plate of the central knuckle joint; its under side is shown in the springs, as levers, and thrown equally over order to exhibit its convex form, and to show the wheels; each wheel, by this arrangement, a semi-cylindrical projection, which has a has also individual freedom for separate flexiknob at each end; this projection is a rail or ble action on an uneven track. The section, patentee having charge of the machinery, had rider, which is fitted into a recess shown in figure 9 shows a lever resting on the two axis endwise in its recess. The boiler, or car bo- and a pedestal, K, rests on the centre of the dy, is bolted to the top of the saddle, A, by spring. This shows the application of distribolts passing down from the smoke-box. The nally in the direction of the length of the boiler. As the knuckle joint is placed in the centre of the truck, the weight of the boiler rests upon the centre. C, fig. 4, is a top view of an eccentric metal cup, in which the block, B, circular partition of cloth surrounding the ap- sits, and is secured by screws, D. Fig. 5 is a rapidity of the motion. The experiments the cup eccentric, C, snugly sits, and in which the centre, to bring the knuckle joint as low

The annexed engravings are views of a most | cross brace bars of the truck-frame, as shown radiating metal brace bars, as shown in fig. 7. There is a central opening through all these parts for the reception of a vertical axis or loose bolt. If we suppose the cup eccentric, C, to be placed in the collar box, I (a section metal block, B, fitted and secured into the cup, er), and then the saddle, A, placed on the block, B, with its projection or semi-cylindrical rider in the recess of the block, we have all the parts of the central knuckle-joint in position. A bolt is then inserted down through the central opening, E, and secured at the bottom by a nut, H; this bolt is a vertical axis, and is loose in the orifice. The boiler is then bolted to the top of the saddle plate, and as its weight comes exactly on the centre, the knuckle joint formed by the rider on the under side of the saddle, and the recess in the block, B, has a sufficient bearing for the boiler, yet allows it, and the truck also, to have a slight side rolling motion, which keeps the boiler, or body of a car, in line, while the wheels may be moving over a very uneven or winding track. The weight of the engine, or the car, is also very equally distributed over side radiating cross-bars, and the end of each spring rests on a stirrup, which is connected with the block of the axle box of each wheel; the weight, therefore, is taken off by buting the weight from the springs to the axle boxes by the said lever, and is useful to be applied to low trucks. Neither boiler nor car body is shown attached, and the figures are on a very small scale, but we believe a careful reader will understand the improvement that we have endeavored to render as clear as possible. The radiating brace bars, to which the

centre, the frame of the truck, with the excepimportant improvement in Railroad Trucks in section, fig. 6. FF and G are the cross or tion of the centre supporting brace bars, can be made much lighter than those in common

> The cup eccentric, C, performs an important office; by loosening the screws it can be turned so as to bring the knuckle joint formed by the block, B, and saddle, A, into proper line, to make the engine track square on the rails and for setting the engine, and is a device which will save the flanges of the wheels from wearing off. The locomotive rests entirely upon the centre of the truck frame, which forms a centre bearing on the knuckle joint, and at the same time the truck frame is kept parallel with the boiler (or a car body) by the rolling flexible knuckle joint described. As this joint equalizes the weights on all the wheels, it is a most valuable truckfor keeping on the track, and at the same time there is less danger of any part breaking, than there is on the rigid trucks now in use. To us it appears to be a good improvement, one that will conduce greatly to the safety of railroad travelling, and to the economy of the "rolling stock." A silver medal was awarded to the inventor by the American Institute at the last

> These improvements, by imparting such a flexible character to the Truck, and equalizing the weight on the wheels, enable a locomotive or car, which may be placed on this Truck, to move over an uneven road with greater safety and economy. Our very best roads are more or less uneven, especially in the Spring, when the frost is leaving the ground, it is therefore applicable and necessary for all our railroads. The improvement was first suggested by the rough track of the Corning and Blosburg Railroad, from which the engines were continually running off; the his inventive faculties impressed into the ser. vice of inventing a remedy. This "Knuckle joint Truck" is the antidote to the evil; it has been employed with signal success for two years on the said railroad, and is now about to be introduced on the New York and Erie and several other roads.

More information may be obtained by letter addressed to the patentee as above.

A small vessel of about 100 tuns, called the Comte le Horn, about to be launched at Nantes, is built of zinc, as an experiment of the adaptation of that metal to shipbuilding.

The total amount contributed to the National Monument Society, during the month of