## Sinentific Amexiram

NEW-YORK, DECEMBER 25, 1852.

## ntellizent Mechanics

From the means which we have of obtain ing correct information upon almost every question, we are fully persuaded that we have very few intelligent mechanics in our country in proportion to the amount of population, and their own numbers. We are sorry to say this, but the truth compels us to do it. This should not be, for the means are abundant whereby they can obtain information to make them respected for every mental qualification. The desire, however, must exist in the mind, and
it is for the want of this desire-this mental quality-to read good works and study good quality-to read good works and study good
authors, that so much ignorance abounds.authors, that so much ignorance abounds.-
Instead of reading useful periodicals and books, the great majerrity of them are delighted with the flashy stories and flippant literature of authors whose names and fame will never
yeach above nor beyond the very garbage of reach above nor beyond the very garbage o bookdom.
On our advertisement page there are two advertisements for men capable of conducting mist for dy ing and finishing woolen goods; the mist for aring and mimishing woolen goods ; the
other a practical machinist. We know it is other a practical machimist. We know it is
not easy to find a person who has toiled as a hard working mechanic in possession of the means required in the advertisement for the managing machinist, and this is the reason why such an advantageous offier is presented. This very fact should teach our mechanics how much it would be for their own benefit to employ their leisure hours in acquiring useful information, and obtaining such a mastery of their trades as to be able to conduct the same, and thus be ready to ascend to higher situations whenever opportunities like those on our advertising page are presented. We hav frequent applications for practical intelligent mechanics who can superintend a business, and we know from experience how difficult it is to obtain them. Every man who works at a trade, no matter what that trade is, should learn it so thoroughly as to be competent to conduct the same in all its branches. Every siness. There is philosophy in every trade, and why should not carpenters, tailors, machinists, dyers, millwrights, coopers, \&c., be as intel ligent as doctors, la wyers, and merchants? There is no use, as many mechanics do, of complaining about the aristocracy of this and that class ; it is worse than foolishness; the aristocracy of mind is higher than that of weath, and always commands respect. A gentleman writing to us some time ago, for a machinist to superintend his foundry and machine shop, said he would give him above $\$ 2,900$ per annum, but would be willing to give more could he get the proper person. "I want a good mechanic," was his language "and a gentleman, one who is courteous, in-
telligent, and with whom I can associate as a friend" The elevation of our working men is one object about which we are solicitous; we have offien preached about it through these columns, and will continue to do so upon every proper occasion. It has been our object to present a chaste literature along with scientitific and other useful information, but our circulation is only among the most intelligent of oar mechanics, consequently the great mass for whom our remarks of this kind are designed will not see them. We will, however, thank those who do read them to taik upon the subject from time to time with their brother crat:smen, in order that they may feel the force of the old adage, "knowledye is power," and many be led to see the error and foolishness of their ways, and adopt a course of life which will lead them to ascend to the front ranks of latelligent Mechanics.

## Steam Engines.

The enyines offered for sale in our advertising columus are worthy the attention of those desirous of purchasing a good article at; a rare bargain. It should be remembered that the engines are new and the boilers have not been long used. We attend :a $h_{10}$ boxing and shipcuseer. Such bargains are not often preses. ted to the public.

The Ether Controversy....Dangerous Legislation. We have our regular elections for member of Congress, Senators, and chief officers of the general government. Men are sent to the seat the nation, by making such laws as are necesa ry for the good of the people, and adopting such measures as will add to the prosperity is supposed the United Commonwealths. with the wants of the public, and that they will examine every subject legally brought efore them, with scrupulous care, and act upon the same in all honesty, without favor ear, or partiality. Within a few years there has grown up a most dangerous sytem of out-
er legislation; this is called the "Third er legislation; this is called the "Third
House of Congress," and is composed of what are termed "lobby members." Our country must awake to the dangerous infuences of this "house," for they are often seductive and unscrupulous. Of this we are fully persuaded by the evidence placed before us respecting the Ether Discovery," and the attempt that was ade to get a grant at the last sesssion Congress, of $\$ 100,000$ for its use in the navy, army, and hospitals of the United States. In 846 Dr. C. T. Jackson, and W. T. G. Morton, dentist of Boston, secured a patent for rendering persons insensible to pain, by inhaling ether, so that surg.cal operations, such as extracting teeth, amputating limbs, \&c., could be performed during the short period of insen sibility. By some means it appears that Mr Morton has obtained the ruling control of the patent, but a certain Mr. Eddy, of Bos ton has, (at least had) also an active share in it. To compensate Mr. Morton for his discovery, he petitioned last Congress, and the pe tition was referred to committees in the house and Senate. When Dr. Jackson heard about this attempt of Morton, he hurried to Washington to present his claims. An amendment, however, was tacked to one of the hurried appropriation bills in the Senate which proposed to award $\$ 100,000$ to Mr . The mas never was made The minority report of the House of Representatives, by the Hon. Edward Stanly, of N. C, and the Hon. Alex. Evans, ot Md the latter a scientitic gentleman of reputation completely establishes the fact, as we believe that Mr. Morton has no just claims to the discovery of etherization. It is an able and strong report, but we cannot agree with some of its conclusions. The claims of Mr. Morton. are founded upon having first applied etheri$z$ ation in October 1846, to perform a successtul
operation on a patient. The claims of Dr. Jackson are not upon having performed the first experiment upon a patient, but in having discovered anaestheia in the winter of 1841 or jurious inhaling ether vaporto destroy the inwhich he had inhaled during some of his experiments. The experiment upon himself convinced him, to use his own language, "that he could be rendered insensible to pain for some time before unconsciousness took place, and that this state of insensibility of the nerves continued for a sufficient length of time to admit of a surgical operation, and that ether could be safely inhaled into the lungs to an extent before believed to be dangerous." He never, with it before 1846 , but he communicated his opinions and experience to a number of respecable gentlemen whose testimony is beyond reproach. It is also asserted, and proof is adduced, that he informed Mr. Morton how to make his first experiment, and gave him his first idea of etherization. So far, Dr. Jack-
son's claims are impregnable; but what constitutes the true foundation to the title of this discovery. The report of the minority says, "no experiments of veritication performed by another can take the right of a discovery from him who first formed the induction, and pre-
scribed the means of verifying it:" By this scribed the means of verifying it." By this
priaciple of stilging, Sir Humphrey Davy has previous claims. He said, "as nitrous oxyde in its extensive operation, apicatis capable of de-
stroying pain, it may probably be used with advantage during surgical operations, in which no great effiusion of blood takes piace." Here is the induction, and we find that in November periment by Mr. Morton (a directed by

Jackson,) Dr. Wells, of Hartford, Conn., at his cal effect." What reason does he add own suggestion, had one of his teeth extracted by Dr. Riggs, while under the influence of nitrous oxide gas. From the evidence before us, Dr. Wells was the first person in the world who applied and practised etherization in surgery.
It may be said that nitrous oxyde is a dangerous gas, and the claims of Dr. Jackson will est upon the safety of discovering sulphuric ther. This is a different question; such claim would be for the kind of substance used, not the effect obtained beyond its greater safey. By the remarks of Dr. Warren. of Boston, in the November number of the Boston Medical and Surgical Journal, it appears that he does not consider chloroform, or sulphuric ether safe agents; and he prefers a compound chloric ether
What is it that constitues a true title to a discovery: This is an imporlant question, and one very difficult to settle sometimes.For example, it is suspected that oxygen is a compound body ; this view has been published in the series of articles, Vol. 5 , Scientific American, by Dr. Nelson, but as yet it has not been demonstrated. If it should yet be discovered that oxygen is a compound body, who will be entitled to the claim ot discoverer? The one who gave the hinit which led to the experimental proof, or the demonstrator ${ }^{2}$ The latter surely, but the former deserves his share of the honor also. Upon this principle of reasoning, Dr. Wells' claims to etherization stand out practically the strongest. Dr. Jackson is said to be very cautious, and in this respect not unlike some other discoverers, but if person has made a valuable discovery, why is cautious about it, if he has confidence in its merits; At the present day, when the means of establishing honorable claims to new
discoveries are so easy, only a few lines published in a proper journal, there is no excuse for any man allowing his claims to be usurped some years afterwards. In this rexpect we greatly blame Dr. Jackson; if he had acted right, he would have prevented all this trouble about etherization now, all this lobbying at Washington, this great expense to bur country, by taking up the time of Congress and coinrultees ; and last not least, the proposal of taking $\$ 100,000$ out of the treasury of the United States to pay one for a discovery made by another. Dr. Jackson has not been well treated, we believe, but we suppose heggees now how his own long silence-in the proper quarter-has been the means of causing so much trouble and expense aind heartburnings in our country, and as we have reason to believe, expense, trouble, and suffer ing to himself.

Critical Disgertation on Steam, Air, and Gas Engrues.
After the successful application of steam to propel machinery, ether, alcohol, and various vapors were proposed as substitutes, because it was supposed that liquids which bailed at lower heat than water-gave off their vapor then-would economize fuel This opinion was entertained by both scientific and unscientific men, and although Mr. Ainger pointed out this error in an article read before the Royal Society in 1830, the very last number of the Franklin Journal copies an article from the London Chemical Gazette, by J. Apjohn, Professor of Chemistry, Trinity College, Dublin, in which he proves to his own satisfaction that all fuids which boil ata lower temperature than water must necessarily economize fued if applied as substitutes for steam in propelling machinery. We will point out his er ror. and in doing so establish the priniciple that although water does not boil at such a low temperature as many other fluids, its vapor possesses a greater elastic force
tion to the heat applied to it.
The principle which Mr. Apiohn lays down to prove that alcohol and ether which boil at lower temperature than water, are more economical in fuel, to exert a force in propelling marhinery is this:-"The specific and latent heat of water rum juiul, is $1129 \cdot 0$, that of alcohol $875 \cdot 5^{\circ}$, that of ether $534.7^{\circ}$. The mere inspection of these figures," he says, "is sulficient to show that with alcohol about three-fourths, and with ether somewhat less than one-half the caloric required for wa ess than one-half the caloric required for wa

Here it is, "the vapors of different liquids have at their respective boiling points the same elastic force, equal volumes of them will produce equal mechanical effects." This is a rrave error to be propagated by a professor of chemistry; it is not the basis upon which to ound any proposition for proving the econochanical effect and we will show why. The mechanical effects of vapors are inversely in proportion to their densities; thus although alcohol floats on water, and ether on alcohol, yet the vapor of water (steam) floats above the vapor of alcohol, and the vapor of alcohol above that of ether. The density of water is 10 a alcohol 8 , ether 7 ; the density of their vapors is water 6 , alcohol 10 , ether 25. M. Cagniard de la Tour put some water into one glass tube, ether into another, and alcohol into another, and hermetically sealed them. By applying heat ether became gaseous in a space scarcely double its volume, at a temperature of $3200^{\circ}$, and exerted a pres. sure of no more than 38 atmospheres; alcohol became gaseous at a temperature of 40t2 in a space of thrice its volume with a pressure of 139 atmospheres; water acted on the glass chemically, but by adding some carbonate of soda to it, it becomes gaseous at a temperature of $648^{\circ}$ in a space four times its volume, consequently, as an increase of a double volume in alcohol vapor increased the pressure nearly four times, from 38 to 139 atmospheres, the pressure of the vapor of water would be in the same proportion 556 atmospheres; less elastic, according to the pressure to be sure, but under the same pressure there can be no doubt, that according to its latent and specific heat, it would exert a torce in proportion over alcohol and ether. Water vapor has 2.5 times more latent heat than alcohol vapor, but the specific gravity of the Jatter is $2 \cdot 5$ times greater, this shows that the same bulk of vapor will be produced from them both-alcohol and water-with the same expenditure of heat; hence there can be no advatage-no economy in substituting alcohol for water as a source of vapor in the steam engine. The error of Mr. Apjohn lies in taking his deductions from the product-vaporof heat and a luid, not from the heat and fluid first. It is the case with too many people, they do not go to the root of the matter, hence their deductions, from laying down a false proposition, may look very plausible, but at the same time be very erroneons. Alcohol ether, carbonic acid gas, \&c., are more expensive and troublesome to obtain than the vapor of water. Sonte of them would act chemically on the machinery also. They do nitt possess the qualilty of being so easily and buddenly condensed as steam, and thus they have not the same qualities to recommend them as substitutes for it. This is the reason why volatile fluids which bofil at a lower temperature than water, when applied in engines (and there have beer many of such engines,) have always failed to conpete with steam. We intended to produce some reasons why hot air engines have akso failed to compete with steam but this we must leave till next week.

## To Subscribers.

We'have a number of subscribers whose subscription term will expire with our next number (16.) If all subscribers would send in their subscriptions a week or two before they expire, it would save us from sending notices to them of the same, but many, no doubt, forget their dates and numbers, and it is the attention of such which we wish to arrest.This volume of the Scientific American, so far, has been distinguished above the past, and its future numbers, will, we assure all our readers, fultil what we have heretofore said of it, of being "the cheapest and best mechanical paper in the world."

## Stitching Shoes by Machinery.

The introduction of sewing machines for stitching shoes is becoming quite common. One establishment in Abington, Hass., uses no less than six. It is said that an operator, with the machine, will stitch in a day more than ten times the amount usually accomplished by a "stitcher," and that the cost is very material. ly reduced. Who, a few years ago, would have thought that our coats and shoes would ure have been stitched by iron fingers?

$R$-perted oficianly for the Scientific American USET OF PATENT CLAIMS Ionued fom the Uuited States Potent effice
 of New York Oity: I eltinm the application of amor-
phous zinc oxid, asa lining for safez and refrigear-
tors, and as a covering for stearm pipes, stean eham-



Thip Haviges-By J C Forrest \& Geo Baker, of
Scheuectady, N. Y. We chain the employment on
 ze., the said tappets haing arranged loosely on the
driving shaft. and moved hack and forth, or oue sub-
stituted for the other by means of the lever, in counstituted for the other by means of the iever, in cou-
bination with the hammer, havina recetangular
noteted er peculiarly formed slot cut in it. the whole notehed or peculiarly formed slot cut in it, the whole
being constructed, a.rranged. and operated in the
manuer nud for the purpose described. Like wise, so arrangivg the lever, that when the
larke or samalt tapeptta are moved from one position
to thos, othec, or the smail tappet made to oceupy
 the place of the large ones, the controlling syrivg will
also be operated upona nu mede to assurne a propror
position to suit the size of the tappet, the arrange-
 sa:the
structe
fortb.
 Werdi-My Jus. H. Gest, cit Batavia, Qhio: I claim
the emplogwent or uxe of the kaife roiler, said
kuives being either of straight or kpiralform. in comkuives being either of straight or spiralform in com-
bination with he privs and fork, the knives, as the
machine moves along, cutting the stalks from the
 fork drawing
as specified.
Ball Castors-By Robert Hinton, of Roxbury,
Mas.: I claim the improvement in making the case or the ball cestor, viz, of a com comination of of two
oalves or narts, the curved lip, and the ring, as con halver or narts, the curved lip, and the ring, as con-
str ueted amd applied together and to the leg or sock-
ei ferruie thereuf, as set forth.
 the hamuer of mill.stone picks. which guard will
intercept the ehips of stone and potect the hand and
perisou of the picker, usiug for that purpose the mepersiou of the picksor, using for that purpose the me-
tallic guard described, or any other subtintialy the
sainit, and which will accomplish the same result.
 as desgribod,
the guard.
 and adjustable bucket, forchain pumps, constructed
as set forth.

 itrap and brace operating as set forth.
second, the knee forl attached eitherto the upper
or lower part of the double inclined plane, for the or lower part of the double inclined plane, for the
purpowi of attaching a band which claspat he limb,
to effect extenkion or counter extension at the knee, to effect extension or counter extension at the knee,
as wxplainad.
Thid, the aplication of the adjustable braces to
the crests of the ilium, substantially as described, Third, the application of the adjustable braces to
the crests of the ilium, substantitull as described,
the gaid braces being attached to aseat piece, or its equivalent. $\begin{aligned} & \text { Foing atached } \\ & \text { Fourth, the seat, in combination with an anjusta- } \\ & \text { ble back piece, attached to two double inclined }\end{aligned}$ ble back piece, attached to two double inclined
planeack $\begin{aligned} & \text { sustantiantly as described, for the purpose of } \\ & \text { noring the cripple without chancing the adjustment }\end{aligned}$ planes, substantially as described, $\begin{aligned} & \text { mor oring the che criple without chanking the } \\ & \text { of the splints, forthe pur pose set forth. }\end{aligned}$.
Sesd Planterg-By Henry Nycum, of Union-
town, Pa. : I claim, first, the construction of the towno, Pa.: I claim, frist, the construction of the
eampond grain side, as decribed, by which the
annount of grain required to be sown is graduated at
ploance pleasure as set forth.
Second, the mitre b
Second, the mitre barf; oonstructed as described,
raise the apparatus or liltng the drill teeth an
throwing the slides out of gear, completely out throwing the slides out of gear, completely out of
the way of the operator, thus allowing bim to get
at the drill teeth, for the purpose of cleaning them at the drill teeth, for the purpose of cleaning them
of obstructions, with a a facility altogether unkown
in machines constructed with a horizontal bar in the in ma.
rea.r.
 crafle suath, composed of a wrought metal tube,
Which possesseas the advantages of greet durability,
and facility of being bent into any desired form, Which possessea the advantages of great durability
and facility of beting bent into any desired form,
without iocreasing its urdinary weight, or impairing
 siath, in combing, tion with a ferive of notche in
the riwg of the web, forthe purpose of adjucting the
whs securely upon the snath, sabstantially as set Wous
forth.
STHAW CUTrikg--by Joel Dawhon of Barnesville,
ohio f claia, in combiuation with the rake and
spricg, the pressure piece and roller, constructed and spricg, the pressure pie
arranged as jet forth.
 I8s2: I claim, firsti, the mandrel or jte equivelent,
for chacking or griping the metal to be forged, and
holding the same in the proper position, and from holding the sane in the proper position, and frou
time to time changing its postlion between the reci
procating rollers, in combination with reciprocatin
 upou the metal is reguiated by a pattern guide, sub-
stuntiilly at set forthid of regulatiog the thick oesis
Second. the method
a.nd shape of the metal being forged, without stop and hape of the metal being forged, wit hout stop
piog the rollers or withdrawing the metal thare-
from hy the sicult mneous adjustment of the pattern from hy the simultan.
guidetr, ins described.
 are attached the adjustable foot pieces, connected
and adjustable to each other, as a deseribed, by the
back piect, plates, bolts, and siots.

## Scientific Antexican.

Plow Regulators-By Marvey Sprague of Riga,
N. Y.:Iclaim the combination of the arms with to have been attended with beneficentr re
the comecting and regulating bar, the arms and sults in practice. Since the organization of the office in 1836, it has ad vanced with rapid strides. At that state one "examining elork" was enabled to make all the preliminary investigations which were required to ascertau
whether the applicant was entitled to a patent; but such has been the increase of the business that six principal examiners and as many assistants are not now able to kuep pace with it. The number of models in the office on the first day of January, 1836, was 1,069 . In the begiuning of the year 1851, they had increased to 17,257, and at the close of the present year they will tall but little short 23,000 . If they should continue to increase
this proportion, making no allowance for the this proportion, malsing no allowance for the population, by the close of the present century they will amount to 150,000 , and the whole of the present Patent Ollice edifice will not be sufficient for their convenient display. To provide against this contingency, as well as to accomplish other important results, I rePatents be required to have prepared for publication a careful analytical and descriptive rication a careful analytical and descriptive
index of all discoveries and inventions which index of all discoveries and inventions which
have been patented, accompanied by accurate descriptions and drawings which will fully explain the principles and practical operation of the subject of the patent. The ad vantages of such a publication would be almost incalculable. It would not only perpetuate the invention or discovery by avoiding the casumultiply and diffuse among the people at large the specifications and descriptions, and substantially bring home to every neighborhood to which a copy of the work might be sent the benefits of the Patent Office. In much the larger number of cases the necessity for preserving and displaying the
models would be obviated. The pages of the published report would be a safer and more convenient depository for them than the cabinets of the Patent Office, and they would be accessible to everybody. Inventors in remote parts of the country would
be placed on an equal footing with those be placed on an equal footing with those
residing near the seat of Government.When their thoughts were turned to a particular class of machinery, instead of being compelled to make a journey to Washington to see what had already been donein that department of the arts, they could at once turn to the analytical index and ascertain what progress had been made by others.
The report of Mr. Stansbury on the London Industrial Exhibition of 1851, to which allusion was made in my last annual report, has it will be ready to be laid before Congress in the course of a few weeks.
LWe like the above; we hope that something of this kind of policy will be carried out for the benerit of inventors. It is now four years since we proposed the same thing, only we thought at the time that the Smithsonian Institute could not do better than pertorm such a task-an illustrated history of American inventions and discoveries.
With respect to the models, it would please 6 if Mr. Stuart had recommended that those belonging to rejected applicants should
be returned; of what use is it to retain them, be returned; of what use is it to retain them,
they being only duplicates. Some thousands of them are rusting in the Patent Office cellar.

## Extension of a Patent.

On the petition of Elizabeth Otis, adminuistratrix of Wm . S. Otis, deceased, praying tor the extension of a patent granted to him on the 24 th of February, 1839, for an improve. ment in the Crane Excavator, for excavating and removing earth, for seven years from the expiration of said patent, which takes place on the 24th Feb., 1853.
It is ordered that the said petition be heard at the Patent Office on Thursday the 17th of February, 1853, at 12 o'clock N. ; and all persons are notified to appear and show cause, i any they have,
to be granted.
Persons opposing the extension are required to file in the Patent Office their objections, specifically set forth in writing, at least twenspecifically set forth in writing, at least twen-
ty days before the day of hearing; all testimoty days before the day of hearing; all testimo-
ny filed by either party to be used at the said
hearing, must be taken and transmitted in ac cordance with the rules of the
will be furnished on application
H. Hodges, Coin. of Fatents Washingtom, Dec: 12,1852.

Recent Foreign Inventions
Gas Rerouts-John Suarbrick, of Blackburn, Eng., Patentee...-The inventer takes clay as dug rrom the pit, and it it contains coal or ather refuse, burns it until the coal is reduced to ashes; or if no eool exists in the clay, then he mixes the ashes with it, or cther varieties of ciay, until a suitable material for his purpose is obtained. He then grinds this with just such a quantity of water as will produce a stiff doughy mass. Having taken
a mould of the size required (and which should be made in sections) and placed it in an upright position, he introduces a core-ba into it, helengit firmly into the centre. The stiff clay is then rammed into the spaces between the mould and core, the wedges are
withdrawn, and their spaces filled up with clay. The core-bar is then raised by a lever and another section of the mould united to the first, the same operation being again repeated until the retort is fully moulded. The retort thus moulded is dry enough to be taken a once to the oven and baked. Retorts made of Stourbridge clay are much superior to those made of iron, for making gas.
Combing Wooh--8. C. Lister, of Mammagham, Euglant, patentee-The gill-fallers are stmply made of much narrower dimensions than usual--about from one-fourth to oneeighth of an inch. Smali portions of the mailial can be operated upon ata once, and Je cotton on tine combs.
Machine for Determining a Ship's Lon arrude- John Moore, of Arthur's Town, Wex ford, Irelaud, patentee.-This instrument corisists of two graduated brass circles metersec-
ting, each other, and a surd circle equatorial to these two. The position of these circles is capable of being adjusted with reference to each other, and they are used in combination with a fourth circle, also graduated, which forms a great circle to the skeleton glob composed of the intersecting circles mentioned. The sodes of using these circles vary with the nature of the particular position requiring to be solved.
Substitutes for Susfenders, \&ec., in Clorhes.-J. Saillant, of Paris, tiiler, patentee. He inserts into certain parts of articles of dress, such as pantaloons, vests; coats, \&ce. strips of india rubber, by which a good dit of the garments is secured and they thus are re tained in their $p$

## id of straps, \&

Aring Gold and Precious MetalsA. Parks, chemist, of Pembrey, Wales-For separating gold, which is mixed with auriferous earth, it is first smelted with lead and the usual fluxes, and the compound thus resulting is melted, with the addition of one per cent. zinc ts every ton, which contams ten ounces of gold. The zinc is added when the compound rature of molten zinc. After stirring so as to insure all the gold being taken up, the mixture is allowed to cool, and the zine and gold are found in combination. The gold is separated from the zinc by an acid.
Vacuum Sugar Pans.-J. Walker, of Wolverhampton, Eng., patentee.-The improvement consists in introducing into the body of the vacuum pan a series of vertical tubes, through which stearn is admitted to facilitate the operations of evaporation and crystallizarion. The tubes are enclused within a cylinvacant space is left. This arrangement causes an upward current of the solution in the pan, at the centre of the series of tubes, whilst a gentle descending current is produced between the cylinder and pan, by which compound motion the contents in the pan are prevented from burning.
Costing the Inside: of Tubes-.John J. Russell, of Wedriesburg, England, patenteeThis improvement simply consists in coatiry the inside of iron tubes with successive coatings of gutta percha ini a state of solution. The coating is laid on with a brush or by pouring in the solution.- [Condensed from the "Lon in the solution.- [Condensed trom the "Lon
don Mechanics' Journal," "Expositor," \&

