# Sicie tific American 

NEW YORK，NOVEMBER 16， 1850.
Commissioner of Patents＇Report．
Last week we presented an outline of the Report of Chief Examiner Page；this week we present that of Chief Examiner Fitzger－ ald．He states that he examined 666 cases， ＂a larger number than was ever before ex－ amined by one Examiner in the same length of time．＂The number of patents passed by him was 270 ，the number rejected， 460 ．＂Ma－ ny applications，＂he says，＂after one set of claims have been rejected，are amended and returned for a new examination，upon new or amended claims，requiring the same labor on the part of the examiner［not quite，we think］ as new applications．＂He also states that
400 cages，owing to re－examinationsfor amen－ 400 cases，owing to re－examinationsfor amen－ ded clains，amount to 460－a little morethan $1-6 \mathrm{~h}$ of the whole－that is，every 600 appli－ cations amount to 700 examinations．Much of this examination is the fault of the Paten Office：many patents now in existence have had their claims rejected，re－rejected and final ly granted．We believe that the Patent of fice Examiners might save a great deal of
trouble to themselves．Mr．Fitzgerald states trouble to themselves．Mr．Ficeral statee four hc examined．He believes that multi－ tudes of inveutors will still bring forward old inventions，owing to want of information on subject．
But one appeal，it is stated，has been taken from Mr．Fitgerald＇s desk since 1846：if re ference，however，had been made to Mr． Trapp＇s invention for manufacturing barrels， the allusion would have been anything but
pleasant．Mr．Fitzgerald has charge of five classes ；1st，mills for grinding，horse powers， classes ；1st，mills for grinding，hent
regulators and mechanical movements general－ ly．2nd，carriages and implements of travel． 3rd，machinery for working lumber，such as planing machines and tools for working in wood．4th，hydraulics and pneumatics，such as water－wheels，wind－mills and hydraulic en－ gines．5th，manufactured textile goods，and machinery for manufactaring fibrous textile fabrics，such as looms，carding and spinning machines，\＆c．Twenty－four patents were granted on mills，the principal one of which was for a strong artificial current of air driven in at the eye of the stone，in such a manner as to force the flour more rapidly through the mill than formerly．In reference to flour sepa－ rators，the Report states，＂Patents upon such machines are granted liberally，because slight changes in them，which would be of no im－ portance in machinery generally，often pro－ duce marked results，and require contrivance instead of mere mechanical skill．＂This is a singular statement．Two good improvements for haaging mill shafts were patented；thirty－ seven patents were granted on carriage contri－ vances，such as a tilting wagon，carriage axles， springs，and car couplings ；eight of the pa－ tents were for improved wheels．
Thirty－four patents were for improvements on filters，windmills，water－wheels and blow－ ers，and no less than six of them were for modes of raising and drawing water from wells． Eight patents were granted on pumps，some rotary and some reciprocating．But few pa－ tents were granted for water－wheels－it would seem that this field is almost entirely pre－oc－ cupied．Ten patents were granted on saw－ mills ；twelve patents on turning machinery， and twelve on boring and mortising machines． Several patents were granted for stave ma－ chines，and no less than twenty on planing machines．
No less than about 90 patents were granted on machinery for the manipulation of fibrous and textile manufactures ：five of them were on cotton gins，and the Du．Bois machine，il－ lustrated on page 404，Vol．4，Sci．Am．，is particularly mentioned．Five patents were granted for sewing machines，one of which is illustrated in the first number of our last vo－ lume．No less than 30 patents were granted on looms for weaving，some of which appear to be very complicated，but no less ingenious
and good on that account．This Report of

Examiner Fitzgerald is very interesting，and
when we consider the multitude of patents ranted for machines of a certain class like looms，the question arises，＂can there be any other improvements added，are we not at the end of invention ？＂
The anaver is an easy one：No．Invention begets invention，and oftentimes when w think，＂can any improvement really be made upon this and that old class of machines？？ the past rises up in the character of Hop pointing to glittering prizes yet to be awarded future inventors．
Mr．Fitzgerald is a lawyer，and states that it is more difficult to become acquainted with cience and art than with law．He is no loubt perfectly correct in this statement，bu the influence of inventive and scientific men in the government is no more than a mite com of the gentlemen belonging to the bar．

## McCallum＇s Improved Railroad Bridge

 Interesting Experiment．On last Wednesday afternoon，the 6th inst． we witnessed at the Novelty Works，this city very interesting experiment，in testing th qualities of a new bridge invented by Mr Daniel C．McCallum，of Owego，Superinten dent of Bridges on the New York and Erie Railroad－the architect of the famous Cas－ cade Bridge，on that road，and one of the best builders of bridges in our country．The ex periment was conducted in the presence of some of the most practical scientific men in the country，such as Mr．Seymour，State En－ gineer，Mr．Horatio Allen，of the Novelty Works，and engineer on the unfinished part of the Erie Railroad ；Mr．S．S．Post，engineerat Piermont，of the finished part of the Erie Railroad；Major Morrell，and a number of other distinguished gentlemen．The subject of experiment was a model 12 feet long，（10 feet long between the supperts）made of three－ quarter inch stuff， 21 inches deep at the cen－ tre， 12 inches deep at the abutments．The roadway was built about midway between the sides．It was levelled up with brick，to re－ ceive a superincumbent load of pig metal． This slender bridge was to be tested to its breaking point－in other words，loaded untilit broke．The iron was weighed out，each bar balanced，and all laid in line on the bridge． A cord line was run from abutment to abut ment，along the bottom of the lower string，to indicate every change of position the beam would assume－to see how it would behave it－ self．The iron was piled on until the slender but sturdy bridge appeared like the famous dwarf in the Arabian Tales，who walked about carrying for his armour a tremendous iron bar on his shoulder．The metal was laid on until 12,000 lbs．arose in a pile above it，still there was no sign of breakage，nor did it give way until $2,000 \mathrm{lbs}$ ．more－ 14,000 altogether－were laid on．It then gave way in the middle， eaving the abutments perfectly sound，a new rasult，and a desired one，developed，to the great satiofaction of all present．The princi－
ple of the bridge is a new composite beam of a straight under string，or chord，united to a top camber eliptical beam by angular thrust braces，angular counter braces and tension rods，the panela being divided by per the chord．The camber is not the same as the arch commonly used，by being placed on the side of common truss bridges，but is united as described，making the combination a new one entirely，and one to remedy the evils we are
about to speak of．Railroads have developed about to speak of．Railroads have developen to meet new exigencies．The New York and Erie Railroad，above all othets，with its num－ berless bridges，broad gauge and huge loco－ motives，has afforded great opportunities for testing various kinds of bridges，and this bridgo is the result．The effect of the logd on the camber is to deflect it，which has a tenden－
cy to extend in the direction of the abut－ ments，thereby calling into instant action the thrust braces，with an upward pushing force，to maintain the position and form of the beam，and the tension rods tend to sustain jt． By observation on the New York and Erie Rail－
－this brid short distance from the abutments －this bridge obviated that evil entirely，and xcellent points．＂Mr．McCallum has taken measures to secure a patent．

Sulphur and Sulphuric Acid．
This substance is very abundant in nature nd is found sometimes pure，but more com monly mixed with other subutances．Sulphur has some peculiarities．At ordinary tempera－ tures it is solid，when heated to $226^{\circ}$ ，it melts， and then it boils at $600^{\circ}$ ，yielding a yellowish gas ；at a temperature below $390^{\circ}$ ，the melt ed sulphur is very fluid，though not so much as at $240^{\circ}$ ．If it is now allowed to cool it firs becomes thick，then fluid again；when thrown
nto water at $240^{\circ}$－when fluid－it becomes into water at $240^{\circ}$－when fluid－it becomes as some time，and then thrown into water，it re mains brown and transparent，and is so flex i－ ble that it may be drawn into threads；in this state it is used for taking copies of reliefs，me－ dals，\＆c．，and in a few days it becomes hard solid and sharp in outline，and is used exten－ sively in making casts for the electrotype pro
Sulphur is insoluble in water，but soluble in alcohol，in ether，and some oils，and with bi－ sulphuret of carbon．It combines with oxy－ gen and the metals，and in that state the me als are called sulphurets．It is very trouble ome to iron founders，because it requires to be burned in the open air at $560^{\circ}$ ，to expel it in the state of gas．When this is done it ge nerally frees the iron from its injurious combi－ nation，－but few of our founders are aware of this peculiarity，hence the iron is heated up rapidly to $1000^{\circ}$ ．The roasting of ores（sal phurets）is for the purpose of driving awa he sulphur；hence great care should be exer cised to conduct the process in a perfect man－ ner．Experience and watchfulness are requi－ sites which should belong to every one whe has charge of roasting sulphur ores．
Sulphuric acid is a combination of sulphur ，oxygen 2；this acid is manufactured ex tensively in Boston．Sulphuric acid is manu factured in large leaden chambers，the leaden plates of which are joined together by the oxy hydrogen blow－pipe－thus they are run togeth er without the intervention of solder，as the We would rers ly adopted in joining all leaden plates for whatever purpose．Platina vessels are em－ ployed to concentrate it，and the acid itself is very extensively used in almost every depart． ment of the arts and manufactures．It is used by the silversmith，dyer，bleacher，in the refi ning of the metals and the making of paints， \＆c．Dr．Liebig uses this pithy expression－ ＂it is no exaggerstion to say，we may fairly judge of the commercial prosperity of a coun－ try from the amount of gulphuric acid it con－ sumes．＂Our moulders use it for cleaning
their castings，and our chemists for making soda out of salt．

## Coatting Iron with Copper

As we have had not a few enquiries respect－ ing Mr．Pomeroy＇s invention for coating iron with copper，since we noticed the same abou six weeks ago，we will describe the leading features of the patent，so as to obviate future trouble to us，by letter or inq uiry about it． The first process consists in immersing the iron plate or plates in dilute sulphuric acid， submitting them to a brisk heat，and then im－ mersing in a solution of clay and water，of such a consistency that a sufficient quantity of clay may coat the plate uniformly，when
the said plate is again submitted to a brisk the said plate is again submitted to a brisk heat，and when dry is ready for the next pro－ cess．This process is to have a bath of mol－ ten copper placed over a furnace to keep it fluid，and into this is dipped the prepared iron plate．Sheet iron so treated should not be kept in the bath but a few seconds，or it will become hot short；after it is dippedit may be
run jetween rollers，to make it smooth．The thicker the iron plate is，the longer may it be kept in the copper bath，and the thicker will be its coating．The coating of copper may be ncreased with subsequent immersions．All the metal should be covered with the copper
coating．It is stated that iron can be coated with brass in the seme way as with the cop per．The clay coating is the principal feature of this invention，thatis，the coating of the metal with clay，preparatory to its immersion in the bath of copper or brass．

The Britannia Tubular Bridge．
On the 21st Oct．，（last month）the govern ment inspectors instituted a series of experi－ ments on the great Tubular Bridge．A train f two locomotives and 28 wagons with 28 ons of coal was drawn into all the four tubes． The deflections were ascertained to be exactly hree－fourths of an inch under this load，over the immense mass．After a repetition of this experiment，this great train was taken out bout a mile and shot through the tube with he greatest attainable velocity，when the de lection was found to be less than when th oad was allowed to remain at rest in the tube Messrs．E．\＆L．Clark，the resident engi eers，have watched，from day to day，the ef ect of gales upon the tube，and have stated that the heaviest gales do not produce so much motion over the extent of the tube as the pres ure against the sides by ten men．The trongest gusts of wind do not produce more scillation than one－quarter of an inch．The action of the sun，at noon－day，only move the tubes about three－eighths of an inch．
If a compass is held over any part of the bottom cells，the south pole is affected，when held over the top cells the north pole is affect－ d．This effect is observable in all parts of he tube，although its position is only $10^{\circ}$ of the magnetic meridian．The work on this bridge was commenced on the 13th of April， 1846，and on the 5 th of last March the first engine passed through it．It has thus been our yeare in the course of construction．The effect af two trains running through the paral－ al tubes at the same time，makes a noise re embling distant thunder．Large models will e exhibited at the Great Fair of the Indus rial Exhibition，but we recommend our Ame jcan friends who go there，if they have the unds and time to spare for such a trip，to vi sit the Bridge itself．

Patents Granted－．．Secret Use
Four of the patents on our list of this week， were applied for through this office．Some of he very best and most successful inventions which have been patented recently，have come through the same source．The march of im provement is still onward，and the progress of nvention is steady and firm．Every improve ment and discovery applicable to the usefu arts，is entitled to the protection of a patent The secret use of an invention is no security to the continued safe using of it，even by the inventor，for another may discover the wame thing，secure a patent and stop the inventor from using his own invention．It is also as easy to keep an invention secret and use it thus，after it is patented，as to keep it secre without a patent，－there is thus a perfect se curity for the inventor．

West India Mall Compans．
This British Company recently held its half yearly meeting at the London Tavern（Lon－ on．）The disbursements were $\$ 735,580$ ，the ncome was $\$ 1,134,225$ leaving s surplus of $\$ 398,645$ ，－good profits，undoubtedly．There was a general increase on the profit sheet ove 1849．Mails are to be carried to the Pacific from England twice every month，according to the recent negociation with this company and the government．Five new steamships of 2,250 tons，with engines of 800 horse power， like the Asia，are constructing，and will be ready for sea early in 1851．The company is in a very prosperous condition，and are deter－ mined to run our Pacific lines as closely as possible，but there is no fear of the $\Lambda$ merican line，they will come off with flying colors．

It is often asked of us，＂Is lead used in the whitening of sugar ？＂It is，but not white lead．It is stated that the lead is all removed from the sugar．It should be made the test of chemical experiment．

The＂Southern Press，＂at Washington，will
The＂Southern Press，＂at Washington，will


OT Reported expressly for the Scientifo Ameri oan，from the Patent Office Records．

## LIST OF PATENT CLAIMS

 Issued from the United States Patent Office for the week ending novembir 5,1850 To Alanson Cary，of W orosster，Mass．，for improve I laim the to whelarranged so that it is capable of being thrown in gear with either of the racks，in combina－ tion with the dog on the slide，and the notch－ ed projection on the table，by which the slide is locked to，or unlocked from，the table，for the purpose of enabling the wheel to give eith－ er a rectangular motion to the slide or a circu－ lar motion to the table，as may be required，in the manner and for the purposes substantially as herein set forth．
［This machine is one of the most beantiful and effective in operation that we ever saw it is not for concentric turning，like Blanch－ ard＇s，or other lathe machines．It is beauti－ fully adapted for making ivory and other knife handles．］
To Wm．H．Davis，of Maysville，Ky．，for improve ment in Rotary Pump
I claim the two pistons acting alternately with each other as rotary partitions，in con－ nection with the arms and apparatus by which they are worked，substantially as above set forth．
To F．P．Dimpfel，of Philadelphia，Pa．，for improve ment；in Furnaces for Steam Boilers．
I claim the method，substantially as descri－ bed，of making the box lining of furnaces with a partition or division plate or plates between the inner lining and outer shell，to direct the current or currents of air before entering the fire，substantially for the purpose and in the manner specified．
I also claim the manner of arranging the furnace door with its interior plate or lining， in combination with the tube or apertures for blowing or forcing in air，steam or other cool－ ing inedium between the door and said plate， all as herein specified，irrespective of form，and also of the manner of producing the forced current of the cooling medium．
To R．A．Fisher，of Sanburg，Pa．，for improvement in Washing Machines．
I claim the arrangement of three vertical presses or washers，in combination with the fan arranged and operated in the manner and for the purposes set forth．
To Junius \＆Alfred Judson，of Rochenter，N．Y． （assignors to Junius Judson，）for improved Valves To s．
To A．S．Macomber，of Bennington，Vt．，for im－
I claim the application
Iral cutter which and luse of rotary spiral cutters，which are self－feeding，in com oination with stationary knife，or cutting
edge，in the manner and for the purpose，sub－ edge，in the manner and for the purpose，sub
stantially as described．
［See engraving，page 396，Vol．5，Sci．Am．］ To Wm．McCoy，of Fannellsburgh，Pa．，for im To Wm ．McCoy，of
provement in Lime filns．
I claim，first，the construction of an upper tier or tiers of arches，in the manner herein set forth．
Second， 1 claim the recesses or openings in combination with an upper tier or tiers of arches，for the purpose of creating a draft through the structure after the lower arches have become stopped up．
To Joseph Pine，of Nem York，N．Y．，（assignor to
Benj．Pine，）for impruvement in the running gear of Benj．Pine，
carriages．
I claim the axles of the wheels having racks on their innef ends meshing into central cog wheels，the front one of which meshes into a segmental rack on the inner end of the pole of the carriage ；the whole being constructed，ar－ ranged and operating in the manner substan tially as described．
［See engraving，page 236，Vol．4，Sci．Am．］ To Wanton Rouse，of Taunton，Mass．，for improve
ment in operating the copping rail of cop spinners． $\overbrace{\square}^{\text {ment }}$

Telegraph Patents－－－Morse＇s，Bain＇s，an
House＇s Claims． Since the decision of Judge Woudbury，in Boston，as published by us in No．7，two weeks ago，we have seen a great number of para－ graphs going the rounds，relative to the claims of Prof．Morse．Some Lave jumblell the case as if it were a trial of the Bain Telegraph In relation to this，the Baltimore Sun says：－ ＂There has yet been no such issue tried as Morse against Bain，or against any line work－ ing under the garb of Bain＇s patent，either at Boston or at any other place in the United States，to our knowledge．Nor has there yet been any Telegraph case tried which involves the points of infringement of Morse＇s patents the points of infringement of Morse＇s patents
that are alleged to be involved in the case of that are alleg
the Bain lines
The foundation of Judge Woodbury＇s deci－ sion seems to have been that printing and wri ting are two different arts．
In his opinion，accompanying the decision Judge Woodbury gives to Professor Morse，a the inventor，the exelusive right to use the signs for telegraphing，composed of dots，lines and spaces ；the right to record at a distance by means of these with electricity，and th

## local circuit．＂

The Philadelphia Ledger commenting on the above，aays，＂Judge Woodbury＇E decision says，in plain English，as we understand it， that as House uses the letters of the alphabet for recording intelligence at a distance，he does not therefore violate Professor Morse＇s patent， who does the same thing by an alphabet composed of dots and lines．Theright to thus record by means of electricity and the loca circuit，is conceded to Prof．Morse．Admitting the correctness of this decision，there seems to be little ground for Bain to rest his pretensions， using，as he does，all the means which Judge uging，as he doen，all the means which Judge
Woodbury concedes to be covered by Professor Morse＇s patent．As to Morse and Bain，how－ ever，suit has been brought in the United States District Court for this district，which will probably be heard by Judge Kanein April next．The suit heard by Judge Woodbury，of Smith against House，will be taken to the Supreme Court in banc，where the whole issue will be reviewed；and if that tribunal should think with Judge Woodbury that the shape of the sign conveying intelligenee of a fact whether a dot and a dash or a letter of the alphabet，constitutes a substantial difference it will probably be an end of that case．But is there in common sense any substantial dif ference？Is one a system of writing and the other of printing？Both write but in differen tokens．Noither print，for neither multiply copies，which is the essential element of print ing．＂
Wit
Without any other consideration but a desire to arrive at the truth，we would ask what is Morse＇s invention，what is Bain＇s，what i House＇s？The public has been so bothered， with one party claiming this，and another that， which belongs to neither，that there are but few who know any thing about any of thei claims in essence．By the above comment of the Ledger any person would infer tha the difference between Morse＇s telegraph and House＇s consisted in this，viz．，the one record－ ed its messages in stenographic characters， the other in Roman letters．If this had been the sole difference，then Mr．House could no havereceived a patent in 1846 ；for a printing telegraph was in use before．The＂Ledger＂ says that neither of the telegraphs print，for ＂neither multiply copies，which is the easen－ tial element of printing．＂We would respect－ fully correct the＂Ledger；＂Bain＇s telegraph does print，if multiplying copies is the essen tial element of printing，for it can multiply a thousand copies without touching a finger key －no other telegraph does this．
The following is Morse＇s telegraph claim to be found in the Patent Office Report for 1846，claim No． 79 of Re－is8ues－＂I claim the system of signs，consisting of dots and lines，substantially as herein set forth and il lustrated，in combination with the telegraph for recording signals．＂This is very plain；if Bain uses a different combination of like cha racters，then it is surely no infringement，fo neither of these gentlemen invented the dot
and dash alphabet．

In 1837 Morse used a very clumsy alphabet －it was a system of $V$ W．If any person will look at Silliman＇s Journal，Oct．， 1837 Franklin Journal，Sept．，same ycar，and A1－ fred Vail＇s work，page 75 ，he will see this al－ phabet．At that time Steinheil used a dot and curious dash a！phabet，but he used a whole alphabet of dots；it is illustrated on page 179 f A．Vail＇s work，and illustrated in M．L＇Ab－ e Moigno＇s new French work．＂Honor ts whom honor is due．＇
Our idea of the essential element of Merse＇s telegraph is the Electro Magnet，．to make marks of dots，dashes，and spaces，by mechan－ ical action，the pen being lifted up，brought own，and held on to the paper at regular in tervals，by breaking and closing the circuit． It is no doubt a beautiful telegraph－it has no superior．Bain＇s telegraph does not use a magnet nor make mechanical marks；the pen is not lifted from the paper at all，but the signs are recorded by the chemical action of he current，not its mechanical；the two sys－ tems，then，are entirely different，for the chem－ ical telegraph pen is never lifted off the pa per，the same as the electro magnet pen．
Royal E．House＇s claims are to be found in the Patent Office Report for 1846 ；he has se－ ven claims，too long for us to publish，but there is no claim for the use of the Roman alphabet， and it is our opinion that Judge Woodbury was not quite minute and clear in respect to his remarks about the signs used in telegraph－ ing，as mentioned in the paragraph above．
The Iron Trade of England before the Dis－
In Henry the．VIIth＇s reign the export of iron rom England was very small．Biscay，then as now，the most flourishing part of Spain， was the great iron country of those days． Considerable quantities of Biscayan iron were imported into Liverpool．The quality of the Sanish iron was much superior to that of the English．Camden，speaking of the iron made in the great forest of Andradswald，in Sussex then the greatest iron district in England）says that it was less tenacious than the Spanish ron，either from nature or want of skill in the manufacture．The forest of Dean was the second iron district in England in extent；and he manufacture was carried on inmany parts of the kingdom，amongst others at Bury，and aurness，in Lancashire．It ceased about Bury in the reign of Henry the Eighth，from want of wood for the furnaces．It was also suspended in the rich mineraldistrict of Fur－ ness，in the reign of Queen Elizabeth，for the same reason．There the farm－tenants agreed to pay a bloomery rent to the lord of the soil， on condition that the furnaces should be blown out，and that the young trees，used in the iron manufacture，should be kept to feed their cattle in the winter months．So general was the alarm caused by the wasting of the woods in the manufacture of iron，that an act was passed in the first year of Queen Elizabeth＇s reign，declaring that no timber，a foot square the root，should be cut anywhere within fourteen miles of the sea，or of the rivers Thames，Severn，Wye，Humber，Dee，Tyne， Tees，Trent，or any other river，to be used in making iron，except in Sussex and in the weald of Kent，where the forests were then considered inexhaustible．A further act was also passed in the same reign，in the year 1591， declaring that no iron works should be formed any where within twenty－two miles of London． The following are the places at which iron was produced during the reign of the Tudors ：－The Weald，or Wild of Sussex and Kent ：the for－ est of Dean，in Gloucestershire；Bury and Furness，in Lancashire；Bloomfield and Rua－ bon，in North Wales；Walsall，in Stafford－ shire ；and Lantrissant，in South Wales．
The annual a mount of travel on the Missis－ sippi river is about 500,000 ．The annual loss of human life for several years past has been over 200 ；by burning，blowing up，and drewn－ ing，to say nothing of sieknes．
M．Poitevin lately made a balloon ascent from Paris，with some girls dressed like an－ gels．When they got up to the cold clouds the ladies changed their dresses ；all went off safe．

