NEW－YORK，AUGUST 16， 1851.
BRONSON＇S IMPROVEMENTS IN SAWING FRAMES． Figure 1.

Figure 2.


The accompanying engravings represent im－ provements in Saw Frames，invented by Mr William C．Bronson，of Erwin，Steuben Co．， N．Y．，who has taken measures to secure a patent for the same．Figure 1 is a frunt ele－ vation of part of a saw mill ；figure 2 is a vertical section，taken transversely to figure 1 ． Figure 3 is a vertieal section of the saw frame．Figure 4 is a horizontal section of the saw frame taken at the top．The same let－ ters refer to like parts．


The improvements consist in the construc tion of the frames，whereby great atrength is combined with lightnose，and it can be easily taken to pieces and put together so as to ren－
der it portable．A false frame is also provi－
ded，by which a gang of any number of asw can be hung independent of the main frame， so that the whole or any of the saws can be quickly removed，for the purpose of sharpen－ ing or setting，and another gang put into the main frame without stopping the mill but for a few minutes．The mode of hanging the a few minutes．The
false frame is also new．
A A represents part of the mill framing in which the main saw frame，B B and C C ${ }^{\prime}$ ，is hung．B B are two wrought－iron tubes of suitable length to form the sides of the asw
frame ； $\mathrm{C}^{\prime}$
are two cross－stretchers wrought plate iron．The upper stretcher，C wrought plate iron．The upper stretcher，C，
is double as seen in figure 4， is double as seen in figure 4，the two sides
having a space，$c$ ，between，are having a space，$c$ ，between，are kept apart
by blocks，$a a$ ；these blocks are secured by rivets，$b b$ ，figs． 3 and 4．The ends outside the blocks are formed into luvy tenons，$d d_{1}$ which are fitted into the tubse，B B．The stretcher， $\mathrm{C}^{\prime}$ ，is double the same as the upper one，but the two sides have the filling pieces united by a piece，$e$ ，fig． 3 ，extending from the two ends and standing above the sides，tapering and forming a tongue，$f$ ．It also has loop tennons，$d d$ ，fitting into the tubes，B B．The filling pieces at the ends，between the two sides of the stretchers，fit close to the tubes， and the stretchers and tubes are secured by keys，$g \mathrm{~g}$ ，of wood or metal，fitting into the loops and the tenons within the tubes．These keys may be rods extending the entire length of the tubes，or one rod for every end of a stretcher．The keys are slightly tapered to draw the tennons and loops together．The tubular sides of the frames fit into suitable
guide boxes，$L \mathrm{~L}$ ，in the frame， $\mathrm{A} . \mathrm{DEFF}$

Fig． 4.

is what is termed the minor or auxiliary frame $D$ is the cross－head formed of double wrought－ iron plates，with an opening between，but uni－ ted at the ends．$E$ is a cross，tail formed of a

