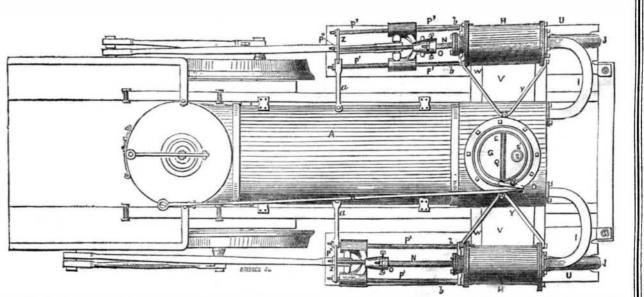


drawing the smoke and sparks from the smoke box, and discharging them beneath the engine and pumps. Fig. 3 is an elevation of the com

view, showing the apparatus combined for

stack attached to a horizontal axle, Q, hav- the steam being partially condensed in the ing a crank, Q', operated by a rod, R, and smoke-box. U is an inclined guard for giving having an opening in the same surrounded by the fire a downward direction to prevent the a short pipe, S', which is open at both ends, ascent of the same amongst the machinery. bined escape steam pipes and cocks. Figure and which closes over the connected ends of The pumps are combined with and secured to





London Basin, caused by a geological uphea val which had changed the features of the district. It has been considered that the Bitter Lakes were once the head waters of the Red Sea, and the ruins of cities and towns around, give evidence of the region being at one time very fertile-it was the land of Goshen, watered with a fresh stream from the canal of Se sostris, and from it Lake Temsah was supplied with pure water.

survey it and report. The length was about

93 miles, through a low barren sandy plain-

and traversing many lagoons and lakes offer-

ing but few difficulties to engineering. Le Pere

reported that the rise of high water in the Red Sea was 6 feet, in the Mediterranean 1 foot,

and the surface of the former was stated to be very high at high water above low water in the latter. Mr. Robert Stephenson was present at the meeting, and as he had but recently returned from Egypt, he stated that the low water in the Red Sea and the Mediterranean were identical, and Le Pere made a great mistake, which he attributed to a hasty survey

made in the time of war. The possibility of restoring this ancient canal was discussed. There is a ridge at the present moment at the end of the Red Sea, towards the Bitter Lakes. ting of fossils identical with the

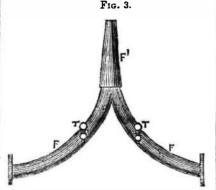
he smoke-box by means of the braces, Y, and | of he steam cylinders, and properly secured | manner. A similar pump and arrangement The Viceroy of Egypt has sanctioned the of parts are combined with the other steam steam-chests, V, adapted and fitted to the upon them in any permanent and durable sides thereof, by making the undersides of manner, by means of double concave places, cylinder for a like purpose, similar letters beproject of a railroad from Alexandria by way the flanges of the pump concave and corres- X, secured to the sides of the pump and cyof Cairo, to the Isthmus of Suez, and the work ing used for similar parts. ponding with the convex sides of the flanges linder by the screws, x or in any convenient The several parts of the apparatus may will be commenced without delay.

14

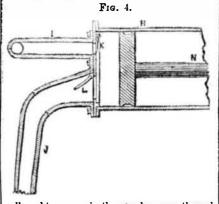
constructed, arranged, and operated in any [Special Correspondence of the Scientific American. convenient way or manner for producing results similar to the above, by means substantially the same as those above described.

The head of the pump may be made concave on the inner side, or of an obtuse angle shape, or in two segments or semicircles-the upper segment being stationary and bolted to the cylinder and the lower segment hinged by its straight side to the straight side of the uppersegment to answer as a valve for preventing clogging from an accumulation of sparks in the pump, the end of the eduction tube bolted to the outside of the head of the pump being made sufficiently large to embrace and cover thesaid lower segment of the head which is to serve the double purpose of a head and valve-which arrangement would require the eduction tube to be bolted to the circular flange of the pump instead of the head of the pump, as described.

The parallel guides, P' P", are sustained in their required position by the plate, b, fixed to the end of the cylinder, and the plate, z, secured to the frame of the engine by the brace or arm, a. On firing up the engine, the valve, G, must be turned to a vertical position by moving the rod, R, to which it is attached; the furnace and engine being in full operation, and it being required to prevent the sparks escaping from the smoke-stack, the engineer



must move the rod, R, longitudinally, which will turn the valve, G, to a horizontal position -the aperture in the same surrounded by the additional pipe, S', allowing it to drop over the upper end of the exhaust or escape steampipe, F', thus shutting off the communication between the smoke-box and the smoke-stack, E ; the cocks, T T, are then partially opened, which allow a portion of the waste steam to enter the smoke-box in quantity sufficient to extinguish the sparks, and regulated by said cocks, the main body of the waste steam being



allowed to escape in the usual manner through the chimney or stack, it being unnecessary to allow all the waste steam to enter the smokebox and pumps, as it would create an andne all of the papers published in the State of pressure on the several parts.

# Scientific American.

# The Great Industrial Exhibition and Incidents Connected Therewith.

London, May 31st, 1851. Since the shilling admissions have commened, although it was confidently anticipated that the great building would be innundated, the current of people, strange to record, has visibly fallen off, from a prevailing impression through the country that the crowds would be so great that there would be little comfort experienced in a visit. During the half-a-crown days, which occur once a week, the tide swells up to the old five shilling average; but in a week or so more, when the railways have commenced what they call "cheap trips to London," from the interior of the country, it will even surpass antecedent great return days. The bulk of stranger visitors now are French and Germans, and there are a goodly number of Americans, but not a circumstance of what were expected from the representations made by the American journals.

Queen Victoria and suite are daily visitors, and they take a lively interest in every proceeding connected with this great work of modern times. The Prince, especially, and the old Duke of Wellington, spend one third of the week. one way or another, in looking after the interests and arrangements. This is gratifying, as it sets a pattern to the nobility and gentry, who are slow to act unless they receive an impetus by royal example.

The list of prizers has at length been made known, much to the satisfaction of the numerous exhibiters, who were anxious to learn the class and character of the men who were to decide upon the intrinsic merits of their works. We thick much judgment has been shown in the selection of the Council of Chairmen, among whom we find, for instance, in the department of machinery, the eminent Sir David Brewster, and the Earl of Jersey, a practical and a capable professor. In the metallic, vitreous, and cerianic manufactures, are the Duc De Suynes, a celebrated Prussian philosopher, and Horace Greeley, of New York City, of whom comment would be superfluous. In vegetable substances, used in manufactures, we find the name of Professor Richard Owen, F. R. S. In philosophical instruments, the name of Sir John Herschel stands pre-eminent, and in the sub-jury of musical matters come Sir George Smart, Sir Henry Bishop, and the great Thalberg. In sculpture, models, and the plastic art are the famous Panizzi, Wigon, of the Royal Academy, Lord Holland, and M. Quetelet. We also find Horace Greeley, Esq., (who is announced as an Honorable), elected as Chairman of the Iron and Hardware Department : his associates are stated to be capable gentlemen.

The United States division does not attract as much attention as we should like. The most st. iking features are the Greek Slave, (which is flocked by the dillentanti); the large display of Goodyear's india rubber garments; Pirsson's pianos (which Thalberg has pronounced the finest from the United States) : an iron double salamander safe from the warehouse of Silas C. Herring; a huge mass of zinc ere; a collection of perfumery by Roussel, of Philadelphia, and a number of small and ingenious articles, which we do not now remember. We notice with pleasure thatsome thoughtful American has made a collection of New York, and bound them in volumes of each The following are the claims of this patent, county. The City of New York collection exand, with the full evidence of what they are, cites considerable attention among the Eng-

and never did harmony reign so supremely general as it has during the whole course of the Exhibition from its projection until the presenttime. We cannot but admire the various instances of liberality and kindness on the part of many distinguished gentlemen, all of which have been called forth by this monster, as some of the press sneeringly and satirically styled it. As an instance, we see it stated that Lord Leigh has invited all of his numerous tenants to visit the Palace at his expense, and W. Brown, Esq., Member of Parliament from South Lancashire, and head of the wellknown firm of Brown, Shipley & Co, has given £20 to each of his forty or fifty clerks to enable them to visit, without trenching on their ordinary finances, the Exhibition during the season. Again, the Admiralty have granted their dock-yard workmen, for the same purpose, leave of absence for two days, and we learn they also have agreed to pay a certain portion of the expenses of the artificers who have availed themselves of the permission. A general leave to the army has also taken place to all regiments at home, from the 1st of June to the 30th : one field officer, half the captains, and half the subalterns to be allowed the indulgence each fortnight in the month. We suppose, also the numerous Charity Schools will come in for a general holiday, and if we mistake not, ere this, the Royal Commissioner has entertained the idea.

We believe. with the single exception of the Russian Department, the Exhibition may now be deemed complete. From some statements we have seen, the Russian collection will be one of the most wonderful and attractive in the Exhibition. The jewelry arrived is valued at \$200,000, and it is said will quite eclipse the brilliant display sent by the Queen of Spain. Among other matters is a pair of folding-doors, valued at \$40,000, of most valuable malachite, from Siberia, belonging to the Prince Demidoff. There are also chimneypieces, arm.chairs, and cabinet furniture of the same precious stones. There is an emormous candelabrum, in ormula in dead steel, upwards of 14 feet in heighth, and one in silver, representing a group of armed knights dismounting under a fir tree : the workmanship is exquisite, and it weighs upwards of 2 cwt. of silver.

The American Department is called "The Prane," and each country appears to receive some characteristic appellation by which it is known. The American visitors are requested to register their names in a book provided for the purpose, and on a hasty examination we find there have been about five hundred visitors from the United States, the bulk of whom hail from NewsYork and Virginia.

A writer in the London Expositor, a paper devoted to inventions, designs, art, and manufactures, calls attention to the vehicles from the United States, and argues that they surpass in elegance of design and beauty of workmanship anything of the sort manufactured in | pigment, and 11 of red lead. England. The same writer also praises the solar lamp by Cornelius & Co., of Philadelphia and a bell telegraph from New York. He deems them very important inventions, and as he is a man of weight and judgment, perhaps his dictum will have some weight with the jurors. We fear that the Americans will gain but few, if any prizes, as the jurors, with very few exceptions, are Europeans of various countries, and it is but natural to suppose they will take cognizance of the improvements of their own nations before those of any other of bitter almonds.

world. The socialists are as quiet as mice, homogeneous paste. The fusion is commonly completed in an hour, or thereby, the heat being applied at 212° Fah., to accelerate the process, and prevent the dissolution of the constituent water of the soap. For this purpose the interior pan may be covered. Whenever the mass is sufficiently liquefied, 11 ounces of finely ground vermillion are to be mixed, after which the heat may be taken off thepan; when the following perfumes may be added with due trituration :- 3 ounces of essence of rose; 1 ditto cloves; 1 ditto cinnamon; 24 ditto bergamot.

# Transparent Soaps.

These soaps were for a long time manufactured only in England, where the process was kept a profound secret. They are now made every where. Equal parts of tallow soap, made perfectly dry, and spirit of wine are to be put into a copper still, which is plunged in a watter-bath, and furnished with its capital and refrigeratory. The heat applied to effect the solution should be as slight as possible, to avoid evaporating too much of the alcohol. The solution being effected, must be suffered to settle; and after a few hours' repose, the clear supernatant liquid is drawn off into tin frames, of the form desired for the cakes of soap. These bars do not acquire their proper degree of transparency til: after a few weeks' exposure to dry air. They are now planed, and subjected to the proper mechanical treatment for making cakes of any form. The soap is colored with strong alcoholic solution of archil for the rose tint, and of turmeric for the deep vellow. Transparent soaps, however pleasing to the eye, are always of indifferent quality; they are never so detergent as ordinary soaps, and they eventually acquire a disagreeable smell.

# Windsor Soap.

Take common hard curd soap 56 lbs., oil of carraway 11 lb., tincture of musk 12 ounces, English oil of lavender 1 ounce, and oil of marjoram 4 drachms.

# Starkey's Soap.

Rub together in a mortar subcarbonate of potash with oil of turpentine.

#### Soap au Boquet.

30 pounds of good tallow soap; 4 ounces of bergamot; oil of cloves, sassafras, and thyme, 1 ounce each; neroli, 1 ounce. The color is given with 7 ounces of brown ochre.

#### Cinnamon Soap.

30 pounds of good tallow soap; 20 ditto of palm-oil soap. Perfumes :---71 ounces of essence of cinnamon: 11 ditto sassafras; 11 ditto bergamot. Color :- 1 pound of yellow ochre.

# Orange Flower Soap.

30 pounds of good tallow soap; 20 pounds of palm eil soap. Perfumes :- 71 ounces essence of Portugal; 71 ditto amber. Color :--94 ounces, consisting of 84 of a yellow-green

### Musk Soap.

39 pounds of good tallow soap; 20 ditto palm-oil soap. Perfumes :- Powder of cloves, of pale roses, gilliflower, each 44 ounces; essence of bergamot, and essence of musk, each 34 ounces. Color :- 4 ounces of brown ochre, or Spanish brown.

# Bitter Almond Soap.

Is made by compounding, with 50 pounds of the bestwhite soap, 10 ounces of the essence

- 4	we would state that Mr. Wade is prepared to	lish visiters, who marvel at their cheapness	that may present themselves for inspection, no	
	sell rights, and any communication addressed	and beauty of typography : a "Brother Jona-	matter how strong their claims. H. H. P.	Lowell Mechanics, Lair.
		than "they deem a very mammoth, as in truth		We would call attention to the Mechanics'
- 1	"I claim pumping the sparks from the	it is, and they cannot imagine how a New	Soap a la Rose	Fair which is to be held in Lowell, as set forth
- 1		York "Sun" can be sold for a cent, when they		in an advertisement on another page. We
1		have to pay eight and ten cents for the least		are positive that it will be a far better display
1	introduction of a portion of the escape steam		low soap. Toilet soaps must be reduced to	of American inventions, in every department
1		There is now no room left to doubt the great		of art and manufacturing, than at the great
i			under face turned up, so that the bars may be	Exhibition.
1			slipped alongit. These shavings must be put in-	· · ·
1			to an untinnedcopper pan, which is surrounded	
1	pipe, S', in combination with the united steam	according to the officions statements of the	by a water bath, or steam. If the scap be old	turalist, has made enquiry into all the recent
	pipes, F, for preventing the escape of the smake	New York "Herald " and the London " Chro-	and hard, 5 pounds of water must be added to	reported cases of death an sickness from the
	and sparks during the operation of the pump,	nicle," they were preparing to wage death and	them; but it is preferable to take fresh-made	sting of the locust, and the result of his inqui-
C C	and, at the same time allowing the waste	destruction by their vicious co-operation with	soaps, which may melt without addition, as	ry is, that no one has yet been injured by the 📕
d:			soap some time kept does not readily form a	
đ	<b>9</b> - <b>P</b>			الحب و
đ				ane in