Norcross＇s Planing Machine． examing a beautiful working model of the Planing Machine of N．G．Norcross，of Low ell Mass．，which was patented 12th February 1850．The machine was in the office of Messrs． Stoughton \＆Harrington，Attorneys，Wall street，this city．We intended to say a few words about it，before this，but owing to so many things coming before us，it escaped our memory，until a friend inquired of us two days ago，if we had ever seen the machine． The cutters of this machine are on a rotary cylinder，but pressure rollers，like the Wood－ worth machine，are not used．The board is fed in and works along on a table or bench， and the planing cylinder acts upon the board with a rest bar directly above．The planing cylinder and this rest bar may be said to be flexible，as they move vertically together in proper bearings to accommodate their action in unison to the thickness of the board to be planed．The work produced by it is excel－ lent．Owing to the way in which the bed and rest bar are made，the boards are present－ ed to the action of the cutters in a slightly concave surface，this condenses the fibres of the wood and presents a firmer face to the cutters．Knots，and splints，therefore，are not so liable to be thrown out by the cutters，as in other rotary machines．

Double Rotary Grinding Metallic Mill． Mr．C．W．Van Vliet，of Milton，Ulster Co． N．Y．，has invented and taken measures to secure a patent for an improvement on rotary grinding mills，which is well worthy of gene－ ral attention，because such a mill can be made at but little expense，and it is not liable to get out of order．The mill is double，and has a revolving circular grinder in each case，some－ thing it may be said like a large cog wheel and pinion running in two cases，with an opening from the one into the other．The periphery surface of the grinder，which is shaped like a circular stone is serrated，and there is a ser－ rated face with conveying channels on the in－ side of the case．This is the same in each． The large case is the one where the grain is fed in，and it answers the purpose of a crack－ er．There is a channel into the small case through which the cracked grain is driven and then submitted to the more rapid motion of the small grinding wheel．These grinding wheels can be driven by band and pulley．For farmers，such a mill would be very useful and economical．Messrs．Haviland \＆Elmer，of Milton，are the assignees．

New Smut Machine
Mr．Alfred Joplin，of Chesterfield，S．C．，has invented and made application for an improve－ ment in machines for cleaning all kinds of grain，which promises to be valuable，as being simple of construction，effective in action，and not easily deranged．There is a conical fluted roller with two or three broad channels ex－ tending its whole length，and this roller works in the inside of a perforated metal case．The grain is fed in through this case，and finds its way to the end of the roller，being acted on by the fluted projections spoken of in its pas． sage．This action separates all the smut and impurities from the good grain，and at the channel out of which the scoured grain is pass－ ing，it is met by a current of wind which blows away all the impurities of a less specific gra－ vity than the good grain，while the good grain falls down through the current into a proper receiver．

Improved Printing Press．
Mr．Lucius P．Guernsey，of Montpelier，Vt．， foreman of the＂Christain Messenger，＂has made some improvements on printing presses and has one on his plan in operation，respect－ ing which he says ：－＂I am satisfied that a press large enough to work any country paper， would be easily driven at two or three tokens per hour，and with far less motive power than is required by Adam＇s improved press．And I am further satisfied that，as a regular business， they can be made in a thorough substantial complete in blanketing，roller moulds，\＆c．＂

## IMPROVED SEED DRILL

The accompanying engravings，represent motion to the seed cylinder，or throw it out of improvements on a seed drill，by Mesars．Ly man，Bickford，and Henry Huffman，of Mace－ don，Wayne Co．，N．Y．，who，as we stated hree weeks ago，had taken measures to secur a patent for the same．Fig． 1 is a perspectiv view．Fig． 2 is a plan of the distributing seed cylinder，and slides detached．A is the hopper for receiving the seed．B is a gea wheel on the end of the distributing seed cy linder，which is made to revolve on fixed bear ings；C is another gear wheel on the outside axle of the carriage ；$D$ is a smallintermediate wheel secured on a swingle lever，E，to gear the wheel，B，with the axles，so as to giv motion by working the lever，E．F is a shaft extending across the frame behind，and is worked by the lever extending up behind the hopper ；I I I are seed tubes or spouts．They xtend from the underside of the revolving seed cylinder to the ground．Each one is se－ cured to a metal band around the shaft，$F$ eing connected by a chain to an arm on the band．There is a small handle to each band also，by the turning of which a single spout an be raised as desired．By turning the large handle of the shaft，F，downwards，al
the spouts will be lifted at once above the Figure 1.

in sections，one section is made lapping over the other，and united by a flexible connection such as a piece of leather．This arrangement makes them lap up over one another when the chains of the collars are raised to lift the spouts above the ground．H is a catch rod，which has a slot in it to slip over a button on the shaft，$F$ ，and retain it in any position，so as to keep the tubes stationary when lifted up． These tubes or spouts are suspended on levers extending from the front，and the chains be－ hind are only for lifting them up．One of the uspending levers is represented by J ．
By reference to fig．2，we would state tha the distributing cylinder revolves under the fixed bottom，B，of the hopper，A，fig．1．The cylinder receives the seed from the hopper through slits，$a a$ ，is the bottom of the hopper， and between the hopper and cylinder is a space wherein a slide，I，having also oblong slits，$i$ ，in it，is made to close or open commu－ nication between the hopper and the distribu－ ting cylinder．The seed passes into the cy－ linder by the holes，$c$ ，and $d$ ，the latter being smaller and moreclose together than the for－ mer for small seed；$b$ is the end of the seed cylinder shaft．This shaft may be provided with various gear wheels，to give the cylinder any required speed．Under the bottom of the hopper，（every two rows，$c, d$, ）is a pair o

## MACHINERY FOR MAKING HAT BODIES．－－－Figure 1.



This is the improved American machinery ${ }^{\text {employed in the building at Hague street，thi }}$ for the manufacture of hat bodies，which was city，at the time of the dreadful explosion in
the early part of last year．It has recently been patented in England，and described in ＂Newton＇s Repertory of Inventions，＂the pa ent having been received by and in the name of W．E．Newton，Esq．
Figure 1 is a longitudinal vertical section； gure 2 is a vertical section with a bat wrap－ ped around with a felt cloth．Figure 3 is a view of the perforated cap．Hat bodies are made of fur and fine wool，and are not woven but felted；they are made of the desired shape y a very soientific process．The principle mployed is a vacuum process，which make he wool fly on to a perforated cap，in the in ide of which revolves a fan，and the wool ticks on this cap，it revolving all the tim until a felt is formed on the said cap of suffi－ cient thickness to form the hat body．Figure 1 shows the whole operation：$a a$ is a frame is an exhausting fan revolving in a chamber $c ; K^{3}$ is what is termed a former，it is made of thin copper and perforated；$e$ is a trunk with an aperture，$d$ ；this trunk is connected with the case，$f$ ，in which is a rotary brush，$g$ The trunk bottom，$h$ ，is flat and is inclined to－ wards the mouth；$i$ is one of the sides of this trunk，it is made of thin sheet copper，capa－ ble of being easily bent to change the shap of the mouth，$d$ ，easily，so as to direct mor or less of the wool on any part of the hat on $K$ K．The top，$k$ ，of this trunk is flat；it ta pers conically towards the mouth，$d$ ．The back part of the trunk，between the bottom and lowest of the rollers behind the brush，$g$ ， is open for the admission of air，which flow towards the exhaust inside of the former； this aperture is represented with a regulating valve，$n$ ，to regulate or stop the current．The fibres of wool are fed to the brush from an apron，$q$ ，by the feeding rollers，$r r$ ，which are covered with cloth；below these are other two rollers，$s s$ ，against which the fibres are brush ed ；these feed rollers receive motion by a belt from other machinery．The exhaust fan，$b$ ， also receives rapid motion by gearing driven from a main shaft（not shown）；$g^{\prime}$ is a worm wheel on a vertical shaft，$h^{\prime}$ ；this shait has an arm，$i^{\prime}$ ，which carries a grooved rim，$j^{\prime}$ ，in－ to which groove is fitted the lower edge of the perforated former．The former should fit nugly in this rim，air－tight，but yet be easy of removal．The fur is spread on the apron，

which gradually supplies it to the feed rollers The brush，$g$ ，throws the wool forward，and it flies on the former and sticks to it．At the commencement of the operation the valve，$n$ ， is kept close，to check the force of the current， until a film of fibres is laid on the former when the said valve is gradually opene A when the gid obtained，the operator takes a wet cloth，wraps it around the bat，and takes off the former and the bat on it．A metal cap， $\mathrm{K}^{3}$ ，is put over the felt covering，and then a shield，$l^{\prime}$ ，fig． 2，placed inside within the former，and then the whole，as shown in section，fig． 2 ，is im－ mersed in hot water to harden the bat．The holes admit the water freely to the bat，and the shield，$l^{\prime}$ ，prevents the former from col－ lapsing，when the whole is drawn out of the water．While the hardening and taking off process is going on，another former has been placed on the arms，$j$ ，and another felt is forming．To witness the operation，the wool begins to cover the former like a mist，and gradually the hat body assumes shape and is formed．
Messrs．Taylor，of this city and Newark， $\mathbf{N}$ J．，are the owners of the patent．
The Galignani says that a doctor died in France，who，when his effects came to be ex amined，turned out to be a person named Pat tison，once a great robber in Vermont．It speaks of his lame leg，and we infer from it derbolt．

