# Stientifio 

THE ADVOCATE OF INDUSTRY，AND JOURNAL OF SCIENTIFIC，MECHANICAL AND OTHER IMPROVEMENTS．
VOLUME 6．］
NEW－YORK，MARCH 22， 1851.
［NUMBER 27．

Scientific American， CIRCULATION 16，000． published weeriy At 128 Fulton，street，N．Y．，（Sun Buildiag，）and 13 Courd street，Boston，Mass． BY MUNN \＆COMPANY， A．T．Hotehkiss，Boston．
A．
Dexter \＆\＆ro．Now York City．
Weld \＆Co．，New Orleans．
Stokes \＆Bro，Philadelphia．
Conke \＆LeCount，San Pranoisco，Cal．
Courtenay \＆Wienges，Charieston，S．C
Courtenay \＆Wienges，Charleston，
John Carruthers，Savannah，Ga．
John Carruthers，Pavane \＆Parken，London．
B．M．Gardiseal \＆Co．Paris．
R．M．Gardizsal \＆Co．Paris．
Rrincipal oible Agents may and be found in all the
pows in the United States． TERMS－－－\＄2 a－year－－$\$ 1$ in advance and the

## 

Railroad through the British Provinces of This subj America． has been brought before the House of Lords，and was favorably looked up－ on by the Peers．Lord Monteagle presented a petition from New Brunswick，and stated that he believed the Secretary for the Colonies was desirous of giving every facility for the im－ provement of Railway communication in North America．Almost all those in authority in those colonies，and more particularly the mi－ litary authorities，had recommended the con－ struction of a military road between New Brunswick and Canada．In 1847 the necessi－ ty of making a railway communication from Halifax to Quebec was brought under the at tention of the Government．Two officers o the Royal Engineers，Major Robinson and
Captain Aitchen were employed to survey the ground，and on the perusal of their report the Colonial Secretary expressed his opinion as to the importance of establishing such a commu－ nication．Lord Stanley said a line of railroad from Halifax to Quebec would＇pass through three separate Provinces，in some respects dif－ fering from each other，yet all were anxious for the establishment of the line．They were wiling to give a guarantee on the public fund and a grant of land to the extent of 10 miles on either side of the railway，comprising about $5,000,000$ acres；and all they asked was the countenance of the Home Government．Nova Scotia desired to construct her part at her own expense．The cost of the Nova Scotia part of expense．The cost of the Nova Scotia part of
the line would be $£ 800,000$ ，nearly $\$ 4,000,000$ ． the line would be $£ 800,000$ ，nearly $\$ 4,000,000$ ．
The revenue is $£ 80,000$ per year，and the sur－ plus $£ \mathbf{4 0 , 0 0 0}$ ．It would take twenty years of the surplus to pay up this，and the money could be raised at 5 per cent．，and at $3 \frac{1}{2}$ ，if Government took hold of it．11，000，000 of acres of land would be pledged for the advan－ ces，and any amount of such security given．

## Cumberland Mountain Tunne

On the 22d ult．，the citizens of Tennesse celebrated，with speeches，a sumptous dinner and a ball at night，the completion of the great tunnel of the Cumberland mountain，on the Nashville and Chattanooga Railroad．Nearly seven hundred ladies and gentlemen participa ted in the festival，and passed through the tunnel，which is three thousand feet long，and one hundred and eighty－five feet from the top of the mountain．

```
The Blue Ridge Tannel
```

We see it stated that the work which wa commenced at the eastern end of this tunnel， in October，has progressed ninety－four feet， and that the whole number of cubic yards ex－ cavated amounts to 942 ．On the west side total progress of the heading since August， when the work of excavation was begun，ia
224 feet and the total nnmber of cubic yard 124 feet and the tot
paxcavated is 1,239 ．

## MACHINE FOR STICKING PINS INTO PAPER．



This is one of the most ingenious machines $\mid$ down by the springs，$h h$ ，to hold the paper in the world，and is something like its fellow，The slide， W ，runs the paper during the pro－ he Card Making Machine of Whittemore；it cess of sticking．
is the invention of Mr．Degrasse Fowler，of In figure $2 c$ is the conductor；B the narrow North Brunsford，New Haven Co．，Conn．，and slit in the centre through which the pins pass secured to him by letters patent．
Figure 1 is a perspective view of the com－ plete machine．Figure 2 is a section showing the curved part of the conductor，with a por－ on of a series of grooves．Figure 3 is a lon－ gitudinal section．Figure 4 is a section show－ ing the manner in which the piece，$c$ ，fig． 3, passes over the pin，$n$ ，and is thrown back gain under it．Figure 5 is a section showing the mode of drawing down the crumping bars into the grooves．We will refer to the figures


A A，fig． 1 ，is a platform；$B$ B is a frame $C$ is a hopper suspended on the frame，with apring，$Z$ ，to joltit；$D$ is a broad ta pering trough； E E is a conductor；F F are two gutters； $\mathbf{G}$ is a small platform attached to two pieces，$Q$ $Q ; H$ is an inclined plane with a perpendicu－ lar side；$J$ is a metallic plate on which the plate $K$ slides；this plate has a series of grooves，marked $q$ ．L is a lever with two arms，$n$ o．MMM is the crumper；$N$ is a
crumper up $; \mathbf{M} t t$ is the crumper ； J is a plate on which the slide，K，moves．The dotted lines， P ，show the position of the paper；$m$ is rod fastened to the spring，$N$ ，and the plate fig． 5.
In fig．4，$a$ is a metal bar with a large end ；$n$ is a pin over which it passes；$c$ is an in clined plane for the pin，$n$ ，to back over th be compared together
－The pins are thrown，in any quantity，into

to move the slide W ； P is a rod to move the the hopper， C ，which gets a shaking motion slide $K ; R$ is a lever with two arms working by the spring，$Z$ ，from the piece，$P$ ，on the upon a centre pivot；$s$ is an upright piece to shaft of the pulley，$T$ ；the pins then slide support the fulcrum of lever $L$ ．T is a band gradually down and fall into the conductor， E pulley；$U \mathbb{U}$ ，the dotted lines，show the po－$E$ ，at $a a$ ．When the pins fall into the chan－ ${ }_{\text {sition of the }}$ paper V is a piece of metal kept $\left.\right|_{\text {nel，}, a \text { ，they roll to the centre，the body of the }}$
pins passea through slits，and they are suspend ed by their heads，as seen in section B，fig． 2. The conductor is sufficiently inclined to make the pins slide down and fall into the grooves， $q$ ，in the slide K ，fig． 1 ．The conductor is stationary，the grooves，therefore，are filled by passing the said slide under the lower end of the conductor，by the rod with the handle，$P$ ． As more pins might fall into the channel of the conductor than would be sufficient to fill the slit，a portion of the said conductor is be－ velled at $b b$ ，and the surplua pins slide over into tho gutters，$F$ ，then upon an inclined plane，then into a receptacle from whence they are taken to the hopper again．To prevent the pins falling with their heads at irregular distances from the ends of the grooves，a flat upright plate，$f$ ，（dotted lines），the same as at $d$ ，fig． 2 ，is placed so as to have the heads of the pins strike it，and cause them to fall into the grooves correctly as they pass under the lower end of the conductor．When the slide， K ，has its grooves filled，it is drawn back，and is arrested by the pin，$n^{\prime}$ ．A thin piece of me－ tal，$r r$ ，keeps the pins in the groove from be－ ing thrown out by the jarring of the machine． The pins are now ready to be stuck into the paper thus．Upon the slide， W ，is the metal plate， V ，the end at $x$ being as broad as the slides．The other end is bent upwards，so that when pressed down by the thumb，the end at $x$ rises．The sheet of paper to be filled with pins is placed under this broad end． The springs，$h h$ ，pressing upon the broad end of V ，hold the paper to the slide．The paper is then passed under the crumper， $\mathrm{M}^{\prime}$ ，and then thrown over back as shown by the dotted lines， U U，（or dotted line，P，fig．3．）The paper be－ ing thus made ready and the grooves filled with pins，the lever， L ，is moved by the han－ dle，and by this movement the plate J ，is car－ ried towards the pins in the grooves，and the crumper is operated as follows：－when the said plate is moved forward by the lever，the bar，a a a，fig．3，which is attached to it，also moves，and its thick end，$c$ ，sliding under the plate，J J，passes over the pin，n，which，be－ ing attached to the piece，$l$ ，causes it to be drawn down a distance equal to the curve of the piece，$c$ ．To each end of $l$ ，as seen in fig． 5 ，are attached two perpendicular rods， $\boldsymbol{m} \boldsymbol{m}$ ， the upper ends of which are attached by a nut to the springs， $\mathbf{N} \mathbf{N}$ ，and near to the crum－ per，M．As $l$ passes over the pin，$n$ ，fig． 3 ，by means of its rods，$m m$ ，it draws down the crump－ ing bars，$t$ ，into the longitudinal grooves in the slide，$K$ ，and thus the operation of crump－ ing the paper is performed．Notches are made through the crumping bars，$t$ ，in position to correspond with the groove in the slide，$K$ ， and large enough to allow the pins to pass easily through when closed into the longitudi－ nal grooves．The paper，by the action of the bars and grooves，is raised into two folds at proper distances upon the sheet，and when the pins pass through the notches of the crumping bars they penetrate these folds．At the mo－ ment the crumper completes the operation，the plate，J，moved by the lever，L，strikes the heads of the pins in the grooves，and forces them through the folds in the paper．At this time the piece，$c$ ，fig．3，passes over the pin， $n$ ，and the crumper is thrown up．When the bar，$a$ a，is drawn back by reversing the mo－ tion of the lever， L ，the piece，$n$ ，passes up the incline plane，fig．4，and the piece，$c$ ，as－ sumes its former position，as seen in fig． 3 ，and thus the operations of crumping the paper and sticking the pins are performed by a single motion of the lever， L ．
The paper is moved by the slide， W ，which as a rack，$e$ ，with teeth，$e$, on it that is ope－पI moved，the rod， 0 ，is drawn forward，$L$ ，is

