

## For the Soientific American． <br> Tanning－－Practical Remarks

 （Continued from page 216）It may be well，in this place，to remark that the process we are describing in this series of papers，is for Hemlock Sole Leather，the great article of the trade，at the present time， in the United States．Upper leather and oak leather generally require different treatment in the early stages．The last run of the leeches is first used upon the leather，a certain num－ ber of vats are constructed for handlers．They are 5 feet wide $5 \frac{1}{3}$ deep and 8 feet long usually， with lines of logs，laid underneath to run off the exhausted liquor into the tail race．They should never lead into the junk，or through the junk，to prevent the possibility of the spent liquor being pumped on to the leeches ；lest it should contain some of the jelly of the hide， as intimated in our last number．A threeinch tube carefully fitted connects the vat and the $\log$ ；a longplug，protected by an eye broad all in one corner of the vat，closes the tube．The seams in all the vatsand leeches are thorough－ ly caulked with oakum，so as to be water tight．The handler vats are arranged in sec－ tions of 8 to 10 always leaving one not filled with sides．This vat should be run up two－ thirds full of the last run before alluded to，by the night watch，to be ready for the morning business．The oldest pack in the section is called the head pack－these are raised by a yard hook，ánd spread into the new liquor of the vat along side，or when the handlers are full，are doubled and thrown up in a square pile，to drain until they are removed to the yard．The next pack in order is raised in the same manner，and by a double shiftis spread into the new liquor．Each succeeding pack in the section is served in the same way，until the whole are brought forward，leaving two vats of the section without sides．Into the first of these，a pack of green stock from the beam house，is spread（ 70 to 90 in number，） care beiug taken that each side sinks before another is cast in，（as should be done with every pack），while the other is run off through the logs into the stream．It is well，if there is spare time，to stir this green pack，by lifting them with a pry at each corner alternately for an hour or two，but it is not indispensable．
The tan of the liquor is rapidly exhausted， and the residium becomes slightly acid in the last 3 or 4 vats of the section，so as to plump the sides to their natural state．The grain of the leather is raised smooth and fair，which is of great importance in finishing．The old method of handlers which is still practised by many tanners，is to color their green packs in new liquor for one day，raising them two or three times，and keeping them in sweet and stronger liquor through a section of four or six；but the grain is apt to be drawn，and the complexion some shades darker－the whole not so plump as by the new system．
The character of the leather under the old method often depends upon the first day＇s ma－ nagement in the handlers，and no subsequent efforts can entirely remedy any neglect or care－ lessress here ：it is not so liable under the new． The careful tanner will，however，strengthen up the handlers from the third to the seventh， during the warm months，if he works in at that time．Sweating is the first stage of pu－ trefaction，and in a warm temperature rapid decay follows，unless the temperature is redu－ ced．It must be arrested at the right mo－ ced． or the stock is damaged Cold $\mathrm{mo}^{-}$ ment，or the stock is damaged．Cold spring water，or an abundant supply of ice，should
be at ready command for this purpose．This be at ready command for this purpose．This
danger continues to the handlers ：any heat in danger continues to the handlers ：any heat in
the liquor is very hazardous，in thisstage：in－ the liquor is very hazardous，in thisstage．ine
deed，should never be allowed at any time when it is put upon the leather．
An ample supply of two inch plank，cut 8 inches longer than the width of the vat is al－ ways kept on hand，to make platforms on which to spread the packs，and temporary al－ leys over which to wheel them from the beam house to the handlers，and to the yard．The head packs are loaded upon wheelbarrows，by
the yard hands，at any time their werk will
permit，and are removed to a platform laid over the vat alongside of the one they are to occupy，and are spread out at full length，the backs all lying one way－to be laid away， which we shall describe in our next．


This is a mode of propelling invented in England，about 1829 or 1830，by a Mr．Hale． It was revived in 1847，by Simpson，and tried both on the Thames and the Clyde．An en－ graving of it appeared in the Illustrated Lon－ don News in 1848，and although it was a lit－ tle different from Mr．Hale＇s plan，the principle in no respect was changed－it was only a modi－ fication，（if it can be called that）of the blower substituted for the Paddle Wheel．It received high commendations，from some of the foreign periodicals，when employed by Simpson，and the boat to which it was applied with four feet paddle boxes，went at the rate of 11 miles per hour on the Thames．Its first performance seems to have been its last，for since that pe－ riod，it has not，so far as we are informed，bro－ sen the waters of the classic＂clutha，＂or muddy Thames．
Fig．1，represents one modification of the ap－ paratus，and consists of an air－tight circular casing A A，containing four arms C C C C which revolve horizontally on a vertical axis B ， placed eccentrically with respect to the casing； at the extremities of the arms are fixed 4 curved vanes or paddles DD D D，inclined in the manner represented in the drawing．The wa－ ter enters the casing through the holes E E E E ，and is expelled by the revolution of the pad－ des through the opening $F$ ，against the exter－ nal water at the stern，which of course impels the vessel in a contrary direction．

Fig． 31.


Fig．2，is another modification of the appa atus．In this，similar letters of reference in－ dicate similar parts，with only these differen－ ces in the arrangement，that the water is re－ ceived at one large aperture in the centre of the vanes，the line of direction of the discharge being a tangent to the circle．The dotted lines at $G$ denote a tube leading from the bottom of vessel through which the water ascends into the paddle－box ；and it may be supposed，that similar tubes are employed in the first described plan，for conducting the water into the paddle－ box．
The
The centrifugal force of the paddles acting on the water within the box，produces a pres－ sure all round the interior of the box，which gives a tendency to move in a direction oppo－ site to the side where the opening is made in the circumference；while the same causes ac－ celerate the ontrance of the water into the box，
which is produced in the first instance by the paddle－box being placed within the vessel，and

Oat Meal．
Experiance had long taught the Scotch that oats，such as they grow in their climate，are a most nutritious food；but the habits of the more influential English and the ridicule of a prejudiced lexicographer，were begining to make them ashamed of their national diet．－ Chemistry has here stepped in，and by her an－ alysis of both，has proved not only that the oat is richer in muscle forming matter than the grain of wheat，but that oatmeal is in alfyre－ spects a better form of nourishment than finest wheaten fiour．But what is more，chem－ istry has brought us acquainted with the value of parts of the grain formely considered al－ most as waste．The husk or brain of wheat， for example，though given at times to pigs，to millers＇horses，and other cattle，was usually thought to possess but little nutritive virtue in itself．Analysis，however，has shown it to be actually richer in muscular matter than the white interior of the grain．Thus the cause of its answering so well as foodfor cattle is ex－ plained；and it is shown that its use in bread （whole－meal hread）must be no less nutritive than economical．The true value of other kinds of food is also established by these inqui ries．Cabbage is a crop which up to the pres ent time，has not been a general favorite in this country，either in the stall or for the table， except during earlyspring and summer．In North Germany and Scandinavia，however，it appears to have been long esteemed，and vari－ ous modes of storing it for winter use have been very generally practiced．But the cabbage is one of the plants which has been chemically examined，in consequence of the failure of the potato，with the view of introducing it into general use，and the result of the examination is both interesting and unexpected．When dried so as to bring it into a state in which it can be compared with other kinds of food （wheat，oats，beans，\＆c．）it is found to be rich－ ep in muscular matter than any other we grow Wheat contains only about 12 per cent．，and beans 25 per cent．；but dried cabbage contains from 30 to 40 per cent．of the so－called protein compounds．According to our present views， therefore，it is pre－eminently nourishing． Hence，if it can but be made generally agreea－ ble to the palate，andeasy of digestion，it is likely to prove the best and easiest cultivated substitute for the potato；andno doubt the Irish solcannon（cabbage and potatoes beat together） derives part of its reputation from the great muscle－sustaining power of the cabbage－a property in which the potato is most deficient． Further，it is of interest－of national impor－ tance，we may say－that an acre of ordinary land will，according to the above result，pro－ duce a greater weight of this special kind of nourishment in the form of cabbage than in the form of any other crop．Thus twenty tons of cabbage－and good land will produce，in good hands forty tons ofdrum－head cabbage on an imperial acre－contain fifteen hundred lbs． of muscular matter；while twenty－five bush－ els of beans contain only four hundred pounds； as many of wheat only two hundred，twelve tons of potatoes only five hundred and fifty， and even thirty tons of turnips only a thous－ and pounds．The preference which some far－ mers have long given to this crop，as food for their stock and their milk cows，is accounted or by these facts；while of course they power－ fully reccommended its more general cultiva tion as food for man．

Question for Naturalists．
The Charleston Mercury thinks every sea－ serpent story for the last fifty years may find its solution in the explanation given of the Beaufort sea－serpent last week．A number of persons testified that they saw its head and mouth and the humps upon its back，but it turned out that the serpent was four whales following each other in＂Indian file．＂The Mercury says it is worth while to inquire whether whales do not instinctively follow a leader in this manner，when they become per－ plexed by the obstacles of a coast and the dan－ gers of shoal water．
Mr．Stanley in his great speech，said that ＂England punishes any man who induces an artisan to leave her shores．＂Surely the

The New Yoris Mercantile Union Busines Directory．－Containing a map of New York city and State，and a business directory showing the name location，and business of mercantile firms，manufac turing establishments，professional men，artists，cor porations，moneyed and literary institutions，courts public officers，and all the various miscellaneous de partments which contribute to the business，wealth and prosperity of the state．So far as we are able to jugge，we shoula think the enterprising publishers of ing together so correctly，the great amount of mat－ ter here given．We find the work one of much va lus in our business，as it aids us in referring corres pondents to the man of acturers of such articles as they often enquire for．This reminds us of calling upon our readers，to secure a copy of it without delay，a it will save them much trouble in ascertaining the residence of those with whom they may wish to deal． The work is particularly valuable to city merchants， as we suppose it frequently happens，that they wish
to send on their business circulars，- for the smal sum of two dollars they are posessed of every name which might cost them otherwise to obtain ter times that a mount．This work is published by S ． Fr ．ch and L．C．and H．L．Pratt， 293 Broadway，akc．is invaluable to every business man．
Dramattc Works of Shakespear．－Boston ill us－ trated edition，Phillips，Sampson \＆Co．，publishers， Dewitt and Davenport，agents，N．Y．No． 12 con－ tains the comedy of＂All＂s Well that Ends Well，＂ with a splendid steel engraving of＂Helena．＂The letter press of this work is exceedingly well execut． ed on the finest calendered paper．Two numbers are issued each month，and when complete，will contain
about 40 fine steel engravings，forming the most ele． gant edition of Shakespear，evar issued from the American press．
Sartain＇s Magazine of Literature and Art The April nnmber of this popular monthly hasmade its appearance，and is one of the best numbers that has been issued．Sartain for April，contains 27 ori tributors，and 12 d fine pens of a like number of con－ very beautiful．Dewitt and Davenport，Agents， Tribune Buildings．
We are also indebted to Messrs．Dewitt and Daven port，Tribune Building，for the April number of Pe － terson＇s Ladies National，which，as usual，is filled with rich embellishments and choice literary mat－ ter．
Holden＇s Dollar Magazine，N．H．Deitz，pub－ lisher，N．Y．The April number of this Magazine is filled with choice original mattor and several illus－ est，and the publisher seems determined in inter est，and
outdone．
The Phrenological Journal－Published by Fowl－ er and Wells，New York，is an excellent work，full of sensible and well written articles．
Typographical Miscellany－No．3，by Joel Mun－ sell，Albany．This is a monthly periodical which eve－ merits，should subsribe for，both on aecount of its derations beside．
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