Internal Commerce of the Country
[rom the American Railroad Journal.]
One result of the rebellion, the object of which was to secure the commercial independence of the South has been not only to annihilate its commerce, but to show that it constituted so inconsiderable a proportion of that of the whole country that its loss will soon hardly be missed. Nearly all the products of the South entered into the channels of commerce, so that their value can be readily estimated. For the whole, $\$ 275,000,000$ is a liberal estimate, of which cotton may be put down, at $\$ 200,000,000$. This, by itself, is a vast sum, but relatively to the commerce of the whole country, a very small one, as will be seen by a statement of that of the Northern States.
The State of New York is the only one in which freight on its public works is so classified that accurate estimates can be formed of its value. The following is a statement of the number of tuns and value of the same moved on the railroads and canals of the State :-


| Kind oi Freight. | Tuns Curried. | Value per | un. Total Value. |
| :---: | :---: | :---: | :---: |
| Products of the ferest. | . 372,424 | \$20 | \$7,468,480 |
| Products of animals | 895,519 | 200 | 179,103,800 |
| Vegetable food..... | 1,103,640 | 50 | 55,182,000 |
| Other agricult'l product | ts 143,219 | 15 | 2,145,280 |
| Manufactures. | . 511,916 | 250 | 127,979,000 |
| Merchandise | 783,811 | 500 | 391,905,500 |
| Other articles | 930,240 | 10 | 9,302,440 |
| Totals. | 4,741,773 | \$163 | \$773,096,500 |
|  | canals. |  |  |
| Products of the forest. | .1,509,977 | \$7 | \$10,654,710 |
| Products of animals.. | - 19,882 | 253 | 5,030,067 |
| Vegetable food......... | .1,659,158 | 30 | 49,710,838 |
| Other agricult'l product | ts 3,714 | 29 | 1,100,069 |
| Manufactures. | .. 268,759 | 30 | 8,113,177 |
| Merchandise. | . 250,360 | 337 | 84,250,428 |
| Other articles. | 938,364 | 13 | 11,989,909 |
| Total | .4,650,214 | \$37 | \$170,849,198 |
| Add tunnage of railroads | s 4,741,773. | 163 | 773,096,500 |
| Total. | . $9,391,987$ | \$100 | \$943,945,698 |

The canal is almost exclusively used for the coarser kinds of freight ; the railroad for the more valuable kinds. The value of the freight on railroads is made up from estimates of experienced forwarders; that on the canals from the manifests of shippers.
The number of tuns carried on the railroads of Massachusetts for 1860 was $4,094,369$, having an ag. gregate value of $\$ 667,382,147$, adopting the value per tun estimated for the railroads of New York. The tunnage of the public works of the two States for the yearwas $13,486,351$, having a value of $\$ 1,611,327,845$; a sum eight times greater than the cotton crop, and six times greater than the products of all the cotton States. But the commerce of the public works of the two States by no means embraces the whole that is carried on in them. In New York there is a vast commerce on the Hudson river and the lakes, to say nothing of the immense trade carried on in both over ordinary roads.
The length of the railroads of Massachusetts and New York engaged in the transportation of freight, is 1,317 miles in the former, and 2,569 miles in the latter. The tuns carried per mile in the former is 3,108 , and in the latter 1,867 ; the average for the two States is 2,276 tuns per mile. There are in the loyal States fully 23,000 miles of railroad in operation. If we estimate the tunnage for the whole to be one-half that of the railroads of Massachusetts and New York, the aggregate tuns moved on them is $26,174,000$. At a valuation of $\$ 163$ per tun the aggregate value of their tunnage is $\$ 4,266,362,000$ The tunnage of the canals probably exceeds $\$ 12,000$, 000 , having a value of say $\$ 30$ per tun, or $\$ 360,000$, 000 . The total tunnage of the public works of the North, consequently, is $38,174,000$ tuns, having a value of $\$ 4,626,362,000$. The amount of the tunnage is unquestionably largely underrated. We are confident its value is not overstated. In bulk, it is forty five times greater than the whole cotton crop. In value, twenty-three times greater.

## Formidable Expedition down the Mississippi.

 Vast numbers of troops and munitions of war gun boats and floating batteries, are assembled at Cairo, for the intended expedition down the Mississippi.The gunboats, fifteen in number, are most formidable looking instruments of war. The seven that have been built under contract by Captain Eads look as if they could safely venture upon a tilt or a bat, with Hollins' famous steam ram. The bows and bow bulwarks consist of about three feet of oak timber,
bolted together and sheathed with the best quality of wrought iron plate $2 \frac{1}{4}$ inches thick. The sides have the same sheathing, with less bulk of timber. Each boat is pierced for thirteen guns, four on each side, three in the stern, and two at the bows. The bow guns are 81-pounder rifled cannon; the others are 8 inch columbiads. The sides of the boats both above and below the knee, incline at an angle of $45^{\circ}$ and nothing but a plunging shot from a high bluff could strike the surface at right angles. The boilers and machinery are so situated as to be perfectly protected, and may be considered quite out of danger. The iron plating has been severely tested by shots from rifled cannon at different distances, and has shownitself to be utterly impervious to any shots that have been sent against it, even at a range of 300 yards.
Take them altogether, the boats are about as formidable looking instruments of destruction as ever navigated American waters, and if such a wise combination of oak, iron and saltpeter, will not bring the persimmons, we will call them sour, and let Commodore Hollins pull them down and eat them at his leisure. These fifteen gunboats, with their 200 columbiads and rifled cannon, are but a fraction of the warlike fleet destined to swarm down the Mississippi. There are thirty-eight floating batteries of a 64 co lumbiad each, and twenty-eight river steamboats.
The military part of the movement, it is supposed, will be under the command of Major-General Halleck, who is now organizing his forces in St. Louis, and he will be joined by General Grant's column at Cairo, and the column of General Smith from Paducah. The expedition will probably be from 80,000 to 100 , 000 strong, a force that ought to be able, properly followed up, to open the Mississippi to its mouth.

## The Sentiments of our Cotemporaries.

To find room for all the flattering notices which this paper receives at the hand of its cotemporaries would occupy too much of the space of these columns, but we desire occasionally to insert a flattering notice, to show how kindly our editorial brethren treat us, and how highly they value our labors. The following is from the Standard, published at St. Andrews, New Brunswick:-
The Scientific American, which we have had occasion to notice at various times, is one of the cheapest, as chanic, millwright, and, we add, agriculturist, on this coninent; it is conducted with marked ability and tact, it conductors are men of scientific attainments, and have the aculty of conveying information in an attractive form and they give notices of the most imner ; in addition to which are frequently accompanied with oncravings. The paper is printed in a convenient form for binding, contains 16 pages each week, with a number of beautifuliy executed illus-trations-making a yearly volume of 832 pages, at the ow price of $\$ 2$ per annum. Each number contains a complete list of the claims of all the patents issued each week at the U.S. Patent Office, and a column devoted to the metal and lumber markets. We trust our artisans will sub scribe for this standard work, one number of which is of published. Ten copies 12 months will be furnished for publis
$\$ 15$.

The above being from a British journal the editor refrains from alluding to the war department of our paper lest, we suppose, he might not seem to be in that neutral vein in which all English subjects art so desirous to remain concerning our unhappy war. The Andover (Mass.) Advertiser, however, says the following in relation to the war feature of the Scientific American :-
Every one is naturally desirous of obtaining the earliest and most reliable information respecting the events of the war and the means used by the respective combatants for its prosecution. It is a civil war; both parties were lately
one; and the implements of carnage are equally well one; and the implements of carnage are equally well
known in both sections, particularly to the officers who known in both sections, particularly to the officers who genius of the people is now stimulated to the highest pitch by the demand of patriotism, as well as the hope of reward The mechanical talent of the North is constantly develop. $\mathrm{ng}^{*}$ new implements and fresh improvements, which will aturally assist their cause. With all these improvements we shalball need to keep up our acquaintance. For sometime past the Scientific American has given a very clear, reliable and full accuunt of the progress of events. It engravings of most of them, with such descriptions as enables one to understand the machine illustrated almost as well as, and in some instance better than, if the machine were before you. This paper is devoted to the interests of mechanicaliuventions and industrial pursuits generally, and stands at the head of its class.

The salt works now in operation in Michigan, number nine, using six hundred kettles, and yielding a product of five hundred and fifty barrels daily.

## RECENT AMERICAN INVENTIONS

Reaping Machine.-This invention relates, first, to an improved raking device so constructed and arranged as to admit of being adjusted to suit the hight or length of the grain and operate perfectly at all times. To insure this result it is necessary that the rake or shoe strike the cut grain about midway the length of the latter, and be properly guided and sustained at all points of its movement, and all retrograde movement avoided ; and also that the cut grain be raked from the platform in gavels of uniform size Second, it relates to a novel arrangement of the gearing or sickle and rakedriving mechanism, and the relation of the same with the draft pole, whereby side draft is principally counteracted, as well as the downward tendency of the sickle during its cutting operation. And third, this invention relates to an improved manner of connecting the reel with its supports, whereby the reel may be adjusted relatively with the sickle or catting device as desired, and also to an improved arrangement of a divider at the grain end of the platform, whereby the divider is made to perform the double function of a divider and reel support. It was patented by John Tustin, of Petaluma, Cal.
Steam Boiler.-Mr. Silas Stuart, of Sterling Center, Mass., has invented an improved boiler which he claims may be constructed in an economical manner for the purpose of generating steam or heating water with a very moderate consumption of fuel. To this end the boiler and fire chamber are constructed and arranged in such a way that the water will be ex. posed to a large heating surface, and with a fire chamber of very moderate dimensions, the latter being of annular form in its horizontal section, and interposed between two concentric water chambers, which comprise the boiler, the antechamber being encompassed by a flue from the fire chamber. The invention has also for its object an improvement in the grate of the fire chamber, whereby admission of air into the fire chamber may be graduated with great nicety and the ashes from the fire chamber readily discharged when necessary.
Car 1ruck.-This invention, patented by M. La Rue Harrison, of Burlington, Iowa, consists in a certain mode of suspending the bolster from the springs by means of swinging stirrups, whereby the weight of the car may be transmitted to the trucks at points near the bottom or below the springs instead of above them, and the car, in case of any lateral movement, is caused to swing like a natural pendulum, instead of rocking like an inverted pendulum. An illustration of this invention appeared in our last number.
Improved Locomotive.-This invention consists in the employment, in a locomotive, of wheels applied to bear against opposite sides of a rail, such wheels on one or both sides being the drivers, in combination with supporting wheels, rolling on the top of the same rail, making a light and cheap engine adapted to a cheaply-constructed permanent way, which makes it specially applicable to the purpờse of canal towing. It also consists in the employment of a portion of the weight of the locomotive acting through the intervention of levers or their equivalents, to press such driving wheels toward the side or sides of the rail. The inventor is John L. Whetstone, of Cincinnati, Ohio.
Variable Cam.-This invention relates to cams for producing movements in a direction parallel, or nearly so, with their axes of rotation. It consists in a peculiar construction of such a cam whereby its throw can be varied at pleasure, and it may be made to operate in all conditions, without any percussive action, and consequently without noise. Patented by the inventor, W. H. Andrews, of New Haven, Conn.
Aerial Ship.-This invention consists in the use of oscillating wings of improved construction attached to the sides of a boat-like car, causing it to ascend, maintaining it at a given elevation, or regulating its descent through the air, as may be desired. Also in a certain arrangement, in combination with such wings, of a screw propeller, for giving the car a movement in a horizontal direction, and of spiral-bladed wheels, like screw propellers, for assisting the side wings in producing the ascent, maintaining the elevation or regulating the descent of the car. The inventor of this machine is W. F. Quimby, of Stanton, Delaware.

PATENTS FOR SEVENTEEN YEARS.


The new Patent Laws enacted by Congress on the 2d of March, 1861, are now in full force, and prove to be of great benefi to all parties who are concerned in new inventions.
The duration of patents granted under the newactis prolonged to sgrintren years, and the government fee required on filing an application for a patent is reduced from $\$ 30$
$i_{n}$ the fees are also made as follows:-

The law abolishes discrimination in fees required of foreigners, ex the United States-thus allowing English, French, Belgian. Austrian Russian, Spanish, and all other foreigners except the Canadians, te enjoy all the privileges of our patent system (excepin cases of designs) on the above terms.
During the last sixteen years, the business of procuring Patents for new inventions in the United States and all foreign countries has been conducted br Messrs. MUNN \& CO., In connection with the publication of the SCIENTIFIC AMERICAN; and as an evidence of the confidence reposed in our Agency by the Inventors throughout the country, we would state that we have acted as agents for more than FIFTEEN PHOUSAND Inventorsi In fach the pubilshers of this paper have become identifed with the whole brotherhood of Inventor and Patentees at bome and abroad. Thoasands of Inventors for whom we have takerfut patents have addressed to us most flatering testimonials for the services we have rendered them, and the weaith through this Offce, and afterward illustrated in the SCIENTIFIC AMERICAN, wouldamount to many millions of dollars! We would state that we never had a more efflcient corps of Draughtsmen and Spectication Writers than are emplosed at present in our extensive in the quickest time and $n n$ the most liberal terms.

## The Examination of Inventions.

Persons having concelved an Idea which they think may be patent able, are advised to make a sketch or model of their invention, and submitit to us, with a full description, for advice. The points of novelty are carefully examined, and a reply written corresponding with the Facts,

## Preliminary Examinations at the Patent Office

The advice we render gratuitously upon examining an invention does notertend to a search at the Patent Office, to see if a like invention has been presented there, but is an opinion based upon what knowledge we may acquire of a similar invention from the records in Hom once. Butfor a fee of $\$ 5$, accompanled with a del or drawing and description, we have a specialsearch made at the United States Paten sc., made up and malled to the Inventor with ar obtaining a Paten ac., made up and mailed to the inventor, with a pamphlet, giving in structionsfor further proceedings. These preliminary examinations Washington, by experienced and competent persons. More that 5000 such ex past three years. Address MUNN \& CO., No. 37 Part-row, N. Y.

## How to Make an Application for a Patent.

Every applicant for a Patent must furnish a model of his Invention. If suscoptible of one; or if the invention is a chemical production, he consists, for the Patent Omce. These should be securely packed, the Inventor's name marsed on them, and sent, with the government fees by express. The express charge should be prepaid. Small models from a distance can often be sent cheaper by mail. The sarest way to remil money is by draft on New York, p pable to the order of Munn \& Co Persons who live in remote parts of the country can usually purchase drafts from their merchants on their New Yorls correspondents; but, it drals from their mall, havinf the letter registered by the postmaster. Address MUNN \& Co., No. 37 Park-row, New York.

## Caveats.

Persons desiring to file a Caveal can have the papers prepared in the hortest time by sending a sketch and description of the invention. The government fee for a Caveat, under the new law, is \$10. A pam phet of adviceregarding applications for Patents and Caveats, in En MUNN \& CO., No. 37 Park-row, New York.

## Rejected Applications.

We are prepared to undertake the investigation and prosecution of re ected Cases, on reasonable terms. The close proximity of our $W$ ash ington Agency to the Patent Oflice affords us rare opportunities for the examination and comparison of references, models, drawings, docu ens, dc. Our success in the prosecution of relected cases has been pendent u
All pers ns having rejected c ses which they desire to have prose uted are invited to correspond with us on the subject, giving a brie history of the case, incloslyg the offlicial letters, so.

Foreign Patents.
We are vort astentrely and securing oi

Patents.In the various European countries. For the transaction of this business, we have offces at Nos. 66 Chancery-lane, London; 29 Boulevard St. Martin, Paris; and 26 Rue des Eper nnlers, Brussels. We think we can safely say that threes-rodrths of 11 the European Pat Invenred to Aman Agency. Inventors will do well to bear in mind that the Engllsh law does no limittheissue of Patents to Inventors. Any one can take out a Patent
there.
Circulars of informationconcerning the proper course to be pursued in obtaining Patents in foreign countries through our Agency, the requirements of different Patent Ofices, \&c., may be had gratisupon application at our principal oflce, No. 37 Park-row, New York, or either of our Branch Offces

## Assignments of Patents.

The assignment of Patents, and agreements between Patentees and manufacturers, carefully prepared and placed upon the records at the Patent Offce. Address MUNN \& CO., at the Scientific American Pat ent Agency, No. 37 Park-row, New York.

It would require many columns to detail all the ways in which the Inventor or Patentee may be served at our oflces. We cordially invite 11 who have anything to do with Patent property or inventions to call at our extensive oflces, No. 37 Park-row, New York, where any ques garding the rights of Patentees, will be cheer Communications and remittances by mall, and models by express | (prepal. |
| :--- |
| Yor |



ISSUED FROM THE UNITED STATES PATENT OFFICE OR the wber ending november 26,1861
Reported Officially for the Scientific American.

## the printing of patents abandoned

The plan adopted by Commissioner Holloway of printing the specification which forms part of the Letters Patent, he has been obliged to abandon owing to the reduced receipts of the Patent Office. Hereafter, for a time, the specifications will be engrossed on parchment as formerly. This change will obviate the great delay which has attended the issuing of patents after sealing, but the papers do not go out looking so neatly. We hope the receipts of the Office will soon justify the extra expense which attended the printing.
*** Pamphlets glving full particulars of the mode of applying for
patents, under the new law which went into force March 2,1861 , specifying size of model required, and much other information usefulto Ying size of model required, and much other information usefulto
inventors, may be had gratis by addressing MUNN \& CO., Publishers
of the Scrimrivic American, New York.
2,766.-Charles H. Alsop, of Middletown, Conn., for Im provement in Revolving Firearms:
I claim, frst, In combination with a breech pin applied as de I claim, frst, In combination with a breech pin applied as de-
scribed, the shoulder, i, , so formed in the chamber by counter boring
ihat the force of the explosion acting upon it will tend to press for
ward the cylinder or chambered ward the cylinder or chambered breech into contact with the barrel,
while the torce acting against the breec pin will tend to press it back
against the recoil shield or its equivalent, substantlally a日 describe d. Second, In a levniver or many-chambered frearm, I c is im form in
eceesses, $f$ fin the sides of the hreech pins, to fit to the peripherles of
he adjacent ones, substantiall the adjacent ones, substantially as and for the purpose specilied.
2,767 .-W. H. Andrews, of New Haven, Conn., for Improvement in Variable Cams
I claim the variable cam, composed of a hub, A, rlng, B, spring, D,
nd nut or adjustable conllar, $C$, the whole combined and operating substantially as specifed.
2,768.-Achille Berthond, of New York City, for Improvement in Apparatus for Advertising :
I claim giving to the band an Intermittent motion of I claim giving to the band an intermittent motion of alternate, ad
2,769.-Mills L. Callender, of New York City, for Im provement in Vapor Lamps
I provementitive arrangement of the two burning wicks, $d$ d and
c c, by which the wick, d d , is set to burn higher than the wick. $\mathrm{c} \mathrm{c}, \mathrm{a}$, and two or more wicks can be simultaneously raised or depressed in by
ne ratchet wheel or one wick tube, in the mer and for the purpos one ratche
specl fied.
2,770.-A. C. Chamberlain, of Newport, R. I., for Improved I clasm the construction of a basket or vase for :
powing fruits and
plants, with a perforated plate. C. to receive and hold the plant and plants, with a perforated plate, C. to receive and hold the plant and a
recetace below the plate or holding the substances from which the plant is to derive nutriment, sobstanialily as shown and described.
I also claim the employment of a filing tube, D ; with said plate and
basket, as and for the purposes set forth. [An engraving of this Invention appeared on page 243 of the present volume.]
2,771.-A. S. Davis, of Boston, Mass., for Mode of Attaching Blocks to Belts of Printing Apparatus :
 shown and describe dit when said blocks and belt ar
for printing addresses on newspapers, as set forth.
2,772.-I. H. Dennis, of Louisville, Ky., for Improvement in Equalizing Beams and Levers in Railroad Cars: I claim the equalizing beams, s , connecting the disturbing beams,
F F and operating in combination therewith, in the manner and for
he purposes shown he purposes shown and explained.
2,773.-Bridge Frodsham, of New York City, for Improved Material for Mattresses, Cushions, \&c.: material for cushons, \&c., is the fine polygonal strips of cork, formed
aspecified.

3,774.-W. O. Grover, of Boston, Mass., for Improvement in Sewing Machines:
I claim, first, The combination of a supporting table, and an eye.-
pointed pierciog needle, with a lower needle, having motions in sixdi.rections, substan tialy such as described, and for the motionsin six xidified, the combination being substantially as set forth.
Second, I claim imparing motions in six directons to a lower
needle, by means of an inclined crank pin, substantially in the manneede, by meane med of an inclined crans pin, substantialy in the man-
And lastly, $I$ claim in combination a tenston apparatus, a check Aning and nippers, when they are relatively arranged and combined,
spring antial as described, so ato operate substantially in the manner
and to produce the effects set forth.
2,775.-S. C. Granger, of Chicago, Ill., for Improvement in Preparing Mash for Brewing :
I claim the combination of common malt, crnshed raw indian corn or indian corn meal and pulverized or granulated carbonized $z$ man.
ior and water in the mash for brewingale, beer and porter, substan
tially and for the purposes, as described. 2.776.-Kendall Gibbs, of Berwick, Maine, for Improvement in Cattle Fastenings :
I claim the swivel shackle and attached ring, or their equivalents, in
combination with the neck rope and button, substantially as described. 2,777.-R. K. Hawley and W. W. Maughlin, of Baltimore, Me claim for Improvement in Portable Wooden Tents: We claim the construction of a wooden tent, substantially in the
manner and tor the purpose described, the same consisting in the
combination of the gables, constructed and united as shown, with the sombination of the gables, constructed and united as shown, with the
and repees and ridge pole, to receive a roof, in the manner speci ied
and. 2,778.-R. P. Henry and (7. W. Fox, of Akron, Ohio, for Improvement in Tombstones:
We claim the shield, C , Iock, M, and catch, $J$, In combination with
the stone, $A$, when arranged and applied, to the purposes set forth 2,779.-J. G. Holt, of Chicago, Ill., for Improvement in Casting Seamless Screw Nuts
I claim, frst, A seamless screw-threaded sand core, the seamless
thread being on the outer circumference of the sand core, for the pur-
pose set forth. pose set forth.
Second, The production of nuts and other tubular articles, with a
seamlan Second, The production of nuts and ot ther tubular articles, with a
seamless screw thread on their iner circh mference, from searaless
screw-threaded sand cores, substantially as set forth. 2,780.-R. W. Huston, of Providence, R. I., for Improvement in Stove Cover Lifters:

## In claim the described article of manufacture, constructed and used

2,781.-Anthoni Iske, of Lancaster, Pa., for Improvement in Fire-Escape Ladders: I claim, frsti, The independent ladders, five or more in number, sus
pended by their upper ende, on pivots, between the elevating cross
ievers, one above the other, successively narrowed with their stay pended by their upper ende, on pivots, between the elevating cross
ievers, one above the other, suceesivively narrowed, wwith their stay
catches, 又 . in combination with the rope, $v$, attached in the man
ner and for the purpose specifed.

 pose
ied.
ver
.
2,782.--Ira Leonard, of Lowell, Mass., for Improvement
in Railroad Chairs : in Railroad Chairs
I claim, frrst, A wrought.iron suspension chair, constructed of one
piece, wlith an elastic or U- fhaped sustaining rib under the rail, for the
purpose, substantially as described pure, we, substantially as described.
pecosond, In combination with a wrought-Iron suspension chair, har
ing an elastic-sustaining rib, I claim the wood ing an elastic-sustaining rib, I calaim the woon su cushionion, $E$, or equir, har
alent, for the purpose and substantially as described.
2,783.-H. F. Mann, of Laporte, Ind., for Improvement in
Breach-Loading Ordnance:
I claim, frrst, The combinatiou of the onsillating cannon, A, slotted
bracket, E, and crank shatt, $F$, the whole ar'anged ind operailing in
the manner and for the puspose described the manner and for the puxpose described.
Second, The combination of the longitudinally-siding breech piece,
C, with or without a sharp edge, stirrup, B, screw, D, or its equivalent C, with or withoint a sharp edge, stirrup, B, screw, D, or its equivalen
and oscillating cannon, A, the whole arranged and operating, substan
tally in the manner and for the purpose, described. 2,784.-S. L. Marsden, of Westville, Conn., and S. R Burrell, of New York City, for Improvement in Can-
dlesticks: We clesticks :
We clalm a portable candlestick, formed of a metal socket, A, and a
spike or cserw, B, or a spike and screw combined, substantially as
described.
LThis invention consists in having a metal socket of sufficlent dimen. slons to hold a candle, provided with a. spike or screw, or both combined, so that the socket may be readily secured to any wood work, such, for instance, as the center pole of a tent, the frame of a win , or any frames arranged specially for them.]
2,785.-A. R. Miller, of Attica, N. Y., for Improvement in
 2,786.-John M. Muller, of Richmondville, N. Y., for an Improved Process of Tanning
I claim the employment or use, for the tanning of leather, of tansey,
combination with hemlock or oak bark, substantially as set forth. [This invention relates to an improvement in tanning leather, whereby the work may be very
very supertor quality produced.]
2,787.-John Mulvaney, of New York City, for ImproveI claim the empioyment or use of perforated or wire-cloth disks, a b, in the tube, C. and air or draught chamber, B, of a campphene
lamp, when said disks are used in combination with the glass chim.
neys, lamp, when sald disks are used in combination with the glass chim
neys,
nary dravidied with a lower globe portion. c, and without the ordl
nate, $J$, which encompasses the upper part of tube, $O$ nary, draught cone, J, which encone portion, c,
substantially a and for the purpose set forth.
[This invention has for its object the converting of ordinary camphene lamps into coal-oil lamps by an extremely simple and economal modification.]
2,788.-O. H. P. Orendorff, of Bloomington, Ill., for Improvement in Portable Field Fences
I claim making the panels of a portable fence in such a way that
the end ports thereof shall set back rom the end of the rails, learing
he ends of said rails proiecting past the posts a short distance, thereby ends of said rails projectitg past the posts a short distance,thereby formingan an glein to which the end of the adjoining panel may euter,
thev uniting the panels by insert ng the end of one panelinno the
angle formed as described, and fastening the panels when thus united angle formed as described, and fastening the pan els when thus united
by hooks and staples attached to the sane. the whole being construct-
ed and arranged as and for the purpose descrthed.
2,789.-C. E. Paxson, of Salem, Ohio, for Improvement in Corn Plows :
I claim the fenders, B B, hinged forked bars, $\mathbf{C ~ C , ~ h i n g e d ~ h a n d l e s , ~}$
D D, with the guard, F, and draft beam, $A$, when combined, arranged
and operating in the manner described.
[This invention is designed for cultivaling in between rows of corn, whereby the implement is brought under the perfect control of the pperator, and adapted to follow and cultivate with equal facility opposite sides of two straight or crooked rows at one operation.]
$\underset{\text { Worker : }}{\text { 2,790.-B. }}$ Pease, of Madison, Pa., for Improved Butter I claim the combination of a rotating bowl, $\mathbf{B}$, with a rotary beater, parallel with the incilined or concave bottom, $i$, of the bowl as and for
the purpose set forth.
i further claim attaching the gusrd or fender, $G$, to the device by I further claim attachin g the guard or fender, $G$, to the device by
meansof eyes, $m \mathrm{~m}$, It ted on vertical rods, n n, at the upperpart of
the upright, $\mathrm{c}^{\prime}$, in connection with the key, $\mathbf{E}^{\prime}$, for securing the jour-

