Scientific American

NEW YORK, FEBRUARY 23, 1850.

Improvements in Rail Roads in Virginia-Governor's Message.

Governor Floyd, of Virginia, has sent a message to the General Assembly, recommending them to build a rail road to connect the depot of the Fredericksburgh and Petersburgh Rail Road, to test fairly an invention of James S. French, Esq., of Elizabeth City, Va., whereby he proposes to ascend much higher inclines than the greatest now overcome, and likewise prevent the cars from being thrown off the track, by any ordinary accident.

As we do not know exactly, the full nature of this invention-the means proposed to accomplish these desired objects, we cannot say anything about it. We will, therefore, briefly review the Message of the Governor, as there are some points in it worthy of attention, and upon which we believe we can throw some light.

He says : "Railroads have failed in many instances to realize the anticipations of their projectors," (as subjects of investmentfor capital,) "owing to the increased weight which has been given to the locomotive since its first introduction. This weight is still increasing, and from a little over three tons in 1829, in England, it has now reached 40 tons: and on many of the our northern roads, 30 tons, and on our southern roads, 15 to 20 tons." (The rapid destruction of heavy rails, he attributes to the weight of the locomotive.) "The locomotive of 1829, with enlarged wheels, and two or more driving wheels, with a great addition of size and weight, is the locomotive of to-day. They draw no greater loads in proportion to their steam power, nor have they added anything to their adhesion or fulcrum for progressive motion. but sprinkling sand upon the rails and by various devices, heaping weight upon the engines; nor up to the present time, have any means been devised for keeping the engine and cars from being thrown off the track."

Here, we differ in opinion from Governor Floyd. By the above, the idea is conveyed, that it is customary to sprinkle sand on the rails to make the wheels adhere to them. This is never done except when the rails are wet. (to start,) or grease has been sprinkled on them, and this is seldom done. It is true that the weight of the engine is employed to give greater adhesion to the driving wheels, and this is a peculiar feature in the system; but surely the increased weight of locomotives is a great improvement, if not, our railways have been improving backwards. It is well known that with the increase of weight in our locomotives and the increase of weight in the rails, so in proportion have our railroads become profitable. This is true of the whole line in this State, from Albany to Buffalo. Many plans too, have been devised, to spread over or throw the weight at pleasure upon and off the driving said explosion, it would be the testimony of wheels, so as to throw great paying weight those men. But what do we find ? Very conupon the driving wheels when ascending in- tradictory opinions indeed; one, a practical clines, and then spread it upon the other boiler maker, believed that the boiler could er person. It may be said, that "it would be wheels when running on levels. Dr. Lewis, of stand a pressure of 100 pounds to the inch; this city, invented a plan to do this more than while another believed that it could only stand three years ago, as illustrated in No. 25, Vol. 1, the pressure of 40 lbs. (We cannot go over Scientific American. The same invention also the evidence, because it is very long.) We provides a very ingenious plan for preventing had hoped that the jury would have given the cars from running off the track. We have some reasons for the verdict which they ren- regular habits of examination-and "habit is also seen many other plans for accomplishing dered, but none were given. The following is this same thing. The question with Gov. Floyd the verdict :-is this: "Can the weight of the locomotive First-That Messrs. A. B. Taylor & Co., et wheel, and it might extend up to a room

could not then by any common possible means, weight would be no less than 3 tons. How ihen did it draw its load at all? and how did it ascend the incline of 35 feet to the mile ?--We will answer. The weight of the passengers was used as an adhesive power; the very thing which Gov. Floyd says is wanted, so as "not to depend upon the weight of the engine." He is, therefore, positively correct in practice already. But it can only be useful for light trains. This was the opinion expressed by R. Stevenson, C. E., (and there is no man more capableof judging,) at a late meeting of the Institution of Civil Engineers. We, however, like the recommendation of Governor Floyd-there is nothing like experiment for testing the value of an invention. We have no doubt but there are many excellent inventions slumbering in neglect, because the inventors of them have not the means to bring them into favorable notice; and the invention of Mr. French, may be of very great value and importance.

Explosions of Steam Boilers.

We believe we are not saying too much, when we assert that no subject, from first to last, has engaged so much attention and has been the object of so much investigation as that of "Steam Boiler Explosions." It has often engaged the attention of Congress, and Report after Report on the subject have been issued by the Commissioners of Patents. Juries without number have sat to determine the cause and report on the same, but all these things-reports, decisions, investigations and what not-have been nothing but mere shams, so far as it relates to the good accomplished by them. It may sound well to hear of philanthropy contributing its thousands for the benefit of those whose friends have been sent in a thing. Various plans could effect this object. moment to eternity. This is right-but will this bring the dead to life, will it animate the ashes of the urn, or will it prevent such catastrophies occurring again. We answer, no. The only way to prevent such accidents, is the certain fear of punishment to those who are the principal causes of them; and who are those? Generally the proprietors, or those who have the supreme command. Cupidity is at the root of all the evils. Every body knows that the bursting of a boiler is caused by the pressure within being greater than the binding force without-the steam becoming the Sampson, the boiler the binding withs.

The late explosion in this city, whereby 63 persons were killed, has been the subject of investigation by a jury, of which Mr. James Renwick was foreman. The witnesses examined were men of scientific attainments, and the majority of them of great practical experience. Looking at the names of those witnesses, we would expect that if any testimony would be of the least benefit to guide us to a correct conclusion respecting the cause of

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60 per cent. more out of the boiler to the danthou must answer for ! What would be done when, like a maddened giant, it bursts from its weak fetters. The cause of the explosion was a too great pressure of steam, and the dreadful effects produced were the result of quantity also-in other words, the pressure was high and the water was low. The boiler might have burst with the pressure while it had plenty of laboring force of an engine is not in its pistonwater, but the effects would not have been so disastrous. Two hundred cubic feet of steam, at the same pressure. is just double the effective power of one hundred, and would produce double the amount of labor under control. and double the amount of damage by an explosion. It is true, that as the steam had room to expand, its effective pressure would magazine of power, and that with their indecrease, but then we have its destructive velocity,-as Mr. Paul Stillman expressed himself, "a tornado let loose."

What are the remedies for the evils of explosions? We answer. A plentiful supply of water in the boiler, and a pressure commensurate with its strength. Mr. Dunham and other witnesses stated that careful engineers and good guage cocks were the best safeguards. No one can doubt this. We believe however that a "tell-tale" attached to the guage cock, and shut up from the fireman, would be a good



A is the boiler. B a view of the box, (to be locked up); C is a dial; D a ratchet wheel on a spindle, which has a pointer, E, on it; turning and pointing to the dial. F is a ratchet attached to the upper part of the guage cock, handle, H. By turning the handle to test the boiler, say every 15 min., one tooth of the wheel would be moved round, and a wheel of 40 teeth would answer for 10 hours. The box should be examined every hour by the Superintendent whether it is the Chief Engineer or some otheasy to turn the wheel round four times at once, if it had been neglected before. The man who forgets his duty once, would not be likely to remember how many times he had neglected it; and for a certainty, it would lead to second nature." It would be easy to place a vertical spindle in combination with theratch-

ter this what do we find? The steam increas- nite results, whereby the lives of innocent have drawn 50 passengers, whose united ed to 100 lbs. pressure. They wished to get working people and the travelling public will be more safe? Will cupidity and recklessness ger of life and limb, than the boiler was capa- still be allowed to hold up their brazen fronts ble of performing. Oh, cupidity, what sins and offer Pilate's mock oblation? There is too much false philanthropy in our midst. Justice to the man who would wantonly or selfishly must reign as well as generosity-they must load a twelve pounder with grape and fire it go hand in hand, or there can be no safety .through one of our crowded streets? He would By two recent explosions, the one in N.Orleans be consigned to the scaffold or State Prison for and the other we now speak of, no less than his theory; but it has been carried out into life. Look, then, at the act of increasing a 300 of our fellow beings have suddenly been pressure of 60 pounds on that boiler. It deprived of life. In Rome, he who saved the amounts to the astonishing presssure of 4 tons | lifeof a citizen was rewarded with a great public 640 pounds on the square foot. What terrible honor, but the lives of our citizens seem to be effects such a pressure is capable of producing, held at a low valuation. If this is not so, why do the guilty go unpunished?

> An engineer would rather work an engine at a low, than a high pressure; but he has not his choice in such matters-he must make the engine do the work, and the value of many engineers is estimated by their recklessness. The rod, crank, or shaft; it is the steam that is the power. How often have we heard men say; "what an astonishing amount of work we get out of that little engine. We only bought it for ten-horse power, and it works up to fourteen; it makes things hum like a top." They do not seem to know that the boiler is the crease of power, they are risking the lives of the innocent.

Cheap Postage.

We are gratified to perceive that strong efforts are being made here and in other parts of the country, to effect a still farther reduction in the rates of postage. This subject is confined to no section or class, it is universal -a point that seems to be overlooked by the wise savans congregated at Washington. The Cheap Postage Association, in this city, passed a resolution to the effect :

"That as one of the original and fundamental objects of the Association is to effect a postal reform, by which pre-paid letters, under half an ounce, shall be carried for two CENTS to all distances in the United States, it be recommended to the friends of cheap postage throughout the Union, to petition Congress to establish this rate."

It is certainly important to petition Congress, if any further reduction is desirable, as it cannot be accomplished in any other way, and we hope to see the people moving strongly in the matter from all quarters. We can learn a profitable lesson on this subject from Great Britain.

The Iron and Zinc of New Jersey.

In New Jersey there is an abundance of the red oxide of Zinc, combined with Franklinite, This latter is an iron ore resembling small black peas. It is peculiarly an American ore. For a long time this ore, and the Zinc, lay silent and useless; but now good metal is made out of both. The Zinc is superior to the zinc of commerce, and the Iron is equal to the very best iron known in commerce. The iron is of a strength equal to 77,000 lbs. per square inch, and the zinc equal to 10,000 lbs. We believe that the best Swedish iron is only of the strength of 72,064 lbs., and the best English is only 61,000.

Receipts for Washing.

We have received quite a number of receipts from friends respecting different ways to shorten the process of washing. We are very much obliged to them for the interest they take in casting their gifts into the treasury of science. This is a subject with which we are intimately acquainted, chemically, and no doubt many

Scientific American.

18	be salely reduced and the engine still retain	were the direct cause of the recent explosion	above the bollers, and be callied by bever gear-		
	its capacity for usefulness? He believes it can,	in Hague street.	ing, either into the Engineer's or Superintend-	who have but lately adopted some new im-	
	and so do we: but will all its useful effects be	Second-That Messrs. Walker & Milligan	ant's room; and then the little dial would	provement are not aware that the said im-	
	maintained? We say yes, when light trains	were the indirect cause of the recent explosion	faithfully report the duty performed below	provement has been long applied in public	
	are not drawn: but we say no, when heavy	in Hague street.	Every mechanic will understand how this may	works—such as bleach works.	
- 1	trains are to be drawn. This accords with the	Third-That Messrs. Pease & Murphy are	be accomplished.	We are daily receiving long tedious letters	
- 1	past experience of the railway system.	deeply reprehensible in selling the boiler,	Steam boilers should be kept in a place	from subscribers which require more time to	
- 2	A locometive weighing only 9 tons, named	knowing its imperfections, and after it had	apart from the main building or factories, and	read than we can devote to them, without tres-	
	the "Fairfield," on the Bristol and Exeter R.	lain in the open air for more than one year.	above all, we recommend prompt punishment	passing upon time which is valuable to us. In	
	Road, Eng., has carried 50 passengers at the	From the evidence submitted we are of opin-	for all who may be the direct cause of such	all such cases we are obliged to put them on	
	rate of 24 miles per hour, 32 on the level; and	ion that verdict first was all thatwas required.	accidents. Let the fear of the law be the	file, and take them up in regular order, and we	
	it ascended a gradient of 35 feet to the mile,	By an examination of the boiler, a' few days	beginning of wisdom.	have to request in future that subscribers wri-	
	and 31 miles long. Gov. Floyd says, that	before the explosion, Mr. Birbeck told Mr.	The questions now to be asked, are: Will	ting long letters will bear with a little delay,	
	there is only one ton in the six, of adhesion in	Ford, in the presence of Mr. Taylor, the pro-	this investigation lead to the adoption of effec-	recollecting that no letter from a subscriber,	1
Г	the locomotive, and at that rate, there would	prietor, that it was not safe to carry any more	tive measures for the prevention of the like	which is post-paid, escapes attention either	1
T.	be only 11 tons in this 9 ton locomotive. It	than 40 or 50 pounds pressure of steam. Af-	evils? Will this catastrophe lead to no defi-	through our columns or by mail.	
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The second se		A MARLEY, M. M. MARLEY, M.			
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To Geo. Flautt, of Cave Town, Md., for improve ent in Augers for Boring Machines.

I claim making the pod of an auger sepa rate from the stem on which it is revolved with a considerably greater velocity than the cutting bit substantially as herein set forth.

To B. Hovey, of Brookfield, Vt., for improvement in Horse Rakes.

I claim the method of working the rakehead by means of the treadle, in combination with the hand bars and the back piece, as described. I also claim the attachment of the stilts to the thills, in the manner and for the purposes described; all of which gearing being so arranged that a person on his seat, may change and discharge, or suspend the rake held at pleasure, as herein set forth.

To M. G. Hubbard, of Hume, N. Y., for improvement in hanging carriage bodies.

I claim the combination of cross reaches and spring, substantially in the manner and for the purpose set forth.

To James Ingersoll, of Grafton, Ohio, for improvement in Railroad Trucks.

I claim the combination of an endless track on the frame of the carriage with an endless series of rollers running thereon and guided by flanges; the endless track being supported on the peripheries of the rollers which intervene in endless succession between it and the surface of the ground or rail, and which are broad enough to keep themselves erect and steady without the use of axles or rods extending across the carriage.

To N. G. Norcross, of Middlesex Co., Mass., for mprovement in Planing Machines

I claim the combination of the rotary pla ning cylinder, and the rest, with mechanism, by which the two can be freely moved up or down simultaneously, and independently of the bed or platform, or any analogous device, substantially in the manner and for the purpose of reducing a board to equal thickness throughout its length, all as herein above specified.

I also claim making the under side of the rest concave, in combination with so extending the part under the rest, and applying it to the concave part thereof, as to cause the board as it passes across the rest to be bent and presented with a concave surface to the operation of the rotary cutter planing cylinder, substantially as specified, the same being for the purpose before mentioned.

on the spring, to constitute a clasp in the manner and for the purpose set forth.

ders alternately in opposite directions substantially as herein set forth.

Smut Machines

in arrangements of Fliers and Spindles. et of drawings and a specification. I claim the manner of suspending the flyer the cylinder which concentrates and gives free or welding, and combined with the comb as In conclusion we have only to state that we discharge to all foreign matter to be separated herein above described, so as to act as guards separate from the spindle by the flyer being shall continue to advise with all who may from the grain by the blast in the last stage of to the ends thereof. connected to and forming a part of the tube, choose to make application to this office, and operation of the machine, in the manner dethe lower end of which revolves in a socket DESIGNS. also to conduct Patent business with our usual scribed and represented. bearing, allowing the spindle of the bobbin to To S. D. Vose, of Albany, N. Y., for three designs facility and despatch. We do not intend, in 3rd, I claim in combination with the conpass and move through it without touching it, for three Stoves. any case, that an inventor shall be compelled cave bottom which gathers the grain for its so that however great the speed of the flyer They are much more liberal in England on to wait week after week for his papers, after he discharge from the machine. The distributors may be, it will be prevented from vibrating postage affairs than we are. A single printed has deposited the model in our hands. which give direction in the discharge of the the spindle. volume, without cover, and open at one end grain separated from the foreign matter by Lord Brougham has been lecturing on light To H. A. Engles, of Cincinnati, Ohio, for improvecan be posted to any part of the kingdom at the blast. at the Institute in Paris, with great success. ment in Air-heating Furnaces sixpence a pound. I claim constructing a furnace for heating 4th, I claim the draft floats, in combination He demonstrated on the blackboard, chalk in with the scouring surfaces, for cleaning buck-The Astronomer, Leverrier, has announced air, with a spiral flue passing up between conhand, a variety of novel problems. wheat, as set forth. The whole being conto the Academy of Science that the sun excentric cylinders when this is combined with a Perhaps there is no man in the whole world. conical roof to the furnace, within the inner structed, arranged and operating substantially periences a very considerable peturbation not take him for all in all, that possesses so much concentric cylinder, thus obtaining the most as set forth. hitherto calculated. general information.

To S. B. Snedaker, of Cincinnati, Ohio, for improved method of bolting in window-shutter openers and

I claim fastening the window blind at any suitable point by means of bolts projecting on opposite sides of the pintle of the hinge by a driver, the bolts and driver being suitably guided, and the bolts passing into suitable notches on a plate attached to the blind or to the upper leaf of the hinge, thus not only retaining the blind in any desired position, but also at the same time relieving the pintle of the hinge from any strain athwart its axis, the whole being arranged substantially in the manner and for the purposes described.

To Wm. S. Thomas, of Norwich, N. Y., for improve nent in Electric Telegraphs.

What I claim is the making of signals or marks for telegraphic purposes by the agency of the heat generated, induced or controlled by a current of electricity passed along attenua ted conductors, wires or points, substantially as herein set forth : the signals being the flashes of light emitted by the heated conductor or points are manifest to the eye of the operator; the marks being produced on the paper by the heated points or conductor are the record of the message.

To S. B. Ulmann, of New York, N. Y., for improvenent in Castors for furniture.

I claim neither the ball, the socket, the vertical pivot, or either of the pivots of the ball, but the combination of the whole as above substantially specified, whereby the ball of the castor is enabled to revolve across the two centres of the two axes of the ball.

To Geo. Vandenhoof, of Paterson, N. J., for improvement in connecting Trucks with Car-bodies.

I claim the mode of attaching car bodies to Trucks by means of the trough, (with the sloat and king bolt) and the rail, constituting the segment traverse, as above described.

To S. West & H. Plumb, of Honesdale, Pa., for improvement in machinery for turning umbrella sticks, &c.

We claim the combination of the hollow shaft or cylinder, graduating cutters or knives, made and ground exactly alike, and arranged on opposite sides of said shaft or cylinder and cutting inward and in exact unison with each other-the feeding rollers arranged in front, and the receiver or carriage, arranged in the rear of the shaft, together with the case, U, surrounding the cutters and wings, for enabling them to act as a fan or blower to discharge the shavings: the whole being arranged and operated substantially as set forth.

RE-ISSUES.

the blast, as set forth. To J. Dermond, of Paterson, N. J., for improvement sum which is usually paid for a well executed 2nd, I claim the chamber at the bottom of fastening hole therein, made without drilling

We notice by reference to the Patent Office Report of Ex-Commissioner Burke for theyear 1848, (a full copy of which has just been sent us by the present Commissioner) that the whole number of applications for patents received during that year, amounted to 1628, out of which number only 660 were granted-a fact which we have before noticed. The cause of many rejections, no doubt, results from the loose and ambiguous manner in which inventors allow their papers to be presented to the office, causing the Examiners much trouble in arriving at a proper understanding of the nature of the invention, and extent of claim. We not unfrequently meet with those who, for the sake of saving five or ten dollars, entrust their business in the hands of those who are perfectly ignorant of the Patent Laws, or the manner in which the drawings and specification should be made out, and more particularly that part (the claims) which require much care and attention, in order that they may be properly based. Many inventors suppose that business of this kind naturally forms a part of the profession of a well-bred lawyer; the idea is a mistaken one; very few lawyers are sufficiently versed in the arts and sciences to enable them to describe properly the nature and operation of a mechanical combination, and hence it is that in a majority of cases the inventor is either subject to the mortification of a rejection, or an increased expense in having his papers returned for proper amendment. We feel it our duty to caution inventors against entrusting their interests in the hands of incompetent and inexperienced persons, rather seeking advice and counsel from those whose position enables them to render it properly.

Inventors and Patent Agents.

There are in this and other cities Patent Agents to whom inventors can apply with confidence, that an honest opinion will be given, while at the same time it cannot be expected that the adviser's opinion will be sustained in every case by the Commissioner : some allowance is necessary, inasmuch as human judgment is not infallible. In giving advice to inventors we have ever made it a point to speak as we think, and we confidently assert that in proportion to the amount of business yearly transacted at our office, as few rejections follow as from any other respectable agency. If we should attempt to make application for all the inventions that are presented to us for consideration, we should require an examining force, ten times larger than we now have.

To James P. Heiss, of Philadelphia, for improve To A. C. Carey & D. C. Bagley, of Amesbury, It is not to be disguised that inventors are To F. A. Rockwell, of Ridgefield, Conn., for imment in Studs for shirt-bosoms. Mass., for improvements in machinery for Folding many times unreasonable in charging upon provement in Bedclothes' Clasps. I claim constructing the shank in two sec-Cloth. their agents "foul play," whenever they fail I claim the use of the cam and lever, acting What we claim is the mode of folding and tions the first being fixed to and projecting in obtaining a patent for their invention, which from the back of the stud, and the other being laying the cloth on the table or platform kept may have been regarded by the Commissioner in a state of equilibrium by the weight, wheel, hinged to the first in such manner that it can as infringing another patent; they should To Wm. H. Rosenthal, of New Oxford, Pa., for imbe brought in line with or be turned across it, chain and rod, which, by means of the notched bear in mind that in order to conduct a sucprovement in Tanning Apparatus. bars attached to the radial rods secured to the as herein set forth, but I make no claim to the cessful business, the man who establishes him-I claim, first, revolving the tanning cylinshafts, with combs attached to the shafts, and mere fastening of a stud, by means of a cross self as a Patent Agent, has an object in secubar attached to a chain, or other similar arsegmental plates, bent bars, and horizontal ring the confidence of the inventive communirangement. and inclined connecting rods, and slotted arm ty, in order that his business may become to 2nd, Handling the hides in the spent liquor or crank, constructed, combined, arranged and him a source of importance. This could nevfrom the tan vats, substantially in the manner To Wm. Beach, of Philadelphia, for improvemen operated as herein set forth. er be accomplished by an intended false exherin set forth. in Curry Combs. First patented March, 13, 1849. [An engraving of this machine will be found pression of opinion, or a manifest disposition 3rd, Liming hides or skins in a close re-I claim combining the trough-shaped bars, in No. 5, this Vol. Sci. Am. to secure his fees, leaving the interests of his volving cylinder, substantially as herein set which have the comb-teeth on their edges, with To C. Chinno k, of New York, N. Y., for improveclient altogether out of the question. In transforth. the folded strips of metal and with the wires ment in Rule and in Socket Joints. actions of this kind a man's success depends running through them in the manner substan-To L. Smith, of Troy, N. Y., for improvement in I claim the application to the rule joint and 'upon careful management, and not upon how tially as herein set forth, so as to form a curry and to the ball and socket joint of the rod many inventors he can secure to start with, I claim, first, the grates in the top of the comb with open or hollow back. I do not claim which is hinged into the ball or rule joint, to for according to the terms upon which patent separately either trough shaped comb-bars. or machine, in combination with the scrolls or hold the joint as firm as desired, by means of business is transacted in thiscountry, it would spiral chambers and spouts for discharging combs with open backs, but only in the comthe spiral spring on the india rubber spring as take a long time to become a Crœsus or an smut and other light materials carried up by bination herein set forth. described Astor, while depending solely upon the paltry I also claim the shank constructed with the

182

LIST OF PATENTS CLAIMS ISSUED FROM THE UNITED STATES PATENT OFFICE,

For the weck ending February 16, 1850. To S. Andrews, of Perth Amboy, N.J., for improvements in Barrel Machinery.

1st, I claim, the eccentric groove and cap extending over or around the shaft to the side opposite the knife, the said constituting a part of the eccentric cam ring passing around the shaft, and having an opening through the said cam ring at the posterior termination of the cap, where the staves make their exit.

2nd, I claim the whirl or secondary shaft, as described, in combination therewith.

3rd, I claim the right and left stave holders in the jointer, having flanges or thumb-pieces to support the edge of the stave during the operation of jointing, and to ensure an equal width at each end.

4th. I claim the horizontal jointer in combination with an inside and an outside frame, to which the right and left stave holders are attached by hinges, and by which arrangement four or more boys may work around one horizontal wheel or jointer and operate simultaneously, being also thereby enabled to joint the staves with the grain of the wood, without loss of time.

5th. I claim the movable centre in the head machine in connection with the opposite face plate on an universal joint, between which the head block is held before it is brought in contact with the rubber of the face of the chuck, and the slide which holds the chisels, constructed substantially in the manner set forth.

6th. I claim the combination of the cutter with the jointed spring cutter and levers, for cutting the locks in wooden hoops, substantially as described.

To F. Bradshaw, of Greene Co., Ala., for machine for cutting cotton stalks in the field.

I claim the adaptation of iron and steel knives or cutters to the cutting down and cutting to pieces of cotton stalks either in a green or dry state, in the manner and for the purpose described.