Scientific American.

Scientific American

NEW YORK, FEBRUARY 16, 1850. Civilization, Inventors, Invention and

the Arts. REPORT OF THE COMMISSIONER OF PA-TENTS .- Part of this Report has been issued in a very neat form, by J.S. Redfield, of Clinton Hall, this city. It consists of 100 pages of closely printed matter, and is illustrated with a number of good wood cuts relating to the Art of Propulsion. It is our intention to present the principal part of these in our history of Navigation, and we therefore will not say anything upon that subject at present, but there are so many new subjects touched upon, -so many rare facts brought forth in the other parts of the Report, that we think it will be of interest to every one of our subscribers to read a few of these which we have selected.

In the introduction, differing from "Douglas on the Advancement of Society," he says in reference to the Advent of the Arts, "Man has everywhere made his debut in the character of an Orson. The annals of all the people of old began with their condition as savages-those of the Jews form no exception.' This is a singular chapter, but we pass over it to another part. "The Earth," he says, "is a laboratory, in which, as a chemist, man has hardly begun to operate. When every force. latent and manifest is brought into service, and made the most of,-when man has spread his influence over every foot of the earths surface, and brought the stores beneath it within his reach-when mundane matter in whatever form appearing, is made to contribute to its ends, and when this planet is wholly changed from its natural wildness, into a fit theatre for cultivated intelligences, it will be time enough to speak of human advancement as culminating, and the arts as having reached the limits of perfection. Till these things come to pass, instead of looking for no more discoveries we should be prepared for a constant succession of them." ... So we think. On the dignity of Mechanical pursuits, he says, "this world is one of God's Workshops, and the universe a collection of his inventions, and in HIM the squeamishness of half-formed philosophers and of high bred fashionables respecting manual and mechanical pursuits, finds no sympathy, but terrible rebuke. His works proclaim his preference for the useful to the merely imaginative, and in truth it is in such, that the truly beautiful or sublime is to be found. A steamer is a mightier epic than the Illiad,-and Whitney, Jacquard and Blanchard might laugh even Virgil, Milton and Tasso to scorn.'

In regard to what inventors have done, he says, "The idea is common that savans disbeing aware of the work done in the establish- guage cocks, a heavy penalty being imposed ting process goes on at the same time. This cover and inventors apply. It is not always ment, being able, as I witnessed myself, to on the captain or owners for every omissionis the distinction between this and the old so. Nearly every marked advance in civilizaplan of pile driving, and experience has satisstrike a small hand-pick, weighing from 3 to 4 putting on water if necessary, I firmly believe tion, began with and is due to the latter. The actorily proved that in proper situations this pounds, the point from 1-4 to 3-8 in diameter we could and would travel by steamboat in invention of printing, spinning frames, power through the boiler, every blow along the fire perfect security. Yours truly, new process is by far the best. The tubes are looms, the steam engine, gas lights, steammade of cast iron, and can be constructed in line, and the bottom sheets which had been Phila. ENQUIRER. boats, lithography, telegraphs and railroads, [We will make some remarks on this most such a manner that one can be tightly fitted on exposed to the fire. honorably distinguish our times " and mark important subject next week. We would mereto the other, as it is sunk nearly to the surface The engineer and fireman first employed by the rapid advance of civilization. The chaply state here (as this is a question of imporof the water, and thus a pile of an hundred me were content with keeping the water above tance every moment), that there are truths in ter on this subject is very interesting. There feet may be made up and sunk in sections. It the lower guage cock, but certain that there is a capital chapter on the oppressions of the will be observed that this process is only adapwas no necessity for so large a space as steam the above letter which cannot be set aside by industrious classes during the dark ages, by chamber; and finding that the lapse of but a any sophistry whatever.-ED. ted for sinking piles in sand banks or bars, but the most unrighteous patents or monopolies, at the same time it will sink a tube farther and few minutes after a trial of the guage, show-Building in New York. whereby workmen and manufacturers suffered easier in the most compact sands, than can be ing water at that point, that nothing but In the last year 1495 new buildings have the most unjust persecutions and exactions. done by the old methods. These tubes have steam issued, I gradually increased the amount been erected, making an increase of upwards of No one should fail to read to this chapter, it been sunk for a beacon on the celebrated Goodof water in the boiler, noting the effect, and 300 over the preceding year, and nearly double would enlighten those calumniators of the was agreeably surprised to find that keeping win Sands, to a depth of 32 feet. Admiral the number erected in 1838. Within the last present age, who feast with riotous pleasure Beaufort experimented on the same sands with he boiler almost full of water had one fifteen years 20,000 structures upon the "good old days." He believes that a steel bar, and could drive it down only eight effect. We were not as liable to fall short of in this city. Prime Motors are the Chief Levers of Civilifeet with a sledge hammer. It is a process steam (the fire being the same) and by oblization-such as the Water Wheel, Steam En-In publishing the list of gold medals, granwhich commends itself for carrying telegraph ging the fireman to keep the water at the upgine, &c. He says, "there is no hazard in ted by the American Institute, at the late Fair, wires over many rivers, by sinking piles perguage, it increased his attention to it, inaswe omitted to notice that one was granted to asserting that none of the ordinary modes of for posts at considerable distances from the much as a little too much would cause an employing water as a Motor, are perfected.shore. There are many places very favorable overflowing of water into the steam cylinder. Mr. McCormick for his Patent Virginis Reaper. The re-acting water wheel, until a recent pe-He would esteem it a favor if those Ed. tors who to carry out such an object. The practical which gave him trouble. riod was little else than a toy in the lecture omitted this notice would take the opportunity operation of this discovery developes one fact, I have frequently, since I was engaged in room, while, as exemplified in the turbine, the to insert it. which would not readily be apprehended, viz., the business alluded to, reflected on the appasame principle has yielded eighty per cent. of that gravel, clay, shingle and stones of consi-Erratum. rent danger we encountered, but have long the power employed. This strongly admonishderable size are drawn up, and the stones, like since come to the conclusion that we would In our correspondent's letter from Washinges us, certainly, to investigate every source of the large sparks from a locomotive, are drawn probably have escaped injury for the reasons ton, last week where it refers to the articles demechanical force, with a view to economise it. up first-the heaviest bodies thus running up |I will now attempt to describe, and would be posited in the National Institute it mentions L Prime movers are too precious gifts to be only faster than the lighter particles. This is owmuch gratified if you would besides giving 'and the other fruit," it should read "and the half used up. The turbine elucidates a truth, ing to the cohesion of the masses, for the pres- your own opinion on the subject, submit it to osher fruit.

says : "At the present cost of metalic fuel (zinc), electro magnetism cannot become commercially valuable, nor can it compete with steam in any of its ordinary applications-for there is more virtue in a pound of coal than five of zinc. He believes that a new power is now wanted and looked for, and that there is a vast field of enterprise open for its introduction

Nature, he believes, has yet her hidden mysteries, which the genius of man must extort from her. The water-spout can be observed in its workings, lifting water from the bosom them into groins, and filling them up with contisfactorily to explain the causes of such a phenomenon.

We have but gleaned a few kernels from this Report ; it may furnish us with texts and matter for one or more future reviews. In all likelihood it will not be published by government to convince our Civil Engineers that if they do for some months, and this suggests to us the propriety of some inventor introducing an improvement in the mode of doing government business, so as to get the printing executed better and faster than has been done during the past two years. No one can get this Report been employed in the construction of the U. by writing to Washington-it is a private enterprise, engaged in by the sensation created for the whole of the Report, from the extracts of it which were published in the Tribune of this city. See advertisement.

Pneumatic Pile Driving.

In our last number we gave a repr esentation of a pier that was built upon Tubular Piles, sunk by the invention of Dr. Potts, who has just secured a patent for the United States .-In our description last week, we promised to give a fuller explanation of the process, and we will now proceed to do so.

Pile Driving is of great importance to the Hydraulic Engineer, and the means of expediting the old plans, have long engaged the attention of many eminent men. By the present plans, a great power is exerted by repeated blows to force down the piles-the soil has to be forced apart, to make room for the pile which if driven in like a wedge. The depth to which a pile can be driven is limited by the length of the pile of timber. The new proess of Dr. Potts is entirely different from any heretofore employed. He employs a hollow pile, places it perpendicular on the spot where it is to be sunk, exhausts the air from it by an pump, the soil is drawn up through it from below, and the tube sinks as the soil is drawn up by the continued operation of the air pump. The pile is not driven down by the mere pressure of the atmosphere on the top of the pile, but by the continual undermining process going on at the bottom of the tube, and the pressure likewise-thus a driving and excava-

which inventors, above all other men, should sure is equal on the whole surface, but it shows your readers. What I am anxious to have is cherish." In reference to Electric Motors he that these piles may be sunk in very refractory the opinion of scientific as well as practical soils, if there is moisture to assist the adhesion

of the soil in passing up through the tube, time, prevent the air from getting into the tube in any way. In a good operative model, we have seen masses of metal carried up through the tubes, with apparently greater facility than sand. The principle can be applied to a great number of purposes-such as well sinking in many places, and also for excavating itself. One good application of it, would be to make sea walls by sinking the tubes, forming than any other kind whatever, and certainly at far less expense. These are our opinions, formed from observation.

We could say a great deal upon this subject, but we trust that enough has been said by us tity of water, less attention was needed. not pay particular attention to this invention, they will be blind to their own interests, and exhibit a want of scientific enterprise. For piers, embankments, &c., in quicksands, we know of no discovery equal to it. If it had have saved at least half a million of dollars.

For the Scientific American.

Explosion of Steam Boilers.

The recent and horrible effects arising from the explosion of steam boilers, induces me to do what I have long intended, viz., to make as I did, for a long time in this city, the boiler of which was old, and running the engine, as I did, for a long time at from 100 to 150 lbs. pressure, as indicated by the weights on the struction and kept perfectly clean, so as to indicate the pressure upon it), I can, with truth. feet long and 30 inches in diameter. When I port was, that with care it might last for years, so far as he could judge by entering it at the "man-hole" and sounding it. He said, however, that he could not judge of the mage was done. strength at the "fire line," except from its appearance, which was fair. At this line, you are aware, he could not judge by "sounding," I drove the said engine some three years without any repairs to the boiler, and at the presboiler was taken out to be repaired by my advice. On taking it to the boiler maker the workmen were astonished at its having been strong enough to withstand the pressure, they

men.

It is simply this, that water, being almost and what is essentially necessary at the same incompressible, and steam compressible to an extent limited only as it would seem by the strength of the vessel containing it, that no safe guard is needed to do away with all danger arising from explosions further than fill your Boilers with water, constructing them, so far as the steam chamber or reservoir goes. somewhat in the form of locomotive boilers.

No one would contend that there is any neessity for keeping a supply of steam in your boilers, further than is wanted for a few revoof the ocean, but no one has yet been able sa- crete, which in time would form a wall better lutions of your engine, and the amount of heat being the same, as necessary to keep up the supply with the water at the fire line, will certainly give the requisite amount. In fact I found by experience that with the greater quan-

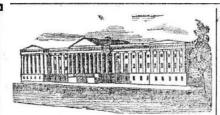
> Compare for an instant, the number of locomotive engines in our country with those of all other kinds : I presume there are many more of the first. Compare the size of their boilers and the power they furnish : are not explosions very rare among them compared with all others? I think so, and believe it to arise S. Dry Dock at Brooklyn, it would, we believe, | from the fact that the engineers are obliged to be attheir post and to keep their pump in metion a great part of the time, owing to the flues being near the top of the boiler, and the steam chamber being so small.

> I have heard it asserted by scientific men in whose judgment I feel great reliance, that public my own experience in the management in case of an explosion of a boiler, "nearly of them-owning and running a steam engine. filled," as I have described, that the effects would, in their opinion, be as disastrous as in the case where the water was kept as custom. ary at the fire line; and in the hope that your insertion of this will draw out something vasafety valve (which was one of the best con- luable from yourselves or others, I submit it to

> That ten or twenty cubic feet, packed with testify to the following :- The boiler was 22 steam, could do the same damage or exert as much power as one hundred, I cannot believe commenced business I had it examined by a yet. I saw a boiler some years since which careful and competent boiler maker, whose re had "burst" a few days previous : it had been nearly full of water, and further than a rent across a sheet exposed to the fire, through which the water escaped and put it out, no da-

> To conclude : if, as I firmly believe, all steam boilers could be constructed advantageously, as described, and a United States law the bricks being in contact with the boiler- was passed, that all steam engines of ten horse power and upwards, used on board steamboats or in manufactories, should have connected sure above stated, when I sold out; and the | with them an apparatus which would ring a bell at stated intervals; say every 20 minutes, or a certain number of revolutions of the engine, on which signal some one having charge of the boilers would be required to try the

Scientific American.



174

LIST OF PATENTS CLAIMS ISSUED FROM THE UNITED STATES PATENT OFFICE.

For the week ending February 9, 1850. To A. Babbett, of Auburn, N. Y., for improvement in machinery for spooling.

What I claim is not the abstract production of friction between the thread or varn or any other substance, as the thread or yarn passes from the runners to the bobbin or spool, so as to secure the winding of the thread or yarn tightly on the bobbin or spool, but I do claim as my invention the combination of machinery hereinbefore described, whereby in machines for winding varns or threads on bobbins or spools, the thread or yarn on its passage from the runners to the bobbin or spool, has applied to it friction produced between the thread or yarn and any other substance, which friction diminishes with uniformity as the pull upon the thread or yarn from the runners increases, and increases with uniformity, as the pull upon the thread or yarn from the runners diminishes, such combination consisting, as shown in the vibrating lever, the stand, the joint, the three pins, the four pins, the box, the spiral spring, any one of the three hooks, the staple, and the guide, substantially as set forth.

To S. G. Blackman, of Norwalk, Conn., for improve ment in Carding Machines for preparing bats for felt ing.

I do not claim the producing an interlocking of the fibres of wool by means of a reciprocating longitudinal movement of either the carding cylinders of a carding machine working against the doffer; but what I claim is the production of the requisite interlocking combination of the fibres of wool preparatory to converting the same into felt cloth, by subjecting the said fibres to a rubbing or combing action while they are upon the doffer of a carding machine by means of auxiliary cards, or other suitable friction surfaces substantially as herein set forth; not intending by this claim however, to limit myself to the special and particular manner of producing the said interlocking of the fibres of wool while they are upon the carding machine doffer, as herein set forth.

To Gail Borden, Jr., of Galveston, Texas, for preparation of portable Soup Bread.

I do not claim the extract of flesh made into what is known as portable soup; but I claim the new and useful manufacture of desicated soup-bread, formed of the concentrated extract of alimentary animal substances, combined with vegetable flour or meal, made into cakes and baked into bread, in the manner substantially as herein described, for the purpose set forth.

This is one of the most valuable inventions that has ever been brought forward, and will be the means of enabling travellers and mariners to enjoy both vegetable and flesh in a most dainty dish at any moment, and what is better, a traveller may carry a month's provisions in a small tin case. It is now used exclusively by Texan vessels sailing from Galveston.

To James Buck of Bucksport, Me., for improved Excavating Auger. What I claim is the formation of a machine

or instrument for boring the earth under water otherwise and retaining the substance here until it can be brought to the surface which I construct in the manner following. I first make two sections of a cylinder or pods, the one of which is enough smaller than the other to admit its turning into the larger one, and I connect them together by pivots through the ends of each, the larger section of a cylinder or pod having a lip similar to a pod auger, and I attach a shaft or handle firmly to the upper pivot, which pivot passes through the centre of the outer section of a cylinder or pod, and is attached firmly to the smaller section of a cylinder or pod, so that by turning the shaft one way, I put it into a pod auger shape, ready for boring. By reversing the motion of the ment in attachments for Lightning Conductors.

handle or shaft it turns the inner section of a cylinder out of the other, making it into a cylindrical or bucket shape and thereby secure the substance bored.

To D. N. & E. B. Day, of Westfield, Mass., for imrovement in Whip-lashes.

What we claim is a new manufacture for whip-lashes by making plaited whip-lashes of spun and twisted threads, or cords, as described, instead of leather thongs, the same being plaited over a central cord or core, extending the whole length, as described, and a swell made of cotton, or other soft and pliable cloth attached to the central core, without rolling, substantially as described.

To C. B. Hutchinson, of Waterloo, N. Y., for improvement in machines for cutting staves.

What I claim as my invention is the mode of cutting staves to the required curvature, with a spiral drawing stroke, by means of the segmental plate, having bars or ribs at its ends, to which the knife is attached, segmental rims moving in the segmental slots formed in the side plates, and containing slots through which the segmental plates move; spiral slots in the plates and bars, passing through the same substantially as herein set forth.

[This excellent machine is illustrated with four engravings in No. 2, this Vol., Sci. Am. To J. Haines, of West Middleburgh, Ohio, for improvement in Washing Machines.

I do not claim the tub, nor do I claim fluted rubbers for cleaning clothes, or any of the parts heretofore used for washing clothes, but what I do claim is making the disc with a hinged segment, to admit the clothes beneath the same, being so arranged as to rise and fall vertically as it is turned horizontally over the clethes by turning the vertical rock shaft to the right and left, as described.

To J. Maynard, of Philadelphia, for improved fric tion roller sash reporters.

What I claim is the combination of the loose roller, spring, and friction wheel applied to the window sash, as herein set forth, whereby the sash is held in any position to which it may be raised.

To C. Jackson & J. Moir, of Cazenovia, N. Y., for improvements in Engines for Carding and Drawing Wool.

1st. We claim the combination of what is termed the main, or condensing cylinder, with the reciprocating rod, to give the carding cylinder, a reciprocating side to side motion, in com bination with its rotary motion, in the manner as herein described, or in any other manner, substantially the same, to produce the same effects.

2nd, We claim the combination of a twisting band and drawing rolls, with rub rolls of the common construction, for the purpose of reducing roping, by drawing it with twist upon the carding machine, in the manner substantially as herein described, or in any other analagous manner.

[This is a valuable invention, secured against interference. An engraving of it will be found ing preamble and resolutions : on page 355 of our last volume.

To R. Montgomery of New York, N. Y., for impro vedmethod of punching between rollers.

What I claim is the apparatus for the purpose of punching, consisting of a series of punches thrown out at proper intervals, substantially as above described, either with or without the combined operation of corrugating said plates, as above described.

To D. D. Parmleee, of New Paltz, N. Y., for im provement in Calculating Machines.

What I claim is the making additions of figures by means of keys, each communicating a proper and known motion to an indicator substantially in the manner and for the purpose herein described.

taNic attachment with an opening, to allow the passage of a lug on the neck of the isolator, and so that the rod also can be inserted. after the attachment is secured to its place, when this is combined with a lug on the shank of the attachment corresponding to that on the the purposes herein set forth, that is to say, enabling the rod at any time to be inserted or withdrawn, without disturbing the attachment in the building.

DESIGNS.

To P. J. Simmons, of Troy, N. Y., for design for Stoves.

To J. G. Lamb & C. Harris, (Assignors to Wm. C. Davis) of Cincinnati, Ohio, for Design for Stoves To Wm. P. Cresson, David Stuart & Peter Seibert, (Assignors to Wm. P. Cresson) of Philadelphia, for wo Design for Stoves. Ante-dated Oct. 1, 1849.

[According to the statement we made when we commenced publishing the claims, we omit those of Designs, because no idea of their nature could be obtained by publishing them. In respect to the two last patents above, we would say that they are for different things ; the one is for the "Cottage Parlor Air Tight;" the other is for the "Radiator Screen Stove." We pay the Patent Office for all the claims, but it is our object to economise our columns with condensed and useful matter.

Woodworth's Patent-Great Excitement A meeting was held at the Syracuse House, Syracuse, N. Y., on the 30th of last month, for the purpose of adopting measures to get a repeal of the Act of Congress which extended the Woodworth Patent for Planing Machines Hon. M. D. Burnet was called to the chair, and Amos Westcott, Sec'y. The object of the meeting was stated by the President. Hamilton White, Esq., H. Gifford, Esq., and several other gentlemen proceeded to address the meeting, showing the oppressive character of the act referred to, and the necessity of prompt and efficient measures being taken to obtain its repeal, which they had no doubt Congress would grant, as soon as the facts in the case could be brought before them.

Several gentlemen were in attendance from abroad, who had taken great pains to collect the different patents which could have any bearing upon this subject, together with the original and amended specification and claim of Mr. Woodworth, as also a great amount of evidence which has been elicited in the trial of the almost numberless suits which have from time to time been brought for violation of said patent.

These papers were referred to a committee composed of Amos Westcott, Hon. Thomas Spencer. Henry Gifford, A. C. Powell, E. T. Hayden.

The committee, after a careful examination of the papers, unanimously reported the follow-

Whereas, from the testimony laid before your commitee, it is a matter of a great doubt whether the orginal patent granted to Wm. Woodworth, in 1828, for planing machine, was for his own invention, and whereas it is most clearly shown that his amended specification and claim on which this patent was extended by an act of Congress passed in July, 1845 is not only materially different from the original one, but so framed as to embrace an almost unlimited range of machinery, not included in the original; and whereas, this act must hence neces sarly have been obtained by misrepresentation and whereas, the great and extensive demand for such machinery as is embraced under the ew claim of 1845 has enabled the own

What I claim is forming the eye of the me- | presentation, extortion and oppression, not only in many instances ruining the hard working mechanic, but also working great injury to the public, and hence a scheme which the public at large are in duty bound to oppose and resist. Resolved. That we must heartily concur and

join in the call which has been issued and pub isolator, substantially after the manner and for lished, appointing a mass convention to be held at Rust's Hotel, in the city of Syracuse, on Wednesday, the 20th day of February next.

Resolved, That the proceedings of this meeting be published in the papers of this city, together with the accompanying call, also in the New York Tribune and Scientific American; and that the call be kept in the papers above mentioned till the time of holding said convention. These resolutions were unanimously adopted.

Moses D. BURNETT, Chairman. Amos Westcott, Sec'y.

The call will be found on another (2nd) Page.

Singular Explosion.

GREENVILLE, Norwich, Jan. 31, 1850. MESSRS. EDITORS,-On the night of the 29th inst., an explosion took place at the paper mill of Mr. David Smith, in this village, under the following circumstances :--- A large egg-shaped boiler, used for boiling rags, made of stout boiler iron, and weighing about four tons, was filled in the afternoon for boiling by putting into it about two tons of rags and half a barrel, or about 300 lbs., of soda ash, and two barrels of lime soda ash, previously dissolved in water, and water put in sufficient to cover the rags-the whole not filling it quite full.-It was then all closed tight with the exception of a small hole at the top, which was left open until it began to boil, then plugged up. It was heated by steam brought through a threeinch pipe, from a distance of eighty feet from the steam boiler, and was situated in a small building 30 feet from the side of the main building. After boiling about five hours it exploded, tearing off a part of the bottom, which was thrown, without touching the mill, high up over the top, and landed 400 feet from the mill, on the other side, or about 500 feet from the place it started from.

There were two distinct explosions, or reports, and the fireman says that the bricks came with the second report, though it was not so loud as the first, and he had just previously turned off a part of the steam. The steam is generated in six boilers, and but a small part of it is used to boil the rags, the rest being used in the cylinder of the paper machinery to dry the paper.

The building in which this rag boiler was situated was shivered into fragments, and another boiler, situated by the side of this one, and apparently filled in the same manner, and boiling at the same time, was left uninjured, with the exception of being moved a few inches. A large iron wrench that was left on the top of the boiler, was carried the whole distance with it—some of the rags and hot water were thrown as high as the top of the mill which is four stories high

Will you be kind enough to inform your readers what, in your opinion, caused this explosion, and oblige yours, respectfully,

J. S. [We know of only one instance of an explosion like the above, and we could not account for it, neither can we for the above. We plead ignorance, believing it to be far better to do so than pretend to be learned by a dissertation on the subject, embracing nothing but "words of

wondrous length and thundering sound." All boilers for bleaching purposes, like the

To Wm. Sewell, Jr., of Williamsburgh, N. Y., for improvement in Water Meters.

What I claim is the employment of a flat spring with both sides of which the water, as it enters, communicates substantially in the manner and for the purposes set forth, in combination with the wings, with an adjusting spring in the centre, by means of which improvements I relieve the apparatus from dan. ger arising from obstruction in its movement and the strain caused by the transmission of a non-elastic fluid, and cause it to move with less friction than any other form with which I am acquainted.

To James Spratt, of Cincinnati, Ohio, for improve

this patent to demand, not to say extort, enormous sums from the various kinds of mechanics using such machinery, which they must pay or incur the hazard of being ruined by litigation : it is therefore,

Culture of Cotton in Africa. Resolved, That while we would most unwil-A treaty has been concluded, by which the lingly seek to limit either the rights or reward of real inventors, or in any way curtail the en-Danish settlements in Africa, on the Gold courgement which enlightened legislation will Coast, have been ceded to Great Britain. It always extend to those who make new and useis stated that there is reason to believe that, ful improvements in machinery, we are conwith suitable encouragement, a supply of cotstrained to pronounce the whole scheme of ton of very good quality might be obtained managment as connected with this patent, par- from that part of Africa, where it is now proticularly as shown in, and since the renewal of duced, in some quantity and ofvery good qual-1845, as an unprecedented example of misre- ity, by the natives for their own use.

one spoken of above, should have covers screwed down, and have safety valves on the covers. It would be better, also, to have a small stream of steam always escaping. This is the French plan and a wise one, we think.

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