

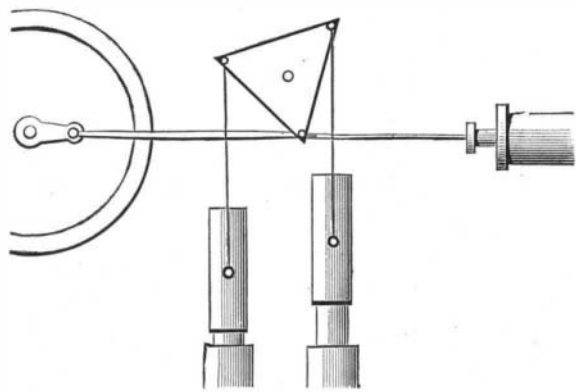
Correspondence.

Novel Pumping Engines.

To the Editor of the Scientific American:

The recently completed new water works of Pittsburg, Pa., include a series of pumping engines of novel design, and whose construction has cost that city \$500,000, with an additional \$200,000 in litigation. Their general plan and operations are so widely at variance with preconceived ideas as to what constitutes economical and effective pumping machinery, that engineers throughout the country generally denounce the Pittsburg engines as mechanical monstrosities. Their construction was begun several years ago, and as yet, owing to a succession of mishaps, they have not been taken off of the contractors' hands.

The inventor, Mr. Jos. Lowry—Mechanical Engineer to the city of Pittsburg—calls his invention the "graduating plunger" pumping engine. The Lowry engine resembles the Cornish pumper in having a walking beam which operates the pumps. In all other respects this engine differs from the Cornish. Each steam cylinder operates two equally



heavy plungers, and the momentum of a heavy flywheel aids in reaching the results attained. It is a horizontal engine, operating its flywheel on a level with its cylinder, but between cylinder and main shaft of the flywheel, about midway, are placed the novel features in the Lowry engine. These features in chief comprise a triangular, equal-sided walking beam, swinging on trunnions resting upon pillow blocks supported upon the bed plate, and 10 feet above the center line of the cylinder. This beam has a motion in a plane parallel to the vertical plane passing the center line named. This motion is taken directly from a pitman connecting the crosshead with the lower corner of the beam. To the upper two corners of the triangle are attached the pitmans leading downward to the pump plunger, which latter, with the pump barrels, air chambers, valve chamber, etc., are located directly beneath the walking beam and bed plate of the engine. To actuate the flywheel another pitman leads from the lower corner of the beam to the crank of the wheel shaft.

Regarding these features the inventor has this to say: "The great novelty in this engine consists in the manner of connecting the plungers and the steam piston, both piston and plungers being connected to a triangular walking beam and at an equal length of lever from the beam shaft or center, but at such angles that the following result is attained. When steam is admitted, and is at its maximum pressure, the steam piston is operating on the short lever of the beam, and the plunger is suspended on the longest arc of the same; and as the steam grows weaker by expansion the beam leverage increases, permitting a proportionate increase of speed by the piston. Meanwhile the corner of the beam connected with the pump plunger is shortened as to leverage. The result shows that, although the connecting points of both cylinder and plunger pitman are equidistant from the fulcrum, or center of the beam shaft, the steam piston travels 14 feet while the pump plungers travel 11 feet. But the great peculiarity of the engine is the continual varying of the relative speeds of steam piston and plungers. At the beginning of the stroke, when the steam is at its greatest pressure, the lowest plunger is lifted one-fifth faster than the travel of the steam piston actuating such plunger. At the end of the stroke, when the steam is weakened by expansion (cutting off at one-sixth the stroke), the steam piston is given leverage in proportion to this decreased force, permitting the piston to travel three times faster than the plunger. Again, on the descending stroke, the plungers first move slowly, traveling but one-third the rate of the piston, until, at the end of the stroke, it is traveling one-fifth faster."

This plan will be more clearly comprehended by inspecting the subjoined diagram, showing the principle only of the engine. The triangle, etc., are depicted in the position assumed at the beginning of the stroke, and when the crank of the main shaft is on the center nearest the cylinder. The valve chambers occupy the space just beneath the pumps and plungers, and the air chamber is located between the same.

As to labor performed, dimensions, etc., the following are the salient points: The water is taken from the Allegheny River and forced to the height of 356 feet into a reservoir 2,800 feet distant. To accomplish this requires the loading of each plunger to 220,000 pounds dead weight. The engines are four in number, coupled in pairs, each pair operating four such plungers as are described above. One pair is provided with compound cylinders, using the exhaust steam expansively. Their stroke is 14 feet, while that of the

plungers is 11 feet 3 inches. Diameter of small cylinder, 64 inches; large, 106 $\frac{3}{4}$ inches. Diameter pump barrels, 40 inches. The engines have been found to give best results when running at a speed of 8 revolutions per minute, though they have been worked all the way from 1 to 9 $\frac{1}{2}$ revolutions in that time. Diameter flywheel, 32 feet; weight of each, 160,000 pounds. Estimated weight of the 4 engines and pumps, 5,600,000 pounds. In operation these great engines behave handsomely, working without apparent jar or strain. As to their actual duty no thorough test has as yet been made. The inventor states, however, that "in a partial test under many disadvantages, uncovered boilers and steam pipes, etc., the engine raised 4,682,000 gallons of water 356 feet high with the consumption of 300 bushels of coal, equal to a duty of 62,000,000 pounds raised 1 foot per 100 pounds coal used."

G. F. M.

Long Distance Telephoning.

To the Editor of the Scientific American:

Noticing an article in your issue of January 17, 1880, entitled "Long Distance Telephoning," I would like to say that nearly six months ago, in connection with the Western Union Managers of Marion, Fort Wayne, Ind., and Defiance, Ohio, I talked with as much ease and clearness as ordinary conversation is now carried on in this city and suburbs by the instruments mentioned in your article, the distance being 166 miles; after which Toledo, Ohio, was put in the circuit, making in all over 200 miles. The lines used were those of the Western Union Telegraph Company's, and as such subject to same conditions as are likely to be met with in nearly any part of the country. The instruments were the Edison carbon transmitter and the Phelps pony crown telephone as receiver, the same as now provided by the Gold and Stock Telegraph Company, of this city, no special adjustment or preparation being made. The future of long distance telephoning is now waiting at our doors.

LONG-LINES.

New York, January 16, 1880.

Railroading Reduced to a Science.

We are indebted for the following facts, says the *Railroad Journal*, to an official whose connections with the New York Central and Hudson River Railroad are such as to give him an intimate knowledge of the practical management of that property. From these it will be seen that railroading is fast being reduced to a practical science by Mr. Vanderbilt, as well as by Col. Scott, who was the first railroad president in this country, we believe, to employ scientific experts in the practical management of railroads. The series of experiments by which the results below enumerated were obtained and said facts demonstrated, were commenced under Commodore Vanderbilt, when he laid the two extra tracks, making the first four track road in the world the basis of these experiments.

Under the old two track system the New York Central with its heavy traffic had the maximum switching expenses, which is well understood among railroad men to be the greatest pertaining to the maintenance of a double track road. With four tracks this expense is reduced to the minimum, as well as that for maintaining the track and road bed. This is upon the recognized principle in railroading, that the most economically maintained and operated road is a single track road running only one train from one end of the road to the other and back without switching or switches. Every additional train running in opposite directions requires an additional switch, with additional expense for attendance and maintenance. Hence, the New York Central, with its 20 passenger and 30 freight trains daily, is run much cheaper on what is practically four single track roads, than formerly on its double tracks. There is now no switching or delay by switching and passing of trains from one end of the four tracks to the other, except to local freight trains which gather up and distribute all local freight between the larger stations without hindrance to the through trains which are run with the same engine from Buffalo to Albany or New York as the case may be, without stopping, except for fuel and water. Under the present system, adopted in 1875 or 1876, an engine is kept fired and running until it needs repairs, and not cooled off as formerly while the engineer slept. Now three sets of engineers and firemen are assigned to one engine for each 24 hours, or eight hours each. A locomotive is sent to the shops only once for repairs, it being found cheaper to sell and build new, than repair the second time. In this way the rolling stock of the road is idle (except for want of business) only when under repairs, and is never delayed by waiting for other trains to meet and pass, with the men who run them. It has been demonstrated also, that upon this road even, with its straight tracks, 15 miles per hour for a freight train is the most profitable speed, as above that the increase in wear and tear is greater than the saving in time.

As to the cost of attending and maintaining its tracks, the expense with four as compared with two tracks is as 1 to 8; that is, one man to 8 miles of track now against one man to 1 mile of track formerly. Thus, with more than double the capacity it is able to maintain and attend four tracks for one quarter the former cost of two tracks. This expense was formerly \$750,000 per year, or \$250,000 more than the present interest on the cost of the two extra tracks. The results upon the traffic of the New York Central for the first nine months after the opening of these extra tracks were that it hauled 75,000 more loaded freight cars and 750,000 tons more of freight than for the same time the pre-

ceding year, notwithstanding it included the period of the fierce railroad war of 1876 when there was a scarcity of freight for the trunk lines. It was also then asserted by the officers of the company that the road earned its 8 per cent dividends which were daily ascertained and set aside, to the dividend fund, notwithstanding what were then called "ruinously low rates of freight." From the foregoing it will be seen what a few years of scientific and practical experiment produced in economy of railroad management and also what may yet be done in the same direction.

The Avoidance of Fire Risk in Factories.

The art of constructing houses so as not to burn was described as follows by Mr. Edward Atkinson, in a recent address in Boston:

"The modern factory has no place in it, if we know it, where a rat can build a nest and not be found, or where fire cannot be reached by water. The factory properly consists of a brick wall, with the floor timbers 8 feet apart. These are about 6 inches by 12, and on them is laid 3 inch plank, and sometimes two thicknesses of tarred felt, and then the top floor. The whole construction is open; the spaces between the beams are wide, not narrow; water can be sent in great streams crosswise or lengthwise. The roof is built in the same way, nearly flat, so that whatever happens, there is a standing place upon it for the firemen. There is not a great mass of gables and cornices and concealed spots which modern architecture so many times requires, and which public opinion imposes upon architects, who know better. In the factory we don't allow any furrings or plaster on the walls. There is another thing which we never permit in the factory, but which, like iron shutters, is, I believe, required by the building law of Boston, that the timbers should be connected with the walls, so that when the beam burns off or is torn off, it brings the wall down. We have the beams laid on an iron plate, with their top corners arched off and the bricks immediately above them laid dry, so that if anything happens to those beams they roll out of their places and do not tear the wall down. But the great secret is cleanliness and order and the means of putting out small fires. When the secret is discovered how to make the interest of the assured and the interest of the underwriter identical, and to give the assured an interest in the success of the insurance company, as it is in the mutual company, then discipline may be enforced."

The practical economy of this sort of construction was shown by the following facts:

"Forty-five years ago the Hon. Zachariah Allen, of Rhode Island, having a cotton factory with some of the appliances that are now known to be effective, went to an underwriter of that day and asked that in consideration of those appliances the rate of insurance upon his factory should be reduced. The answer which he received was, 'Oh, we can't send our men around to look into all these little improvements that may amount to something and may not. The rate on cotton factories is 2 per cent, you may take it or leave it.' That induced Mr. Allen to found the system of the mutual insurance of factories, with a system of inspectors who did go around to look into these little appliances and see whether they made any difference in the risk or not. The result of that is a combination of companies, now insuring \$200,000,000 a year, each insuring the other. The company of which I am president insured last year \$43,000,000; it was a disastrous year in other lines; a year of excessive losses; we have lost less than \$14,000. The mutual alliance of companies which Mr. Allen founded 40 years ago returned to their members this year on the 1st of January, on the risks then expiring, an average of 90 per cent of their premiums, and their average premiums on the mills which they insured, instead of being 2 per cent, is nine-tenths of 1 per cent; the sending around of a few young men to see whether these appliances were good for anything or not has reduced the cost of the insurance of those extra-hazardous properties to 9-100 of 1 per cent the past year. Compare that with the other method of insurance which is called stock insurance. Eighty-three New York companies, tabulated by the Superintendent of Insurance of New York, disclose the following facts: That their expenses had been 50 per cent of their premiums, and their losses 70 per cent."

THE ANTIQUITY OF THE SPOON.

The use of our common table utensil, the spoon, is widespread, and its invention, as it appears, dates from remote antiquity. The form which we use at the present day—a small oval bowl provided with a shank and flattened handle—is not that which has been universally adopted. If we examine into the manners and customs of some of the people less civilized than we—the Kabyles for example—we shall find that they use a round wooden spoon. The Romans also used a round spoon, which was made of copper. We might be led, from the latter fact, to infer that the primitive form of this utensil was round, and that the oval shape was a comparatively modern invention. But such is not the case; for M. Chantre, in making some excavations on the borders of Lake Paladru, the waters of which had been partially drawn off, found, in good state of preservation, wooden spoons which in shape were nearly like those in use at the present day; the only difference being in the form of the handle, which was no wider than the shank. The lacustrine station where these were found dates back to the ninth century, and we therefore have evidence that oval spoons were already in use during the Carolingian epoch. The Neolithic peoples used oval spoons made of baked clay;

several fragments of such have been found in the Seine, and M. Perrault has also discovered a number in a Neolithic deposit in Burgundy. This gentleman found, in addition, a pot ladle. "The table spoons," says he, "are elongated and exactly resemble the wooden spoons in use in our kitchens. Their bowls vary from 3 to 14 mm. in depth." The portions of handles which he collected were too fragmentary to allow it to be determined whether or not they terminated in a flattened handle like the modern forms.

It might be pertinent to inquire to what possible use a spoon could have been put in the Reindeer Age, when raw meat was eaten, and when skin bottles were the only water vessels. Yet a genuine spoon made of reindeer's horn has been discovered in the Grotto of Gourdan. It is oval, very long, and quite shallow. Its handle is very elegant, being covered with engraved figures. Unfortunately it is broken so that it is impossible to say whether the handle was flattened. The slight depth of the spoon should not surprise us, for the men who made it knew neither soups nor sauces, and they could only have used it for the purpose of extracting the marrow from the long bones of large animals, or for eating the brains of the latter, and for such uses depth of bowl was of small consequence. M. Piette has likewise found other well characterized spoons in deposits of the Reindeer Age. One of these, more delicate, narrower, deeper, and less elegant than the one just mentioned, was found in one of the lowermost strata. At a still greater depth in the same deposit he came across a thick rudely made spoon, which appeared never to have had any handle. It was made of rough dressed bone, with polished edges, and its shape was oval. Before the invention of such an implement as a spoon, man of the Reindeer Age employed the spatula; and this is found at all depths in the Gourdan and Lortet deposits. M. Garrigan discovered in the Grotto of Alliat a fragment of reindeer's horn hollowed out in its whole length, and apparently designed for holding liquids; and similar utensils were found by M. Piette at Gourdan. These, however, were probably only temporarily used as spoons, the only genuine spoons which have been discovered being those described above, and which served as models for Neolithic man who afterwards appeared on the scene.

The Hudson River Tunnel.

The *Engineering News* says that in consequence of certain newspaper reports of a sensational style going the rounds, it has obtained the following information regarding the progress thus far made in the construction of the Hudson River Tunnel which is reliable.

A shaft 30 feet in diameter has been sunk in Jersey City, 80 feet west of the Hudson River, to a depth of 55 feet below mean high water.

A horizontal air lock has been placed in position, penetrating the side of the shaft, and the necessary machinery for compressing air has been provided and is now in good working order.

To ascertain as early as possible the effect of the air on the mud, the experiment was tried of driving a heading from the shaft, instead of commencing the tunnel in an open cut. The opening was made 25 feet below high water, the roof consisting of mud 10 feet in depth, underlying loose ash filling 18 feet in depth, the size of the excavation being 15 feet x 6 feet x 4 feet, and the air pressure applied amounting to 12 lb. per square inch. This pressure was kept on four days, during which time no air escaped through the mud. At the end of the second day, the surface of the mud which had been exposed to the air pressure became dry and began to crumble and crack open in places, and at the end of the fourth day these cracks had extended sufficiently through the mud to allow the air to commence to escape. Thereupon, the sides and roof of the opening began to give way, and twelve hours later the whole had fallen in.

The loose filling above was then removed to a depth of 9 feet below high water, the bottom of the trench covered with canvas and timber and the loose filling replaced. A new heading is now being driven in such a manner as not to allow any given surface of the mud to be exposed to air pressure for more than twenty-four hours.

Patent Bills Before Congress.

In alluding to the bills before Congress for changing the patent laws, to which we referred a few weeks ago, the *Milling World* in referring to Mr. Converse's bill, concludes that it appears to meet every possible requirement of those opposed to the granting of patents; but is it not a little singular, the editor adds, that such legislation should be attempted in face of the fact that the United States owes its remarkable growth and prosperity to the genius and skill of its inventors, more than to any other source? Take away the incentive (fortune and fame) from our inventors, and we shall soon lose them. It is a mistake to think an inventor can be nothing else than an inventor, and whether protected or not, that he will still invent. He is actuated by the same desires and aspirations as other men; he invents because in that way he thinks he can more quickly realize a competency (how often he fails is, alas! too well known); and the attempt at this time to wrest from him all protection should be frowned down by all who have the real interests of the country at heart. That certain modifications of our patent system can be judiciously made, with advantage alike to the inventor and the public, is no doubt true; but the *Milling World* would suggest the advisability of having such modi-

fications presented by gentlemen of sufficient intellectual caliber to dispassionately consider the interests of both parties.

ON THE CRYSTALLIZATION OF CANADA BALSAM.

BY GEO. M. HOPKINS.

On reading Professor Barker's interesting paper on the crystallization of Canada balsam I was reminded of having observed a similar phenomenon long since. I did not then attribute it to crystallization, nor do I now think the beau-

FIG. 1.



tiful arborescent forms are anything more than cohesion figures. There is before me at this moment an achromatic objective, the two lenses of which were separated some months ago by first warming them and then introducing between their edges the point of a knife; as the lenses began to separate the arborescent forms appeared, and were so like the forms shown in Fig. 1 (a reprint of Professor Barker's engraving) as to be at once recognized as the same thing. I have again separated the lenses, only partly, however, and there are figures having precisely the same characteristics as those shown in the cut.

This experiment may be readily repeated with two pieces of plate glass pressed together with an interposed film of Canada balsam. By separating the plates with a thin edge instrument the adhesion of the two surfaces is overcome, the balsam recedes, and air enters. Now this, I think, is precisely what happened to the objective referred to in Professor Barker's article. It was exposed to the action of the elements for three years, it probably became wet, then frozen. Some of the water entering between the edges of the flint and crown lenses, on freezing separated them, producing the arborescent forms. Upon the thawing of the ice the lenses approached each other, and in so doing inclosed a small quantity of air in the balsam. The next freezing separated the lenses and expanded the air spaces, giving them the beautiful forms shown in the engraving.

Of course it is not known how many times the lenses were separated and allowed to come together in the manner described; it is probable that the balsam after a time dried around the air spaces and thus fixed the arborescent forms.

I cannot leave this interesting subject without referring to a lantern slide, to which I applied this principle, and which forms one of the most beautiful objects that can be projected

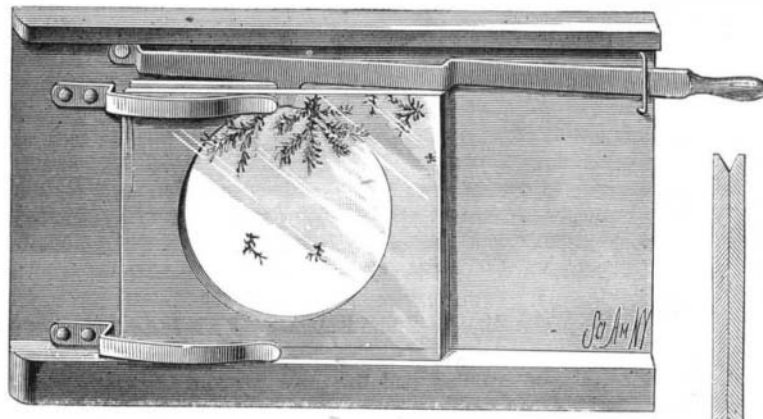


Fig. 2.—LANTERN SLIDE FOR PROJECTING ARBORESCENT FORMS.

on a screen. Fig. 2 shows this device. The slide, which is fitted to the lantern, has a circular aperture for the passage of light, and is provided with two springs for holding two pieces of plate glass cemented together with Canada balsam.

The upper and inner corners of the glass are beveled up to within a short distance of the ends, forming a groove or trough for the reception of an aqueous solution of some of the aniline colors. A lever carrying a pointed knife for separating the glasses is pivoted in the upper portion of the slide. At the ends of the glasses the two adjoining edges are beveled—as shown in the small detail view—to receive a portion of the surplus balsam pressed from between the glasses. This extra balsam prevents the entrance of air from the ends of the glasses.

The groove formed between the upper edges of the glasses being freed from balsam is filled by means of a pipette with a strong aqueous solution of one of the more brilliant aniline colors, and the slide is placed in the lantern. Now, by gradually pressing down the lever, the glasses are separated by the entrance of the knife between their edges. The arborescent forms grow downward in the slide, and the aniline color fills them, while upon the screen huge ferns and cacti grow up with great rapidity. Any of the brighter aniline colors will answer and look beautiful; but green seems the most appropriate, as the exquisite forms that appear on the screen resemble leaves and vegetation more than anything else.

Without the application of color the balsam yields images on the screen which closely resemble richly embossed white satin, the form of the figures being substantially like those shown in the engravings. Any viscid liquid will exhibit this phenomenon, but the balsam gives the best results.

What the New York Fair Should Be.

Discussing the favorable prospects for a World's Fair in this city in 1883, the *Tribune* makes a good point in saying that there should be no striving after mere magnitude, but rather an effort to compress the Exhibition into an area of moderate proportions by excluding advertising shows and crude and commonplace articles. The world is weary of colossal displays of objects that may be seen in the shop windows of every town. For a time it was curious to see what each nation produced, without regard to the quality and inherent merit of the articles themselves; but it got all the information it wanted in that direction at Vienna and Philadelphia and twice at Paris, and now it only cares to see the things that are most useful and most beautiful. Let us therefore have an Exhibition in New York that will surpass all its predecessors for real attractiveness and will not appal visitors by its enormous size. Let every square yard of its area contain something to please the eye or instruct the mind, and let the whole Fair be a condensed typical representation of the latest and best achievements of civilization.

The Mississippi River Survey.

The Mississippi River Commission report three triangulation parties, one topographical party, three observation parties, and one boring party in the field at work. These parties comprise a total working force of about 200 men, of whom about 20 are assistant engineers. The triangulation has covered a length of 125 miles between Cairo and Memphis. The topography has reached a little below Tiptonville, nearly ninety miles below Cairo. One of the observation parties is stationed at Fulton, Tenn.; another at Lake Providence, and another at Carrollton. The boring party is below Memphis at work.

NEW INVENTIONS.

Mr. Adelbert O. Müller, of Fremont, Neb., has patented a bushing that will protect the bung hole against charring during the operation of pitching the barrel, and which is also adapted to be tightened up as the stave shrinks, and thus prevent leakage. It consists in making the bushing in two parts, with an internal and external screw thread, to adapt them to be screwed together. The two parts are provided with flanges, which bear against the stave around the bung hole.

Mr. Henry Hartman, of Fort Douglas, Utah Territory, has patented an improvement in carbine holders, which consists of a metal spring clasp having straps attached thereto in such manner as to adapt them for attachment to the saddle.

An improvement in fan attachments has been patented by Mr. Walter M. Vestal, of Marcella Falls, Tenn. The object of this invention is to construct and arrange rods and levers by which motion can be given to a number of fans suspended over a table or elsewhere, for driving away flies and imparting an agreeable motion to the air.

Mr. Lemuel D. Dobbins, of Camden, N. J., has patented an improvement in apparatus for treating celluloid bases for artificial teeth. It consists of a top plate, from which the press and clamp are suspended by means of screw bolts, the plate resting on the upper edge of a cylindrical chamber. It consists in an improved press and clamp, arranged so that the clamp can be readily removed from the press for cooling.

Mr. Bernard T. Murphy, of Marengo, Iowa, has invented a durable and efficient device for hanging gates. It consists, essentially, of an adjustable roller hinge, by which the gate is attached to the gate post, and which admits of the vertical adjustment of the gate and its swinging in one direction laterally.

An improvement in tags has been patented by Mr. Clarence E. Sackett, of Garden Prairie, Ill. The invention consists in securing the wire to a tag in a novel manner, and so that it will not cut it, and so that the tag will lie flat and not turn edgewise when attached to an article.

Mr. James Robertson, of East Cambridge, Mass., has patented an improved system and apparatus for slaughtering animals for food, whereby the work may be done with great facility and economy.