THE RHINOCEROS HORNBILL.

There are many strange and wonderful forms among the feathered tribes; but there are, perhaps, none which more sion, with massive timber frames at the sides; but it is astonish the beholder who sees them for the first time than the adorned with two handsome porcelain fountains, and each group of birds known by the name of hornbills. They are all of these is designed to represent the stump of a tree sup distinguished by a very large beak, to which is added a porting a shell into which the water is poured from a large singular helmet-like appendage, equaling in size the beak flower. Before entering the porch a large map of Japan

itself in some species, while in others it is so small as to attract but little notice. On account of the enormous size of the beak and helmet, the bird appears to be overweighted by the mass of horny substance which it has to carry, but on closer investigation the whole structure is found to be singularly light and yet very strong, the whole interior being composed of numerous honeycombed cells with very thin walls and wide spaces, the walls being so arranged as to give very great strength when the bill is used for biting, and with a very slight expenditure of material.

The greatest development of beak and helmet is found in the rhinoceros hornbill, although there are many others which have these appendages of great size. The beak varies greatly in proportion to the age of the individual, the helmet being almost imperceptible when it is first hatched, and the bill not very striking in dimensions. The beak gains in size as the bird gains in strength. In the adult the helmet and beak attain their full proportions. It is said that a wrinkle is added every year to the number of the furrows found on the bill. The object of the helmet is obscure, but the probability is that it may aid the bird in producing the loud roaring cry for which it is so celebrated. The hornbill is lively and active, leaping from bough to bough with great lightness, and appearing not to be in the least incommoded by its huge beak. Its flight is laborious, and when in the air the bird has a habit of clattering its great mandibles together, which together with the noise of the wings produces a weird sound. The food of the hornbill seems to consist of both animal and vegetable matters. We take our illustration from Wood's "Natural History."

Saw Tempering by Natural Gas.

Beaver Falls, Pa., contains several gas wells at an average depth of eleven hundred feet, yield-

This gas has been introduced into a large saw tempering furnace at that place in the works of Emerson, Smith & Co. The furnace is 8 feet wide by 14 feet long. It is said to be a perfect success, giving a uniform heat, and there being no sulphur or impurity in the gas the steel is not deteriorated in the operation of heating.

THE JAPANESE BUILDING AT THE PARIS EXHIBITION. Japan, on the terrestrial globe, lies furthest away in that be of the company's usual horizontal type with automatic direction beyond the Far West of America, and beyond the cut off, and will be elaborately finished.

wide Pacific. The Japanese structure has a simple and solid aspect, resembling the portal of a half-fortified man-



THE RHINOCEROS HORNBILL.

ing about 100,000 cubic feet of gas every twenty-four hours. and a plan of the city of Tokio are seen displayed on the Evidently when an explosion has been started in a volume walls to right and left.-Illustrated London News.

Machinery for New York State Capitol Building,

The Buckeye Engine Company of this city have been awarded the contract for a pair of condensing engines, cylinders 14 inches diameter, stroke 28 inches, for the State Capitol Building at Albany, New York. The engines will

The Explosiveness of Flour.

Professors Peck and Peckham, of the University of Minnesota, have been making an extensive series of experiments to determine the cause of the recent flour mill explosion at Minneapolis. The substances tested were coarse and fine bran, material from stone grinding wheat; wheat dust, from wheat dust house; middlings, general mill dust, dust from

middlings machines, dust from flour dust house (from stones), and flour. When thrown in a body on a light, all these substances put the light out. Blown by a bellows into the air surrounding a gas flame, the following results were obtained:

Coarse bran would not burn. Fine bran and flour dust burn quickly, with considerable blaze. Middlings burn quicker, but with less flame. All the other substances burn very quickly, very much like gunpowder.

In all these cases there was a space around the flash where the dust was not thick enough to ignite from particle to particle; hence it remained in the air after the explosion. Flour dust, flour middlings, etc., when mixed with air, thick enough to ignite from particle to particle, and separated so that each particle is surrounded by air, will unite with the oxygen in the air, producing a gasat high temperature, which requires an additional space, hence the bursting.

There is no gas which comes from flour or middlings that is an explosive; it is the direct combination with the air that produces gas, requiring additional space. Powerful electric sparks from the electric machine and from the Leyden jar were passed through the air filled with dust of the different kinds, but without an explosion in any case. A platinum wire kept at a white heat by a galvanic battery would not produce an explosion. The dust would collect upon it and char to black coals, but would not blaze nor explode.

A piece of glowing charcoal, kept hot by the bellows, would not produce an explosion when surrounded by dust, but when fanned into a blaze the explosion followed. A common kerosene lantern, when surrounded by dust of all degrees of density, would not produce an explosion, but when the dust was blown into the bottom, through the globe and out of the top, it would ignite. To explode quickly the dust must be dry.

of dusty air, loose flour may be blown into the air and made a source of danger.

New Engineering Inventions.

Erskine H. Bronson, of Ottawa, Ontario, Canada, has patented an improvement in Automatic Switches for Railways, which consists in an arrangement of sliding cams for moving the switch rails, and in treadles to be operated by the pilot wheels of the locomotive, and in intermediate mechanism for connecting the treadles with the switch operating cams, the



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THE JAPANESE BUILDING AT THE PARIS EXHIBITION.

object being to provide a switch will be operated by the switch rails.

Michael Haughey, of St Louis, Missouri. The object of the ruling genie of the instrument. Professor Hughes, how- 000,000. This when scoured would yield about 852,000,000 this invention is to ventilate and cool railway cars used in ever, has through his great discovery been enabled to show pounds of clean wool. the transportation of perishable articles. This car has a that variations of resistance can be imparted to an electrical novel ventilator and ice box and is provided with a new current not only without a diaphragm, but with very much form of non-conducting walls.

CROOKED JOURNALISM.

rect, obviously come from the same source.

journalism, the writer's desire is plainly not so much to do It is well known here to whom, in London, at Mr. Edison's from the action of severefrosts. A great many of the mains justice to truth as to exalt Mr. Hughes at the expense of request, Mr. Prescott sent proofs of the matter abused, to- were not more than 18 inches or 2 feet below the surface of Mr. Edison. To this end he has studiously suppressed from gether with electros of the cuts used, in Engineering. Ac- the streets, and at this depth in our climate it is a matter of Mr. Prescott's description of the carbon telephone the points cordingly the burden of dishonor lies upon or between a impossibility to keep joints tight, as the action of the frost which establish Mr. Edison's claim to the prior invention prominent British official on the one hand, and on the other in winter will displace the mains and cause the joints to or discovery of everything involved in Mr. Hughes' micro, a journal which cannot afford to leave the matter unexplained. leak. From the bad manner in which our mains were laid, phone, while he has as studiously dwelt upon those same Whoever is hurt, we sincerely hope that the fair fame of sci- and the cement joints leaking so much, we could not afford points as constituting the peculiar merits of Mr. Hughes' entific journalism for candor and honesty may come off un- to turn gas on during the day. Had we done so we should work.

For example, while he uses Fig. 21 of Mr. Prescott's book, he leaves out the very important little diagram numbered 20. It represents one form of the apparatus to which

Hughes."

The figure looks altogether too much like one form of Mr. tended to establish the novelty of Mr. Hughes' discovery.

der the first cut used in Engineering, Mr. Prescott says: "In will make in the most perfect, uniform manner. the latest form of transmitter which Mr. Edison has intro-

upon, and therefore the resistance of, a piece of carbon,' and so on.

A little further on, while repeating Mr. Edison's account of the experiments which led to the abandonment of the vibrating diaphragm (page 226 of Mr. Prescott's book), the Engineering writer drops out the following remark by Mr. Edison: "I discovered that my principle, unlike all other first class houses, catering to those who pay highest prices, sewers have been run on both sides of the street, alongside acoustical devices for the transmission of speech, did not re- cannot afford to have any other house carry better articles quire any vibration of the diaphragm-that, in fact, the than they do. The use of perfect appliances and the best sound waves could be transformed into electrical pulsations material and the employment of the highest skill are not yet loosely and left to settle.

With a persistence worthy of a better cause, the Engineerpilot wheels of the locomotive as it approaches the movable *ing* writer returns to the point he seems especially anxious to enforce. Toward the end of the article he says: "In better results when no such accessory is employed."

stained.

----A More Perfect Production.

The highest skill in manufacture or in production of any | sible in the evening. Sir William Thomson refers in the letter in which he says: kindis not yet the prevailing characteristic of American indus - "With the most careful working in this manner, for a "It is certain that at the meeting of the British Associa- try. Uniformity of production, of whatever kind, is of much period of nine or twelve months, our losses from leakage tion at Plymouth last September, a method of magnifying greater importance than to attempt the manufacture of any amounted to about 52 to 55 per cent of the gas manufactured. sound in an electric telephone was described as having been grade for which the material or the tools, the machinery or A great part of this loss was caused by the cement joints invented by Mr. Edison, which was identical in principle the knowledge of the workmen is not fitted. The highest leaking, and also a part due to the fact that the mains were and in some details with that brought forward by Mr. condition of product in any nation is to produce the finest or not at sufficient depth under the surface to protect them highest cost articles in the most perfect manner, and to have from the action of the frost. As soon as we possibly could material and machinery adopted, and the skilled workmen, I went over the whole of our mains (there was about 17 Hughes' microphone to allow of its use in an article in- so as to be able to so produce economically. But until the miles in all), stripping them, cutting out the cement, and remaster hand is satisfied of all the requisites for producing fine jointing them with lead. In one season we got the loss The omissions from the text are quite as significant. Un- goods, he should confine production to the best his facilities from leakage down to 20 per cent, and this with the gas

Samples of fine goods are shown all over the country every duced the vibrating diaphragm is done away with altogether, day, and were consumers or merchants sure that the product them; in cases where pipes have been disturbed by other exit having been found that much better results are obtained would be the same, there would be much less difficulty in cavations and settled, I found in all cases that the mains when a rigid plate of metal is substituted in its place. . . introducing and more home made goods used where now im- were broken. In a leading main from our old works, with The inflexible plate, of course, merely serves, in consequence portations are depended upon. The Stevens crash mills im- cement joints, the main, a 10-inch one, was broken entirely of its comparatively large area, to concentrate a considerable port raw flax because it is to be had according to sample, per- off and fractured lengthwise besides, by the upheaval of the portion of the sonorous waves upon the small carbon disk or fectly classified, and saves the employment of skilled labor ground from frost. In some of the same mains that we had button; a much greater degree of pressure for any given ef- to assort and classify, and of purchasing a great deal not rejointed with lead the mains were drawn apart, drawing fort of the speaker is thus brought to bear on the disk than wanted. The manufacturers of edge tools and knives use could be obtained if only its small surface alone were used." imported steel because it is warranted and the warrant proves The Engineering writer coolly suppresses this important good, while the uncertainty of American steel is such that a of this kind the lead was easily driven back, and the joint statement. He does worse: he puts in its place the false knife will often crack in tempering and cause the loss of labor made perfectly tight again. I have never in our city put in statement that "the essential principle of Mr. Edison's worth ten times the difference in the price of the steel. Sam- any street mains that I have not used lead in the joints, and transmitter consists in causing a diaphragm, vibrating under ples of alpacas and other dress goods are shown in our job- in laying mains we always make them gas tight with the the influence of sonorous vibrations, to vary the pressure bing houses fully equal to any imported goods, but the goods when received are quite often of various grades and imperfections of character.

> The imperfect or second quality productions find sale, the first step and an absolute necessity, as it should be, in ;

tralia is about 284.000,000 pounds: that of Buenos Ayres and the river Plata, 222,500,000 pounds: other countries not previously given, 463,000,000 pounds. The total clip of the An improved Refrigerator Car has been patented by every instrument described by Mr. Edison the diaphragm is world last year was about 1,497,500 000 pounds, worth \$150,-

Street Main Joints.

At the annual meeting of the New England Association The animus of all this is only too apparent. Altogether of Gas Engineers, Mr. Thomas, of Williamsburg, made the the article is the most dishonest piece of writing we have following remarks on this subject: "In my early experience In the English scientific journal Engineering, of June 21, ever seen in a scientific periodical; and although the article with the Williamsburg Gaslight Company, with which I 1878, appears a six column article on "Edison's Carbon appears in the editorial columns of Engineering, we prefer, became connected in the year 1854, I found pretty nearly Telephone," illustrated with ten engravings from Mr. Pres- for the honor of scientific journalism, to think that the man- all the street mains that were laid were connected with cott's recent work on "The Speaking Telephone, Talking agement of that paper was not party to the rascally act. It cement joints. While there is no doubt in my own mind Phonograph, and other novelties." The descriptions of the is more credible that a gross imposition has been practiced that a joint can be made perfectly tight with cement, I much cuts, and the rest of the information given, so far as cor- by some trusted member of the Engineering staff, orby some prefer the lead joint. Another thing to be taken into concontributor whose position seemed to justify the acceptance sideration to keep tight joints is that the mains should be So far as correct: unhappily for the honor of scientific of his utterances without any attempt at their verification. laid a sufficient depth under the surface to protect them not have had any to supply the city at night, and we were thus compelled to shut off the gas just as soon as there was any apology for daylight, and keep it shut off as late as pos-

turned on during the 24 hours of the day.

"One great objection to cement joints is the rigidity of the lead out, but with very little loss of gas, as the gasket being driven in tight prevented any great leakage. In cases gasket used.

"At the present time we have over 90 miles of street mains laid, and outside of our loss from street lamps (we get paid for three foot burners and they average about 31/4 foot) our but at a much lower price, and are to be found at second loss from leakage will not exceed 6 per cent. We have sufrate places, the imperfections slight and the goods perhaps fered severe loss of gas from sewering in our city. In some generally quite as serviceable, but not absolutely so, and cases where there are railroad tracks in the streets, the and parallel with our pipes; these excavations are much deeper than our mains lie, and the earth is always filled in

" In cases of this kind, whole blocks of mains were dragged without the movement of any intervening mechanism." Worse yet, in the very face of Mr. Edison's assertion to America. The supply of such machinery, material, and down, the pipe broken, and the joints partially pulled apart; the contrary—an assertion which he could not by any possi- labor can be had if those who propose to enter the production at the same time the leakage from the joints was not so great, bilityhave overlooked-this most unscientific journalist says; of first class articles will insist upon it, and if such supplies the gasket preventing the leakage. In laying street mains, "Mr. Edison finds it necessary to insert a diaphragm in all are appreciated by the payment of their higher value. The what you want particularly to attend to, and especially in forms of his apparatus, that being the mechanical contriv- American standard of production is not the highest, and it the East here, where you have colder weather than we have ance employed by which sonorous vibrations are converted can be materially elevated, and while, as at present, too (we have not seen much winter until we came on here), is to into variations of mechanical pressure, and by which varia. | many common articles are supplied, the leading manufactget them down under the surface a sufficient depth to protions in the conductivity of the carbon or other material is urers should turn to producing finer, the finest, and in smaller tect them from the frost. With us the least depth is 2 feet insured. . . . On the other hand, Mr. Hughes employs quantities, to take the place of many articles now imported, 9 inches under the surface of the street, and I am confident, no diaphragm at all, the sonorous vibrations in his appa- and to supply the new market which such productions will could our mains remain in the ground as we put them down, ratus acting directly upon the conducting material or always create in any country. our loss from leakage by them would be very small indeed. through whatever solid substance to which they maybe at-----While, as I stated in the beginning, I have no doubt that a The Wool Product of the World. tached.' cement joint can be made tight, I can see no benefit in using In this way throughout the offending article, the writer From an interesting article on the wool trade of the Pacific cement for the purpose, as I consider lead far superior in persistently robs Edison to magnify Hughes, giving credit coast, published in a recent number of the San Francisco accommodating itself to any upheaval or settling of the earth to Mr. Hughes for exactly what he has suppressed from Journal of Commerce, we learn that the number of sheep in where the mains are laid down." Mr. Prescott's book. To insist as he does, that, because Mr. the world is now estimated at from four hundred and eighty-Successful Shad Hatching. Elison covers his carbon button with a rigid iron plate, in four to six hundred millions, of which the United States has his very practical telephone, therefore a vibrating diaphragm about 36,000,000, and Great Britain the same number. From Professor J. W. Milner, who has charge of the shad is an essential feature of Mr. Edison's invention, is a very 1801 to 1875 the wool clip of Great Britain and Ireland in- hatching operations under the direction of the United States shallow quibble in the face of Mr. Edison's and Mr. Pres- creased from 94,000,000 to 325,000,000 pounds. That of Fish Commissioner, Professor Baird, is now engaged in the cott's statements that the carbon button acts precisely the France has increased almost as rapidly, though the wool is preparation of the report of the work for the season just same in the absence of such covering, though not so strong- finer, as a rule, and hence the superiority of French cloths. completed. Speaking of the work on the Atlantic sealy. Mr. Edison's laboratory records show a great variety Australia produces nearly as much wool as the parent coun-board, and the distribution of young fish, the report says of experiments in which the carbon was talked against with- try-Great Britain. The United States product increased that at the Salmon Creek Station, on Albemarle Sound, they out "any intervening mechanism." In a telephone for pop-ular use, however, to be held in the hand, turned upside 000,000 pounds at the present time. Of this California has fish. At the Havre de Grace Station 12,230,000 eggs were down, talked into, exposed to dust and the weather, it was produced about one fourth, and the Pacific coast as a whole obtained, and 9,575,000 young fish were turned out. About obviously necessary to use some means for holding the car- almost one third. If the ratio of growth shown in the past 6,000,000 young shad have been distributed in the rivers bon in place, and to prevent its sensitiveness from being de- prevails in the future, the day is not far distant when the emptying into the Atlantic and Gulf of Mexico during the stroyed by dirt and the moisture of the breath when in use. Pacific coast will produce at least one half the wool produced season. The distribution of shad during the past season has For this purpose a rigid iron partition seemed at once conve- in the United States, as not only California and Oregon, but been carried on on a much larger scale than in any previous nient and durable. It is not in any sense a "vibrating dia-phragm." also Washington, Idaho, Montana, Utah, and New Mexico year, and with great success. The restocking of the rivers are well adapted to its production. The wool clip of Aus- of the Atlantic is only the work of a few years.