## Show them to your Friends．

With the present number we send to each of our subscribers a prospectus of the forth coming volume，earnestly requesting their aid in extending the circulation of our paper As well wishers of Art and Science，as sub scribers to the Scientific American，we feel assured that they would，without further per－ suasion，do all in their power to help on our enterprize．But we are determined that those who exert themselves on our behalt shall re－ ceive a proper testimonial for their kindness． We have lately prepared for them a most va luable gift－a work containing the Pares Laws of the United States，together with information upon all Patent Office business， including full directions for laking out Patents，method of making out the specif cations，claims，drawings，models，buying and selling rights，caveats \＆c．\＆c．It is oneof the most valuable works which have ever been published in this country，and will prove a treasure to its possessor．We propose to pre－ sent a copy of this rare work to all who will obtain for us three subscribers，and as the gift will in a hundred fold repay for the trouble taken to obtain it，we expect to be obliged to give away a great many copies．The lucky ones will receive their presents by mail as soon as the three names with the subscription money reach us．It will be an easy matter for them to obtain two names besides their own，particularly，if they will show the pros． pectus among their friends and persuade them to subscribe．

## TO CERKESPONDENTE

＂E．L．of Penn．＂一We could not tell whether you meant the tubes in the boiler or the plpe of draught，or the opening through the centre．You should have been more particular in language．If you mean the diameter of the boiler，have it narrow enough to be easily cleaned；if a water tube， let it be two and a half inches on the outside； if a draught tube or pipe have it ten inches in diameter．For the bituminous coal，recollect that it must be oftener cleansec than for an－ thracite，but the difference in diameter must not be much greater
＂A．H．of N．Y．＂－We know of no plan to close the pores of oak casks，that would not be injurious to the timber for such purposes． We have been infurmed that boib saws and cutter wheels have been used for stave joint． ing，butcannct say which is most approved nor where they may be both seen in operation． The cutters must be best．
＂W F．L．Esq．of Rachester．＂－Your va－ luable communications have come to hand and are under consideration for publishing． Many thanks fur your kindness．
＂W．B．S．of N．H．＂－We have never been in the small beertrade，consequently cannot inform you of all the particulars concerning its manufacture
＂E．R．of Mass．＂－The Mile Indicator，has been long konwa and plenty are made in this city．
＂A．L．of Mass．＂－The published descrip． tion explained the principal fully with the exception of the patiern revolving，and this could not be objected to if you chose to use it．You will perceive that we performed not a very easy task with the materials at coms－ mand．
＂J．L．F．of Mass．＂－At present we do not know the mode ot producing the enamel on the paper you have sent，but we shall e deavor to get the information if possible．
＂A．M．of Penn．＂－The grooved cylinders of hard wood look to us as something good for the breaking of hides，but at present we knuw of nothing better in use than the fulling stocks．
＂S．B．of Md．＂－We are much obliged to you for the information．
＂H．B．of N．Y．＂－Each application takes its turn．The mode of making cast iron iato melleableiron is a process which will take some space and time to describe．We will try and sendyou the information．Oae mode is patented．
＂A．H．of Maine，＂—Your model must be in the Patent Oftet by this tide．It was for－ warded when we sent the specification Sometimes there is considerable delay at the Custom Houre Agent＇s Office．
＂J．M．O＇B．－Yours has just come to hand We shall give it attention．See next number You were not mistaken about an adequate force in the Patent Office
＂W．H．E．of Ky．＂－We cannot tell wha ength of boiler may be most suitable for you purpose，only that it is required to be one third longer than for coal．Build your chim－ ney thick at the base with brick，if you use brick，to retain the heat．The proportion of the chimney to the flue must be equal in area But we assure you there is no standard．We would prefer to construct one of one third ess diameter than the flue，with agentle in crease of diameter to the top．You canno go wrong to have a boiler a little larger than the amount of steam you need and by having a damper in the chimney，you can regulate the draught．
＂D．E．S．S．of Penn．＂－The plan of the otary engine is not new，but the water ram is．We know of none like it and have no doubts of a patent，tor it must be a useful improvement ＂J．S．D．of Jaffrey．＂－On page 286 of this volume Screntific American，there is an ac count of an artificial hand made by Kratch mer and Kildea，Duck st．，Philadelphia．
＂J．F．C．of Conn．＂一When A，the inven tor，puts up the improved part of the machi nery by contract，he surely makes sale of the same，and no after patent will allow him or any other person to make a purchaser pay wice．If the assignment had been made to $B$ ，before $A$ built for $C$ ，then he would be responsible to $B$
＂J B．of Mass．＂－Gutta percha and linen threads have been combined in England and secured by Brooman in his patent for a new abric．In our opinion it would make a very indifferent tape，for the pure gutta percha be－ comes as hard as horn and therefore it would not be sufficiently flexible．We know of no substance to equal good linen tape，although it has the fault which you mention
＂S．E．of Conn．＂－Your plan of a Dock 18 oid．It is the same as all those built in Liv－ erpool．In this city，considering the continu ed depth of water，our section docks are the best in all their adaptations．
＂O．P．B．of Hllinois．＂－Your plan of spoke machine is simılar in principle to one invented in Fortland，Maine，and for which letters patent lave been applied for，but in our opinion will not be granted，as the same principle has been known and apylied in egolar turning for a number of years．
＂J．S．of Ky．＂－All your papers and model have been sent to $W$ ashingtors．

## Advertisements．

5－Tars paper circulates in every State in the nanufacturers．Honce it may beconsidered the bes medium of advertising，for those who importor man ufacture machinery，mechanics tools，or such ware nd materials as are generally used by those classes． The few advertisements in this paper are regarded with much more attention than those in closely pristed dailies．

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The subscribers would respectfully give notice business as usual．The long experience they have
nad in securing
valled facilities，enables．to hether with their to say that THE： BEST PATENTAGENGY，in the Unitel States，IS
AT＇NAE OFFICE OF THE SCIENTIFIC AMER
 supposed，foraninventorto make a journey to Wash－
ington in person，in order to secure a Patent，as he cannot in any manner hasten the Fatent or make his
invention more secure．Any business connected
with the Pare with the Patent Office may be done by letter，
through the Sciamific Ampican Oprice，with the
 came inperssn，From a want of knowledge on this
point applicants for patents are often olnijed to
submit togreat vexation，with loss of much money
and itime and time They also fiequith loss of much money into the hands
of designing persons，and lose the rinvenions as
on of designing persons，and lose the in inentions as
well as money．Those who wish to take out rat
ents orenter ents or enter Caveats，should by all means have the
business transacted through the Scr NTIFIC AnEH An Office，as they may then ensir upon its being
dong in a straight forward and prompt manner，ou
he very lowest terms． the very lowest terms．All letters must be Posi
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UNIVERSAL CHUCKS TURNING LAATHES For sale by the Manu acturer＇s Agent．， IERRE， 81 J DEALA New York．s2 $3 \mathrm{~mm}^{*}$

## A Two Horse Engine and Bollex For

 sale．UST received from the manufactory and for sale， price $\$ 250$ ，a new and splendid two horse engine in evers respect．They are of the latest pattern，the
engine attached to the boiler in order to occupy but engine attached to the boiler in order to occupy but
little space．The necessary stem pipes are inclu．
de＇and as the connections，which are stationary， $d \mathrm{e}$ and as the connections，which are stationary，
are already made，it can be sent in running order，
to any part of the United States．No mason work or soldering is requirend，and the purcomaser，to work it in
sper
operation would have only to make a fire in the fur
ace． pace．
s 2.

Judson＇s Stave Dressing Ma－ chine．
THIS Nachine，on which Letters Patent were granted May 1st，1847，has been in successful
peration for the past year，and hundreds of thou－
ands of staves have been anessed by it． sands of staves have been dressed by it．It is war
ranted to dressthe same quantity of staves with as
little poweras any that can be slarted，also leave little power as any that can be started，also leave
the full thickness on thin edges and thin ends，and he full thickness on thin edges and thin ends，and
conform as near to the crooks and twis soo the tim．
beras can be desired．The jointing of the machine
竍 which accompaniesit，has been subjected to the se
verest test and ponounced superior to that perfor－ med by hand．Application for a patent on the Joint－ er has been made．
Large quantiti
Large quantities of Hogsheads and shooks made
with staves dressed and jointed with their machines with staves dressed and jointed with their machines
have been sold and used to the entire satisfaction
of the purchasers． of the purchasers．
For rights and
For rights and inachines address the proprietors
t their sanufactory，Artizan street，New Haven，
onnecticut，where，Anchine

Twelve horse steam sunghe and ho－ comotive Boller for one haif thelir cost． OTH the bove are of the veny orst mind，near－
ly new and in perfect running order Their cost Bly new and in perfect running order Their cost
when new was $\$ 1800$ ．The engine is a horizontal one，of simple construction，and is a spleudid piece
of work．The boiler is of the heaviest wrought iron mave in the very best manner，and with proper care
will be warranted to last for 10 years．The cost of
fuel is 40 cents per day．The above are now offer－ ed for sale to close a concern for $\$ 880$ ，cash．It is an
opportunity geldom met with． opportunity seldom met with．They may be sent
with per fect safety to any part of the tinted states，
and it desired，an engineer will sccompany and put
and m in operation．Apply to MUNN \＆Co．．
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## To Cotton Manufacturers．

$\boldsymbol{T}$ HE Subscriber willfurnish Cotton Manufacturers s being introduced into most of the best mills in
ew England is the best proof of its exccllence． New England is the best proof of its excellence．
tis extremely simple in its construction and will do more and sisitrun work with a less expenditure
of power than any other Willow ；it prepares tha
con cotten so much better than any otherthat there is
much less power and repairs needcd on the suc．
ceeding machinery．It is as safe frorn fire as a Card， ar．d its form and action are such as to draw all ihe
fvings and dirt from the journals；it will convey
the coton the cotton to any desiralde distance siont of 200 feet．
It can be placed in the basement of a mill er other
plsce nearly worthless for other manulacturing pur． pisce nearly worthless for other manulacturing pur
poses，and will blow the cotton into the rooms and operatine the machine in any peculiar or difi and operating：
cult situation．

EDMUND BACON，


## Patent Agency

 and Belgium（with the leading manutacturers and
inventors of which countries he is personally ac－
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ted to his care withperfect safety and dispatch ；and
such is the integrity，energy and legal ability of our such is the integrity，energy and legal ability of ond
agents，that
af a hund epatente is in in ninety－nine cases out af a hundred，sure to reap a rich harvest from any
of
invention which passes through our hands．
Since the first of Marcl last we have sold three
patents in Gireat Britain for $\$ 17,580$ ，and five in
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Improved Eleetro Magnetic Machine for suie chemp．
 may be shipped to any part of the Unitel States
with safety．Address
s9tf． PREMIUM SLIDE LATHES，Planing，Drilling，
Bolt and Geer Cutting Machines generally
hand and made to order at No． 42 Gold st．Niew York． All tools nade at this establishment aie warran－
ted to give $p \rightarrow$ fect atisfaction as no pains are spar ted to give porfectsatisfaction，as no pains are spar－
ed to make them perfect in tinish，stye and work
manshig，and having many and decided improve． manship，and having many and decided improve
meats are capable of doing more and better work
than toolsgeneraliy ofiesed toth trade

## STEAM BOILER．



Lap welded WronghtIron Tubeg FOR TUBULAR BOILERS，
From 1 1－4 to 6 inches diameter，and a length，not exceeding 17 feet． HESE Tubes are of the same quaity and manu
facture as those extensively
Scotland，France and Germany，for Locomotive，${ }^{\text {and }}$ Scotland，France and Germany，for tocomotive，
rine and other Steam Engine Boilers．
THOMAS PROSER，Patentee，
d26
O3 Platt atreet，New York
Johnson＇s Improved Shingle Machine．
THE Subscriber having received Lettes；Patent
for an improvement in the Shingle Marchine，is
now readyto furnish them at short notic $e$ ，and he now readyto furnish them at short notic e，and he
would request all those who want a goo 1 machine
for sawing shingles，to call on him and ？xamine the would request all those who want a goo machige
for sawing shingles，to call on him and xamine the
improvements he has made，as one eight h mere shin gles can be sawed in the same given time than b
any other machine now in use．
Augusta，Maine，Cct．1，1847．J．G．JOHNSON．

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au8
SAMIULL C．HILLS．Patent Agent

## Johnson \＆Robbins，

Constelting Engineers and Counsellors
Office on F street， $\begin{gathered}\text { ppposite } \\ \text { ton，D．C．}\end{gathered}$

## cous <br> TOUDENGRAVGT


To Mill Owners．




 Mass， ，where the wheels can be senn and any infor
mation cencerning hhem had
Patent Rights for ifferent States，Counties sc．fo


## Machinery．


 lishers of this paper．From ar．extensive acruain
tance anont the orinical machist and a ang ac
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mon facilities for the selection of the best machinery


## LAW＇s

STAVE DRESSER AND IOINTER． $\mathbf{T}_{\text {successrsigned has perfecte and and put into very }}^{\mathrm{HE}}$
 tinds and dimensions．and of promisc nous widths，as
they come from a mixed pile，at the rate of from 6 to
8 staves per min



 any other machine．
ardress，post phich pare indisputable，）or machines
H．LAW，Wilmington，N．C．


## Coal．

 mines．Hazleton and Spring Mouyikil and L．ehigh




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Wo：cester，Mass．，April 11，lest

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cute ezers at siort notice．PERINS，
m11
nil ren Woris，
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Agricultural Implements．


