## Hotejecluqgijo

(Wepresent herevoth a seres of inquiries embracing a variety of topics of greater or less general interest. The puestions are simple,
preere to elicit practical answers from our readers.]
1.-Enche's ConET.-Will some of your readers inform 2.-GEARING FOR SAWS.-Is it practicable to run a circu-
ar saw, of 48 inches or more diameter, with a bevel gear instead of a belt?arsaw,
A. к.
and
A. K. -Waterproofing Cotton Cloth.-I am making a tent $\stackrel{\text { of cotto }}{W}$.
4.-Face Worms,-Can any of your correspondents give mea
E. A.
.
.
5.-Emery Belts.-We wish information as to the manner of making and using emery belts, on which to polish the prongs of futing irons or tongs. - S. \& B.
6.- FIELD GLASS,-Is there any difference in the con-
struction of a day and anight feld glass? If not, how can I determine the struction of $a$ day and $a$ n.
night adjustment?
7.-Shellac and Linseed Oil.-Can I mix shellac varnish with linseed oil, and form a preparation that will give some luster whe
8.- Cement for Sheet Iron and Rubber Packing.Can any of your readers inform me how to make a cement that will unite frmy Russian sheet iron and the
by changes of weather?
I. M.
9.- Varnishing Pitch Pine.-I am informed that some process has been discoverea, by which varnish can be applied to pitch pine,
so as to prevent the wood from turning dark and becoming dingy in appearso as to prevent the wood from turning dark and becoming din
ance. Can any of your readers tell me how it is done?

| 10--Coating Iron with Quicisil ver.-Can iron weights |
| :--- | be coated with quicksilver, by using hydrochloric acid to effect the union?

Will some one refer we to bome work wrinence Ican get a sumfieitantly clear
account of the process to enable me to repeat it, or state the process for the public beneft? -T. H.'s S .
11.-Dimpesions of Boiligr Grate.-I have a marine boiler, 7 feet in in iameter, 11 feet long, with grate surface $3 x 7$ feet inside the
booiler, which is cylindrical. The $d$ raft returns between two inch tubes. boiler, Which is cylindrical. The draft returns between two inch tobese
I would like to snow if the grate surface is sufllcient to burn shavings and cuttlings. $\rightarrow$ B.
12.-Steam Boilers.-Mr. G. H. Gregory, of Toronto, Canada, in commenting on a letter from Mr. Nicholson, published on page 5 of
our current volume, asks how it was that the motion of the steamer, in a sea so rough as thatdescribed, did not throw the water into contact with the
13.-Proportions of Saw Mill Gearing.-Supposing the pitman and saw of a Muley saw mill to weigh 200 pounds, and be a ttached
to a crank wrist of 26 inch stroke, and running at a a speed of 350 revolutions per minute, how much counterbalance will be requir red, or, in ether words, what proportion of the weight of saw and pitman is necessary as a
counterbalance, to make the crank wheel run with the least vibration?-T.B
14.-Frictional Electricity.-I have a battery of this Kind-turning with a crank, and designed for medical treatment-that I can-
not tet to work and I desire o g get from ome of your many readers, a pos.
sible remedr
It turns treels; the mechanism is all correct. ible remedy. It turns freely; the mechm nom is anc correct. The perma. nent magnet is strong, and I can observe no derangment of the revolving
magnet. Ihave examined all points of contact, insulation, etc., and have
tried it with close contact and none at all, without success. What shall I magnet. Thave examined anl points of contact, insuation, ete., ,and have
tried it with close contact and none at all, without success. What shall $I$
do? ? ?-М. Н. к.
15.-Compound Screw Gearing.-You have given an answer, furnished by J. P. N., ofNew York, to my query in regard to com-
pound gearing; but unfortunately, I am no better off than before, as therule biven by J. P. N. will only apply to simple gearing, as I understand it. I speaking of compound gearing, $I$ refer to those lathes on which the wheels,
ntermediate between spindle and screw, must be compounded. What 1 ntermediate bet ween spinde and serew, must be compounded. What 1
want is a quick method of fnding the wheels w without making elaborate cal. culations. AB J. P. N.'.' Fule will only ynd the spindle and screw wheels, 1
take it for Rranted that he did not understand my query. Will he please try again?--R. F. s.
16.-Application of Light Engines to Saw Mills.-Since the war, steam threshers are being introduced into this part of the Stare;
nut, as most of the threshing is done early in the fall, m any of them are idle but, as most of the threshing is done early in the fall, many of them are idile
during the winter. Some attempts have been made to use them for driving
Baw mills during the winter season, but none that 1 nnow of have been suc. saw mills during the winter season, but none that I know of have been suc.
cessful. Now, in theory it would appear that a ten horse power would saw half as much as a twenty horse power. Thas far, however, we have not been able to do that much with ours; so what we want to know 18 how to
apply such power to get satisfactory results. Timber is scarce, but we fre apply such power to get satisfactory results. Timberis scarce, but we fre-
quently have alare trees, requiring at least anfty inch sam , so, to make the
proportions more tefinite, we want to know how to apply a ten horse power proportions more defnite, we want to know how to apply a ten horse power
engine to a ffity or tifty-six inch saw so as to give the best results.-N EMo.

## Ausures to Correspandents.

 struction of our readeres, not for gratututious rephiese to quesestions of a a purely
businessor personal nature. We will pubbish such inguires, however, when paid for as advertisements at 1.00 a line, under the hea
and Personal."
J. J. W., of --.-White cedar, placed in the ground for fence posts, is very durable. We know some that has lasted more than Yence poats,
sixty years.
M. M., of Mo.-We see no advantage in constructing boilers
E. M. W.-You will find the subject of ice formation dis cussed at length in the Scientrific Ank
wish to reopen the discussion at present.
Oil in Winter.-To J. S., query 7, Jan. 1: By mixing kero sene oil with seal or sweet oil in a warm state, it will be prevented from
getting stifi in cold weather. The right proportions will be found upon getting stifi in cold weather. The right proportions will be found upo
trial. -W. H. R. of N J. Etching on Glass.
as follows: Coat the object to be etched with a thin flim of waxs then
 with a sharp instru ment. draw the desired char acters carefflly, cleaning
the wa off in the fgures; go to omeme ehemist and get some fuoric acid,
whichmust be handuled very carefully. The acid comes prepared in metal bottles. Pour some of the acid in a small lead pan, which place in a still larger vessel Alled with sand; heat the sand and place the glass object
over the gas liberated from the heated acidi,and it willsoon be found to be

 | the ga |
| :---: |
| Mass |

M. H. B., of Ill.-In order to trim a flat boat, would the ex less of weight upon the heavy side be precisely double the amount neces
sary to carry to the light side? Ans. Yees. Frictional Electricity.-This can and has been used fo telegraphing. It is not as good as chemical electricity for the voltaic
arch. - E. X ., of Mass. Preparation of Cotton Seed Oil.-Query No. 23, Jan. 6 Treat the oil with ozone or ozonized air; either will accomplish the de Cleaning Paint Brushes.-J. G. M. should try soaking them in hot ranciagrease.-W.h. r., ofn. J. B. to try the sand blast for cleaning his brass castings.-w. H. R., of
N. J.
J. Rotary Motion.-W. T. v., query 13, Jan 1, 1872, can im. part rotary motion, of any desired speed, to the vertical shaft described
by a suitable train of gearing, actuated by a barrel spring.-J. M.,ofN. Y Back Pressure.-To R. R.: The back pressure upon piston will not be materially increased, provided you leave the end of five incl
pipe open. Do not use any back pressure valve. The pipe must be laid pipe open. Do not use any back pressure valve. The pipe must be laid
so that it will not "trap.." You should use long round bendis instead of
or elbaws.-J. M., ofN. Y.
Gun Scattering Shot.-H. W., query No. 3, Jan. 1, can prevent hss gun from scattering by inserting a ring about half an inch in
width in the nozzle of the gun, beveling from the outer edge to nothing at width in the nozzle of the gun, beveling from the outer edge to nothing a the inward. It can be fastened in with rivets: it should be made or metal
about one sixteenth of an inch in thickness, and be fitted very neatly.about one sixteen
W. H. R., of N. J.
Bronze Paint.-This can be made by mixing chrome green two pounds, ivory black, one ounce, chrome yellow, one ounce, good
japan varnish, one gill. Grind all together and mix with linseed oil. - E. japan varnis.
W., of Mass.
Gun Scattering Shot.-If H. W. will inclose his shot in strong, round paper cartridges, just fitting the band, his charge will not statcer yery much. Cartriages may be formed over a round wooden
stick, and glued with mucilage or any suitable cement. -H. E. A., of Conn
Bronzing Iron.-To bronze iron, J. G. H. should obtain, at any pales in a saucer to the gola size and some bronapower. mix the articles in a saucer to the proper consistency and apply immediately, a
it soon dries hard. Any sort of brush can be used.-H. E. A., of Conn. Fusing Sulphur.-F. C. A. can fuse his sulphur by a heat of $266^{\circ}$ Fah. If the heat is carried above $450^{\circ}$ Fah., the sulphur becomes
dark colored and thick, like molasses. F. C. A. would do well to consult dark colored and thick,like molasses. F. C. A.
some book on chemistry.-H. E. A., of Conn.
Cement for Leather and Iron.-E. A., query No. 4, in No 1, present volume, can make a very good cement for leather and iron
by making a compound of glue dissolved in vinegar, heated over a modeby making a compound of glue dissolved in vinegar, heated over a mode
rate fire; thenstirin one third its weight of white pine pitch. This should be done in agluepot, where it should be kept and heated whenever wanted for use.-J. L. T., of O.
Gun Scattering Shot.-E. A., January 1st, asks how his gun can be made to shoot closer. It can only be done by having the gun
rebored, so that the bore shall taper towards the muzzle. There is, however, an article on this subject on the 394th page of Vol. XXIII, Scientific American. The Roper gun, made in Hartford, Conn., has a close shooting attachment, which consists of a ring of steel gradually tapering
towards the muzzle (of the cap) which is screwed on at the will of the towards the muzzle (of the
sportsman.-E. X., of Mass.
Compound Gears in Screw Cutting.-If R. H. S. will fol low my example, he will find it both tsimple and reliable. Let him make a fraction of his leading screw and screw to be cut. with his leading
screw for numerator. Now let him split these into factors, and by adding a cipher to each, he will have the gears required; but the numerators are
always the driving gears. Suppose he wants to cut twenty-four threads always the driving gears. Suppose he wants to cut twenty-four threads
per inch. Example 1: Four twenty-fourths is equal to ( 2 divided by 6) per inch. Example 1: Four twenty-fourths is equal to ( 2 divided by 6 )
multiplied by (2 divided by 4). Now by adding a cipher to each, the gears multiplied by ( 2 divided by 4). Now by adding a cipher to each, the gears
will be ( 20 divided by 60 ) multiplied by ( 20 divided by 40 ). If he has not two $t$ twenties, let him increase one numerator and one denominator, sa one fourth, which would be (2 divided by 75 ) multiplied by (20 divided by
40); if hestillhas not got these gears, let him alter them again until he finds a right set of gears. Now I will give him another method from the
same factors. Example 2: Four twenty-fourths is equal to (2 dividedby 3 ) same factors. Example 2: Four twenty-fourths is equal to (2 divided by 3)
multiplied by (2 divided by 4). Bymultiplyng the first fraction by 12 and multiplied by ( 2 divided by 4). Bymultiplyng the first fraction by 12 and the other by 15 , he will have: ( 24 divided by 36 ) multiplied by ( 30 divided by
120 ) ; or he can multiply by any numbers to suit his gears. If this is simple and reliableenoughfor R. F. S., I hope he will acknowledge it, as
have been solicited to write a book on screw cutting.-C. F., of N. J.
Tightening of Belts.-I notice in Vol. XXV., No. 21, that G. W. F. wants to know whether belts are tighter in wet or dry weather.
In Vol. XXV.,No. 26 , E. O. McC., ofS. C., says belts slacken in wet wea In Vol. XXV.,No. 26, E. O. McC., off. C., says belts slacken in wet weaof thetruthof his statement. Now I fully agreewith E. O. McC. in answering the query, but I judge from a much broader observation than E.
O. McC. orS.S. F. (Vol. XXVI., No. 1.) I have worked around leather belting for a number of years, and for the last three years have had belts
of the following dimensions under my care: one 142 feet long by 36 inches wide ; one 178 feet 6 inches long by 34 inches wide; one 55 feet 6 inches long by 34 inches wide. These belts are all double and made of the best of leather, allrunningfrom one fly wheel 30 feet in diameter to 6 and 7 feet driven pulleys. Now I know that on a damp day these belts sag from 6 inches to
18 inches more than they do on a pleasant day. I hear some correspon 18 inches more than they do on a pleasant day. I hear some correspon-
dent say: Your machinery drives harder. Well, I will tell such that we that, during all that time, the belt, halfway between the pulleys, would indicate the state of the atmosphere as well as a barometer.-J. D. C., of Mass.

## Declined.

by the Euions upon the folowing subjectshave been vecived and examin
by the Editor, but their publication is respectfully declined:

## Cements.-M. M.

Fire Kindler.-D. W.
Flying Machine.-W. F..W
Gas.-J.S. P.
Geometrical Problem.-W. P. M.
Latent Heat.-F. of T.
Massachusetts Institute of Technology.-W. O. C. Mechanical Movement.-E. N.
New Steamboat Act.-T. W. B.
Psychic Force.-J. C. B.-P. P. H.-J. A. S
Rupture of Boilers.-T. W. B
Strains on Trusses.-J. McR.
To Smoke or not to Smoke.-E. E. S.
Answers to Correspondents.-L. E. C.-R. R. R.-C. S.-
G. W.-P. L. S.-E. B. R.-O. C. W.-W. J. B.-W. O. B.
-C. D. S.-W. Q. \& Co.
ueries.-W. E. H.-W. J. P.-T. B.-C. G.-M. L. D.-W.
E.․․ C. A. I.
dront Bmeriant and foreign eatents. Onder this heading we shall pubiish
nent home and foreagn vatents.

Shor Fastening.-Samuel P. R. Triscott and George Alfred Wheeler, Worcester, Mass. - This invention has for its object to furnish an improved device for fastening the ends of boot and shoe laces, which shall hold the
laces or strings firmly and securely. The device can be readily struck up
lital out of sheet metal, in two pieoes, so that it can be very easily and cheaply made, an
manner.
Saw Filer's Vise.-Nathan H. Baldwin. Laconia, N. H.-This invention has for its object to furnish an improved vise for saw fller's use, holding the saw firmly, and enabling it to be adjusted in any required position. The
foot of the vise rests upon the bench or support, to which it is secured by a and blit. The standard of the vise hasits lower end jointed and secured to he upper end of the foot by means of a bolt and hand nut. To the upper end
of the standard is pivoted the middle part of the rear jaw of the vise. Upon helower edge of the middle pait of the rear jaw is tormed a half circle, having a slot formed in it upon the arc of a circle having its center at the pivoting point of the said jaw. A cross bead bolt passes through the slot of
the half circle, through a hole in the upper end of the standard, and has a the half circle, through a hole in the upper end of the standard, and has a hand nut screwed upon it, so that by turning the head of the bolt across the
slot in the half circle, and tightening up the nut, the jaws may be securely held in place when adjusted. By a simple adjustment, the jaws may be reversedforholding the saw to joint the teeth.
Crrcular Saw Mill.-Melancton W. Danks. Fulton, N. Y., assignor to himself and J. E. Harroun, of same place. - The object of this invention is
to provide convenient and efflcient means for feeding, gigging back, and changing or varying the feed to circular saws, so as to adapt the feed to light or heavy work; and it consists in a series of bevel friction wheels, so arranged that, while thef eedmotion and the gigging motion of the carriage
is produced by means of said bevel friction wheels, the feed may be varied at the will of the attendant, as may be desired or necessary. The inventor does not conffne himself to any particular number ofbevelfriction wheels, nor to any particular diameter or proportion for either the sliding wheels or those on the feed shafts. Neither does he coufne himself strictly to sawmill feed work in the application of his bevel triction wheels, as they may, he claims,
be applied with great advantage to many other purposes. Adjustable Cut-off Valye.-George w. Smith, New Haven, Conn.grooved flanges of the ends of the valves, and with the slides, is employed A combination, of a walking beam provided with spring catches at its ends three armed plates, ropes or chains, and springs, with each other and with the valve shafts and driving shaft, is another of the claims. A combination
of pins, spring, bent levers, and connecting rod, with spring toes, walking Beam, and governor, constitute the third claim. We judge that the inven Hair Switch. - Benjamin Franklin Burgess, Jr., Bcston, Mass.-Th switch is made so as to be divided into three strands for braiding, composed This thread portion is surrounded by the human hair, or forms the central portion of theswitch, the arrangement being such that the human hair alone shows, and, being such, the natural hair of the wearer can be perfectly
matched, which cannot be done with any dyed material. A switch, made matched, which cannot be done with any dyed material. A switch, made
according to this finvention, will not get rusty like other artificial switches. according to this invention, will not get rusty like other artiftial switches.
It can be combed and braided the same as human hair, and, being composed of human hair and fine thread, keeps perfectly clean, and is entirely unobectionablefor ladies' wear.
Harvester.-John B. Thomison, Lynchhurg, Tenn.-This machine is to grain and drop it automatically upon the ground, in such a way as to place it out of the way of the machine on its next passage. As usual in this class of machines, the details are such as require diagrams for their illustration. We can only add, theretore, that the means employed for making the change them mower to reaper, and vice versa, are simple and easily adjusted, while
to small waste of power, and with little wear of parts.
Pruning Knife. - David Morris, Bartlett, Ohio.-In this invention, pruning is accomplished by a knife that sides toward and away from a stationary hook, said knife moving in guides, and being moved by a rod that runs
through the tubular handle of the instrument. The extremity of said handle ears levers with cogged segmental heads, which engage with the serrations
on the head of the rod, and enable it to be reciprocated, by working the ers, so as to move the sliding knife.
Suot Machine.-John Wernwag, Harper's Ferry, w. Va.-This inthetion relates to an apparatus which receives grain as it comes from
the threshing machine in a hopper whence it is carried through a conveyor trough, wherein it is secured and wherefrom it is discharged into a revolving conical screen, within which it is beaten and separated from refuse grain and from which it is emptied into a fan by whose blast it is winnowed, the dust passing off through a trunk, the good grai
the refuse grain being charged by a conveyor.
Car Couplings. -Franklin Nalley, of Battle Ground, Ind.-This invention has for its object to furnish an improved car coupling, so constructed as to
couple the cars automatically when they are run together. By this conback, which the coupling link curing the link. By inserting the double coupling link in the upper and middle holes, in the middle and lower holes, or in the lower hole and beneath the bottom of the bumper heads, cars of difterent hights may be coupled with the same facility as if they were all of the same hight.
Spring bit for Cleaning and Enlarging Wblls.-James H. Boyd, of
West Monterey, Pa.-The object of thisinvention is to prod ues West Monterey, Pa.-The object of thisin vention is to prod uce a convenient application, to the shank of the bit, of a spring for crowding it against the well, and of a catch for holding the spring close to the bit during its application to the well. When the tool is to be applied to a well, the spring is held close to the shank by the spring catch, so that the insertion of the tool
will be facilitated. The projecting outer end of the catch at the same time will be facilitated. The projecting outer end of the catch at the same time holds the bit clear from the wall of the well, preventing it from scraping while being let down. As soon as the device is being worked, when in its
proper place the catch will release the spring, causing the same to crowd proper place the catch will release the spring, causing the same to crowd
the bit against the wall of the well. For enlarging a well, the bit is used with a long spring. In this case the spring will enter the smaller part of the well and cause the bit to work in the larger part of the same upon the
shoulder. For cleaning out wells the short spring is used, which crowds the shoulder. For cleaning out wells the short spring is used, which
bit against the wall of the well for properly scraping the same.
Head rest for Car Seat. - John C. Giffing, of New York city.-The head rest is attached to a base block, which rests upon the top of the seat when the head rest is attached. The head rest is secured in this position by two
metallic straps. The ends of the base block are sawed in a distance equal or about equal to the width of the straps. The straps are bent to form square cornered staples. The front leg of the staple shaped strap extends
down on the front side of the back of the seat. The back leg extends down on the back side of the seat, and may be shorter than the other leg. The wirth of the block is designed to be about equal to the thickness of theback of the seat, so that the less of the two straps will straddle the back of the
seat. In fastening the head rest to the back of the seat, the parts of the strap areslipped into the slots in the ends of the block, where they are fastened by pins. In leaning back or resting against the back of the seat, the person's back will bearagainst the front legs of the straps, which will keep the head rest in its proper position when the head bears upon the cushion.
When not in use the head rest is folded up, in which condition it may be When not in use the head rest is folded up, in which condition
carried in a satchel or overcoat pocket without inconvenience.
Clothes Wrivger.-John Fox, of Farmersville, Iowa.-This is an improved clothes wringer, which, adjustingitself to the varying thickness of
the articles passing through it, and being easily adjusted to operate upon larger or smaller articles, as may be desired, forms a very convenient ${ }^{\text {and }}$ efulutensil.

