the concrete is molded, and the frames of doors and windows. For warehouses, it admits of the use of iron for pillars and braces, while everything else, floors, partitions, ceilings, etc., may be of concrete. It is estimated by an expert of this city that 100 cubic feet of Portland cement concrete rim, and the strength of the spring," which, of course, is but useful. wall can be constructed for \$22.75.

If plastering is used on interior walls, only one coat is required, so that this item of cost is considerably lessened.

For sidewalks this cement also furnishes a cheap and beautiful material, which can be formed in blocks on the spot, presenting a perfectly uniform surface, rivaled only by cut stone.

The rebuilding of Chicago furnishes an admirable field for the employment of concrete; and we trust that, as economy must be perforce consulted, our Western friends will be induced to turn their attention to the system, as it offers advantages possessed, as we believe, by no other.

OR. DRAPER'S EXPERIMENTS WITH BRICK AND STONE.

We desire to call special attention to an article, published in our last, which is followed by a second, in our present issue, from the pen of Dr. John C. Draper, on the absorp tion of moisture by brick and stone. His experiments will show that bricks, properly compounded and burned, are really superior to many kinds of natural stone for building purposes.

A brick is an artificial stone, homogeneous and without cleavage. It may be made so as to absorb less moisture than many varieties of stone in popular use.

brown stone, Nova Scotia stone, fine red Philadelphia bricks, and a white, or rather cream colored, brick, made by A. Hall & Sons, of Perth Amboy, N. J. A specimen of the latter now lies on our table, and is undoubtedly one of the best building bricks ever produced in this country.

In color it is soft, yet brilliant, its tint being very agreeable to the eye. In texture it is dense and hard, ringing with a clear bell-like sound when struck, and chipping more like dense, hard stone than like the ordinary bricks in market. With granite or blue stone trimmings, these bricks would produce a beautiful architectural effect for fronts, in our opinion far superior to the somber appearance of the brown stone, now so much in vogue, and which is undoubtedly one of the least durable of building stones in use.

Even ordinary bricks will endure our climate better than brown stone, as will appear upon an examination of buildings constructed of bricks with brown stone fronts. In such build ings, that have been erected for a considerable time, it will be found that the fronts are the first parts to become dilapidated, the surface becoming disintegrated and peeling off.

Nova Scotia stone is, perhaps, not much better, in this respect, than brown stone.

The senior member of the firm of Hall & Sons has, perhaps, as extensive theoretical and practical knowledge of brickmaking as any one in the country, and this journal has been enriched by his contributions upon this important subject. The result of the application of this knowledge, and the use of a very excellent article of clay, has enabled his firm to produce the bricks alluded to.

In conclusion, we would say that any who have any doubt down to a common ruin. as to the superiority of brick over the brown stone and Nova Scotia stone, as building material, will do well to peruse Dr. Draper's articles with attention.

THE STUDY OF SCIENCE IN SCHOOLS.

There is not an inventor or mechanic who does not suffer for want of a good elementary training in mathematics and the sciences; and yet, notwithstanding this notorious fact, it to the forward part of the frame, and an adjustible seed seems impossible to introduce such a reform in our school education as will successfully remedy the evil. The chief cent in labor, and do much better work than hand labor. difficulty in the way of reform is in the supply of teachers. Our training schools have raised up teachers whose minds run in the same groove, and who have no mental switch by which they can turn off on to a new track. The custom of learning everything by rote, and reciting like a parrot, has become so embedded in our system of education, that it which a perfectly plane and true surface is a great desideratseems almost impossible to find any explosive sufficiently ac tiveto blow it up, and no jack screw or hydraulic ram is powerful enough to move our Boards of Education from their ing the article to be ground to reciprocate, vertically and firm foundations. But as the continued dropping of water horizontally, in a plan tangential to the face of the grinder. may wear away a stone, we propose to keep adding here a The mechanism for giving the vertical movement is very little and there a little, until some impression has been made ingenious and elaborate. This particular compound moveand some good has been accomplished. It is probable that ment, however, was not new, the same having been provided that section of the country, and common sense is allowed to have due weight in questions of all kinds. We are, therefore, not at all astonished to learn that, at the University of Iowa, instead of teaching physics, chemistry, geology, and astronomy, by oral recitations and unillustrated lectures, they have established laboratories and workshops, where practical things can be practically learned, and theoretical ones can have all of the weight that properly belongs to them. The trustees of the Iowa State University have resolved that the only way in which instruction in science can become thorough is by placing the elements of physical science at the very beginning of the course. They do not propose to wait until the pupil, by droning over dry facts and abstract principles, has acquired a disgust for every branch of knowledge, but they think it wiser to pursue the natural method, and begin when old-fashioned way was to give the boy a sound flogging, to when the heel of the finger bar is raised to pass obstructions, to Examiners in Chief, who, in January, 1870, decided against

take the watch away, and make him learn by rote the principle of compensating balance wheels.

" My dear boy," says the teacher, " the duration of an oscillation depends on the radius of the wheel, the mass of its very intelligible to the lad, and would enable him at once to construct a new watch.

Common sense would dictate the propriety of showing up the parts of the watch, and by degrees expounding the principles upon which the construction is based. Theory and practice is what we want, and not either of them alone. Technical instruction alone will not result in the advancement of science, but that, together with a thorough training in the phenomena of Nature, will lead to great progress.

For the purpose of aiding in the introduction of experi mental science in our schools, Professor Gustavus Hinrichs. of Iowa, has published "The Elements of Physical Science," and "The School Laboratory of Physical Science," books which are intended to serve as guides to teachers and pupils.

The author says that, under his system, the result is "a marvel of studious industry." The students enjoy measuring, weighing, testing, demonstrating, and recording facts which, in former times, were pored over in a maze of bewilderment in the driest text books, to be afterwards bolted in sections without question. He proposes that the course shall be divided into three parts, rudiments, elements, and general principles-all of which should be completed in the high school course, and be $conduct_{t}d$ with facilities as good as have so long been afforded in other departments. By securing in this way a sound elementary training, two very im-The experiments conducted by Dr. Draper were made with portant advantages are gained: First, if, as often happens, the boy is unable to pursue his studies beyond the high school, he will not be compelled to grope about in utter dark. ness in his subsequent career, but will be so far grounded in principle and practice as to be able to avoid the errors which now pervade society, and give aid and comfort to believers in perpetual motions and mysterious agencies. Second, the advantages, to those who have the means of pursuing their studies beyond the confines of the high school, will be very great. Having surmounted the elements of knowledge, they are in condition to prosecute their studies to a higher point than was hitherto possible, and the advantages to themselves and to society would be very great.

> In the first part of his book, Professor Hinrichs takes the pupil through a course of simple and easy experiments relating to magnitude, weight, machines, properties of matter, light, electricity, and magnetism. The metrical system is taught by means of actual measurements performed by the scholars themselves, and the pupil constructs his own measures of weight and length, makes numerous determinations, and puts down results in his journal. There are blank pages at the end of the volume for independent observations and experiments.

> This strikes us as the only sensible way in which to impart instruction in science, and after it has been practiced for one generation, the condition of society will be found to be vastly improved. The best interests of education demand that we should begin at the bottom of the ladder and not at the top. The top can take care of itself. but if the founda tion be weak and rotten, the bottom and the top will topple

[Special Correspondence of the Scientific American.] A NUMBER OF EXTENSIONS .-- TEDIOUS SEWING MACHINE CASE.

WASHINGTON, D. C., Nov. 18, 1871.

Among the extensions recently granted is the patent to J. W. White for a cotton seed planter. It consists of a frame with a seed wheel mounted within, a furrow opener attached coverer suspended from the rear. It is said to save fifty per The civil war prevented the patentee from securing a suitable reward for his invention.

Also the patent of George S. Butterfield is extended. It is a grinding and polishing machine, designed especially to improve the manufacture of knives for planing machines, in um, the grinding by hand being very defective in this respect, as well as laborious. The result is secured by caus-

the outer end can be lifted also. This locking and lifting device constitutes the leading feature of the invention, and in the original patent there were but two claims, though the reissues embrace fourteen claims. The devices are simple

John Griffin's pile for wrought iron beams and girders. This improved pile closely resembles, on a cross section, a finished beam, and the rolling is therefore effected without any great reduction of its different parts, and consequently without any very unequal tensions of the fiber of the metal. In the case of other piles, the tension during the process of rolling is so unequal as, more or less, to tear the metal and separate the flanges from the web, thereby checking the edges of the flanges. Griffin's pile has thus far been used exclusively by the Phœnix Iron Company, of Phœnixville, Pa., and by Palmer & Co., at Buffalo, N. Y.; and these companies have manufactured more than two thirds of the beams and girders made in this country since the patent was issued, amounting to 37,758 tons. The advantages arising from the invention are, first: that cheaper iron may be used. Second: lighter and cheaper machinery may be used in rolling it. Third: the beams are much superior to those made of the ordinary rectangular pile. Fourth: larger beams can be rolled, the size being limited only by the size of the roll trains and the capacity of the furnace. The royalties to the patentee have already amounted to a large sum, but in consideration of the value of the invention, the Office does not consider that he has been suitably rewarded. To the public, the saving has been from one to one and a half cents per pound, amounting already to the sum of \$700,000. The use of wrought iron beams in public and private buildings has greatly increased of late years, and in 1857 the manufacture was exceedingly limited. Since 1861, the Government has procured from the companies referred to, not less than 4,000 tons of fifteen inch chassis rails, for fortification ordnance; and the saving arising from this invention is not less than \$120,000. It is patented in England, France, and Belgium.

William Pratt, for an improvement in safety lamps. This is a protection against the explosion of vessels containing a volatile inflammable liquid; and consists of a volute of ribbed metal wound together, forming a series of regular tubes, inserted in the main orifice. The parts are so arranged that the wick cap cannot be removed until the cap of the feeder tube has been removed. The invention does not appear to have gone into general use, but it is claimed to be one of great utility.

William Sellers' improved machine for threading bolts the object being to avoid the necessity of reversing the motion of the cutting dies or stopping the machine to change the bolts, and to facilitate the change of the dies. It is claimed that the machine does twice the work of an ordinary ma chine. If the 402 machines, manufactured and soll, had been in constant use during the fourteen years since the patent was granted, it is calculated, and the estimate is supported by practical machinist, so that the saving to the public would have amounted to the sum of \$1.081,500. The profits to all the parties interested are estimated at about \$50,000.

W. H. Nettleton's machine for turning pillars for clock movements. Nearly all the clock pillars made in the country are manufactured on this machine. In the town of Bristol, Conn., there are nine clock making companies; and one of these manufactured last year 40,000 clocks.

Pierpont Seymour's machine for spreading lime and other fertilizers. The invention is a mechanism for operating a hopper with an inclined bottom provided with reciprocating b**ar**s.

Richard M. Hoe's printing apparatus consists in locating the cam shafts for driving the fly frames close up to the frames, greatly reducing the jar and wear of those parts. A simple invention, but one which saves annually, to each press on which it is used, the sum of \$150. Patented in England.

Alexander S. Newton's machine for turping wooden boxes. An arrangement of devices by which round wooden boxes can be made from a square stick, thereby saving the expense of rounding the timber before it is placed in the lathe.

The following applicants have been refu-ed:

Nicholas Whitehill, for a cultivator. The machine is a straddle row cultivator, the middle being elevated to pass over the row of corn, and provided with a compound evener suspended on three points. Remonstrants claimed that the patent was anticipated by the patent to Stahl and Hiffenbacher, as early as 1835, and also by five other patents of later date.

W. N. Clark, for an elastic door guard, being a rubber bufreceive the force of the we must look to the West for our chief support in the war for in a patent issued to William Harvey as early as 1847, door knob and protect the wall. In this case, the original application as well as the application for reissue was refused by the Examiner, but finally allowed on appeal. The Commissioner decides that "applicant has monopolized more than his invention in his re-issue, and is not entitled to further It is not uncommon in the regular routine of the Patent Office for an application to become somewhat snarled and tangled, and generally off the track. In January, 1869, Wil liam Duchemin, of Boston, applied for a patent for an improved sewing machine for manufacturing shoes, and its history in brief is this: February, 1869, letter from office rement on what is known as the Ball machine or Ohio Mower. jecting some claims, showing needed corrections in specifica-In that machine the double hinged coupling arm is used, tions, and calling for an additional drawing. May, 1869, applicant informed that a certain clause of his claim must be limited if he wishes to avoid an interference with a subsequent application. May 20, 1869, interference declared. June ger bar beyond the lower joint, to form a knuckle, and in 9, 1869, interference dissolved. New interference declared the mind is anxiously inquiring into the cause of things, and pivoting to the coupling arm a lever to act in connection between applicant and three other applicants. Septemthe boy takes his watch apart to see what makes it go. The with it, by which the lower joint is made rigid; so that, ber, 1866, decision in favor of Duchemin. Case appealed

that it is proposed to wage against the relics of monastic ed. and in other patents antecedent to Butterfield's. The invenucation. They have a practical way of viewing things in tion reduces the cost of the knives at least ten per cent. The machine is a valuable one and substantial profits have already been realized.

> Also an extension is granted to E. H. Smith for a sewing monopoly of even what he did invent." machine shuttle. The invention is pronounced by the Examiner to be a very meritorious one, and as yet not suitably rewarded.

Willard & Ross' improvement on harvesters. This patent was reissued in 1864, in seven divisions, and in four of these, extensions have been granted. The patent is an improvegiving a flexible connection to the finger bar, and rendering it capable of freely conforming to an uneven surface. The improvement consists in projecting the inner end of the fin-

DECEMBER 2, 1871.]

1870, sustains the action of the Board. Then appealed to | annually consumed in Munich, if it were all drawn from the Supreme Court of the District, and decision in favor of Duchemin, July 7, 1870. On return of case to the Office, in May, author thinks that enough saltpeter is annually consumed in 1871, the correspondence was opened, which resulted, in June, the drinking water of Munich to make 5,500,000 pounds of 1871, in still another declaration of interference, in this case with a patent, which interference was dissolved in August, but followed in a few days by a fourth interference. The above leading actions were interspered with sundry correspondence and conferences too numerous to mention; and finally the points at issue were so adjusted that the case was passed on the 6th instant, and appears in the regular issue of the 28th.

SCIENTIFIC INTELLIGENCE.

CHEAP PREPARATION OF CHLORINE.

Tessié du Motay, whose name is identified with the cheap production of oxygen and hydrogen, has invented a new process, for making chlorine, that seems worthy of notice. He first prepares chloride of manganese in the usual way, and decomposes this by heating it, in contact with steam and air, in earthen retorts, whereby chlorine and hydrochloric acid are evolved. If oxygen or air is passed over the red hot diminution of bulk. Four to five ounces of the dry powder chloride of manganese, chlorine is given off and peroxide of represents one pound of meat. Scattered upon bread, its manganese reproduced. If over this material a mixture of hydrochloric acid gas and air or oxygen is passed, chlorine is continuously produced and peroxide of manganese regenerated. The method appears to possess advantages over the mixture of common salt, manganese and sulphuric acid, or of manganese and hydrochloric acid, formerly employed, as it is continuous; and, after the first outlay for materials, the chief running expense would be the fuel, as the hydrochloric acid required for decomposition would cost very little.

DEPOSITING ALUMINUM ON METALS.

J. Bavnes Thompson, of White Hall, England, writes to the editor of the Chemical News that for more than two years he has been depositing aluminum daily on iron, steel, and other metals, and driving it into their surfaces at a heat of about 500° Fahr., in the same way as he does silver and nickel. He also says that he can do the same thing with his greeting must have been highly flattering to the youth. aluminum bronze, of various tints from the palest lemon to the richest gold color. Some years ago, Dr. Gore, of Birmingham, England, also claimed to be able to coat copper, and was born January 14, 1850. He bears the name of Alexis brass, and German silver with aluminum by means of electrolysis. As there is no reason to doubt the veracity of either of these gentlemen, it would appear to be a fact that aluminum can be deposited by electro-galvanic action the same as nickel, copper, and other metals. We should be glad to be furnished with the details of the process.

KLINKERFUES' PATENT GAS LIGHTER.

On page 393, Vol. XXIV., we gave a full description of Dr. Klinkerfues' ingenious contrivance for simultaneously lighting the street lamps of a large city. We learn from the German Journal für Gasbeleuchtung that the inventor proposes some important modifications in the apparatus. Instead of having a separate tube for regulating the pressure, he proposes to use the ordinary pressure of the gas mains. There are three conditions required: In the first, the apparatus must be out of function and the gas tube closed; in the second, the plates of the battery must touch the exciting liquid and the gas tube open ready for ignition: in the third, ENGINEER'S POCKET BOOK. A Pocket Book of Useful For the plates must be raised out of the liquid, but the tube must be open for the supply of gas to the burner. The first condition can be attained for each lamp by regulating the apparatus according to the pressure of the day time; the second is put at the evening pressure, with the addition of a few tenths of an inch so as to assure the lighting of all the try, and is a new and improved edition, containing 150 pages additional mat-lamps. The excess of pressure car, then be removed and the ter-450 in all. This, the screnteenth London edition, has been rewritten and lamps. The excess of pressure car then be removed and the lamps will continue to burn until, by reversing the process, the day pressure is reached and the supply of gas again cut off. The parts of the apparatus remain the same as heretofore described.

RED, GREEN AND BLUE FIRE.

In pyrotechny it often happens that colored fires produce disagreeable fumes or burn too slowly. In order to surmount these difficulties, a German chemist, J. R. Braunschweiger, has been making some experiments, and, as the result of his labors, gives the following recipes:

Red fire, 9 parts nitrate of strontia; 3 parts shellac; 11 parts chlorate of potash.

Green fire, 9 parts nitrate of baryta; 3 parts shellac; 11 parts chlorate of potash.

wells it would yield 4,071,200 kilogrammes of saltpeter. The gunpowder. What the effect of this enormous consumption of saltpeter may be upon the health of the inhabitants is not stated by the author.

PRESERVATION OF MEAT.

At the meeting of the Lyceum of Natural History on Monday evening, Dr. H. Endemann read a paper on this important subject, in which he gave an account of a process invented by himself. About 100 pounds of meat are placed in a suitable chimney, and air, heated to 140° Fahr., is drawn by an exhauster through it until it is entirely dry.

Great care is observed, by the introduction of thermometers in different places, that the heat does not get above 140°, as in that case the albumen and fibrin might be coagulated and much more difficulty encountered in expelling all of the water. The air is filtered through cotton before being passed through coils of steam pipe for heating. The meat is subsequently ground into powder, and will keep in ordinary paper packages It can also be compressed into hard cakes, for flavor is excellent and preferable to that of raw meat. It has an agreeable aromatic odor; and, as all of the albumen and fibrin are present, all of the nutritious properties of the flesh are retained, which cannot be said of Liebig's extract. where these important constituants are wanting. It was stated that the expense of drying need not exceed one cent a pound. Any method by which we can reduce the price of beef must be looked upon with favor; and it is to be hoped that the plan proposed by Dr. Endemann may prove successful.

PRINCE ALEXIS--HIS WELCOME TO AMERICA.

Full accounts of the brilliant reception of Prince Alexis have appeared in the dailies. The reception was admirably arranged, and the unmistakable cordiality and warmth of ful scion of royalty.

The prince is the third son of the Emperor Alexander II, Alexandrovitch, or Alexis the son of Alexander. He is a Grand Duke, and Chief of the Infantry regiment of Ekatherinenbourg and of the first division of the Finland fleet. The Prince Alexis has received a good German education, as well as a thorough training in military and naval tactics. He is reported as in favor of liberal principles, and as opposed to the reactionary policy of the Old Russian party, of which his elder brother, the Cesarevitch Alexander, is at the head.

All unite in praise of his fine manly bearing. His stature is above the average of what are usually called large men. He is six feet two inches in hight, and broad in proportion. His look is commanding, and he seems possessed of a fine, cultivated mind. Followed everywhere by good wishes, we trust his visit to the United States will prove one of the happiest events of his life.

NEW BOOKS AND PUBLICATIONS.

mulæ and Memoranda for Civil and Mechanical Engineers. By G. L. Molesworth, Member of the Institution of Civil Engineers. Seventeenth Edition. Royal 32mo; roan. Post Free, \$2. E. & F. N. Spon, London, and 446 Broome Street, New York.

This invaluable pocket book for the engineer is just published in this counthoroughly revised, the past year, by its author, bringing into its pages the results of the latest experiments and advances in engineering science. It is one of the most complete, correct, and reliable collections of Civil and Mechanical Engineering Formulæ and Memoranda extant. The sale in England alone has reached 40,000 copies, with an increasing demand; and we recommend it to the attention of our engineers and inventors as a profitable investment.

Examples for the Ladies.

Mrs. Mary O. Lewis, of Tremont, Westchester County, N.Y., reports her personal earnings, by stitching only, with a Wheeler & Wilson Machine, as follows: Earned in 29 months, \$7800; average per month, \$269; per day \$10.76; earned in one day of 13 hours, \$30: earned in one month, \$350, an average per day of \$14; earned in 12 months, \$3745, averaging per day \$12.50 She has used the sewing machine 17 years, and is now, and was during that time, in robust health.

Dandruff can be removed by the use of Burnett's Cocoaine; also Irritathe scalp. Business and Lersonal. The Charge for Insertion under this head is One Dollar a Line. If the Notices Europe, etc. Catalogue free. N. H. Baldwin, Laconia, N. H. exceed Four Lines. One Dollar and a Half per Line will be charged. Workingman's National Illustrated Paper-the "People's Monthly" of Pittsburgh. Pure, live, cheery and wholesome. Teems with cuts and practical information. Try it for the new year. Only \$1.50. The paper that meets the eye of manufacturers throughout Merwin St., Cleveland, Ohio. the United States-Boston Bulletin, \$4 00 a year. Advertisements 17c. a line. An Incubator wanted. G. L. Wing, Somerset Mills, Me. set by J. Dickinson, 64 Nassau st., New York. For Sale-A First Class Engine, 40 Horse Power, two years Power Punching and Shearing Machines. in use. To be seen working at 102 Attorney Street, New York. A Traveler of experience and reputation could sell specialties MachineWorks, Indianapolis, Ind. in Crockery, Cutlery, Silver and Glass Ware, Lamps, Gas Fixtures, House Furnishing, &c., on commission, from Jan. 1st, to the Jobbing trade only. manufacturers. Milo, Peck & Co., New Hayen. Ct. Address Lock Box 123, Pittsburgh, Pa. Wanted-Straw Paper Machinery. N. P. Mix, Columbus, O Boiler and Pipe Covering manufactured by the Chalmers Spence Non-Conductor Co. In use in the principal mills and factories Claims-Economy, Safety, and Durability. Offices and Manufactories, foot E. 9th street, New York, and 1202 N. 2d street, St. Louis, Mo.

Duchemin. Case appealed to Commissioner, who, in April, to 0.0485 grammes saltpeter. As 14 milliard liters of water are Hand Saw Manufacturing at the West is comparatively a new industry. Western dealers and consumers are referred to the advertise-ment of Woodrough & McParlin, on another page.

> The best Engine Lathe and Planer Makers, please send circulars and price list to G. P. Capewell, Cheshire, Conn.

> N. H. Taylor, Engraver on Wood, re-established at 30 W. Madison Street, Chicago.

> Patent Iron Rim Moulders Riddles and Sieves. Send for Circular. Horton & Mabie, Peekskill, N.Y.

> 3 Hydraulic Presses for sale on reasonable terms. Apply to Whitneyville Armory, Conn.

> Wanted a set of second hand Stamps, complete, such as used forstamping ores. Address Box 4600, New York Post Office

> Cutting and Stamping Presses, Lathes, Small Engines, other Machinery, small lathe Castings. Address Jno. Dane, Jr., 93 Liberty st. N.Y. Metallic Molding Letters, for Pattern Makers to put on pat terns of Castings, all sizes, etc. H. W. Knight, Seneca Falls, N.Y.

> The Pew Hat Rack. State and County Rights. E. S. Blake, Pittsburgh, Pa.

> The best wood filler in use, 25 cents per lb. Made, used, and sent (in packages of not less than 16 lbs.) all over the country, C. O. D., by L. W. Jones, Unionville, Conn.

> The best and cheapest Self Oilers are manufactured by Holland & Cody, 8 Gold Street, New York. Send for price list.

> Land sufficient for the purposes of any good manufacturing business, and most admirably located on the Poughkeepsie & Eastern R. R., with plenty of water for steam purposes at hand, and only fifteen minutes' walk from the center of the city, will be given to any parties who whomeet the views of the owner. Address P. O. Box 534, Po'keepsie, N.Y.

> Tested Machinery Oils-Kelley's Patent Sperm Oil, \$1 gallon; Engine Oil, 75 cts. ; Filtered Rock Lubribating Oil, 75 cts. Send for certificates. 116 Maiden Lane, N.Y.

> Use Soluble Class for fireproofing Wooden Pavements, Shanties, R. R. Bridges-also as common hardening Mortar and Cements. makes most durable Stove and Foundry Putty, Iron Cement. Apply to L. & J. W. Feuchtwanger, Chemists, 55 Cedar street, New York.

> One "Scott's Wheel Moulding Machine," saves \$5,000 yearly in patterns-wheels absolutely perfect. Engraving sent free. Hamilton E. Towle, 176 Broadway, New York.

Portable Farm Engines, new and beautiful design, mounted on Springs. Compact, light, and efficient. Send for descriptive circular, Mansfield Machine Works, Mansfield, Ohio,

For the best 15 inch Eng. Lathes, Bench Lathes, or Friction Palleys, address John R. Abbe, P. O. Box. 345, Providence, R. I.

Kelley's Chemical Metallic Paints, \$1, \$1:50, \$2 per gallon mixed ready for use. Send for cards of colors, &c., 116 Meiden Lane, N. Y Stencil Tools & Steel Letters. J.C. Hilton,66W.Lake st.Chicago.

To Boiler Makers-Water Gauges sold cheaper by us than any other House in the Country. Holland & Cody, No. 8 Gold st., N.Y.

Baxter's Adjustable Wrenches fit peculiar corners where no other will work. All first class mechanics need one. Baxter Wrench Co., 18 Park Place, New York.

Taft's Portable Hot Air Vapor and Shower Bathing Apparatus Address Portable Bath Co., Sag Rarbor, N.Y. Send for Circular.

Shoe Peg Machinery. Address A. Gauntt, Chagrin Fall, Ohio. We will remove and prevent Scale in any Steam Boiler, or

make no charge. Geo. W. Lord, 107 Girardaye., Philadelphia, Pa

Builder's Scaffold-Patent for Sale-For further particulars, address Redick & Kunkle, Butler, O.

For Steam Fire Engines, address R. J. Gould, Newark, N. J. Walrus Leather, for Polishing Steel, Brass, and Plated Ware. Greene, Tweed & Co., 18 Park Place, New York.

Kelley's Pat. Petroleum Linseed Oil, 50c. gal., 116 Maiden Lane

Turkey Boxwood pieces for Sale, suitable for engravers and fancy turners' use. Address Stephens & Co., Riverton, Conn.

All kinds of Presses and Dies. Bliss & Williams, successor to Mays & Bliss, 118 to 122 Plymouth St., Brooklyn. -Send for Catalogue.

The best lubricating oil in the world is Winterpressed Sperm. Sold in bottles, cans, and barrels, by Wm. F. Nye, New Bedford, Mass.

Best Oak Tanned Leather and Vulcanized Rubber Belting Greene, Tweed & Co., 18 Park Place, New York.

To Cotton Pressers, Storage Men, and Freighters.—35-horse Engine and Boiler, with two Hydraulic Cotton Presses, each capable of pressing 35 bales an hour. Machinery first class. Price extremely low-Wm. D. Andrews & Bro. ,414 Water st. New York.

Brown's Coalyard Quarry & Contractors' Apparatus for hoisting and conveying material by iron cable. W.D. Andrews & Bro.414 Waterst..N.Y Presses, Dies, and Tinners' Tools. Conor & Mays, late Mays & Bliss, 4 to 8 Water st., opposite Fulton Ferry, Brooklyn, N. Y.

Over 1,000 Tanners, Paper-makers, Contractors, &c., use the Pumps of Heald, Sisco & Co. See advertisement.

For Solid Wrought-iron Beams, etc., see advertisement. Address Union Iron Mills, Pittsburgh, Pa., for lithograph, etc. Mining, Wrecking, Pumping, Drainage, or Irrigating Machin ery, for sale or rent. See advertisement, Andrew's Patent, inside page. Improved Foot Lathes, Hand Planers, etc. Many a reader of this paper has one of them. Selling in all parts of the country. Canada Blake's Belt Studs. The cheapest and best fastening for Rubber and Leather Belting. Greene, Tweed & Co., 18 Park Place, N.Y. For Best Galvanized Iron Cornice Machines in the United States, for both straight and circular work, address Calvin Carr & Co., 26 Diamonds and Carbon turned and shaped for Philosophical and Mechanical purposes, also Glazier's Diamonds, manufactured and re-For car builders, smith shops, rail mills, boiler makers, etc. Greenleaf Peck's Patent Drop Press. For circulars address the sole ${\bf Francis}\ {\bf Schleicher, Consulting, Analytical}\ {\bf and}\ {\bf Man'fg}\ {\bf Chemist}\ .$ Laboratory, Newark St., bet. Jackson and Harrison St., Box 172, Hoboken, To Ascertain where there will be a demand for new Machinery, mechanics, or manufacturers' supplies, see Manufacturing News of United States in Boston Commercial Bulletin. Terms \$4.00 a year

Blue fire, 8 parts ammonium sulphate of copper; 6 parts chlorate of potash; 1 part shellac.

It is only necessary to reduce the shellac to a coarse powder. The nitrate of strontia, baryta, and the ammonia salt ought to be intimately incorporated with the shellac before adding the chlorate of potash; and, as any hard rubbing or percussion of the latter salt in a mortar might occasion an explosion, it is better to mix by transferring from one sheet of paper to another, and not attempt to rub the mixture at all. By the above mixture, the suffocating odor of sulphurous acid is avoided, and the fireworks can be let off without inconvenience in any large room. To obviate the danger of spontaneous combustion, the chlorate of potash could be stored in a separate bottle and mixed when wanted in the way described.

NITRIC ACID IN WELL WATER.

A. Wagner has determined the amount of nitric acid in a large number of wells in the city of Munich, and finds, for the water obtained directly, an average per liter of 0.1555 grammes nitric acid, equal to 0.2908 grammes saltpeter; and for water introduced by pipes, 0.0249 grammes nitric acid, equal