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The Charye for Insertion under thisis head is one Dollar a Line. If the Notices
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The paper that meets the eye of manufacturers throughout the United States-Boston Bulletin, 8100 a year. Advertisements 17c.a line Wanted.-Subscribers to the Rallroad Gazette, at every railroad station in America. 81 a year; 10 copies for $\$ 35 ; 40$ copies for $\$ 120$. For the best India-rubber Weather Strip ever invented, ad dress Martic Croke, 6 Water st., St.
wish to open sian Well Machinery; also, Borers of Artesian Wells. J. w. Dunn, Bo
No. ${ }^{\text {Corpus Christi, Texas }}$,
Best quality Tempered Comb Plates, Card Cleaners, etc., for
Woolen and Cotton Manufacturers. A. $\&$ E. H. Sedgwick,Foughkeepsie,N.Y.
Wanted.-The latest improved Machinery for manufacturing Horse Shoes, Horse Nails, Cut Nails, Pressed Spikes. Full particulars as re
5 Horse Square Engine ; also, one 15 Horse Horizontal Engine and Boiler, with Pump. Heater, and all equipments, nearly new, will be
sold very cheap. R. H. Norris, near West St. Bridge, Paterson, N. $J$.
For the best 15 -1n. swing Screw Cutting Engine Lathe, for the least money, addrees Star Tool Company, Providence, R. I.
Baxter's Wrenches fit peculiar corners, where no other wrench
will work. Greene, Tweed \& co.. 18 Park Place. will work. Greene, Tweed \& Co.. 18 Park Place.
Catlers' Grindstones. Mitchell, Philadelphia.
New Castle Grindstones. Mitchell, Philadelphia.
Saw Makers' Grindstones. Mitchell, Philadelphia,
For Sale.-A Patent on Steam Mangle. Address P. Rundquist, 954 sixth avenue, New York city.
Metallurgy.-A man with some knowledge of Chemistry, and
the reduction of gold and silver, offers his services to any in charge of such the reduction of gold and silver, offers his services to any in charge of such
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Agency wanted in Boston, by a responsible gentleman, who
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I have a new Machine for Drawing Symmetrical Figures, and want a partner with money to help in introducing it. Address Van
Lennep, No. 76 East Ninth tht, Now York.
Diamonds and Carbon turned and shaped for Philosophical and Mechanical purposes, also Glazier's Diamo
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Blake's Patent Belt Studs, the best and cheapest fastening
for Leather or Rubber Betts. 40,000 manufacturers use them. Greene, for Leather or Rubber Belts.
Tweed $\&$ Co., 18 Park Place.
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manufacturess, Milo, Peck $\&$ Co.. New Haven, ct. manuacturers, Milo, Feck $\&$ Co.. N
We will pay more money for Brass Turnings, old Brass, Copper,
Lead, and Zinc than any other establishment. Consignments, large or Lead, and Zinc than any other establishment. Consignmentst, large or
smanl,
rosicited from alp partor of the United States. Du Plaine \& Reeves, r6o S. Broad st., Philadelphia, Pa.
The best Anti-Friction Metal is made by the Tubal Smelting
works, Philadelphia, Pa. Buy it and prove it. Works, Philadelphia, Pa. Buy it and prove it.
Railroad Bonds.- Whether you wish to buy or sell, write to
The Pliiladelphia Scientific Mechauics' Circle will answer any
mechanical question for 2 zcts . Address as above, 12 N N. 7 th st., Philadelphia.
Experimental Machinery and Models, all sizes of Turned Shafting, Paper Box, apper Collar, and Bosom Plaiting Machines, sell- operat Best Scales.-Fair Prices. Jones, Binghamton, N. Y.
Steam Watch Case Manufactory, J. C. Dueber, Cincinnati, Onio. Every style of case on hand, and made to special order.
L. \& J. W. Feuchtwanger, Chemists, 55 Cedar st., New York,

For Hydraulic Jacks, Punches, or Presses, write for circular to E. Lyon, 470 Grand st., New York.
A. G. Bissell \& Co. manufacture packing boxes in shooks at
East Saginaw, Mich.

For mining, wrecking, pumping, drainage, and irrigating ma chinery, see advertisement of Andrews' Patents in another column.
The new Stem Winding (and Stem Setting) Movements of E .
Howard \& Co., Boston, are acknowledged to be, in all respects, the most Howard \& co., Boston, are acknowledyed to be, in all respects, the most
desirable stem Winding Watch yet offered, either of European or Ameri desirable Sten Winding Watch yet oftrered, either of E
ean manufacture. Oftce, 15 Miden Lane, New York.
Belting that is Belting.-Always send for the Best PhiladelSend your address to Howard is Co., No. 865 Broadway, New York, and by return manal you will reseive eticicir Descriptive Price List ot
Walthan Watches. All pric3 roduced since Febraary 1st. Wana:n Watenes. All prics rodued shice Forary hot
Ashcroft's Low Water Detector, $\$ 15$; thousands in use; can be applied tor less than ol. Names of co:prations having thirty in use can
be given. Send or circular. E. H. Ashcroft, Boaston, Mass. To Cotton Pressers, Storage Men, and Freighters.- 35 -horse
Engine and Boiler, with two Hydraulic Cotton Presses, capable of press-
 - Andrews \& Bro., 41 Water st. New Tork.

Tin Presses \& Hard ware Drills. Ferracute Works,Bridgton,N.J. Brown's Coalyard Quarry \& Contractors' Apparatus for hoisting and conveyin material by iron cable. W.D.A ndrews \& Brop 114 Waterst.,N.Y.
American Boiler Powder Co., P. O. Box 315, Pittsburgh, Pa.
Twelve-horse Engine and Boiler, Paint Grinding Machinery
Feed Puanps, two Martin Boiler $;$, suitable for Fish Factory. Wm. D. An. Feed Puanps. two Martin Boiler, suitable for Fish Factory. Wm. D. An
drews \&ro., 414 Water st, , New Tork.
Improved Foot Lathes, Hand Planers, etc. Many a reader of this paper has one of them. Selling in all parts or the coun
Europe, etc. Catalogue free. N. H. Bald win. Laconia, N. H.
For Fruit-Can Tools, Presses, Dies for all Metals, apply to Bliss


Cold Rolled-Shafting,piston rods,pump rods,Collins pat.double For Solid Wrought.iron Beams, etc., see advertisement. Eddress Union Iron Mills, Pittsburgh, Pa., for lithograph, etc.
Carpenters wanted- $\$ 10$ per day-to sell the Burglar Proof Sash Lock. Address G. S. Lacey, 27 Park Row, New York.
Glynn's Anti-Incrustator for Steam Boilers-The only reliable preventive. No foaming, and does not attack metals of
Zcents per ib.
C. D. Fredricks, 587 Broadway, New York.
The Merriman Bolt Cutter-the best made. Send for cireulars. H. B. Brown \& Co. . 25 Whitney ave., New Haven, Conn
Presses, Dies, and Tinners' Tools. Conor \& Mays, late Mays \& Bliss, 4 to 8 Water st., opposite Fulton Ferry, Brooklyn, N. F.
Taft's Portable Hot Air, Vapor and Shower Bathing Apparatus. Address Portable Bath Co., Sag Harbor, N.Y. (Send for Circular.) Winans' Boiler Powder.- 15 years' practical use proves this To Ascertain where there will be a demand for new machinery or manufacturers' suppliee read Boston Commercial Bulletin's Manufacturin $\alpha$ News of the Untted States. Terms 8100 ayear.

## (Q)utrifs.

LWepresent herevevith a series of inquiries embracing a variety of topics of
greater or less general interest. The inestions are simple, it is true, but we refer to eicicit practical answers from our readers.]
1.-Modnting Chromos.-I wish to mount some chromos and engravings on can vas for framing. Should the can vas be dampened be.
fore being tacked on to the frame? If it should, thenmusthe picture be fore being tacked on to the frame? If it should, thenmust the picture be
dampened also, and applied to the canvas before the latter is dry? Or must
 the canvas require to be sized with anything? What kind of paste is best?
and should it be spread upon the canvas or the picture? I would like full

2.-Turing Metals.-Will some one give, from practi cal experiments, the proper speed for the surface in turning brass, copper
nnealed cast iron, cast iron unannealed, wrought iron, malleable cast iron nnealed cast steel, cast steel unannealed, cast steel tempered to a blue, and chilled cast iron rolls? A. H. G.
3.- Roaches.- Is there any sure poison for roaches, that
may be used without danger to children or donestic animas? may be used without danger to children or domestic animals?
4.-Pigment for Glass.-I wish a pigment for glass, omething similar to collodion used by photographers, that will dry quick
nd hard, and that will not peel off in water. If possible, something that can be put on with a brush and stencil plate.
5.-Cisterns and Chimners.- What should be put into a cistern of rain water to keep it pure and fit to drink when necessary? What will preve
6.-Grading Ditch.-I intend making a fish pond, and for the purpose have to tap the river several hundred yards above. Will some one advise me how to grade the diten?-0. c. H.
7.-Gun barrel.-Will any one tell me how to prove a sun barrel to be London fne twist?-H. B.
8.-Sour Well Water.-Can any of your readers tell me the cause of sourness in well water? The well is removed from drains and
impurities, but in the spring it has an acid taste resembling tartaric acid mpurities, but in the spring it has an acid taste resembling tartaric accid. than tea; it will make white cloth turn yellow, if leffin in a few wours. The
upper soil is sand, and the bottom of the well is guick sand. Is the acid hurt. apper soil is sand, and the bottom of
ful, and what will correct tit?-H. B.
9.-Circular Saw - Which will run the easiest (i.e., with he least power), an eight inch circular saw one eighth of an inch thick, and
ixty teeth, or one,one sixteenth of an inch thick, and thirty teeth ?
10.-Dissolving Rubber.-I should be glad to find out, frough your columns, how I can dissolve india rubber, so as to make it orm a component part of a printer's roller composition, and what is the
best kind of rubber to use. I have tried rubber in wood naphtha, and failed.-P. E. M.
11.-Starned Clothing.-How can I remove the stain of incture of iron and quinine from clothing ?-J. J. w.
12.-Fireproof Whitewash.-Wanted-awhitewash for inside of covered railroad bridge, to render timbers spark proof?-A.
13.-Chear Battery.-I tried A. G.'s directions to make
 ead in it, and dilled it with a solution of sulphate of copper, and the outside with a solution of common salt. I then put brass wires through holes in the lead and $z$ inc ; at Arrst it did not work, so I cleaned my zinc with sulphuric
acid, and tried again. It worked at trist, so that it made an electro-magnet acid, and tried again. It worked at trst, so that it made an electro-magnet
siightly magnetic, but the exext day it would not do that. 1 t tnally concluded to take it to pieces. I evaporated the solution of blue vitriol, and expected
it to crystallize, but it did not. On straightening the lead, If ound it covered it to crystallize, but it did not. On straightening the lead, If ound it covered
with copper about one thirty-second of an inch in thickness, which was so with copper about one thirty-second of an Inch in thickness, which was so
rittle that it broke very easily, and would not soften when I heated it, and britte that it broke very easily, and would not
put it in water. Will A. G. explain?-G. M. A.
14.-Restoring Steel.-Will some of your correspondents give me the recipe for rene
hot in working ?-A. T. L.
15.-Soldering Old Ware.-Can some one of your correspondents tell me how to make an acid to oolder old tin ware, copper, etc.?
Being a tinner, I tind out that something that will not eat the tinning of the iron is more desirabie than the old style of zinc and muriatic aciid, as every
ime there is any old greasy thing brought to the shop, acid must te used time there is any old greasy thing brought to the shop, acid must be used;
and just as sure as it is, you must tin the iron as soon as it is done. Some. and just as sure as it is, you must tin the iron as soon as it is done. Some
thing that won'thave any effect on the iron would be better to use. $\mathbf{L}$. E. A.

## NEW BOORS AND PUBLICATIONS.

Hit. By Mary E. Walker, M.D. New York: American News Company.
This book is a remarkable proof of the dispersive power of the writer's mind. Probably never before was so little matter dilated into an average rabits of thought, and little that will induce us to exercise the powers of memory, which are, like other.mental faculties, much overtaxed in these days, there is a simplicity in the manner in which the trite sentences are re-
peated, which is innocence itself; and the utter absence of any pedantic elaboration or references to recondite authors, either for facts or illustra tions, hightens our idea of the writer's naivete. The only remarkably orig. inal thing in the book is a statement that the Orleans dynasty was expelled from France in consequence of the death of the Duke of Orleans. It is gen-
erally believed that the revolution of 1848 was created by the obstinacy of erally believed that the revolution of 1848 was created by the obstinacy of
Louis Philippe, which was so great that the popularity of his wife, sons, and Louis Philippe, which was so great that the popularity of his wife, sons, and
daughters could not save him from public indignation; butwe do not desire upon accuracy

## Suswers to Correspondents.

## 

H. F., of Md.-The following, relative to the invention of the link motion, from Auchincloss" work on "Link and Valve Motion,",
answers your queries : "The frst form was invented bs Mr. Howe in 1843, answers your queries: "The frst form was invented by Mr. Howe, in 1843,
and applied to the locomotives of Messrs. Robert stephenson \& Co. It is in fact, the representative link motion, which, excepting slight modifcations in the mode of suspension, remains unchanged by the accumulated experience of a quarter of a century. Simultaneous with the appearance of this motion was that of the second, the discovery of Mr. Daniel Gooch. It accomplishes perfectly analogous results, and has met with much favor throughout Great Britain and the Continent. The 'Allan' combines the
characteristic features of the Howe and Gooch link motions in such a man characteristic features of the Howe and Gooch link motions in such a man-
ner that the parts are more perfectly balanced, consequently it dispense8 ner that the parts are more perfectly balanced, consequently it dispenses
with the counter weight or spring peculiar to the former of these motions. The Walschaërt'motion is extensively applied in Belgium, but probably will not receive much attention from locomotive engineers, beyond the limits of thatkingdom, unless future designers succeed in reducing the number of its connections.
Liquid Gloe.-Fill a vessel (I use a glass jar) with brokenup glue of best quality, thenfll it with acetic acid. Keep it in hot water for a few hours, until the glue is all melted, and you whll have an excellent glue always ready. - F. W. S.
Millstone Dress.-If J. A. P. will put fourteen quarter dress, four inches draft, with three short furrows intersecting the leading ones in his buhrs (supposing them to be of medium porosity), and crack the face parallel with the furrow, say after every five or six
hundred bushels are ground, keeping the furrows deep at the eye, with hundred bushels are ground, keeping the furrows deep at the eye, with
same width of furrow (not allowing the stones to run empty), running the same width of furrow (not allowing the stones to run empty), running the
stone from one hundred and sixty to one hundred and eighty revolutions per minute, he will find his mill will grind faster, cooler, and make better flour. The trouble is, he has not leading furrows enough in his nine quarter dress, and
Pounding of Piston,-Steam is elastic, and consequently an excellent spring or cushion for a steam cylinder, between the piston and cylinder head. Adjust your eccentric so thatenough steam will enter
the cylinder to cause a gentle pressure to reach the wrist pin as the the cylinder to cause a gentle pressure to reach the wrist pin as the
latter arrives at the center or dead point. Thus the steam begins to impart latter arrives at the center or dead point. Thus the steam begins to impart its power at the first opportunity, without any concussion or pounding in
any of the connecting joints. Although some of the connecting joints may be a little loose, yet the lead may be so nicely adjusted that the wrist pin will pass the centers without any concussion, pounding or jarring, pro will pass the centers without any concussion, pounding or jarri
vided the governor works right, and the steam is dry. - W. W. C.
Horoscope.-E. T., in query No. 13, June 10, asks the meanof tracing the horoscope. The horoscope of the astrologers was the aspect
of the heavens at any particular time, and was consulted by those wise men of the heavens at any particular time, and was consulted by those wise men
to obtain knowledge of the future weal or woe of the person or undertaking then under consideration. Thus, the position of the stars at the time of the birth of a child was its horoscope, and believers in the obscure science discovered all sorts of destinies for the infant, by inspecting the firmament. The science (?) of astrology is very ancient, and its existence can be traced
in the writings of theChaldeans. It is perhaps the only quackery, an In the writings of theChaldeans. It is perhaps the only quackery, an-
cient or modern, that has had a systematic and consistent plan. I trust that no readers of the Scientific American are believers in such an im. posture.-D.B, of N.T.
Tining Lead Pencil Marks on Paper. - Let J. H. R. stretch his drawingtightly on a board, with drawing pins, and pour a little
pure milk (if he can get it) on the paper, turning the board about till the milk has flowed all over the drawing. The turning must be done at once as themilkmust not be allowed to rest on the paper. When the whole surface is wetted, let the milk drain off, and leave the board with the draw. ing in the air to dry.-D.B., of N.I.
Copying Ink.-A. S. can make copying ink by dissolving powdered refined sugar in ordinary ink. He should use just enoughsugar
Cloth Rollers.-R. A. D. will find that rollers covered with coarse emery will answer his purpose. Put a thick coat of glue on the
roller, while it revolves slowly; thensift on the emery, let it dry, and then put on more glue; keep it revolving until dry, and then put it in the loom. O. K., of Miss.

Noisy Gears.-I would advise S. R. to grease his noisy cogs with tallow every morning, and, if they are properly geared, it will prevent the nolse. - S. N., of Ohio.
Boils.-I advise W. E. to drink tea made from the root or leaves of the burdock, a pint or so a day for several wee ks, which will
cleanse and purity his blood, and prevent boils.-S. N., of Ohio. J. C. F., of Ya.-Your plan of propelling wheels by tidal flow into and out of rivers, estuaries, etc., has been employed in all its essen-
tial particulars, with success, in Europe and India. We think it has also been used to some extent in this country.
. H. P., of N. Y.-It is not unusual for concentrated maple syrup to deposit crystals like the specimen sent. There is no difficulty in
making a perfectly white loaf sugar from maple sap by proper purifcation and draining. For purification, the process employed for refining the or dinary cane sugar would be appropriate.
J. H. S., of $\mathrm{Pa} . \rightarrow$ All else being equal, it will take more power to drive
.H. R., of N. Y.-You will find answers to your queries, if you follow with care what we have published and are now publishing on T. D. L.-Your proposition for
T. D. L.-Your proposition for the propulsion of boats b old device.
W. B. W., of N. Y.-Your query is answered on page 209, current volume.
R. M. S., of Ill,-We know of no book specially devoted to the manufacture of grape sugar from starch. You will fnd the necessary
information in various works on chemistry and chemical manufactures information in various works
under the subject of sugars.
W. G R., of Mass.-The term "hydraulic lime" means the same thing as " meager lime," "water lime," "water ce nent," etc., com.
prising the cements sold in market for hydraulic purposes. These cement. prising the cements sold in market for hydraulic purposes. These cement are made from limestones, containing in various proport
silicate of alumina, carbonate of magnesia, or oxide of iron.
G. S. C., of Texas.-The mineral you send is lignite of the ter tiary age, but the specimens show an inferior quality. Still it may be of value in your section, if the bed be extensive, easily accessible, and near to
market. But it would never compete with bituminous coal. J. P. G., of Me.-The minerals you send are not apatite (phos phate of lime) but appear to be silicate of alumina.
W. M., of West Va.-The substance is comminuted quartz polish for certain purposes.

