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The paper that meets the eye of manufacturers throughout the United States-Boaton Bulletin, $\$ 400$ a year. Advcrtlisements 17 c . aline. For the best, purest, and most economical Machinery Oils, of all kinds, send to Oll House of Chard \& Howc, 131 Maiden Lane, N. Y We will pay more money for Brass Turnings, old Brass, Copper, Lead, and Zinc than any other establishment. Consignments, large or
small, sollcited from all parts of the סntted States. Du Plalne \& Reeves, small, sollctited from all parts of
760 S. Broad st., Philadelpha,
The best Anti-Friction Metal is made by the Tubal Smelting Works, Phlladelphia, Ps. Bny it and prove ft .
The undersigned, patentee of a valuable improvement in Window Sash Attachments, is desirous of mating arrangements for the
manufacture thereof, by partles who have good facllttes. Freeman Brady, Jr., Washington, Pa
John A. Sears, Rockford, Corsa County, Ala., has for sale 80 Beaver Hides. He wishes a recelpt for batting Beavers.
Railroad Companies reach all trustworthy contractors by advertising in the Railiond Gazette.
Machinists' Grindstones. J. E. Mitchell, Philadelphia.
Face Grindstones, for Nail Cutters. Mitchell, Philadelphia. Craigleith, for Glass Cutters. Mitchell, Philadelphia.
Soap Stone Packing, in large or small quantities. Grenee, Tweed \& Co., 18 Park Place.
Walrus Leather, for polishing silver or plated ware. Greene, Tweed \& Co., 18 Park Plac
Wanted.-lron Planer, new or secondhand; bed short, and
over 30 in . Wide. Send prices and cats to Trevor \& Co., Lockport, N. Y.
Wanted.-New or secondhand Carwheel Borer, Axle Lathe, double head preferred; Wheel Press and Centering Lathe. Addres
description, maker's name, and price, Michlgan Car Co., Detrolt.
Best Cement Water and Drain Pipe Machinery. Works by hand, horse, water, or steam power! State and Connty Rights for
J. W. Stockwell \& Co., Nos. 28 and 163 Danforth st., Portland, Me.
Railroad Bonds.-Whether you wish to buy or sell, write to Charles W. Hassler, 7 Wall street. New York.
Cotton Machinery for sale. See advertisement. Also, a threestory Brick Mill. R. H. Norris, Paterson. N.J.
Manufacturers of Fire Engines (hand or steam) and Hose, please send circulard, with prices, etc., to J. P. Hale, ilta yor, Charleston,
Kanawhac. H., West Va.
Engine Lathe wanted, about 30 inch swing, 12 feet bed, in good order. Pratt \& Co., 87 Chambers st, and Buffalo, N. Y.
The Philadelphia Scientific Mechanics' Circle will answer any mechanical qnestion for 25 cts . Address as above, 125 N .7 th st., Phlladelphia.
Electrical Instruments, Models, etc., made to order, and Gear
Wheels and Pintons cut, by W.Hockhausen, 119 Nassau st., Room 10, N. T. Peck's Patent Drop Press. Milo Peck \& Co., New Haven, Ct. Millstone Dressing Diamond Machine-Simple, effective, durable. For degcription of the above see sclentifc Amertcan, Nov. 2ftb,
1869. Also, Glazler's Dlamonds. John Dlekinson. 64 Nassau st., N. Y.
Experimental Machinery and Models, all sizes of Turned ShaftIng, Paper Box, Paper Collar, and Bosoin Platitng Machines, Self-operat-
Ing Splnning Jack Attachmints. W.H.Toihurst, Mackine Shop, Troy,N. Best Scales.-Fair Prices. Jones, Binghamton, N. Y. Steam Watch Case Manufactory, J. C. Dueber, Cincinnati, Ohio. Every style of case on hand, and made to spectal order.
Agents Wanted—on a new plan-to sell a patent Collar Stud. Send for Clrcular. S. E. Willams, Hartford, Conn.
L. \& J. W. Feuchtwanger, Chemists, 55 Cedar st., New York, For Hydraulic Jacks, Punches, or Presses, write for circular to E. Lyon, 470 Grand st., New York.
A. G. Bissell \& Co. manufacture packing boxes in shooks at East Sag!naw, Mich
For mining, wrecking, pumping, drainage, and irrigating ma chinery, see advertisement of Andrews' Patente in another colamn,

Wanted.-A responsible dealer in every town in the United States, to sell " The Tanlte Co.'s"" Emery Wheels and Emery Grinders.
Extra inducements from May 1st. Send for terms to "The Tanlte Co.," Extra inducemen
Stroudsburg, Pa .
The new Stem Winding (and Stem Setting) Movements of E. Howard \& Co., Boston. are acknowledged to be, in all respects, the most desirable Stem Winding Watch yet offered, elther of European or Amerl Belting that is Belting -Always send for the Best Philadel-phaOak-Tannet, to C. W. Arny. Manufacturer, 301 Cherry st., Phll'a. Send your address to Howard \& Co., No. 865 Broadway, New York, and by retarn mail you will recelve thetr Descrlptive Phice List ot
Waltham Watcles. All prices reduced since Febrary 1st. Waltham Watches. All prices reduced since Febrnary 1st.
Ashcroft's Low Water Detector, $\$ 15$; thousands in use; can be apphedior less than \$1. Names or co:-porations haviag thity in use can applied ior less than s1. Names or co:porations having thirt
be given. Send or circular. E. H. Ashcrof, Boston, Mass.
To Cotton Pressers, Storage Men, and Freighters.-35-horse Eng1ne and Boller, with two Hycraulic Cotton Presges, capable of press.
ing 1 J bales anhour. Machinery frst clasg. Price extremely low. Wm. ing 3 J bales anhour. Machinery first class,
D. Andrews \& Bro.. 41 k Water st. New York.
Tin Presses \& Hardware Drills. Ferracute Works,Bridgton, N.J. Brown's Coal yard Quarry \& Contractors' A pparatus for hoisting and conveylog materialby iron cable. W.D. Aodrews \& Bro,414 Water st.,N.Y. Carpenters wanted- $\$ 10$ per day-to sell the Burglar Proof Sash Lock. Address G. S.
Improved Foot Lathes, Hand Planers, etc. Many a reader of this paper has one of them. Selltog tu all parts or the country, Canada,
Europe, etc. Catalogue free. N. H. Baldain. Laconfa, Twelve-horse Engine and Boiler, Paint Grinding Machinery FeedPumps, two Martin Bollers, sultable for Fish Factory. Wm. D. Andre
Cold Rolled-Shafting,piston rods,pump rods,Collins pat.double compression couplinge, manalaetnred by Jones \& Laughlins,Pittsburgh,Pa.
For Solid Wrought-iron Beams, etc., see advertisement. Address Union Iron M!lls, Pitts Burgh, Pa., for Mithograph, etc.
The Merriman Bolt Cutter-the best made. Send for circulars. H. B. Brown \& Co., 25 Whitney ave., New Haven, Conn. Glynn's Anti-lncrustator for Steam Boilers-The only reliable preventlvc. No foaming, and does not attack metals of botlers. Price 25
cents per lb. c. D. Fredricks, 587 Broad way, New York For Fruit-Can Tools, Presses, Dies for all Metals,
or Fruit-Can Tools, Presses,Dies for all Metals, apply to Bliss $\&$ Williams, successor to May \&
fyn, N.Y. Send for catalogne
Presses, Dies, and Tinners' Tools. Conor \& Mays, late Mays \& Biss,4 to 8 Water st., opposite Fulton Ferry, Brooklyn, N. Y.
Taft's Portable Hot Air, Vapor and Shower Bathing Apparatus. Address Portable Bath Co., Sag Harbor, N. Y. (Send for Circular.)
Winans' Boiler Powder.-15 years' practical use proves this a cheap, effelent, ease prevention of Incrustations. 11 Wall st., New York. To Ascertain where there will be a demand for new machinery


## Queries.

[Wepresent herevoith a series or inquiries embracing a variety ar topics of greater ar less general interest. The questions are simple, tt is true, but'we
prefer to elicit practical answers from our readers.

1,-Explanation Wanted.-I am running an engine 1,-EXPLANATION WANTED.-I am running an engine trial. I frst used wood (as "steadies" In my boring head, nalng a 4X borIng bar of wrought iron); and tblnking the wood created too much friction, I took them out and took a single cut (not over one sixteenth cut), and still
the lathe would not driveit, and I fnally had to give it up. I substitnted a the lathe would not driveit, and I fnally had to give it up. I substitnted a
brase pinion for one gear, and lost a tooth out of it. The lathe is ail right agatn, and today I am turntng off a twenty four inch pulley (using the same
gears on the lathe). Now, It seems to me that the lathe should have more to do (the cats being equal) In tnrining of a twenty-fonrinct pnlley than in bortng a sisteen inch hole. Will some one explain why it requitres more power for the bore than the polley ?-K.
2.-Electroplating. - How can I prepare Britannia metal, tin, and ordinary sort solder, so that they can be electroplated or
gilt in a cyanide solution? I cannot get the information from Smee or Na. pier, but have no doubt that some of your readers can readlly descrithe the desired proeess.-J. F.
3.-Ice Boat.-Will some one tell me the dimensions of an ice boat which would carry two medium sized persona? -C. S. м. к.
4.-Fixing Lead Pencil Maris.-I would like a ready way offixing leadpencll marks to paper.-J. H. R.
5.-Japanning.-I wish a recipe for making and using the quickest baking and best Japan.-B. B. C.
6.-Malleable Iron.-Will some one give me practical information bow to make malleable catt \{ron? Or, are there any worksex. 7.-S

T-DSEETROSCOPE.-I have a hollow glass prism, filled with bisulphldc of carbon, two inches on each face. I would like to know
what the width and depth ofthe sllt should be, throngh which the light prat passes, what shoold be the diameter and focal length of the lens In the frst tnbe, and what distance should it be placed from the prism? Also, what power sliould the teregcope be for $v$
what lenges should tt be made?-M. T
8.-Mucilage and Ink.-Will some of your readers give me a formula or making mucllage,such as eold by
mula for a good, cheap, black copylng ink ?-A. s.
9.-Cheap Lathe.-I would like practical directions for constructIng, at the least possible expense, alight latheof about elght inche swing; as great accuracy is not esscntal, metal need be employed only
where absolutely necessary; as for spindies, bearings, centers, etc. Preciee Where absolutely necessary, as for spindies, bearingg, centers, etc. Precise
directions, glving dimensions and all other detalls, woonld no doubt be wel come to many an amateur mechantc who cannot afford to buy even a cheap lathe, but would at once go in for one if be could only make it himself. -
c. $M$
10.-Nickel Plating.-I wish plain practical directions
11.-Dyeing Cotron Black.-I want to dye soft cotton black, and have no steam. Can I do it and get a good color without black, and have no steam. Can I do it and get a good color withou
steam, and wonld it be better to use andine black, or the usual dye staffs?-
H. W. H. W.
12.-Gilding on Glass.-What is the size used for gild
ing on glass?-M.
13.-Telescope and Horoscope.-I wish to know, if with the addition of ooe more convex lens of one Inch diameter 1 cannot
make a terrestrialtelescopefrom the directions given in No. 18. by A. W. make a terrestrial telescope from the directions given in No. 18. by A. W.
G., of Mich.; and wlll it change the power? I also wish to know the mean. G., ormich.; and whit change the power? I also wish
tig of tractag the horoscope, and how it is done.-E. T.
14.-Emery Wheel.-Can any reader of the Scientific Ayprican tell me how tomake solld emery wheels thatwill not gum nor enf?
15.-Overshot Wheel.-I wish a rule, simple and practical, for calculating the power of overshot watcr wheels, and the means ot
determing with accuracy the power of water iu a dowing strcam... $\mathbf{T}$. determ!
16.-Speed of Circular Saw.-I want a rule for determining the number of revolutions a clrcular aliting asw of any given size
should make per minute.-T. W. B.
17.-Refining Gold.-Can some one give me any infor mation on refinting gold? I melted over some scrap gold lear, whet ap peared to o e very free from dift. but after melting, It looked ilke a lump of
tilingstead of gold. When we sell it to the gold beater, he melts it over into thininstead of gold.
gne gold. - F. E. H.
18.-Belt.-Can you tell me why a belt runs to the largest part of a polley? I have asked a
but they cannot tell why.-F. E. H.

## Gngutrs to Corregumidents.

 anen Patsonal.'
and reference to

Turnboll's Blue.-With much deference to the undoubted erudition of yourcorrespondent, E. C., of N. J., I must noint bim to an errorinto which he has certainly fallen, and Intowhich he tgllkely to lead
J. B., who wants to know how to make "Turnbull's blue." E. C. has J. B., who wants to know how to make "Turnbull's blue." E. C. has
given a good formula for the preparation of ordinary Prusalan blue $\left({ }_{\left(\mathrm{Fe}_{7} \mathrm{Cy}_{18}\right)}\right.$ ) But to make Turnbuals diae, $\left({ }^{\mathrm{Fe}}{ }_{5} \mathrm{C}_{5}{ }_{12}\right)$, the ferricyanide (red prnsstate), and not the ferrocyanide (yellow prisglate) mast be used. Also, Insteadof astng the tersulphate oflron, whlch is a sesqui-8alt, th
proto-snlphate, or some other proto-salt of fron is absolutely necessary proto-snlphate, or some other proto-salt of iron is absolutery necessan
to the production of Turnoull's blue, whtch differs from common Prns slan only by belngof a brighter tint. Fownes, or any other chemical authority will furnish further information..-C. L. R. S., of D.C.
Pounding of Piston.-Let E. S. take out the trap and put in a balf inch globe valve at each end of the cylinder, and keep them open while the engine is in motlon. The trap, while good in theory, is
llable to fallia exhausting the water whenever the spring, which lifts the valve, loges itsatrength orls held downby welght of water. The advan
tage of the globe valve is, that whtie but a little steam will escape, it tage of the globe valve 1s, that white but
effectually exliausts the water.-H. A. G.
To Kill Bedbugs.-Any woman ought to be ashamed to ask for an artlcle to ktll bedbugs. No one will be troubled with these pests
if they will take the trouble to thoroughly cleanse the bed and room once if they will take the trouble to thorongaly cleanse the bed and room once
a month. Bedbugs can stand anything better than cleanniness. The a month. Bedbugs can stand anything better than cleanilness. The
March cleanaing is the most fatal to them; it destroys them root and March cleanaing is the most fatal to them; it destroys them root and
branch. Any one troubled withthis "pecullar heathen" who will take the trouble to observe the foregolng method for three or six months, will
 To Kill Bedbugs.-If " Housekeeper," No. 11, page 346 Vol. XXII., will nse benzine or gasoline, she can kill bedhugg as fast as
she can fid them; and by asing a spring bottom oller, the anld can b shecan find them; and by aising a spring bottom oller, the Anld can be forced into cracks and crevtces whtch can he reached only by this or stmi.
larmeans. I cleaned them ont of a room lined andi cclled with matched larmeans. I cleaned them ont of a room lined andi cclled with matched
boards, by ft . Housekeeper wlll have to be careful about fre, and the boards. by It. Housekeeper wlll have to be careful about fire, a
room should be well ventllated tlll thegas passes away.-J.M.A.
Honing Razor.-P. R. says that in honing his razor, he al ways gets a rough wire edge. So he ought to bave. Always hone untll
you turn the edge, or you might as well not hone at all. Now to get a you turn the edge, or you might as well not hone at all. Now to get a
smooth cutting edge is what you want. Molsten your thnmb nalland smooth cutting edge ts what you want. Molsten your thnmb nall and
draw the edge of the razor back and forth a time or $t$ wo across the nail. draw the edge of the razor back and forth a time or t wo across the nail.
Put it on the coarse side of your strap drat. Keep trying it across the Put it on the coarse slde of your strap drat. Keep trying it across the
nail until you get a smooth edge. You can tell this by its feel; furwhen smooth, it will seem to catrightin thenall, and no roughness will be fclt. Then bring up the edge on the ine side of the atrap, with a few strokes on thepalm of the hand to finsh It . If you once get a smooth edge, and it
shaves well, never nse any strap but the palm of yonr hand ; and I will shaves well, never nse any strap but the palm of yonr hand; and I wll
gaarantee it to keep its edge for months. It is very eaigy to strap the edge guarantee it to keep its edge for months. It Is very easy to strap thc edge
off of a razor by strapplng too maeh. Never wipe your razor on dry off of a razor by strapplng too maeh. Never wipe your razor on dry
paper, or eloth of any kind; it will take the edge off. - H. D. W., of $D$. c. Magic Lantern.-Your querist, No. 11, page 282, can construct a magic lantern to meet his requirements, as follows: Use a plain vex lens, 2 inches in dismeter to thefocus of the first. The light shonld be placed three inches from the large lens. -H . W. G., ot Mich.
Oiling Furniture.-In answer to query No. 1, in your issue of May 30, I would state for the informatlon of A. H. that pure Insced
oll (raw oll) Is used for walnat furnture, applied with a brush. Some prefer, however, the red forniture oll, as it gives the wood a darker ap pearance. If it is to be inlshed with copal varnish, the oil shonld be al peaved to dry perfectly; then two or three coats of varnlsh should be applled for the purpose of flling the pores or grain of the wood. After which the article must be rabbed with fine or worn out sand paper to get a smooth ear face. Then apply two or three coats of varnish, and rab down
and polish or flow as necessary. Care shonld be takentolet each coato and poish or $\begin{aligned} & \text { mow } \\ & \text { varnish ket perfectly dry and hard before putting on another.--H. L., ot }\end{aligned}$ N. Y. Pounding of Piston.-Your correspondent " S . E." in iss: : of May zoth, asks what makes his piston pound. I set up an englue oncc that was troabled with thesame diffenlty, and atterwardy spent a large amonnt of time and some money in trying to remedy the tronble. The
company that made the engtne, made the cyllnders a little longer, giving more clcarance, and consequently more steam room at each cnd, and wo never had any more trouble from that source. Our company was striving to be too economical in cast iron, and also trylng to waste as ilttle steam plenty of clearance to the pistons.-C.H.C.
Pounding in Steam Cylinder.-S. E. asks "what is the cause of the knocking in the cyltnder?" I have known valvesta steam closets to k nock, and sound as though the trouble were in the cylinder. I
suspect, however, that the troable of which $\mathbf{E}$. compial is suspect, however, that the trooble of which s. E. compialins, is that the
crank is ahead oftbe steam pressure at the beginning of the stroke, when the governor valve ts hard down, so as not to admitt sumflent steam to start the piston tn time for the crank. This can be obvlated by setting the eccentric ahead. If his englae be of short stroke and large cylinder, and
sethigh from the bed plate, and pounds when the governor valve ts siving full ateam, S. E. may depend ou it that the bed plate ts too weak. s.G. D., of Pa.
M. E. Y.-Some medicines appear to operate in a peculiar way npon the retina of the eye. For example: Dr. Rose, of Berlin, has
described a sort of color bindness, In respect to blue colors only, pro duced by taktng a doseofsantonine. After the effict of the medicinehas subsided, the natural power of the eye to dlatlogulsh blue returns.

