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For best quality Gray Iron Small Castings, plain and fancy Apply to the Whitneyville Foundery, near New Haven, Conn
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Glynn's Anti-Incrustator for Steam Boiler-The only reliable preventativc. No foaming, and does not attack metals of boilor. Libera For solid wrought-iron beams, etc., see advertisement. Addrese Union Iron Mills, Pittsburgh, Pa., for lithograph, etc.
Machiniats, boiler makers, tinners, and workers of sheet metals Diamond carbon, formed into wedge or other shapes for pointDiamond carbon, formed into wedge or other shapes for point
ing and edging tools or cutters for drilling and working stone, etc. Send ing and edging tools or cutters for drilling and working stone, e
stampf orcircular. John Dickinson, 64 Nassau st., New York.
The paper that meets the eye of manufacturers throughout the United States-Boston Bulletin, 8400 a year. Advertisements 17c. a line. Winans' boiler powder, 11 Wall st., N. Y., removes Incrustations withoutinjury or foaming; 12 years in use. Beware of Imitations

## Snswers to exarespondents.

##   uhhen paid for as a ness and Personal.

W. H. K. \& Co., of Pa.-You can run a boiler with saltfeed wa ter without more than the ordinary injury to it until the salt deposits upon
its surface. Before this takes place, the surplus alt in the concentrated its surface. Before this takes place, the surplus salt in the concentrated
water should be got rid of by what is called "blowing off;" which carries watcr should be got rid of by what is called "blowing off;" which carries
oft' the supersalted water. The length of time you can run without off the supersalted water. The length of time you can run without
blowing off depends entirely upon the amount of evaporation and the saltness of the water. We advise you to get "Eourne's Catechism
of the Steam Engine," from which you can get the fullest information on saltness of the water. We advise you to get "Bourne's Catechism
of the Steam Engine," from which you can get the fullest information on this su bject.
G. B., of Vt .-Your firstquery is answered in an article recent ly pubished in our columns, on the injurious effects of plants in sleeping apartments. Tou ask further, "Is there any danger of carbonic acid
descending from a fue above an open freplace, when it is discharged descending from a fue above an open fireplace, when it is discharged
into a chimney through the freplace into the room where the freplace is placed?" We think there would be, unlessa str.
L. \& Co., of Pa.—Theoretically there should be no difference in in the economy of running a one cylider engine of eighty-horse power
R. S., of N. C.-Heat escapes in three ways, by convection, con duction, and radiation. Only the last two are concerned in the escape of
heat from the outer surface of an inclosed tube, but both must be heat from the outer surface of an inclosed tube, but both must b Caarcoal pulverized of course holdsair in its interstices, and it has been
found by expericnce to be excellens as an imprisoning agent for heat in found by experience to be excellens as an imprisoning agent for heat in
hot water pipes, etc., and as a flizingicr refriserators. J. R. M., of Ohio.-It is not true that water enters a vacuum as rapidly under atmospheric pressure as when its surface is subjected to
greater pressure. Of course the higher a column is carried in a pipe be greater pressure. Of course the higher a column is carried in a pipe be
fore reaching the vacuum chamber, the mora counter resistance from the fore reaching the vacuum chamber, the mor
weight of the column vill be experienced.
W. D. F., of Cal.-The plan of clevating the streets at crossings and allowing them to descend to the middle of the intervening
blocks, has already been saggestcd and decided impracticable. Not im practicable in construction, but it is thought the people will not practicable
tolerate it.
S. J. T., of Ga.-The metallic appearance of the mineral you send is due to the presence of iron in the shape of pyrites. The mineral
is of no value unless it also contains precious metals. ble and would require analysis to determine.
E. S., of N. Y.-We think you have misunderstood the import of the article on balance wheels of watches referred to. If yon wish to
bring your proposition before the public, you should advertise it in our "Business and Personal" column. Your communication is respectfull declined.
F. L. C., of Ohio.-The New York Belting and Packing Co. 39Park Row, New York, make an extra stout hose which we regard a the best flexible steam pipe to be had. It costs about fifty per cent more than the common hose.
M. S., of Mo.-We do not know positively what effect the chlorine would have upon the glue which holds ivory to wood, but we think ivory might be. bleached while glued to wood with
You can by a slight experiment determine this for yourself.
A. M., of Vt.-It will take no more power to drive a machine at the end of a shaft remote from the main driving pulley than at any
other part of the shaft, provided the shaft is perfectly lined. Ifout of line the case is different, and as absolute perfection is unattainable, it is prob able that practically a little more is generally required to drive machine the main pulley than near to it
D. P. C., of Md.-We do not believe in discharging exhaust steam into a brick chimney. It is liable to disintegrate the mortar and destroy the chimney. The proper way to secure a good draft is to cor
rect the proportions of the chimney. This will also prove the most eco nomicalin the long run.
C. H., of Me., and others.-A hollow cylinder of metal of any kind is stronger than a solid cylinder of the same weight and length
Although a hollow cylinder might be, in some instances, as strong or Atthough a hollow cylinder might be, in some instances, as strong or
stronger than a solid one, the same diameter and length, it would not do to make such a proposition general.
C. D. M., of Oregon.-To find the proper weight for a safety valve, multiply the number of pounds pressure per square inch you
wish to earry in the boiler, in to the area of the inner side of the valv in square inches; then multiply thisproduct by the distance trom the center of the valve stem to the fulcrum of the lever, and divide the pro duct thus obtained by the distance the weight is to be suspended from
the fulcrum ; the resuit will be the weight in pounds.
J. H. S., of Ohio.-Your views are, in our opinion, altogether wrong; but whether correct or not, they do not affect the question of
the relative ease of draft between wooden and iron axletrees. The posithe relative ease of draft between wooden and iron axletrees. The posi-
tion taken in this matter was that all the circumstances should be equal tion taken in this matter wis that all the circ
or similar. You consider them as dissimilar.
A. S. R., of Texas.-You can change cider to vinegar quite rapidly by leaching it slowly throngh beech shavings, birch twigs, or
corn cobs. a proper temperature, $80^{\circ}$ to $92^{\circ}$ Fah., being maintained. We can not answer your second query about horseshoes. We find none ad vertised in our paper
T. D. H., of N. Y.-The throat of your fan wheel should have sectional area equal to that of one third the dsameter of
somewhat larger without injuring its working qualities.
S. H. W., of Oregon.-It requires $\varepsilon$ hot fire to melt the glazing for pottery. Furnaces capable of producing intense heat are usually em
ployed. There is no difference chemically between the terms "sea salt" and "common salt." Both mean chloride of sodium.
E. P. L., of Wis.-Onestick of timber used as a stringer eight nches by twelve is better and stronger, in our opinion, than two eigh by six, withkeys eight feet apart and bolted at eac
timber used is of equally good quality in both cases.
W. B. G., of Mass.-The gyroscope was noticed in our jour nal many years ago. We refer you to the back volumes. We do no W. J. A., of N. Y.-A round bar of wrought iron one inch in diameter is stronger than a wire rope of the same size. A. M., of Ky.-If by your query you wish to ascertain wh
we think it economy to work steam expansively, we answer-Yes. A. E. G., of Wis.-An engine of 5 -horse power over and above friction, will raise 132 gallons of water 20 feet per minute.

## Gerat Americau wid forcign chatats.

## nder this heading we shall publisi inent home and foreign patent

Steam Governor.-C.D. Allen, New York city.-This invention relate to a new and useful improvement in governors for steam engines w
such governors are made more useful than they have hitherto been.
Anti-Friction Jovrnal bearinga for hoisting Machines and othe Purposss.-Robert G . Hatfield, New York city.-This invention relates to
new and useful improvement in machines for raising weights and moving bodies in any direction, and consists in mechanisin for diminishing fric ion on the journals.
Propelling Boats.-Daniel J. Ross, Havre de Grace. Md.-This inven
ton relates to a new and useful inprovement in the mode of propelling oats through the water, more especially designed to be applied to smal ts, or
TUbe Cumen--Jonn is to provide a.
great facility.
Sprina-Bed Botton.-Andrew Cole, Mishawaka, Ind.-The object of or beds.
Axle Gage.-Gottleib Luedke, Princeton, Wis.-The object of this inven thon is to provide improved gages for easily determining the pitch for the
arms of the Food axles, by which to be gaided in dressing down the said arms for the reception of the skefns, so that when the wheels are placed hereis the spokes of dished wheels will, when at the under side of the

Screw Clamp for Sifipwights.-Wm. H. Phillips, Bridgetown, N. J.-
he object of this fovention is to furnish a simple and effective screw Clamp for shipwrights' use. It is to be employed in planking the nulls of vessels, in which operation each successive plank must be forced down rmly against the upper edge of the preceding one, before it is fastene requires an apparatus capable of developing great power, owing to the edgewise curve or "snye," so.called, which the form of the hull requireso the planks.
Vapor Candee.-L. Chandor, St. Petersburgh, Russia.-This invention and uerullmprovemente in vapor cand relates to improvements in fastening devices for sleeve buttons, and con sts in the application to the back of the button of a hinged hook and pring catch, the said hook being bent into the proper form to be passe the back of the button. for engagement with the spring catch.
Seate.-Charles t. Day, Newark, N. J.-Tnis invention consists in piv ting the clamping levers which carry the Jaws together, and in forming
urved nut on each pair of such levers, so that the right and left hand ad curved nut on each pair of such levers, so that the right and left hand ad
justing screw can be fitted through both the sald nuts in a diagonal po tion.
Son Dial.-Ludwig Ignatius Trueg, st. Vincents, Pa.-This invention re ates to a new sun dial which is so constructed that it can be correctly se in accordance with the se veral degrees of latitude, and to be in conformity
with the actual time of correct clocks. The invention consists chiefly in the employment of a graiuated arc which is pivoted at its ends and whicl receives the shadow from the indicator plate.
Reversible Chair.-William H. Joeckel, New York city.-This inven tion has for its object to provide a simple device whereby, on such chairs
Thich have reversible backs, the seat:will be inclined backward when Which have reversible backs, the seat:will be inclined backward when.
ever the positlon of the back is changed. The invention consists in the application of a cam to the pivot of the back, working between forked ears that project irom the pivoted seat. Whenever the back is turned over th
seat.
Butron.-A. P. Critchlow, Northampton, Mase.-This invention has fo ths object to so construct buttons of all kinds, that the same can be readily tastened to gar
Water Wheel.-R. w. Trude, Clearfield Bridge,Pa.-This invention has For its object to furnish animproved water wheel, simple in construction effective in operation, and which will not be impeded in its operation by ck water
Coltiva tor.-Jesse A. Wilson, Hamburgh, Iowa.-This invention ha forits object to furnish an improved cultivator, which shall be strong,
simplein construction and effective in use, being so constructed that the frame work of the cultivator will readily pass over the rows of plants with out injuring them.
Seed Planter.-J. L. Strait, Cooksville, Mich.-Thisinvention has forit object to furnish a simple, convenient, effective, and inexpensive machine for planting cotton seed, corn, peas, etc., which shall be so constructed as
to be converiently adjusted to plant the seeds in hills or drills and in greater or less quantities, as may be desired.
Harrow.-Charles R. Macy, Bcdminster, N. J.-This invention has for its object to furnish an improved harrow, which, while operating as an
ordinary harrow to stir up, loosen, and pulverize the soil, will, at the same time, crush and break up the clods and lumps, and scatter the parts and
the fragments of said clods and lumps over and noix them with the loose soil. Hasie Fastener.-William W.Tillou, LeRos, N. Y.-This invention has forits object to furnish an improved fastener, by means of which the ends of the h
Hair Cutter.-George A. Harley, New York city.-This invention has ror its object to improve the construction of an improved hair cutter, pat ented by the same inventor, September 14, 1869 , and numbered 94,820 , so as
to make it more convenient in use by adapting the slotted comb to be used With an ordinary razor blade.
Trace Fastening.-William W. Mallery and Charles H. Sage, Copenba gen, N. Y.-This invention relates to a new and useful improvement in a fastening for the traces of harness, and consists in applying a spring sild
to the end of the trace, by which slide the trace is held to the whifietree.
Pulley Block.-C. H. Knapp, Lawrenceville, Pa.-This invention re
lates to improvements in pulley blocks, and consists in an improved con. lates to improvements in pulley blocks, and consists in an improved con-
struction of divided blocks, for being automatically opened by blocks on struction of divided blocks, for being automatically opened by blocks on the rope for discharging the same, when the weight is raised to the re
quired hight, for allowing the latter to fall in a lateral direction, as in ele vating hay and delivering over the mow, or on the top of the stack.
Propelling Apparatus.-E. Averill, Sacramento, Cal.-This invention relates to improvementsin feathering paddles for boats, and operating de vices for the same, having forits its object to provide an improved ar
rangement of means for feathering the paddles, and for operating a pai or one side of a boat alternately; alsofor reversing them for propelling in either direction
Prspon.-O. Collier, Sacramento, Cal-This invention consists in an ar rangement of the piston, of two end disks and a grooved central ring, one
of the disks having a tubular extension, to which the other is fttect, and through which the piston rod passes, receiving a nut at the end, screwing the one disk on the extension of the other, and against the central ring also screwing the whole against a collar on the rod. The invention also comprises a mode of packing by which the piston may be centered.
Table.-Heber F. Learnard, Mazo-Manie, Wis.-This invention relates to improvements in the construction of tables for house, office, and other uses, and consists in an improved mode of joining the side rails of the
frame to the posts by dovetall or beveled rebates, and detachable metal lic clamps, to provide a more durable construction, and an arrangemen Whereby the legs and frame may be readily detached for jacking and transportation. The tops and leaves are also detachably connected to the side ralls of the frame. The invention alsn consists in an improved ar
rangement with the leafbupporting arms of fall leaf tables, of springs to rangement with the leafsupporting arms of fall
throw the arms out when the leaves are raised.
Brage for Vehicles and Machanery.-Benj. F. Leet, Dayton, nevada This invention relates to new and useful improvements in brakes fo car, wagon, and other revolving wheels, and consists of brake shoes sus-
pended in advance of the wheels upon arms jointed to supports above the horizontal axis of the wheels, and arranged to be let down by strong sus pending devices against the faces of the wheels, the friction of which on he said brake shoes, will cause the shoes self-actingly to arrest the motion
of the said wheels, the said brake shoes being so suspended that in ing downward in the planc of the whecls, their course will cross that o the periphery of the wheeis. The invention also comprises a mode of sus pending and operating the brake shoes, or the arms on which they swing, by knuckle-jointed links, to the middle joint of which a sliding bar is at tached and operated, either by a toothed pinion and hand shaft, or by a
oscillating shaft, hand lever, and eccentrics, for imparting the reciproca oscillating shaft, hand levcr, and eccentrics, for imparting the reciproca
ting motion for working the sald knuckle-jointed links ; the said links, as also the jointed arms by which the brace shces are suspended, are arrange for adjustment for varying the position of the shoes relatively to the peri phery of the wheels.
Spor.-Seth Craig, Philadelphia, Pa.-This invention relates to a new manner of securing spurs to the heels of boots, and has for its object to
provide a simple and reliable fastening, which need not haveany catcl provided in the heel, and which allows the ready removal of the spur. Detachable Head Rest for Chairs, etc.-D. R. V. Goetching, Little
Falls, N. Y.-This invention has for its object to provide a head reat alls, N. Y.-This invention has for its object to provide a head rest whic an conveniently be secured to the backs of railroad chalrs, commo

