the royage being 13,405 miles; the average speed was attended with considerable expense which is obviated by 275 miles per day. The demand for crinoline wire in Sheffield has greatly fallen off, but the best quality of steel wire for ropes is in good request. The metal market is quiet, and almost without change in prices.

## WEEKLY SUMMARY OF INVENTIONS,

The following inventious are among the most useful improvements patented this week. For the claims to these inventions the reader is referred to the official list on another page:-

## hydraulic motor.

This motor consists of a cylindrical chamber with two gates, a central hollow shaft and a snail-shaped piston. The shaft is divided by a horizontal partition; so is the snail-shaped piston. The shaft has a supply opening above the partition, and a discharge or exhaust opening below the partition. The piston has an opening at front above its partition and one at back below the partition. The water under pressure passes down the hollow shaft through the piston, and, by its direct pressure, moves the piston round. As soon as the force of the water is spent, one of the gates opens and the dead water exhausts through the back of the piston and passes off through the lower part of the hollow shaft. We have seen this motor in operation, and we think it a most excellent contrivance ; it being portable and capable of being attached to the hydrant pipes of buildings, and operated by the water flowing through the same. As a small power for single lathes and like machines it will be found very convenient, and as a power for pressing tobacco its advantage will be very great. Wm. Kennish, of London, England, is the patentee.
knitiling machine.
This inventiow consists in so applying and operating the frame needles, rib needles and sinkers of a ribbed knitting machine, that after the sinkers have given the loops to the frame needles, the rib-needles take the loops directly from the sinkers at the back of the frame needles. It also consists in the construction of the sinkers of a ribbed knitting machine with recestios in witcti the needles are arranged to operate, and across which the loops are extended in such a manner that the needles have their operation greatly facilitated. It also consists in the novel construction of, and mode of applying, pressers in combination with bearded needles, whereby they are caused to operate upon the needles in a proper manner by the movements of the needles themselves. It also consists in a novel mode of applying and operating two fingers in combination with the selvedge needles of straight knitting machine to aid them in forming the selvedge. And it further consists in an improved mode of driving the yarn guide of a straight knitting machine. The credit of this contrivance is due to John Chantrell, of Bristol, Conn.
knitting machine.
The knitting of hosiery with properly-shaped heels and toes by the continuous operation of a machine without stopping to adjust the work, is something which has often been attempted by many ingenious mechanics, but we believe no machine has ever been made to do it successfully, up to the time of the invention of the improvements of W. H. McNary, which form the subject of the claims which appear in this week's list. These improvements, which are of comparatively simple character, effect this desirable result in a very perfect manner. The claims explain the nature of the invention as well as can be done without an illustrated description. The patent is assigned to the McNary Knitting Machine Company, whose office is No. 5, University Building, this city.
This invention has been also patented in several European countries, through the Scientific American Patent Agency.

## wlock-CUTTING MACHINE.

The object of this invention is obtain a machine that will operate rapidly in cutting flock, perform the work perfectly, and at the same time be capable of being so adjusted as to admit of the ready discharge of foreign substances without injuring the cutting device. The tock from which flock is prepared, being most generally, the refuse from cloth and woolen manufactures, is liable to contain foreign substances such as nails, bits of metal and the like, which are a great detriment to the cutters of a flock-cutting machine, and hitherto the keeping of the cutters of such machines in perfect order, has been
this invention. The inventors of this improvement ar J. Tilton and E. Ritson, of Sanbornton, N. H

## molding machine

The object of this invention is to obtain a machine b which green-sand molds for casting pipes titav be expe ditiously formed, and the pipes cast in a vertical position, the difficulty hitherto attending the shrinking and bend ing of the cross-bar avoided, and the mold enabled to be formed at its ends with male and female screws, so that the pipes may be cast with the same. The invention is applicable to the forming of molds for cylindrical, polygonal, elliptical or other shaped pipes. This indprovement was designed by William Doyle, of Albany; N. Y. grain-weigiter.
This invention consists first, in hanging the scale or receiver which is to contain the grain while it is being weighed, on one end of the scale beam in such a manner that it will tilt and discharge its contents at a given time, and then return to its former position for receiving another supply; and it consists in suspending said receiver or weighing box to the scale by a weighted lever having its fulcrum or center of motion in the end oî this beam; and in adjusting the weight on the lever so as to give a slight preponderance to this end of the lever, and thereby insure the return of the receiver after discharg its contents; ${ }^{\circ}$-to proper position for receiving and hold ing the grain flowing from the hopper, until the desired weight is attained, when it will be instantly discharged by tbe preponderance of the opposite end of the weight ed arm. It consists, second, in combining with a weigh ing box suspended on the end of a weighted arm, having its fulcrum in the end of a scale beam, a novel device for operating and regulating the flow of grain from a hopper to the weighing box, whereby the discharge and cut-off may be automatically effected, and with an upward movement of the gatos or valves which are operated, so as to close alternately in supplying the grain from the hopper to the receiver, and opened simultaneously by the return of the receiver after the discharge of the measured quantity it consists, third, in com bintrg 1 h-novet mantier with the two-throated hoppers and the manner of affecting the cut-off of the grain from the hopper to the receiver, a secondary weight which is brought into action after the first discharge is cut off, so as to allow the second discharge to charge and tilt the receiver, thus obtaining a nicety and accuracy in the filling and discharging of the receiver at the instant the required weight is attained. The device has been patented to Lovett Eames, of Kalamazoo, Mich. paint-mixer.
The nature of this invention consists in a novel ar rangement of fixed knives or blades in the bottom of a tub with revolving knives, or knife-edged arms, fixed to a rotary arm, driven by suitable machinery, whereby the paint will be thrown towards the circumference of the tub and receive a thorough mixing action from the arms, and at the same time the movable and fixed arms will be arranged in such relation to each other that they will pass each other in pairs at equal distances from the center of the shaft, and diametrically opposite each other, and not pass between any two pairs in the tub at the same time, and under the same circumstances. The object of this invention is to give to the semi-liquid contents of the tub a thorough mixing by the action of the fixed and revolving arms, at the same time to equalize the operation of the revolving arms by preventing more than two of these from passing each other at the same moment. The patentees of this invention are C. W. Brown and G. W. Banker, of Boston, Mass.

## MOLDING SHOT AND SHELL

This invention consists in the employment for adjusting the pattern of a mold-board with a central aperture to receive a circular projection on the under side of the pattern, and with a circular flange on one, and a rim on the other side, to fit on one side over a rim turned to the end of one of the semi-flasks, and on the other into a flange projecting from the end of the other semi-flask, said rim and flange in the semi-flasks being at the same time so arranged that they serve as guides for the flasks when the same are connected; and this invention consists also in combining with the flanged end of the lower semi-flasks a cross-shaped gage with a half circular recess for the purpose of adjusting the core. The credit of this invention is due to Darid Huestis, of Cold Spring N. Y.


ISSUED FROM THE UNITED STATES PATENT OFFICE

## [Reported Officially for the Solimimio Amerronis.]

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28,245.-Wm. Clare Anderson, of St. Louis, Mo., for an Improvement in Lifting Jacks:
I claim the rack-bar, $B$, and the lever, $\mathbf{C}$, the latter being provide B, the fulcrumg sin, D, through which and the upper part of the bar or equivalent foe vice, to operate as and for the purpore set forth,
I further clain, in connection with the lever, C, and rack-bar, B arranged as shlow, the lugs or projections, g, attached to the lever
and at such a diatance from the bar, $B$, to operate as specified.
[This invention consists in the use of a hollow stand or upright.pro ided with a base and a pawl at its upper end, and having a rack ba ted within it, to the upper part of which a slotted lever lo at plied, and to remain permanent after raising the article by the weight of the article alone; no other adjustment of the lever being required.]
28,246. -Luther Atwood, of New York City, for an Im
provement in Construction of Apparatus for th provement in Construction
Re-distillation of Coal Oils:
I claim a geparating chamber, constructed substnntially ais de
scribed, when arranged and combined with a volatile oil still and ecribed, when arranged and combined with a volatile oil still and
condenser, in such manner as to gradually separate and condens the heaviler parts of the oleaginous vapors formed, and continuouely
return them to the still, for a further action of the heat, and at $t h y$ rame time preserve the lighter vapors, and pass them, over to the
conderger substantially as described, and substantially for the purcondenser subs
28,247.-I. A. Benedict, of West Springield, Pa., and G. W. Cummings, of Conneaut, Ohio, for an Im provement in Ditching Machines:
We claim in frst, The arrangement of the sleeve, $G$, sliding shas pinions, in the manner and torthe purpose described.
Second We clain the ajjusting puides, O O
O', and guides
P $P^{\prime}$, in combination with the movable buckets, M, when arranned and oper
ating conjointly, in the manner and for the purpose fet forth.
 effed.
28,248.-Daba Bickford, of Westerly, R. I., for an Im proved Compressed Air Engine
I claim one or more reservolrs for compressed air, with movable
air-tight head, to be operated with either weight, screw, lever, spring or any similar power. for the purpose of keeping npa, uniforin pres
sure upon the contained air, combined with an ongina, of ayy frm
and sure upon the contained air, combined with an engine of an
for the purpose of propeling vehicies or machinery, the
structed, arranged and operating substantially as set forth.
28,249.-J. S. Black, of Bloomfield, Ky., for an Im provement in Bee-hives
I claim the combination and arrangement of the bee palaca, con-
structed as described with the moth trap constructed as deacribed for tructed as deacribed with [This invention cond
entral or main chamber, two constructing the bee palace with tw bers and a moth trap. The top and side chambore serve for the bee to commence their workin, and the main chambers serve for them to extend their operations. The moth trap serves to catch all the moth or enemies of the bees, which a e cansed to fall down from the mal work chambers by the attack of the bees. This appears to be a good palace for the queen and her co-workers.]
28,250.-Wm. N. Brown, of Camden, N. J., for an Improvement in Vapor Burners:
I claim the oombination of a heat conductor, with a non-conductor
hydrocarbon vapor burners, for the purpose of securing to th in hydrocarbon vapor burn ers, for the purbose of searing to the
heat condactor the greatest ms sible hcat-conducting power, by em
ploylng a metallic heat conciutor, encased in ploylng a metallic heat conticitor, encased in a not -conducting o set forth in the above given description of my invention, and in the
drawings hereunto annexed, or any other mode aubstantiall the me, and which will produce the intended effect.
28,251. - Andrew Buchanan, of Jersey City, N. J., for an Improved Arràngement for Balancing Slide Valves of Steam Engines:
I claim, first, The combination with a slide valve, to which the
steam is admitted form the under side of a valve, A, arranged with steam is admitted fiom the under side of a valve, A, arranged with
a stem, D, , and enclosed into steam-tight chamber, C , substantially
as and as and for the purpose specified.
Second, The arrangement of the cap, Fith legg, $e$, and fitting on Second, The arrangement of the cap, F, with legs, e, and fitting on
a seat, c, around the hollow stem, D. in combination with the valive,
A, constructed and operating subetantialis as and for the purpose deA, constructed and operating subetantialify as and forthe purpose de
scribed.
Third, The arrangement and eombination of the valve, A, mova
 Bteanthe chest through the ech
for the purpese deacribed.
[The object of this invention is to regulate the pressure of the steam n tbe upper and on the underside of a slide valve, according to the difference between that portion of the under surface of said slid upper aurface of the ralye pre plicable to that chas of alide valves in which the steam from the pilable to the valve and cause a leakage of the steam.
28,252.-A. L. Currier, of Washington, D. C., for an Improved Saw-set:
I claim, first, The construction and arrangement of a seriesof ro-
tating punches and their corresponding matrices working together, tating punches and their corresponding matrices working together,
to set the teth of saws alternately to the right and left at the same
time, thereby completing the operation, by passing it once through the operation. gulate the degree of set in saws, in comblnation with the rotatiag
pnaches, as described, for the purposes specified.

