## LAKIN'S PATENT HEAT RADIATOR.

For the purposes of radiating heat, ordinary stoves, furnaces, and heaters present too small an area of the outer surface to properly warm the surrounding atmosphere, the heated gases being confined and compelled to climb the chimney, instead of loitering by the way and giving out their superabundant heat. Appliances for delivering this wasted carbon can be made useful and at the same time ornamental. Such is that seen in the accompanying engraving. A series of upright inverted cones of sheet metal, capped with cones, are arranged around the draft pipe and connected to it by tubes.

A is the central pipe, with an ordinary damper, $B$, which, when open, permits the gases of combustion to pass unimpeded to the chimney flue. Branch pipes, C, extend in an gles or curves from the central draftpipe up into the inverted cones to near their tops. The beated air, being light, passes through these tubes and impinges upon the cone-like caps, from which it is deflected down and passes out through the tubes, D, open at the bottom, to pass into the central draft tube to the chimney, through apertures above the damper. The arrows show the direction of the heat currents. The heat gases impinge upon every side of the cone, and thus greatly enlarge the heating surfaces. If no additional heat beyond that of the usual direct draft is required, the damper, $B$, may be opened, when the course of the gases will be as in an ordinary stove pipe without any appliances, and the draft will be direct.
For base burning and slow combustion stoves, for offices,

stores, and for upper floors in private dwellings, and, in short, for all circumstances where the utilization of heat is a desideratum, this device is intended. Itis constructed on scientific principles, and calculated for saving. fuel and trouble. It was patented June 11, 1868, by J. A. Lakin, who may be addressed for state rights or for additional information at Thompsonville, Conn.

## BRIODAY'S IMPROVED ARTIFICIAL LEG.

The results of the late war have made unusual demands on the resources of surgical art in providiog substitutes for natural limbs, and mechanical talent has been largely employed in manufacturing and improving these appliances. Yet with the best mechanical skill, we fall short of providing a perfectsubstitute for the natural limb. Every improvement, however, in these necessary aids to mutilated humanity should be welcomed and encouraged. That shown in the accompanying engravings claims to be superior to others now manufacturad for the same purpose. It is the invention of B. Brioday of Detroit, Mich., to whom patents were granted, May 19th and 27 th, 1868.

The device is intended as a substitute for the human foot and leg below the knee, and is believed to be simpler in construction, less in cost, and easier in operation than others in use. Fig. 1, is a sectional elevation, and Fig. 2, a plan view, of the foot with the leg portion removed at the ankle joint, and the foot partially broken away to show the mechanism of the toe joint. The pintle or centre of the joint is secured to the foot by means of two bolts, A, the nuts of which are seated in a recess, and with washers bear against rubber glands or flanges, B , or washers of some other yielding substance. From the same centre or pintle, rods, C, extend upward through the solid part of the leg, and are secured by nut, washer, and yielding cushion as are the bolts, A. Between the lower end of the leg and the bottom of the receiving recess in the foot are thick rubber springs, $D$, on either side of the hinge joint.
The part representing the toes is joined to the foot in a similar manner, except that the rubber spring or buffer, E, is placed above the joint. The nature of the connections is plainly shown in the engravings. The contiguous parts of
the joints are curved to permit free movement. The 'bottcm of the foot may be covered with canvas, leather, or any other tough elastic substance, and the opening of the toe joint may be similarly defended, the coating serving to prevent the in gress of dirt and the too free action of the joint, which might throw the toe of the foot beyond the horizontal line, as it is raised from the ground in the act of walking. The rubber springs between the leg ond foot are arranged to hold the two parts together at about right angles, but to yield in

either direction in the act of walking. A semicircular steel spring is interposed between the ankle joint and the lower end of the ankle, the endsof which bear upon the upper faces of the rubber to overcome and compensate for any wear or looseness in the joints of the straps or bolts, so that when the foot is taken up or set down no shock shall be felt, the spring pressing the parts away from each other when raised, and yielding when the foot comes in contact with the ground. The yielding washers or packings of rubber allow a slight lateral motion when walking over rough ground.
The whole patent, or State rights, may be obtained by addressing the patentee, B. Brioday, at Detroit, Mich.

## Correspanderce.

## The Editors ar respondents

## The Diamond Point Tool.

Messrs. Editors:-No apology is deemed necessary for offering an article on this important tool. When properly made there is no tool more satisfactory, but in practice it is quite exceptional to find a good one. Hence it is to be inferred that the principles of its action are not completely understood by all turners and tool dressers.
To begin at the beginning, the tool should have the proper inclination forward for the lathe, and the work on which it is to be used, a tool for a light lathe and for small work requiring more inclination than one for a heavy lathe and large work, and a plainer tool but little inclination. These points, however, are commonly observed.
The next thing is to put the cutting side in its proper an gular position. Fig. 1, is a horizontal section near the point
 of a good tool in cutting position and Fig. 2, likewise of a bad one The tools are supposed to be for feeding to the left, in the ordinary way. The corner 1 , is the leading corner ; 2 , is the cutting corner ; 3, the following corner; and 4, the back corner. 1, 2, is the cutting side.
Now in forging the tool the cutting side should be made to stand at a small angle with a hori zontal line in the direction of the crossfeed, as in Fig. 1, not a large one as in Fig. 2. In other words, its position must be a little removed from that of the edge of a straight side tool but there must be some angle, otherwise the tool ceases to be a diamond point, and becomes a half diamond, and must be inclined to the left to give it clearance. A true diamond point should not be so inclined, but only forward. Thus, it appears, that the cross section of the part drawn out to form the tool, should be a rhombus or diamond, and not a rectangle or square, in order that the cutting side may not form too great n angle with the tranverse line.
The réason why a small instead of a great angle is required
becomes obvious thus: In setting the tool, the point must be elevated to such a height as will give it the proper clearance. The clearance of the pointed and the clearance of the cutting side are two things, and the tool must be so formed that the cutting side will have its proper clearance when the point is elevated to the right height.
The shape must be such that the clearance of side and point will coincide in one position. When the angle of the cutting side is too great, the elevation of the tool affects too much the clearance of the cutting side. If it was made with no angle, but straight like a side tool, it is plain the elevation would not affect the clearance of the side at all, but only that of the point. The final adjustment is made by turning the tool in the tool-post to the right or left from a straight position.
The tool being forged it must be properly ground. The diamond point is a wedge for separating two portions of metal. Of course a thin wedge operates easier than a thick or blunt one. There is less disturbance of the miolecules of the metal removed in the chip, consequently 'less heat, and the tool is not thereby burned away. It is not uncommon for a good tool to stand a whole day in "urning wrought iron with a heavy chip and fast speed, without sharpening, except with an oil stone, in position, and making continuous spiral chips to the last.
As this wedge is a powerful one, there a tendency of the tool to move forward in the direction of the feed, which is performed with little power, so that the tool is liable, with im proper management, to spring in to the work and break. Thi is what frightens many workmen from using thin tools, but if properly made and handled, there is no danger in using very thin tools. Some men in attempting to grind a tool thin, grind the back corner low, but this does not make a tool thin, at least, not thin to any useful purpose. It makes the point slender and weak, so that it breaks off; then they are disgusted.
It is the following corner (marked 3 in the cut) which must be ground low to make a good thin tool.
In a planer tool, the back corner and necessarily the leading corner, should be left high compared with the cutting corner to prevent the tool springing down into the work, and also to strengthen the point. In a lathe tool the leading and back corners may be ground somewhat lower. If left sufficiently high, the tool will make left hand spiral chips. It is best to grind these corners low enough to make straight or right hand spiral chips. In all cases the following corner should be ground low.
To grind a diamond point properly and easily, it is well to know the best place on the grind stone to a pply it. The place recommended for grinding a tool according to these principles is shown by the cut. This is for a right hand tool, or one to
 feed to the Jeft. The tool is to be held in nearly a horizontal position. To grind the back corner higher, of course the back end of the tool is held moreto the right think any one who tries it will agree that this part of the grindstone peculiarly facilitates giving the form to the tool which has been recommended. The ugllest ground tool is here speedily brought into comely form.
H. W. P.

Newark, N. J.

## Connecting Shafts by Pitmans

Messrs. Edtors :-The learned Mr. Caxton, upon returring to his home and finding that his wife had given the name of Pisistratus to his son, exclaimed in tones of horror, "Good heavens, madam, you have made me a father of an anach ronism!" Your correspondent from Delaware City, Del, whose communication appears on page 20, current volume, will probably find himself struck with similar horror when he finds himself the father of an absurdity.
To say that he succeeded in making a device work which $\square \quad \begin{aligned} & \text { could not by any possibility work } \\ & \text { certainly entitles him to the credit of }\end{aligned}$ certainly entitles him to the credit of
doing more than lies within the power of ordinary mortals. His device in volves the absurdity that the hypothenuse of a right-angled triangle is equal to the altitude. To prove this I subjoin his drawing, having placed thereon the figure, A B C DEFG. The distance from $A$ to $D$ is equal to The distance from $A$ to $D$ is equal to
the distance from $G$ to $F$. When the the distance from $G$ to $F$. When the tion they would stand at the points, $G$ and $F$, the pitman would then be on the line, $A G$, and its length, measuring from the centers of the crank pins, would be equal to $G \mathrm{~F}$. Its half, $\mathrm{B} C$ would then be equal to the half of GF, which is equal to AC. Hence, to suppose rotation possible in such a contrivance is to suppose the absurdity hat the hypothenuse, $B C$, of the right-angled triangle ABC, is equal to its altitude, A C. All the motion that such a contrivance could possess would be the play consequent upon imperfect fitting.

Aberdeen.
Providence, R. I.

## The Planchette.

Megsis. Editors;-In your article on this interesting little nstrument, it is stated that "makers claim that the woid
used in their manufacture is peculiar ;" and "in the cente of the board we have occasionally sten a disk, having the arpearance of German silver, but whether for use or ornament we are not informed." Some experiments I witnessed on the 4th will show that no peculiarity of wood is required and that the disk of metal was, as you conjectured, for ornament
The Planchette was madt by my brother, of fine wood, the board of heart shape, and in size about 7x7 inches by $\frac{1}{4}$ inch thick. The supports were a piece of lead pencil and two round, fine legs, about the diameter of a pencil, and $2 \frac{1}{2}$ inches long, rounded and smcoth at the base. Such a one can be easily made by any one who can handle a jack-knife. And as they are so casily made, it might be well to know whether it is patentsd.
One surprising feature in its operations is the smoothness with which it moves. There is no perceptible jerking or tremor about it, while a person compelling it to make figures finds it difficult to make circles or curves without having them full of angles.
From the time the hands were first applied it was about fifteen minutes before it moved, after which I noticed that at times all hands were withdrawn for a second, but when two hands (it would not move with but one hand) were applied, it would again instantly move off, as though it were charged with a pover which only required certain cunnections to put it in motion.
Another fact which seems to indicate that the will has but little control over its operations was, that when all desired it to write it persisted in wild scribbling. It must, however be acknowledged a good writer when it does attempt it.
H. Anderson.

Peekskill, N. Y., July 6, 1868.

## -rigin of Planchette.

Messrs. Editors:--I observe an article in your paper en titled "What is Planchette?" It will cost you very little trouble to ascertain the birthplace and origin of Planchette, and you may even put your finger on the author of its being. I would send you the documents and the exact dat s if I had access at present to my library; but you can easily verify my statements. The fact is, Planchette was originally a purely imaginary affair and a mere literary creation, made entirely, wood, wheels, and pencil, by the author's own pen (not his hands), out of his own head. In one of the back numbers of Every Saturday you will find an article, copied from an English magazine, written atter the manner of Swiff's Gulliver or De Foe's Robin on Crusoe, giving the very first true and original account of Planchette. The author of that article created Planchette, and baptised her, and invented all her remarkable qualities. He begins his essay with a pretended dialogue, in which an American gentleman asks his English friend to come and see Planchette, which he explains to be a little instrument in extensive use, as a sort of oracle, in New York, Philadelphia, and elsewhere in the United siates. Then follows a description of the instrument and a drawing, with an elaborate account of the wonders it performed. Remember, Messrs. Editors, that when this article was written no such thing as Planchette, neither the rame nor the instrument, had ever been used or heard of anywhere in America. This is a key to the article which was merely intended as an imaginative essay, or, to say the worst, a hoax on the English public. I am certain the writer would be indignant if any one should accuse him of having intended to state facts, when he was so obviously producing gingenious work of fiction. I said, at the time the article plused here, that some simple-minded people, especially not see the point of the hoax, and we should soon have Planchettes in abundance. A few months afterward, an enterprising gentleman in New York-a stationer, I thinkadvertised the first Planchettes ever seen in America. The literary gentleman who, with the view of writing a sensation magazine article, imagined Planchette and all her wonders, must be surprised to find her in actual existence, for sale at all stationers' in England and America, for he never dreamed that we, who could detect at once the fallacy of his opening statement, could possibly be taken in and hoaxed on this side of the water. He had placed the birthplace of $P_{\text {innchette in America, where it had never been heard of, }}$ merely to gull the English public. Here you have the beginning of Planchette-a mere hoax or literary invention; and it may help you to prophesy the end, or at least to guess "What is Planchette?" and who are her " reliable" disci
ples. M. W.

## The Mysteries of Planchette,

Messis. Editors:-Yuur article entitled "Planchette" has attracted y attention by its candor and evident fairnes of intention-qualities rarely exhibited by the press when referring to this or cognate subjects.
Wondertul as are the phenomena termed spirit manifestations, no one, nor all of them, have seemed to me so strange as does the course of our scientific and religious people in re lation to this matter. If they do occur, as claimed, they are outside of, and beyond the present known laws of nature, and. I think, demand the most careful scrutiny of that class whicn clainu yreëruinence in knowledre. It they do not occur---if thousands $u_{4}$ on thousands of otherwise intelligent people are the dupes of cunning imposters or the victims of wild lallucirations, it surely is the imperative duty of those to whom the religious culture of the people is confided to seek to discover the source of this delusion, and thus rescue these misguided ones from the effects of their folly.
Neither ridicule on the one hand nor denunciation on the other las checked the manitestations nor lessened the number of believers in their spiritual origin. Is it not time,
then, that fanaticism and ligotry were laid aside and co mon sense employed in the consideration of this subject? If Planchette does move without voluntary action by the persons whose hands may be upon it ; if, in thus moving, it writes words or sentences which are appropriate answers to mental questions; if questions resting in the minds of a spec-
tator, unspoken, are correctly responded to through the intator, unspoken, are correctly responded to through the in-
strumentality of this little toy; jf, as recently occurred in Baltimore, the sudden death of a gentleman in a distant city is announced through Planchette in the evening and confirmed by telegraph next morning, then no question can be raised of guess-work or the law of chances; but at once the reflective mind asks, Whence comes the intelligence conrolling Planchette?
If intelligence floated loosely about through the atmosphere, we might fairly suppose, in accordance with the theo ries of some of our scientific friends, that electricity would occasionally, catch up a word that would be apropos, and transmit it to the wonder-seeking admiiers of this little instrument; but even our most protound scientists have not
yet claimed to have discovered that property of the mind yet claimed to have discovered that property of the mind known as intelligence in a state of independent detachment. It is always the emanation of some organized form. The only question that remajns is, whether the intelligence thu manifested comes from some mind clothed in the physical orm or from some disembodied spirit. Some man or woman who, having passed from the external world, still lives in th interior or invisible spheres, and has discovered the action of a law of nature, through which he or she can control the nervous or muscnlarsystem of the operator and write through Planchecte.
It man does live in a world unseen by mortal eyes, after his pilgrimage on earth is ended, is it not rational to sup. pose that he preserves his identity; that he is, indeed, the same man, minus his external covering of tlesh; that he possesses the same intellectual faculties and the same desire to exercise them that he did when in the physical form? Would Berjamin Franklin, for instance, be content in any description of heaven where bis great powers of thought were repressed; where he could no longer mike research
into the laws and agencies by which God manifests into the laws and agencies by which God manifests himself
in nature? Would Franklin be satisfied with an eternity of any form of praise to the Almighty which would preclude him from following up that initial experiment when the kite and the key were the only instruments he required to bring God's lightnings from the heavens? If Franklin is now living in the interior, or world of causes, is it rational to sup. pose that he has been surpassed in electrical science by his pupils who still dwell in the world of effects? Can wedoubt while Morse has been teacking men to make the electric fluid eloquent with messages of love and wisdom, as it traverses the material wires of our earth, that Franklin also has been experimenting with those subtler and more etherial forms of matter pertaining to the invisible spheres? If Morse has taught men to play upon the telegraphic machine, and thu communicate with his fellow-man on the other side of the globe, is it irrational to suppoee that Franklin, Morse's gifted master, with his superior advantages, has been able to teach the spirits of men to seize the electric currents and play upon that more delicate instrument, the human brain?
If the physically embodied or mortal man is compelled to throw his thouglst upon the fibers of the brain to be trans mitted thence along the nervous chords to the organs of speech before it can find oral expression, or to the extremi ties of his fingers in order that it may be transcribed upon paper, is it unreasonable to suppose that disembodied men or spirits, should seek to acquire knowledge of the law by which thougbt is thus transmitted, and take pleasure in its exercise?
I have been unable to perceive what there is in such an hy pothesis to excite ridicule or justify denunciation. If it is correct, what a glorious field of discovery does it not open to the progressive human mind? If it is erroneous, still is it not worthy of the careful consideration of the most exalted intellect?
I had iatended referring, in this article, to one or two inci dents which have occurred in my presence, demonstrating the theory here presented, but fear to become too much ex ended for your columns.

Wash, A. Dangein. Baltimore, Md.

## Cditorial summary.

A Race Anterior to our Own-The late Sir David Brems er, in his very interesting work entitled "More Worlds than One." in discussing the geological condition of the earth. inquires, "But who can tell what sleeps beyond? If we have followed the omnipotent arm into the inflnity of space, may we not trace it under our feet in remoter times, and in deeper cemeteries? Another creation may lie beneath the earth's granite pavements-more glorious creatures may be entombed there. The mortal coils of brings more lovely, more pure, more divine, than man, may yet read to us the humbling lesson that we have not been the first, and may not be the last of an intellectual race."
The Underground Railroad in London is set down as a sucpess. The cost of construction, including the purchase o property, amoun ted to $\$ 2,500,000$ per mile. First aud second
class cars are run every four minutes. The locomotives con class cars are run every four minutes. The locnmotives con sume their own saoke, and itis estimated that 200,000 peopl
pass daily through the line. The work is being extended pass daily through the line. The work is being extended, and before many months tunnels will be completed under the reported that the frequent passing of heavy trains jars the buildings, and fears are being entertained for their safety

This is very likely. The promoters of the proposed underground railroad of New York must necessarily show a good deal of pluck and endurance before they can complete their work.

Small-arms Factory, Enfield.-The accounts for the inancial year 1866-67 show that there were fabricated that year at Enfleld, and sent into store, 17,996 cavalry carbines, Richards' patent breech-loading ; 8,160 muskets, smooth bore with bayonets ; 2,480 fusils ditto ; 85,033 musket rifles, pat ern ${ }^{3} 53$, converted to breech-loaders on Snider's system; 0,012 short rifles, also converted, and 4,998 naval rifles ditto The value or cost of the small arms and implements for small arms sent into store from Enfield in the year is estimated ac cording to several modes of computation ; by the lowest it is $£ 187,921$, and by the highest $£ 206,420$.

Norton's Stamp Eraser.-The Troy Times denies the story that Marcus P. Norton, of that city, has been awarded the sum of $\$ 250,000$ for the use of his Post Uffice stamp. It says that not a single dollar has been voted by Congress for that purpose, and that it is not probable any appropriation ever will be made forit. We thought the story was false, and so stated in our last number.

Pote's Patent Wheel Hub-In the description of this device on page 40, current volume, we omitted to state that the threads on the two, differ nt portions of the sleeve are of different pitch, making what is known among mechanics as the "differential screw," an application of which may be found on page 2, Vol. XV., Scientific Amnrican. The device is one of the strongest grips between two opposing surfaces yet discovered in mechanics.

IT is stated that on the morning of July 15, at 2 o'clock, Prof. Retuq, of Litchfleld Observatory, Hamilton College Clinton, N. Y., discovered another asteroid, which makes 100 now discovered. It had the appearance of a star of the 11th mageitude, and its position was 21 hours, 9 minutes, and 10 seconds in the right ascension of 16 deg . and 4 min . south declination, with retrograde southern daily motion of about 36 seconds of time and 6 minutes in arc respectively.

We regret to announce the sudden death of Joseph T. Bodley, of the well-known firm of La ne \& Bodley, iron found ers and engine builders, Cincinnati, Ohio.
the value of a caveat.
The following decision of Judge Fisher will be read with interest, as showing that a properly prepared caveat may at any time be adduced as evidence of priority of invention:

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