abandon his attempt to reach the Pole in that direction. When De Haven went in command of the American expedition in search of Sir John Franklin, he was told in his letter of instructions that when he had gone far up into Wellington Channel he was to look for an open sea to the northward and westward. He did so, and saw in that direction a "water sky." A few years later Captain Penny found open water there, and sailed upon it. We have seen that Dr. Kane, in 1855, saw open water from the northern extremity of Kennedy Channel, and our readers will scarcely need to be reminded of the evidence which Dr. Haves' recent voyage affords of an Arctic Ocean extending far to the north of Greenland. In the year 1818, again, Barrington and Beaufoy called the attention of scientific men to the evidence of Dutch captains, who asserted that they had approached within two or three degrees of the Pole, that they had there found an open sea, which was heaved by a swell that showed it to be of wide extent."

Dr. Kane, also, infers the former existence of open water further south than its has been discovered, from the traditions of the Esquimaux. Such traditions rarely are found to be without good foundation.

Admitting the existence of a permanent, open sea around the pole, the question, "can it be reached by vessels?" is natural in view of the efforts pow being made to accomplish that object. So far, every attempt to penetrate to it has been prevented (unless it were actually reached by Penny) by an impenetrable wall of ice. Navigators have sought in vain for leads through which their vessels might be forced, and many have been forced to abondon them in the ice-locked channels which have closed only too surely behind them. Is there a permanent and fixed break somewhere in this icewall, a gate ever so narrow, ever so perilous by which access can be obtained to the mysterious Polar Sea? As yet practically undecided the question finds some who believe yes, and others who believe no. Both parties find arguments to sustain their position. It is argued that the tides which rise and fall in the open Polar Sea, could not occur unless there were some large inlet communicating with the main ocean. To this it is answered that the sea is sufficiently large to admit of an independent tidal wave. Maury, while admitting that the ice wall would be a complete obstacle to the tidal wave in the Atlantic, takes this ground. He says : "I apprehend that the tidal wave from the Atlantic could no more pass under the icy barrier to be propagated in the seas beyond than the vibrations of a musical string can pass a fret on which the muscian has placed his finger. These tides must have been born in that cold sea, having their cradle about the North Pole."

Others hold that the tidal wave of the Atlantic finds its way into the Arctic Ocean round the northeastern shores of Greenland, although barred off on the side of Kennedy Channel. An adverse opinion is based upon the appearance pre sented by the planet Mars.whose atmosphere resembles great ly that of the earth. The white spots at the poles of Mars pover entirely vanish, although, in the summer, which that planet has, as well as the earth, they become less conspicuous It is argued from this that the open sea at the North Pole is not permanent in form or position. It is also argued with much force that the statements of different navigators confirm this view; as where one has found open water others have failed to find it at the same season, and vice versa. The question must yet remain open, as there are approaches to the pole which have never yet been thoroughly expl red. A definite answer will, no doubt, be given by the combined observations and discoveries of the different expeditions already far on their way to the porth.

The German expedition, when last spoken, was in $80\frac{1}{2}$ north latitude, having failed to reach the eastern shores of Greenland in latitude 75°. At that time it was still sailing northward. The Swedish expedition, when last heard from, was in latitude 80°. The route which these expeditions have taken, although on many accounts very promising, has nevertheless been fruitful of failure to other navigators. In 1607 Hudson reached 81¹/₂°. Cabot had previously reached a high latitude in the same waters. In 1827 Parry made the attempt to reach the North Pole by sailing as far north from Spitzbergen as possible, and then resorting to boats and sledges. A reward had been offered the party, if they should succeed in reaching eighty-five degrees, but they only reached a point 120 miles distant from that latitude. Here they were carried back by the ice as fast as they could advance upon its surface, the entire ice field being found to be floating steadily toward the south.

Whether the present expeditions are to be more successful heated by steam, and ample provision is made for the extincremains to be shown. Meanwhile we shall be obliged to re tion of fire which, however, is less likely to occur than in cotmain in suspense, as probably the last news of them has ton manufactories. The portion of the first floor not occupied reached us until their return, if that event ever takes place. by the office and storeroom is devoted to winding and clean

demand for manufactured silks from abroad, as the inferior bobbin is lifted off the friction roller which gives it motion, will always be preferred, without regard to its price.

B th these obstacles to the progress of slk manufacture in America are now removed. The present tariff on foreign silks enables our manufacturers to compete with European labor, while the quality of goods now produced here is in many instances equal if not superior to the imported. In order to bring the manufacture of silk to its present state of perfection in the United States many difficulties had to be surmounted some of which we shall notice at length.

The peculiarities attending the manufacture of textures from any particular fiber, depend upon the nature of the fiber itself. The machinery used must be adapted to these peculiarities. Cotton is worked dry, the fibers admitting of being drawn in any direction; that is, two fibers of cotton laid side by side will slide one upon another either way. Two fibers of wool laid thus would be found to slide only in one direction, the wool fiber being barbed or serrated. Wool, therefore, can not be drawn out like cotton, and it requires to be biled in order to reduce the tendency of the fibers to cling to each other in the process of carding. Flax needs to be wetted before it can be spun, in order that the fibers may be evenly drawn out, and distributed so as to make a uniform thread Silk fiber differs very materially from any other used in textile fabrics.

Silk is a bardened thread of gum, secreted by larvae o different species of the Phalaena genus of insects. The thread is composed of two filaments, which are spun simultaneously and cemented together. When wound into the cocoon, the coils mutually cohere to each other, but readily separate upon being immersed in warm water, so that the entire thread can be reeled off. As many of these filaments as may be desired to give a thread of any required size are reeled off together, and become cemented so as to form one thread. In this state it is the "raw silk" of commerce. When this thread is twisted, to add to its strength and firmness it is technically called "singles." Two or more singles twisted together form tram silk, which is generally used for the shoot or weft in weaving. When two singles are twisted together in an o posite direction to that in which the singles are twisted. thrown silk or organzine is the name given to it, and the process is called throwing. The lengths of filaments vary from 300 to 600 yards in a single cocoon. When the filaments are to be joined no knot is necessary, the natural gum on the silk being sufficient to effect the junction. The raw silk used in America is chiefly imported. It comes in the form of packages, each containing more or less silk as well as different qualities according to the quarter from which it is obtained. The several operations through which this silk passes in forming the different textures, are winding, cleaning, spinning, doubling, throwing reeling, dyeing, and weaving or braiding. In each of these operations, special regard is necessary to the peculiar nature of the material, its elasticity being a prominent feature.

On a recent visit to the establishment of the Dale Manu facturing Company, in Patterson, N. J., we witnessed the entire process of silk manufacture, and as the success realized by these and other works settles all doubts as to the entire practicability of the silk manufacture in this country, we believe that we can not furnish more valuable matter of information to our readers than a description of them

The ground plan of the mill is in the form of a T, the main portion having an extension from its center 50 feet in width, running 100 feet back from the rear. The main part of the building is 275 feet in length, 50 feet in width, and four stories high The building was designed by and built under the supervision of Thos N. Dale, Esq., President of the company, the entire labor being performed by day's work. The walls are twenty inches in thickness, and the building is as substantial a specimen of architecture as any structure we have seen designed for manu'acturing purposes.

A portion of the lower floor is occupied by a spacious office, which opens into a large storeroom. In this storeroom is an enormous fire-proof safe for storing the raw material, etc. capable of containing millions of dollars worth of goods. From the lower floor of the extension above referred to, project two minor extensions, one each side. The first of these contains the dye works of the establishment, and the second the engine and boiler. These are so situated that in case any explosion should ever take place, the main building would not be jeopardized. The engine is of the well known Corloss make, and is of eighty horse-power. The entire building is

article produced in this country would not have found favor The stoppage being perceived by the attendant, the defect is with consumers of such goods. A good article of silk goods removed and the work proceeds. The silk being cleaned, it is next spun. The second floor is devoted to this operation. The spinning is, however, only the twisting of the threads. the real spinning having been done in the outset by the silkworm. The twisting is effected by passing the threads required from the boobins upon which they are wound, to other bobbins placed on spindles provided with fiyers, through the eves of which the threads pass. The amount of twist is regulated by the vel city of the second series of bobbins, which have the usual traverse motion.

When the threads are twisted they are next doubled, that is, several of them are wound together upon the same bobbin. They are next twisted together upon frames precisely like those used for spinning. This process is called throwing or spinning, and the silk after it is thus twisted is called thrown silk. The doubling frame is provided with independent stop motions, one for each thread, so that when any one breaks the bobbin upon which it is being wound stops, until the thread is mended by the attendant and set in motion again.

The silk is now ready for the dyer. It may be dyed in a hard or soft state, that is, with the gum on, or removed by long boiling with soap and water. The proper estimation of the amount of gum removed is most important, as throughout the whole process of manufacture weight is the basis of value, and the check upon employés. The amount of loss in cleaning is usually 25 per cent. The most admirable system prevails in the works of this company, involving the most strict methods of book-keeping in every department. Each room, when it receives stock in any stage of advancement, credits the department from which it is received, and has the same charged to its account. The goods, when delivered into other hands, must with the waste correspond in weight to what was originally received, minus a small percentage which, adhering to the floors and walls of the room, can not be recovered. The result of all this is two-fold. First, it enables the company to transact its business intelligently, thus avoiding the too common fault of manufacturers-namely, ignor ance of important defects until too late to remedy them. Second, the system of tests and checks running through the entire routine of this establishment is such that any fault can be at once detected and traced to its proper source, and the blame thrown upon the person who has committed it. Orders are trans mitted in writing to and filed as vouchers by the foreman of each department. An incident illustrative of the benefits of such systemization recently occurred. Some goods were found to be deficient in weight when single pieces were tested, although the aggregate weight was correct. An examination immediately took place, but the cause for a considerable time eluded pursuit. Experiments were instituted, and the error was found to have arisen in the following manner. Some reels having been constructed of the proper size, the edges of the bars had been left somewhat rough. The operative in charge, wishing to correct the fault, sandpapered them, thus slightly reducing the size. This was the sole cause of all the mischief. The reels were afterward protected by plates of polished brass, and the operative cautioned against taking any such liberties in the future. The importance of such a system in the manufacture of a substance so valuable as silk, is obvious.

Dyeing is the next step. Our space will not admit of a full description of this process It is the most critical of all, and although the Americans have been for some time able to compete with the French in all colors save black, the difficulties attending the production of the latter have been only overcome within the last two years. Now, as fine blacks are made here as can be found in any market. A piece of American black dress silk was shown to an expert in our presence, who avo red that it was fully equal in all respects to the French silk, and could be sold as such in France. An error generally prevails among buyers in regard to sewing silk. The basis of price in this as well as all other silk goods is weight. Silk loses a certain amount in cleansing, as we have shown, but in dyeing it may be increased in weight so as to more than cover the loss. Heavy silks can thus be sold cheaper than light ones, but the gain in weight is at the ex pense of length of the thread, while the added weight in dyeing does not increase its strength. The high priced sewing silks are, therefore, the cheapest, as greater length of thread of a given strength is obtained for the money than in the cheap silks.

The third floor of this mill is still vacant. It has been reserved as a weaving room fordress-goods; and it is hoped that a company may soon he organized to occupy this room in the manufacture of such fabrics, now that the interests of im-

AMERICAN SILK MANUFACTURE.

The entirevalue of raw silk produced in the world amounts hanks, and balanced so that they will not break the threads by irregular motion. By means of weights enough friction annually, in round numbers, to two hundred and fifteen millions of dollars. The value of silk goods manufactured in is produced upon their axes to keep the threads stretched. France, amounts annually to nearly one hundred and fity The bobbins have each an independent motion, and any one can be taken off and replaced without interfering with the millions dollars. The United States have been and are still others. An eye through which the thread passes to the bobthe best customer for French silk goods. Possessing mechanibin has a traverse motion, by which the thread is wound cal skill equal to any nation on earth. and unequaled manuobliquely, and lateral adhesion is prevented. Constant care, facturing facilities, we have yet allowed our gold to flow out watchfulness, and intelligence are necessary in this as well as in a constant current, to purchase French goods. For this there have been two reasons. First, the difference in the curin all the subsequent operations.

Cleaning is performed by fixing the hobbins horizontally rent rates of labor existing in Europe and America; and sec ond, the hitherto inferior quality of goods produced in this on plain spindles, and passing the thread between two adjustcountry. The first of these reasons might have been reme able pieces of metal. Should a knot or other unevenness chance to be on the thread, these pieces of metal prevent it long replace these machines with lighter and more effective died by a proper tariff upon imported silks; but so long as the second remained, there would have been nearly the same from passing through, the plate of metal is depressed and the devices We learn that two important improvements are

porters and manufacturers are rendered mutual by the increased cost of imported goods. Formerly, these interests ing. The raw silk is here placed upon reels, and from thence were antagonistic. The result was an effort on the part of wound on to spools. The reels are six sided, and are technihome manutacturers to make an article which could compete cally called swifts. They are adjustable to suit the sizes of the in price. The effort now is to compete in quality. A comparison of goods shows that the latter attempt has been successful; and domestic silks are now afforded at a less price than the French of equal grade.

The Dale Manufacturing Company confine themselves, as yet, to the production of cords, braids, bindings, sewing silks, etc.: but there are large inducements to commence upon broad goods, which they have already successfully produced in small quantities.

The fourth floor is occupied by looms and braiding ma chines The looins are of quite a primitive construction some having the Jaquard attachment, but all appearing large and cumbersome for the light and delicate textures formed upon them. We greatly mistake if Yankeeingenuity does not ere

appearance and operation. The principle upon which they operate may be illustrated by the "ladies' chain" in a quadrille. A number of bobbins are fixed upon a horizontal circular platform. They are placed upon spindles, and by an ingenious mechanism are made to cance around each other and around the platform, at the same time whirling on their axes like nothing that we can conceive of but the figure in the quadrille alluded to. The threads are thus interwoven into beautiful and intricate textures.

In closing this article we wish to make some remarks upon what seem to us causes of failure in some attempts to manufacture silk in this country. We have already mentioned the difference in price of labor in Europe and America, and it will be seen that when labor is worth in France only one fifth as much as in the United States, and in England only one fourth as much, that without protection the Americans could not compete with them. The present tariff on pure manu'actured silks is sixty per cent ad valorem; on mixed silks fifty per cent; on organzine thirty-five per cent, and on raw silk nothing. The conclusions from these facts are obvious; but there is another effect of protection that will not be so generally perceived. France and England manuf-cture for a foreign market; the United States manufacture for themselves. The French workman is forced to be content with his blouse and wooden sabots, the Englishman with his corduroys. This state of things is necessary that labor may be cheap. The system abroad depresses labor, our system el evates it. Here the producers are consumers also, and enjoy in large measure the comforts of the more affluent, including educational facilities which render them able to prepare their children for higher stations in life as such open to them. This is proved by the fact that in the city of New York at this time large numbers of wealthy and prominent men are the sons of hard-working and industrious mechanics, who have, by virtue of their talents and business energy, risen from the ranks, to honor and preferment.

A fruitful cause of failure has been in injudicious location, No one who has examined the subject can have failed to perceive that peculiar manufactures tend to centralization, and in all industries requiring such intelligence as is necessary to conduct the manufacture of silk, this is the natural law. Those who ignore it must eventually suffer from its violation. We might adduce instance upon instance to illustrate this point but it will not be necessary. The names of Lyons in France, Birmingham and Sheffield in England, will suggest many others to the minds of our readers. The attempt to distribute this growing branch of industry rather than to concentrate it around the nuclei already established, must in our opinion prove disastrous. Add to the protection offered by the Government, the mechanical genius of the American mind, and a recognition of the laws of industry, and the permanent establishment of the silk manufacture in this country will be placed beyond question.

LITERATURE FOR WORKINGMEN.

A Baltimore journal, devoted largely to a very light species of literature, puts forth a plea for the more extensive circulation of that class of reading among the working classes This is quite natural. Interest is too often an or stacle to correct opinion. We were not, however, prepared to see such literature put at the head of all others, as being the precise thing that the masses need to supply their mental and moral necessities, as is done in the following quotation :

"The putting into the hands of the workingman imagina tive literature is even a more important advantage than the cheapening of scientific books. The tendency of mechanical employments is to exercise the understanding alone; they afford no diet for the fancy or the feelings. They leave unfed no small portion of the intellect. They do not enlarge the world of observation or experience. They do not open any of the doors of history or biography. The artisan, like the student, requires the hours of leisure to stand in contrast with his daily employ nent. A few will find recreation even in severer studies, and will resort to it by a natural instinct; but we speak of the many who are use i to be led rather than the few who can guide themselves. And, for the many, nar rative, sometimes historical, but more frequently imaginative, holds out greater attractions than all the publications of the Useful Knowledge Society, or than all the excellent manuals of more recent date of mathematics, chemistry, or natural history."

The paper from which this is taken is a large and popular journal, and it is doing a great injury to the public by such false instruction.

already in progress. The braiding machines are peculiar in meadows, and ripening grain, confined to poets, painters, and novelists? What say you, country lads and lasses?

After food, clothing. Is there no room for play of fancy here? From whence have originated the beautiful textures, the designs for jewelry, the general taste which pervades the civilized world for refinements of dress?

But perhaps we shall find the field narrowed when we come to dwellings? No. Architecture attained, long ago, the dignity of a fine art.

How is it about those who make the machines, the implements by the use of which mankind are fed, and clothed, and housed? Here we are on our own ground, and we know of what we speak. First, the motors. A steam engine, or a turbine wheel. Did ever Raphael paint, or Grecian sculptor carve a form of greater beauty than a first class steam engine ? Talk of the poetry of motion. The motion of the steam engine, and its influence upon the progress of civilization, is a grander epic than ever yet was written. We grant you that a turbine wheel has more mathematics in its compact framework than artistic taste, yet even in this triumph of hydraulic science, we may find curves upon which the eye can pleasurably linger. Pass from the motors to the lathes, the planes, the spinning jennies, the looms, the steam fire-engines; the carriages, railway cars, steamboats, and all the other paraphernalia of civilized life, and then say if you will that fancy is excluded from the mechanic arts. Every artizan is insulted by such a statement, and still further insulted by the statement that his mind can digest only the light and trashy im aginative literature which forms the staple of the paper that thus puffs its wares.

We do not believe in the entire exclusion of all the lighter kinds of literature; but we denounce such willingness to pander to a depraved taste as is manitested in the quotation we have cited. The silly love stories or the wonder-exciting tales of bloodshed, and crime, and narrow escape, with a spice of ghost stories thrown in for a relish, which abounds in many publications,-the most vapid, most diluted broth of literature is something we protest against as mental pabulum for any class of people whatever, especially for those young and intelligent mechanics and apprentices who weekly read the SCIENTIFIC AMERICAN.

WEATHER PROPHESYING.

That science will yet ascertain a way of foretelling storms, we firmly believe. Indeed, the telegraph is even now useful ly employed for this purpose, and its agency, we hope, will as some not distant date serve to warn our coast dwellers and coastwise crafts of an approaching storm in time to enable the one to pre are to assist the other. Since the publication of Prof. Espy's Theory of Storms, much attention has been devoted to this subject, and although a system which is entirely reliable and generally applicable, has not yet been perfected, it is to be hoped that the progress of scientific investigation will yet evolve such a system.

The weather propherying, however, of experts, who calculate by the phases of the moon, by the comparison of one season with another, by cycles of storms, by the variations of the barometer, and the fluctuations of the thermometer, we deem of no value whatever Nothing has ever yet been adduced to prove that the moon has any appreciable influence over the climate of this planet, or the temporary changes in the climate of localities The comparison of former years with the present afford no criterion. The changes on the surface of the inhabited earth, by the destruction of forests and the multiplication of civilized habitations have much to do with alterations of climate. The theories of storm cycles are yet in embryo. Sudden fluctuations from causes beyond our knowledge are not taken into account by storm theorists; or if so, these fluctuations upset all their calculations, and they are left in the dark. The variations, neither of the barometer or the thermometer, are to be confided in. They ere unreliable.

The astronomer, who from the top of his tower, or rom a mountain summit; or the sailor, who has a more exlended field of vision, may, from the appearance of the clouds and the condition of the atmosphere, prognosticate the advent of a storm and its direction. So, also t he farmer and the bunter, by long experience, necessitated by their pursuits. learn to read the heavens, or, rather, the atmosphere, to some benefit; but when our weather prophets presume to foretell a dry summer,a lean harvest, a cold winter, from their yearly observations, based only on observation, and not on a thorough knowledge of natural laws, we choose to place but little reliance on their prognostications.

---Hardening the Mondboard of Plows.

OFFICIAL REPORT OF Patents and Claims

Issued by the United States Patent Office.

FOR THE WEEK ENDING OCTOBER 13, 1868.

Reported Officially for the Scientific American.

PATENTS ARE GRANTED FOR SEVENTEEN YEARS, the following being a schedule of tees: -

On doing each Cavest	
On tiling each application for a Patent, except for a design	\$15
On issuing each original Patent	\$20
OL appeal to Commissioner of Patents	\$20
On application for Reissue	\$30
On application for Extension of Patent	\$50
on granting the Extension	\$50
Or filing a Disclaimer	\$10
On filing application for Design (three and a balf years)	\$10
On tiling application for Design (seven years)	
On fling application for Design (Tourteen years)	\$30
In addition to which there are some small revenue-stamp taxes.	Residents

of Canada and Nova Scotia pay \$500 on application.

T Pamphiets containing the Patent Laws and full particulars of the mode of apply ng for Letters Patent, spec fy ng size of model required, and much mation useful to Inventors, may be had gratis by addressing MUNN & CO., Publishers of the Scientific American. New York.

82 913.—EEL POT.—George D. Allen, New York city. I claim the eel pot funnel, of india rubber, and perforated substantially as above set forth. Also, the eel not funnel, formed of india rubber, with a contracted mouth, substantially as hefore set for:h.

Also, the eet not funnel, formed of india rubber, with a contracted mouth, substantially as before set for it. Also, the combinistion of the eel pot funnel, with needles pointing toward its neck, substantially as before set forth. Also, the eel pot funnel, having the twocharacteristics of perforation and a contracted mouth substantially as before set forth. Also, the combination of the body of the trap with a funnel of india rub-ber, substantially as before set forth. 8,914. —ALKALI CAN.—Christian Barry, Philadelphia, Pa. 1 claim an alkal, can, in which clay is used for producing a tight joint, sub-stantially in the manner described. 90.015. — (Uppring Christian Chair Burgung, Ohio)

Stanti-liv in the manner described. 82,915. — CURN HUSKING PIN.—Elias Blair, Bucyrus, Ohio. 1 caim an instrument for husking corn, constructed substantially in the manner shown and described. 82,916.—I'EN RACK.—Charles J. Bouche, Louisville, Ky. 1c1 in a pen rack, Composed of the sides. A B C D, coance ed by hinge joints, as shown, the binged root, H 1, brace, F, and racks, M. all constructed and arranged substantially as described, and provided with calendars, O P Q, and lips. S, for the reception of cards, substan ¹³ Uy as set fortb. 82,917.—CENTERING SQUARE.—George W. Brooks, Clinton, Mass.

Mass. I claim, in combination with the square, the adjustable slotted bar, b, when constructed as and for the purpose substantially as described. 82,918. — COAN PLANTER. — John A. Burchard, Beloit, Wis.

1 claim, ist, Broady, the employment of the dropping dytice, Dywhen constructed and arranged substantially as herein described and set for h, and usen for the purpose of enabling (ne operator to Know by ocular demonstratuments), and usen for the purpose of enabling the seed with certainty and accuracy. 2d, in combination with the device, D, the paw, K, and stop latcness, g and 1, when used for the purpose bereins t forth.

82 919.-HOLLOW WINDOW CROSS BAR OF SHEET IRON.-T

S2 919.—HOLLOW WINDOW CROSS BAR OF SHEET IRON.—T
 A. Cambensy, Chicago, Ill.
 I claim, as a new article of manufacture, the hollow sheet metal window oars, coust ucted substantially as shown and described.
 S2 920.—BLIND HINGE.—Charles B Clark, Buffalo, N. Y.
 I claim forming the evaluation of the mone com ined and arranged as new cribed.
 S2.921.—METALLIC COUNTER BRACE.—John L. Cooper, Preston, Conn., as ignor to bimself and Joshua E. Fellows.
 I claim the new article of an ulacture of a sour socker, in combination with a counter brace, when made and applied substantially as herein described.
 S4.922.—OX YORE.—William Concerne During the second.

scribed. 82 922.—OX YOKE.—William Cooper. Paris. Me. 1 claim the sudiog slottedplate, a, beld by snaples, b b', and adjusting nuts, c c', and carrying the shaft ring, i, as and for the purpose set forth, 82 923.—HARROW. -Ala'rew J. Craig, Ashmore Station. Ill. 1 claim the b at teeth, A A, pivot d together as described, so as to form a hard with flexible sides, substantially as and for the purposes herein set forth. forth

hari w with Dexide sides, substantiany as and for the purposes herein set forth. 82,924 — WASHING MACHINE.—C. H. Cramer, Rutland, N Y. I clam the combination of the arguitability irance, B, and the treadle, I for raising the same and not sufficient the formula of the burner of the sufficient in the manner and for the output described. 82,925.— HYDROCARBON BURNER,—Sutton Edward Crow, Stra ford, England. Patented in England, June 14, 1567. I claim the arranging the apparatus in such manner that a jet or jets of steam, under pressure, or, it may be of air, issues into the turnace in a direc-tion parallel, or nearly parallel, or a pipe or passase by which combustiole inquit is led into the turnace, substantially as described. 82,925 — MORTISING MACHINE.— Franklin A. Deland, and Luke Phillips, Memphis, Mich.

82,92i - MORTISING MACHINE. - Franklin A. Deland, and Luke Phillips, Memphis, Mich.
We datu, 1 & The commutation of the vertical guide, C', hed, C, slotted lever, D', and pin, E', substantially as and for the purposes herein set forth.
2), The inoceendent p-riorate. guide plate, C, in combination with the Jaw guide, N, and vertical or, E, when constructed, atranged, and operat-ing, substantially as and for the purpose herein set forth.
82,927. - ATTACHING ROSETTES TO HARNESS. - William L. Denio (assignor to bimself and irwin Davis), R-chester, N. Y. I claim the rosette, A, provided with the screw socket or nut, b, in combi-nation with the screw loop. B, and attaching strates g. h. the whole arranged as described, and operating in the other and for the purpose specified.
82,928. - FIANOFORTK B DIDGE.--Charles H. De Vine, Buffalo, N. Y., assignor to De Viae Brobers.

52,325 — FIANOFORTA B DOBE.—CDATIES H. De Vine, Buffalo, N. Y., assignor to De Vice Brothers. I claim the curved or Oge, A, composed of veneers, a a a, and b, having the iv ry or equivalent top plate, F, attached, as berein described. 82,929. APPA kaTUS FOR SetTIING AXLES TO WAGONS.— David Ducharne, Mechanics Ville, N. Y. I claim ist, The book or jack, B C, and the upright fulcrs or studs, E and F, in combination with the horizontal cross bar, F, each D-iog constructed e' d operat d subsk contally in the manner and for the purposes berein de-cribed and set torth.

⁴ d Operation de torthall in the mainer and for the purpose of the and set of the set of the stander is the set of t

N. Dunham, Philadelphia, Pa I craim the glasses, A. A, having the pieces, B. B. D. D., cemented to them, as a new article of manufacture. 82,931. — CORE BAR FOR CASTING PIPES.— John Enright

(as-ten or to humselt, William Wall, and Thomas Enright). Louisville Ky, I claim the collapsable metallic core rod or cylinder, having tour longitu-linal segments, A, so constructed and arranged as to be operated independ-inity of each other, as herein shown and described. 32,932.—STUMP EXTRACTOR — R. B. Ferris, Holland, Mich.

ently of each other, as herein shown and described. 82,932.—STUMP EXTRACTOR — R. B. Ferris, Holland, Mich. We claim the combination of the lever, Habeave, F, chain, I, rope, J, sheave blocks. 3 and 4, sulls, A, p. st, B, the of this, standards 0, pulley. Each of the stranged, and operating substantially as de-scribed and for the purposes set forth.

82 933. - ADJUSTABLE SQUAKE AND BEVEL.-E. B. Foster, and John G. Witt, Elmira, N Y. ry or T-square of the wings D D.an

It is a tissue of unfounded, and as such, uncalled for assertion from beginning to end. The tendency of mechanical employments is not alone to the exercise of the understanding. Granted that there are many occupations that require little of understanding or fancy, or anything else but elbow-grease (sawing wood for instance, which is a mechanical employ ment), we assert that there are no employments except the fine arts and authorship in which fancy has greater scope, and none whatever that call into more active play all the mental faculties than mechanical occupations. They do not leave the intellect unfed any more than other work, and in they did, we fail to see why imaginative literature is the proper food for famished minds.

Let us go down to the very root of this matter. All the useful arts are devoted to the supply of the wants of man The first of these is air; that nature supplies. The second is food. Agriculture is then the first and most essential of have had several inquiries about this matter. all occupations, and as such it employs the largest number of individuals. Is there no scope tor fancy and feeling here? Is all appreciation of the beauty of fruits and flowers, and billowy on a velocipede.

A new method has been discovered for the manufacture of he moldboard of plows, which gives them all the hardness and temper of steel, in combination with the toughness of iron. The moldboard (good iron) is heated and dipped into molten iron. It remains there ten seconds, when the two surfaces become heated to a white heat, while the center is not heated through. It is then immediately dipped into water; the surfaces come out harder than the highest tempered steel, while the interior is still iron and retains all the toughness and strength of the iron. The advantages claimed or this invention is that the plows made by this process will ake the finest and hard st polish, while they will be tough nough to endure any reasonable knocking about in stony soils.

We find the above in one of our exchanges. What is the new method? and where are such plows manufactured? We

A MAN in England recently made fifteen miles in one hour

screw, F, for adjusting Lie angle of the same, substantially as described. [82,934.—PLOW.—Andrew Friberg, Moline. III, 1 claim the plat-, C. constructed and applied between the landside, A, and the 1 andle, B, of a plow, substantially as described. [82,935.— KATCHET-AND-PAWL MECHANISM.—Joel Garfield, Gotool. It Along I and the interaction of the pawl arranged substan-ially as shown and described, the loose collar or disk, h baylang an inclined slot, mowhich the pawl pin projects, rotation of the pawl pi are in one direc-tion for diog the pawl up into engagement with the rato het teeth, and its ro-tation in the opposite encetion carrying it out of engagement therewith; and shown in combination with theratchet wheel and pawl and the loose collar, the stud, l, and adjustable screw or pin, n, operating substantially as shown and described. describ 82,936.—STEAM ENGINE PISTON VALVE.—Richard Gornall. Baltimore, Md. I claim, i.d., The combination of the main valve, C. with the interior sliding alve, D, having its flarges, e e, substantially as and for the purposesspecified. 3d. In combination with the valve, C, and the interior sliding valve, D, the anxihary steam ports, n n', sub-tanitally as and for the purpose specified. 82'937.—RALLWAY FROG.—Josiah Gray, Chicago, Ill. I claim, 1st, The suited, H, constructed substantially as described, in com-bination with the point, C, and guards bars, B, as and for the purposes set The combination of the chaus, E, bars, F, guard bars, B, shield, H, and , C, all operating substantially as set forth an 1 shown. 82,938.-CrLTIVATOR PLOW.-B. F. Guy and J. V. Guy, Ma-(22,330.—C) "DIIVATOR FLOW.—D. F. Guy and J. V. Guy, Maccomb. Micb.
 W* claim, 1st, In combination with plows thus hung in a frame, the spring bars and c.n ecting chains or corns, as and for the purpose set for h.
 2d, In combination with the plows, their bifurcated rods, and spring bars, the shoes, e. substantially as and for the purposes torth.