HORSE COLLAR FASTENING —W. A. Sharp and J. A. Shannon, Tama City, Iowa.—This invention relates to a new and improved method of constructing the collars of borse harness whereby many advantages over the ordinary method are secured.

SECTIONAL STEAM BOILERS.—Charles Bean, East Douglass, Mass.—This invention relates to a new and improved plan for constructing steam boilers whereby they are rendered more durable and more effective as steam generators than those of ordinary construction.

MACHINE FOR MAKING GINGER SNAPS.—Daniel M. Holmes, Williamsburgh, N. Y.—This invention has for its object to furnish a imple, convenient, and effective machine by means of which ginger and other snaps may be made from soft dough rapidly, conveniently, and accurately.

PIPE CUTTER.—Jobn Peace, Camden, N. J.—This invention has for its object to furnish an improved tool for cutting off pipe, which shall be simple in construction and durable, and which will cut off the pipe quicker and better than the pipe cutters now in common use; cutting away the metal, and not leaving a burr upon either the outside or inside of the pipe.

CAR HEATER.—W. S. McNeil and O. S. Cadwell, Jr., Springfield, Mass.—The object of this invention is to so constructs heater for beating or warming railroad cars by heated air that the air shall be purified hefore it is heated and discharge into the car and properly distributed therein, and so that fuel shall be economized and proper provision made for protecting the passengers and car from injury from fire in case of accident.

HAND DRILL.—Alois Wirsching, Brooklyn, E. D., N. Y.—This invention relates to a new aud improved drill, which is designed to supersede the ordinary bow drill, now generally used for fine or small work, by watch-makers, and

Horse Rake.—A. H. Robbins, Copenhagen, N. Y.—This invention relates to certain new and useful improvements on the ordinary wooden-toothed revolving horse rake; and it consists in a peculiar construction of the same, whereby the operator may control and operate the machine with the greatest facility, and the latter connected to a sulky or cart if desired, so that the driver or operator may ride if be prefers to do so.

Grain and Grass Harvester.—Amos Smith, Vienna Cross Roads, Ohio.— This invention relates to certain new and useful improvements in grain and grass harvesters, and it consists, first, in a novel and improved construction and arrangement of the driving gear; second, in a peculiar manner of applying the draft pole; third, in a novel manner of attaching or applying the finger bar to the machine; fourth, in a peculiar application of a lever for raising the finger bar; fifth, in a novel construction of the guards or fingers.

Soil Pulverizer.—Cornelius Berninger, Mier, Ill.—This invention relates to a new and improved device for pulverizing the soil, and it consists in a novel combination of a rotary toothed pulverizer, and a harrow fitted in a swinging or suspended frame, and attached to a mounted frame, all arranged in such a way as so admit of the soil being pulverized in an expeditious and perfect manner.

Corn-Shelling Machine.—Geo. F. Johnson, Marshall, Iowa.—This invention consists in a rotary wheel provided with a central opening in which are provided ascries of hooked shellers, h. ving rages which press upon the cob to prevent the shellers from scraping the cob too deeply, the said shellers being provided with radial stocks, which slide on corresponding grooves in the rotary wheel, and surrounded by a spring which constantly bears them towards the center of the said rotary wheel A set of teeding rollers is also provided for grasping the cob after a portion of corn on one end of the car has been shelled off, and drawing it through the sheller, the whole being

LOCKING DEVICE FOR LOOSE PULLEYS.—William J. Linton, Detroit, Mich.

—The object of this invention is to provide a simple and effective locking device, to be used in machinery, when pulleys or other wheels are required to run loose or fast on a shaft for locking or unlocking them.

Joiners' Planes.—F. Smith, and I. Carpenter, Lancaster, Pa.— This invention relates to improvements injoiners' planes, whereby it is designed to render the stocks les. liable to warp, to regulate the weight of the same, to provide for a more perfect delivery of the shaving, adjusting the same to be used as a single or double plane, and adjusting the mouth so as to govern the width of the same, for the passage of the shaving.

SAW-SET.—W. B. Weaver, neading Center, N. Y.—This invention relates to a new and improved saw-set, and it consists in a peculiar construction of the same whereby it may be readily adapted for setting the teeth of large and small saws, and also adapted for other purposes or uses than setting saws.

PUMP.—Jebyleman Shaw, Bridgeport, Conu - This invention consists in placing the ordinary lift pumps within a cylinder, provided at its lower end with a holding valve; the piston rods of the two pumps being connected by ends or chains passing over a pulicy, and all arranged in such a manner that the device is made to operate as a force pump, and elevatewater or other fluid to any desired hight, according to the amount of power applied to

CAR BRAKE.—S.W.Y. Schimonsky, Cheyenne, Dakota Ter.—This invention relates to a new and improved brake for railway cars and consists in a novel construction of the same, wher-by the principle of the wedge is applied to the shoes, and the brake rendered self-acting and entirely self-locking. The object of the invention is to obtain a brake which will be efficient in its action, strong, and not liable to get out of repair, and which may be applied with a very slight effort or expenditure of power.

LAMP WICK.—Wilhelm August Gensch, New York city.—This invention relates to a new lamp wick, which is composed of animal and vegetable fibre, fitted together so as to be more effective and useful than those now generally

MACHINE FOR CUTTING MITER JOINTS —Frank A. Howard, Belfast, Me.—The object of this invention is to accomplish the cutting and fitting of miter oints for moldings, picture frames, and the like, in a perfect and expeditions manner. It consists in a sliding V-shaped cutter, composed of two shear edges and an adjustable V-shaped rest plate, together with other devices perfecting the whole.

CAN HOLDER.—M. M. Shurr, Delaware, Obio.—This invention consists in the combination of expanding staves with a hollow lox and staff stiding thereon, together with other devices perfecting the whole. It is used for holding cans to be soldered, and is designed as an improvement upon a machine for the same purpose patented by Henry P. Dennis (No 45,143).

PERMUTATION LOCK.—T. J. Sullivan, Albany, N. Y.—This invention relates to improvements for setting the combination of any lock having indented wheels, actuated by a 'knob bearing a graduated circle exterior to the lock, but is designed more particularly to improve a lock previously patented by the same inventor. The invention consists in attaching circular springs to the disks containing the combination wheels, said springs being each provided with a detent pin for detaining the combination wheels at any desired point, by fitting into the indentures of the same, together with other devices relating to and perfecting the whole.

SEWING MACHINE.—Robert Barclay, Buffalo, N. Y.—This invention relates to a new and improved sewing machine, and it consist in a novel teed mechanism and a take-up movement for the thread, whereby simplicity, economy in construction, and durability of the working parts are obtained.

FIRE GRATE.—G. H. McElevey, Newcastle, Pa.—The object of this invention is to so construct and arrange a fire grate and the plates and fixtures connected therewith that the fuel shall receive a supply of oxygen from the back and ends as well as from the front and underside of the grate, and so that the heat generated shall be utilized instead of being passed directly to the chimney from the throat of the grate, as is ordinarily done.

WATER WHEEL.-P. H. Wait, Sandy Hill, N. Y.-This invention relates to a new and improved water wheel of that class which is secured on a vertical shaft an i rotate in a horizontal plane at the lower end of acylindrical case undern at 1 chutes orwater guides.

CAR (OUPLING.—Leonard Monzert, New York city.—This invention relates to a new car coupling, of that class in which two jaws are employed for holding the connecting link, and consists in the application of a ring, which is fitted around the coupling hox, and which, by heing turned, serves to lock the jaws together, or to release them, to allow their opening, as may be de-

WEAVING MACHINE.—Adolph Wagner, New York city.—This invention relates to a new machine for weaving hoopskirts and other fabric of suitable tubular or irregular shape, but is more particularly intended for the manufacture of petticoats and boopskirts. The invention consists principally in the use of a circular machine in which the fabric is woven around a block suspended between the warp carriers and the track of the shuttles, said block heing up and down as well as lat-rally adjustable, so that it may always be adjusted centrally between the sbuttle; however irregular its shape may be.

SMUT MACHINE.—Henry Stanley, St. Johnsbury, Vt.—This invention consists of an arrangement of fan-blowers within cases which are curved around the fans in the form of scrolls, into one of which the grain to be cleaned is admitted through the air passage to the ians, and from which it is forced by the hlast of air around the scroll (the sides of which are perforated), to the mouth into a spout communicating with the next fan obamber, and in like manner forced from there to the mouth of the scroll, when it encounters another blast of air from another fan which is designed to separate the chaff.

MACHINE FOR ROLLING SAW LOGS.—Esau Tarrant, Muskegon, Mich.—This invention has for its object to furnish an improved device for turning or rolling logs upo: the carriage of circular or other saw mills, which shall be simple in construction. On effective in operation, and conveniently operated.

FIRE ESCAPE.—Thomss Tompson, Jr., New York city.—This invention has for its object to furnish an improved fire escape for permanent attachment to the outer sides of buildings, which shall be so constructed and arranged, that it may be conveniently lowered when required for use, and raised again out of the way when not required for use.

VULCANITE RUBBER BILLIARD BALLS .- For many years, indeed, since the game of billiards became popular, there has been a demand for a substitute for the ivory of which billiard hails are made. The game seems to demand a certain weight, a fixed diameter, and a degree of elasticity to the balls; qualities difficult to combine in their necessary proportions in any manufactured material. But Mr. W. H Lippinc att, of Pittsburgb, Pa., claims by a patent obtained through the Scientific American Patent Agency, May, 12, 3, to have succeeded in obviating these difficulties, and in producing a ball superior in some respects and equal in others, to those made from solid ivory. He says: "Although a number of attempts have been made to con struct biliard balls of vulcanized rubber, none have succeeded in overcom ing the difficulties of thoroughly vulcanizing them. Balls vulcanized by single layers in square blocks, when turned, will be only one half the requisite weight, and are liable to he porous. By my process ail the qualities of elasticity, density, weight, etc., are obtained, and the balls will last for years: cheaper in first cost, smooth as ivory, and not liable to coip, crack, or get out of truth. These bails are susceptable also of a high polish, and can receive any color desired " The inventor forms first a bail of say one inch diameter and vulcanizes it, then increases the size by successive vulcanizations until the desired thickness is attained. The constant expense for the renewing of the stock of hilliard halls amounting for each table to \$32 for eight sets per year, makes this invention worthy of attention.

## Answers to Correspondents.

CORRESPONDENTS who expect to receive answers to their letters must, in all cases, sign their names. We have a right to know those who seek in formation from us; besides, as sometimes happens, we may prefer to address the correspondent by mail.

SPECIAL NOTE.—This column is designed for the general interest and in struction of our readers, not for gratuitous replies to questions of a purely business or personal nature. We will publish such inquiries, however, uchen paid for as advertisemets at § 00 a line, under the head of "Business and Personal."

All reference to back numbers should be by volume and page.

A. M. C., of Mo.—Is there any depth in the ocean to which an iron weight or bar would not sink. Ans. No.

E. B., of Pa.—Wire can only be properly coated with guttapercha by machinery. For any small work, it may be coated by band, softening the gutta-percha by immersing in water heated to 200° Fah.

S. H., of N. J.—The contraction and expansion of the spindle by heat and cold is sufficient to account for the fact you describe. We can supply some back numbers but not all; the lates are the same.

R. C., of Mass.—The pressure upon a closely fitted steam valve not covering any ports is as the area of the valve and the pressure of the steam When it covers ports it is the same minus the back pressure from the cylinder.

H. A. S., of Mo.—Owing to the variety of circumstances under which stones and bricks are used in building no general rule can be given for computing the strength of structures. Each case must be worked by itself. Mahan's Civil Engineering gives all the necessary tables and

J. H. W., of Mass.—Sheet iron plates are galvanized by first cleansing the sheets with dilute sulphuric acid, hammering, and scrubbing with emery and sand. The plates are then immersed in a bath of melted zinc covered with sal-ammoniac. Galvanized iron plates are simply iron coated with zinc. There are several other processes of manufacturing it.

H. A. S., of Me.— "Would coal tar on a roof injure the rain water caught from the roof when used for domestic purposes?" If the roof bas been newly coated the taste will be perceived for a time, but it is in no series unhealthy.

T. H., of W. Va.—This correspondent states that his steam boiler, fed with good, pure well water, after lying unused for a time, shows honcy-combed holes filled with a "substance resembling black lead," and that his boiler leaks ba'lly. He asks if an acid is present an al kall like soda or lime will neutralize it and prevent its deleterious effects. Either, we think, will do the business. It is evident that the water he uses is unfit for boiler purposes. Better procure water from a purer source.

W. M. G., of Vt.—This correspondent has a plan for setting off the divisions of a gear to be cut on an engine which seems to be novel, but the description sent is too obscure to be valuable. We advise bim to insert an illustration of bis device in our columns if he desires to introduce it to the trade.

E. H. H., of Mich., sends a plan for a gear cutting engine which has been in use for many years, and is not popular among mach inists. His plan presents no novel features and its publication does not seem advisable.

C. B., of Iowa., proposes to build a five-horse power boiler thus: The shell a cylinder 12 feet long and 24 inches diameter with one flue 14 inches diameter, shell and flue to be connected at the ends with heavy cast fron rings 24 inches external and 12 inches internal diameter, to fit shell and flue, they are to be attached to the ring with tapped bolts instead of rivets. Set the boiler at an angle of about 30 degrees making one end a steam chamber, the products for combustion to circulate all around the shell below the water line and return through the flue its whole length to the colimney. The feed water pipe to run down through the flue—coiled if desired—andenter into the lower end at the hottom with check valve. "Do you think such a cheaply constructed boiler would be safe?" The plan is neither new nor safe. Similar boilers have exploded some months ago, one in Williamsburg, L. I., which we noticed at the time.

J. P. J., of Mass.—Paper of the proper sort is a good material for cleaning the face of a mirror or window glass, but the use of ordinary newspaper is not to be recommended. Much of the paper used for printing the common daily and weekly journals is manufactured from straw, which contains a large proportion of silex or flint, and the process of grinding, pulping, etc. is not sufficient to eliminate this substance. Consequently a flass often rubbed with newspapers exhibits in time a congeries of scratches, less pleasant to hehold than dust or fly-specks, as flint will scratch glass, if it cannot cut it as the diamond.

B. J. P., of N. Y.—The business information you desire we cannot give, neither are we acquainted with the composition of "Zopissa" cement. We helieve it has not yet been made public. Ammonia dissolves

copper when exposed to the air. As long as it is thus exposed it bas a splendid blue color, when not so exposed it occomes colorless. The copper in the former case is an oxide in solution, in the latter it is a dioxide. The process of making the solution of metallic copper being slow, the same solution may be more rapidly obtained by using the hydrated oxide. The statement that this solution will dissolve lignin bas the sametion of good anthority. Linseed oil is oxidized by heating it with litbage. Nitrobenzole is made by slowly adding benzole to finning nitric acid genily beated; upon the addition of water the nitro-benzole separates in the form of a heavy yellow oil.

B. F. L., of Pa.—It is probable that you can obtain the work of Dr. Beaumont referred to in the article, of Lea & Blanchard of Philadelphia.

#### Business and Lersonal.

I he charge for insertion under this head is one dollar a l ne.

For State and County rights to the best and cheapest sorghum stripper now in use, address C. P. Hale, Calhoun, Ky. Agents wanted.

Half the profits of a cotton gin that will add twenty per cent to the value of the lint, given to the manufacturers. Jas. S. Carnall, Lockhart. Texas.

Wm. G. Vermilye, 6 Park Place, New York, gives special attention to the manufacture of india-rubber articles for inventions.

Siccohast, that dryer for linseed oil, made in Boston by Mr. Asabel Wheeler, which so astonishes everybody who knows about paints—what is it? What does it impart to the oil? Simply causes oil to attract oxygen from the air and dry with the pigment upon the surface.

Metallic cartridge machine makers send circulars to J. V. Meigs, postoffice box 1031, Lowell, Mass.

Broughton's lubricators, for suet or oil, have none of the objectionable features which pertain, more or less, to all others. Manufactured by Broughton & Moore, 41 Center st., New York. Their gage cocks and oil cups are the hest.

If you want to buy a factory with water power, read advertisement in another column.

Wanted—samples and price of native sumac. Address D. Miles, 95 Water st., Boston, Mass.

Pratt Brothers, publishers and printers, 37 Cornhill, Boston, will negotiate with writers for the publication of pooular manuscripts, provided the authors will guarantee the sale of one-half the first edition.

Metal-edge card and show-bill manufacturers will please address H. C. Small, hox 2169, Portland, Me. State whether the article is pat ented, and where the machines can be purchased.

A paying investment.—We are offering County and State rights. Also, manufactured goods of newly invented and patented house hold articles of great ment, at very low prices. On receipt of \$1 75 we box and ship the above, nine articles, withdirections and terms. Agents wanted everywhere. Send for samples. Marsh & Co., 33 Marden Lane, N. Y.

Wickersham's American oil feeder, combining principles of the siphon capillary attraction, and filtration; saves 90 per cent in oiling journals; perfectly reliable; always under control. J. B. Wickersham & Son, 143 South Front st., Philadelphia. Pa.

Those prepared to manufacture the beam steelyard please address H. Maranville, Akron, Ohio.

Machines for boring, turning, and slotting pulleys, mill gearing, and turbine water wheresten feet diameter and under,—about helt the cost and does double the work of a lathe of same swing. Gear cutters of new and improved pattern, to cut gears 8 ft. diameter and under, and all kinds of machinists' tools. Send for circular to L. W. Pond, 98 Liberty st., New York.

For descriptive circular of the best grate bar in use, address Hutchinson & Laurence, No. 8 Dey st., New York.

Peck's patent drop press. Milo Peck & Co., New Haven, Ct.

Parties about to buy steam boilers should examine Root's wrought iron sectional safety hoiler at 95 and 97 Liberty st., New York. See advertisement.

Spring-bed bottom—unequalled for simplicity, cheapness, and durability. Manufacturers wanted as agents. Address S. C. Jennings, Wantoms Wis.

Moss' improved compound oil for use in the manufacture of woolen goods, and the greasing, carding, cleansing, and spinning of all kind s of wool is the greatest invention known. Address Moss & Lindsey, New Richmond, Ohio.

N. C. Stiles' pat. punching and drop presses, Mideletown, Ct.

For sale—just finished—an 18x42 Wright engine. Address Merrick & Sons, Philadelp'na, Pa.

For sale—the whole or a part of a paper mill, all new machinery. For particulars address L. A. Beardsley, Fredericksburg, Va.

For sale—the patent right, in Great Britain, for perforated saws. The manufacture of these saws is now firmly established in the United States, and they are rapidly taking the place of all other solid saws. Apply to J. E. Emerson, Trenton, N. J.

Prang's American chromos for sale at all respectable art stores. Catalogues mailed free by L. Prang & Co., Boston.

For breech-loading shot guns, address C. Parker, Meriden, Ct.

Wanted—a second-hand steam hammer. Norway Manufacturing Company, Wheeling, W. Va.

## NEW PUBLICATIONS.

HANDBOOK OF THE STARS, for School and Home Use. By W. J. Rolfe and J. A. Gillett. Boston: Crosby & Ainsworth. New York: Felt & Dillingham, successors to O. S. Felt.

The study of astronomy is of all others most calculated to enlarge and elevate the mind. Descriptive astronomy is particularly adapted to interest youth, and can be pursued advantageously without a previous knowledge of the higher mathematics. The little work before us is designed to aid the school and family in this important study, and seems well adapted to the purpose. It has maps of the constellations, including all the stars down to the fourth magnitude, with a table of all the constellations visiole during each month, and full instructions as to their location, their history and mythology. The hook is printed and hound in superior style. An additional attraction is its description of the spectroscope and its use in the study of the heavenly bodies.

## THE WORKSHOP.

We are in receipt of the seventh number of "The Workshop," containing besides its usual amount of useful and artistic designs, some very entertaining and instructive remarks upon the subject of antique vessels, and a valuable article on the "Employment of Calcareous Tu'a for the Production of a Fine, Artificial Marble."

# Engines

Annoyance and waste of stock is sometimes caused in paper making by the overflow of the engine tank, or by the insufficient supply of water. The design of the improvement herewith illustrated, is to prevent the occurrence of these difficulties by furnishing an automatic feed for the water by means of which the supply shall be regulated and governed by the level in the tank.

A, is the usual tank, shown empty in the engraving. B, is the supply pipe, by which the water is led to the regulator, of derrick and pulleys.

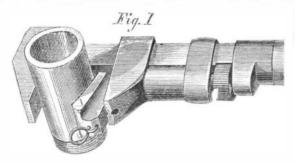
C, from which leads the delivery pipe, D, that conducts the water to the tank, A. The interior of the regulator, C, is shown in the section Fig. 2. It will be seen that the water is admitted from a properhead, in the direction of the arrow at B. to a chamber, the walls of which extend across the regulator, and are pierced at top and bottom by apertures forming valve seats in which fit downward opening valves secured to a rod, E, to the lower end of which is attached a suitable float, F, sustained on the surface of water in a reservoir. G: the level of the water in the reservoir being kept at the hight of that in the tank by means of a connecting pipe, H. A drip pice, I, leads any surplusage of water from the regulator, C, to the reservoir, G, and a lever, J, Fig. 2, may be attached to the top of the regulator, C. to open the valves by hand, if at any time it may be deemed necessary.

From the foregoing the operation of the device may be

readily understood without further explanation. It was patented through the Scientific American Patent Agency, by David Hunter, North Bennington, Vt., to whom all commu nications relative to the device should be addressed.

#### FARIES' PATENT SUPPLEMENTAL JAW FOR SCREW WRENCHES,

The object of this device is to provide a handy auxiliary jaw for the common screw or monkey wrench, by which the



ordinary wrench may be used for screwing up bolts by grip ing their cylindrical surfaces or for piping purposes instead of the gas-piper's tongs. Its value as applied to these uses is apparent at a glance.



The supplemental jaw, A, seen plain ly in Fig. 2, is a wedge-shaped block slightly curved on face and back, the face being corrugated or toothed to give a better hold on the work, the serrations being so inclined that the greater the

strain exerted in operation the more determined and positive the hold of the jaw on the work. A ring is fastened in the sup plementary jaw by which it may be linked to the movable jaw of the wrench or suspended to the wrist of the operator if working on elevated places or in pits or excavations. In consequence of the slight curve given the auxiliary jaw, the points of bearing on the pipe, shaft, and the jaw of the wrench are directly in line with the force exerted, so that there is no transverse or wrenching strain tending to injure the wrench. It can be applied to or used with any ordinary wrench.

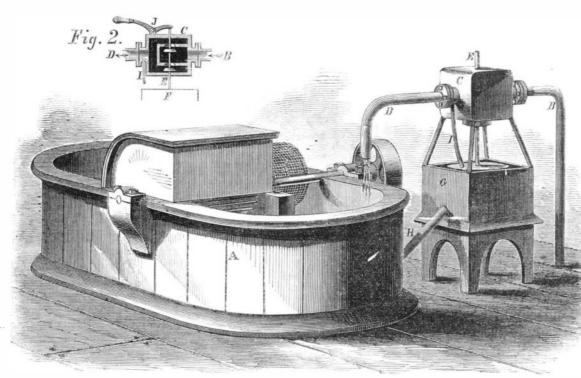
Patented June 23, 1868, by Robert Faries, who may be addressed for territorial and manufacturing rights, or the device itself, at Decatur, Ill.

## Erie Water Works.

The people of the thriving city of Erie, Pa., have been for years dependent for their supply of water on local wells, aided by an inefficient system of supply furnished by a limited and unreliable congeries of pipes fed by springs of small capacity. But it is soon to be supplied from the pure waters of Lake Erie, than which no better water for drinking, lavatory, or manufacturing purposes is in use. The plan, under the superintendence of H. P. M. Birkenbine, a well known Philadelphia engineer, is to erect on the shore of the lake an engine house and stand-pipe, the latter of sufficient hight to provide a head capable of supplying the most elevated portions of the city.

The Erie Dispatch says: "The stand-pipe rises 234 feet above the level of the water, and stands on a rock 14 feet high, making the pipe 220 teet high; it is five feet in diameter, and is made of heiler iron 3-16ths of an inch thick at the top and Douglas, Norwich, Conn.

Device for Regulating the Flow of Water to Pulp 7-16ths of an inch at the bottom; it weighs 42 tuns. This is to be surmounted by an ornamental spire of bright metal fifteen feet high. This is the highest pipe on the continent, and probably in the world. It was raised in a very novel manner, the invention of the contractor, and is well worthy of a patent. It was done very much as the Irishman proposed to build a chimney, 'hold one brick up and put another under it.' It was done by commencing with the top section and adding the lower sections in their regular succession, hoisting the pipe as each section was added, by means



#### HUNTER'S PAPER ENGINEWATER FEEDER.

"Around this pipe is to be built a tower 9 feet 6 inches from wall to wall, and 190 feet high from the rock, surmounted by a balcony five feet wide. The balcony is reached by a spiral stairway of 250 steps. The stairway and pipe will fill the entire space in the tower. The tower will be of stone 22 feet, and the remainder of brick. The engines are of the Cornish pattern. Their cylinders are upright, and are 60 inches in diameter and 10 feet stroke. The cylinders themselves are of immense weight. The pistons work directly in connection with the pump rods. This connection is made in the lower or middle story. The pumps are in the basement story, placed directly under the engines. They are 21 inches in diameter and 10 feet stroke, and are capable of pumping 2,000,000 gallons each in 17 hours. Adjoining the engine house is the boiler house, which is 50 by 60 feet and one story high, made of brick. In this will be eight boilers, 30 feet long and 42 inches in diameter, with two 14-inch flues. They rest on brick and stone work, built up from the solid rock. Each boiler will be independent of the others, so the stopping of one will not affect the others. The fire will not be under the boilers, as is commonly the case, but will be in front of them, in combination chambers. The smoke stack is to be 100 feet high."

## BOARDMAN'S DEVICE FOR FACING NUTS.

The accompanying engraving is a perspective view of a convenient little device for turning or facing nuts. It con sists in providing a loose ring, A, with two rounded projections, B, on either side and at right angles with each other-This ring is placed on the screw-arbor between its shoulder and the nut, C, to be turned, and adapts itself to the irregular shape of the nut's rough surface, making an equal pressure on its opposite sides directly endwise with the arbor, and perfectly true with the thread. The engraving shows the ordinary style of arbor at one end, and the improved arbor and ring on the other.



The style of arbor now in use is shouldered down below the bottom of the thread, to allow the nut to be faced to screw up to its shoulder, and when the highest point of the nut strikes on one side of shoulder, and is screwed up hard enough to turn or face up the nut, the arbor will spring and the nut will cramp over on the few remaining threads of the arbor, and be faced out of truth. This improved arbor gives a thread bearing to the nut its entire length, and is not weakened by having the thread turned off, but is left full size of outside of thread. This invention was patented April 21, 1868, by Byron Boardman, of Norwich, Conn., and assigned to himself and Frank Douglas of the same place. For further information, or the patent rings, address Frank

#### Carbolic Acid a Cure for Snake Bites.

The following extract from a letter written by John W. Hood, M. D., from Australia, gives the results of the application of carbolic acid to the cure of bites of poisonous snakes: "An unfortunate experiment, resulting in the death of the principal performer, as to the efficacy of a so-called antidote for snake bites, took place here some few weeks since, and of

which I send you a report. The cure of persons bitten by the venomous snakes of Victoria has long been a favorite subject for experiments among the medical profession here. I, living in a city, have not the opportunity of meeting with

any human subjects to experimentalize upon, and have to rest contented with quadrupeds -most of which suffer death. However, I have long entertained the opinion that carbolic acid, taken internally and used as a caustic to the wound. would be found to be beneficial, and, perhaps, a specific cure. That I am right, to a certain extent, is proved by the fact that a friend of mine, a medical man living at Warranambool, Dr. Boyd, successfully treated two cases of snake bite with carbolic acid. I am not aware of more particulars than that the first case was a young lad bitten by a tigersnake, the most venomous these colonies produce, and Dr. Boyd, six hours after the boy was bitten, administered ten drops of pure acid, in brandy and water, every few minutes. He writes: 'The effect was magical-from a pallid countenance, slow pulse, and semi-comatose condition, the patient rallied to a bright expression, ruddy glow, and quick pulse, and the recov-

ery, though slow, was continuous and certain."

#### IMPROVED TUMBLING BARREL AND COAL SIFTER.

The tumbling barrel is a very efficient means of cleaning small castings from sand, and brightening and polishing small metal work of all descriptions more effectually and much cheaper than can be done by hand. It is a cylinder suspended on an axle and having an aperture for the reception of the work to be cleaned, which may be closed and secured when the barrel is charged. For large work and where the tumbling barrel is kept nearly constantly in operation, it is built quite heavy, the staves being strong ribbed iron castings and the heads made to correspond, the whole bolted firmly together; but for light work an ordinary barrel or wooden



cask is used, or a square cornered box of wood is swung our journals and rotated. But all of them must have a door or trap which has to be secured so that none of the contents can escape while the barrel is performing its revolutions. Evidently there are objections to the ordinary tumbling barrel or rattling box, as time is required to open and close the aperture, and, as it is generally situated midway between the heads and the barrel is usually cylindrical, it is not easy to deliver the contents.

We present herewith a plan which we consider an improvement on the ordinary tumbling barrel. This one is always closed, and yet always open. Instead of being a cylinder it is in cross section a scroll, as seen. So long as the barrel rotates in the direction of the arrow its contents will remain inside, but if stopped and turned in the other direction until the aperture comes underneath, the contents are readily discharged. One advantage of this plan is that the opening extends the whole length of the cylinder and the contents drop at once from the whole of the interior. Facility of charging is another advantage, and the projection inside, of e edge of the casing over the other, makes a fall for effects ally rattling and mixing the contents. The inner edge should pass the outer only sufficiently to prevent the escape of the contents.

As a coal and ashes sifter, flour and meal bolt, for sifting molding sand, etc., this device is equally well adapted, a wire screen or bolting cloth taking the place of the solid covering used in the tumbling barrel. It may be constructed of any material, wood or iron, boiler or cast, and still preserve its form and its advantages.

We do not claim to have originated this device, but received it from an enterprising mechanic, Mr. Boynton, formerly of Hartford, Conn. We believe there is no patent on its application, and we deem it worthy the attention of foundery men, hardware manufacturers, and others.

An Ohioan has invented a car brake which acts directly on the axle, instead of the wheel. It is asserted that it will, by a quarter turn of the brakeman's wheel, bring a car to deadlock, and that a train can be stopped instantly, though that, of course, would destroy the train.