

Scientific American.

MUNN & COMPANY, Editors and Proprietors.

PUBLISHED WEEKLY AT NO. 37 PARK ROW (PARK BUILDING), NEW YORK.

G. D. MUNN. S. H. WALES. A. E. BEACH.

The American News Company, Agents, 121 Nassau street, New York... Messrs. Sampson Low, Son & Co., Booksellers, 47 Ludgate Hill, London... Messrs. Trubner & Co., 60 Paternoster Row London, are also Agents of the SCIENTIFIC AMERICAN.

VOL. XVII., No. 2... [NEW SERIES.] ... Twenty-first Year.

NEW YORK, SATURDAY, JULY 6, 1867.

Contents:

Table listing various articles such as 'Ventilated Cooling Apparatus', 'Villard's Rotating Chimney Cap', 'The Amazon', etc., with corresponding page numbers.

NOTICE TO SUBSCRIBERS.

Those subscribers who wish to preserve the volume of the SCIENTIFIC AMERICAN just closed, can be supplied gratuitously with an illustrated title page and index, to bind with the sheets, on application at this office either in person or by mail, or through any dealers who supply the paper.

BINDING.—Subscribers wishing their volumes of the SCIENTIFIC AMERICAN bound can have them neatly done at this office. Price \$1.50.

PERSISTENCE THE ESSENTIAL ELEMENT OF SUCCESS.

How many projects calculated for the improvement of the race have been suffered to die, after receiving shape and form, will probably never be known. There are many really inventive minds which possess no quality of perseverance. They nurse the germ of a discovery or improvement into vitality until it promises to arrive at a useful maturity, and then, apparently without reason, let it die a natural or an unnatural death, without serving any useful purpose whatever.

He who merely conceives an idea and thinks about it, but makes no attempt to bring it to the notice of others and to introduce it into the living, breathing world, has no right to claim any credit or reward if afterward another shall utilize what he merely dreamed about. Not that success alone should be the measure of estimation for a well directed attempt; for many who have not succeeded themselves have opened the path and pointed the way for others.

The career of Cyrus W. Field in his thirteen years of labor on the Atlantic cable is an illustration of the value of persistence. He, a retired merchant, peacefully settled, as he believed, for the remainder of his life, determined to attempt the great enterprise, and enlisted by his enthusiasm some other gentlemen in the project.

If the inventor has discovered a really good thing, or the mechanic made an indisputable improvement, there is no adequate reason for discouragement if the world does not at

once accept his view of it. If it has merits and they are persistently and continually presented in the proper manner, it is impossible but they will attract attention. If, however, the inventor is satisfied with having perfected his improvement, and does not follow up this success by further attempts in properly introducing it, he may as well give up the career of a successful inventor.

RIGHTS OF PROPERTY IN INVENTIONS.

The large share which the inventions of Americans have had in promoting industrial progress throughout the world, renders the degree of effective protection given to inventors in the United States and other countries, a subject of pressing importance. It is not merely that the spirit of invention is aided just in the degree that encouragement is given to the inventor, but that any country desirous of maintaining her superiority over other countries, will find that the utmost liberality in giving effective protection is coincident with the soundest policy.

REMARKS.—The writer thinks that patents, instead of being granted for a limited term, should be made perpetual. This would be convenient for patentees, and encouraging to that large class known as assignees, who generally purchase the patent from the poor inventor for little or nothing, and then grow rich by taxing the public.

The European masses have for centuries been ground down by monopolies. By means of patents for special privileges, taxes, imposts, and various legal devices, the lords, dukes, and other monopolists, have maintained a perpetual system of robbery and oppression upon the working classes, the baneful influences of which language is inadequate to describe.

If patents were made perpetual, a patent aristocracy would quickly spring up to revel upon the industries of this republican nation.

The aim of laws is to benefit the whole people. Laws which burden the masses but fatten the few, are bad in principle, and should never be perpetuated.

Every citizen is bound to labor for the common good; and some philosophers say that the just reward for labor should be in accordance with the prices of bread and the severity of the work done; he to whom brain work is most suitable, receiving no more pay for eight hours' labor, than the man of muscle for the same period.

The object of the patent law is to benefit the people by putting them in possession of improved tools, machines, appliances, processes, and other agencies by which industry is assisted, intelligence promoted, and the comforts of life augmented. The law encourages inventors to make known their improvements by giving them brief monopolies and permitting them to tax the people.

We believe in the expediency of patent laws, but we think the world could revolve without them. We have been accustomed to attribute the stagnation of the Orientals to ignorance of revealed religion and lack of moral power. Our contemporary thinks it is due to want of patent monopolies. True, the Celestials have no patent law, but the Chinese compass guides our patent ships, and Chinese powder thunders from our patent guns.

SOURCES OF NATIONAL IMPORTANCE.

Neither extent of territory nor strength of armies and navies, alone constitute the power of nations; nor even the possession of vast deposits of the precious metals, although each of them under favorable circumstances may contribute to na-

tional importance. More important than either of these however, is population. The British empire, with an area of 3,555,092 square miles, has a population of 223,500,000. Russia with an area of 8,281,000, has 74,000,000 population. France, 546,000 square miles and a population of 44,000,000. The United States 2,819,811 square miles exclusive of Wall-russia and a population of about 33,000,000. England's pre-eminence and influence is largely a consequence of the great population she controls, and the diversity of their productions.

In these respects we excel her. Our territory is embraced in a single boundary line, and our people speak a common language. Our productions are those of the north temperate, temperate, south temperate, and torrid zones, and of every diversity of soil, situation, and climate. Our country contains every kind of metal and mineral, many varieties of useful timber, the best grain-growing lands on the globe, and a greater number of valuable manufacturing material than any other, except, perhaps, that of the British empire.

MALLEABLE CAST IRON.

For some reason, not fully clear to us, malleable cast iron has not assumed the position among the useful metals it is entitled to from its merits. There appears to be a prejudice against its use which arises from a doubt as to its strength. For resisting a transverse or a longitudinal strain it may not be equal to wrought iron in tenacity, nor to cast iron in rigidity, but in some situations it is actually superior to either wrought or cast iron and in some respects better than steel.

If cast from the proper metal and then properly annealed and softened by the process of semi-fusion, it is more homogeneous than either ordinary cast iron or steel. When these conditions exist it may even be forged and drawn under the hammer without crumbling; its tenacity is wonderful under some circumstances. The carbon is almost entirely abstracted, reducing it to the condition of nearly pure iron without, however, the fiber of wrought iron produced by hammering or rolling, which fibrous condition is sometimes an element of weakness: for instance a small gear with a large hole upon which a great strain comes, has been proved to be much stronger made of cast malleable iron than of wrought iron or steel.

A case came under our observation some years ago, where the spindle gear of a screw-cutting lathe containing only 20 teeth was broken. Between the bottom of the teeth and the hole for the spindle, the metal was less than one quarter of an inch thick. The ordinary cast iron gears would fly in pieces whenever the carriage was reversed. A blank was forged of a bar of tough wrought iron, turned into a ring and welded with a scarf weld. Of course the fiber or grain of the iron followed the circumference, and the vertical sections of the teeth were cut through it. This gear would not stand. Cast steel gears, both annealed and hardened, were tested and failed, when a gear was cast and made malleable and worked satisfactorily for many months. In another instance the wheels for a wringing machine, which connected the rollers, could not be made to stand when of ordinary cast iron. They were made of cast malleable iron and no after trouble was experienced.

It is poor economy to employ a cheaper material merely because it is cheap; but when cheapness and superiority may be combined, as is the fact with malleable iron in many cases, it is the part of wisdom to do so. It can not be doubted that malleable iron may be used for many purposes to which wrought iron and steel are now applied.

PRACTICAL MECHANICS AS VISITORS TO THE GREAT EXPOSITION.

A correspondent, alluding to the raising of funds in England to pay the expenses of practical workmen to the Paris Exposition, inquires why a similar movement here might not be feasible and advantageous. In our opinion, there is little in common between the two cases. First, England is separated from France by a very little distance and a very brief time. To go from New York to Chicago, or from New York to Boston by steamer and rail, is a much longer and full as difficult and dangerous jaunt; we are not certain but it costs more money. Compared with the trip from any part of England to Paris, a journey from this country to the same place, even if the start is made from New York or Boston, is a great undertaking.

Second, we do not think the same conditions exist in relation to the requirements of the parties. A very large proportion of our employers of mechanics are themselves practical men, and quite a number of these have already gone to the Exposition. Our most successful mechanics—masters—are those who have raised themselves from the position of employes to employers. It is doubtful if this fact exists to so great an