Class the second, 225.-These were not methodical in their work, had much to talk about, were generally late, but were willing to quit work early. They were always in a hurry hen wo overlooked them, but they did not do as much work in the same time as class the first, and often left little things unfinished, and if they were told of it, would make many trifing excuses, but highly extol their own abilities.
Class the third, 202.-These were negligent in personal ap pearance and in their work. They talked much about their own good qualities, and were better acquainted with the busines and donestic habits of their neighbors than with their own They always belongel to the temperance society whon first set, to worls, but in a few days afterward their breath would smell more like an old rum cask, than that of human beings. These men were not steady at their work, were always short of money, and could not be relied on in regard to truth and of money
Class the fourth, 96.-These were careless in their manner of work, committed many errors, but when they were pointed out to them, would apologize most willingly : soon forgot particalar small items; were tenacious of their own rights, but not very nice about the rights of others: still, there wa something pleasant in their manners at first sight, but they did not improve on further acquaintance. They required much watching and often talked about what they had done and what they had been, what they could do and what the intended to do, but they seldom did any thing properly.
Class the fifth, 202.-These were of a strong, nervous tem-perament-always in a hurry-little order and method in their work, often met with accidents, and often got themselves into difficultics by their hasty proceedings: otherwise, they were kind and willing to oblige, but the promises they so hastily made were soon forgotten.
Class the sixth, 20..-These were better dressed than the others, but wer not good workmen, as they had tried many things, but had not mastered any one in particular. Their politeness was artificial, and one day was often sufficient to expose their deception. Innocent and small impositions seemed to be their legitimate business. They were too igno rant to blush at their own folly, and too proud to acknowledge their own faults. They were vain in the extreme, and unreliable.

Remariss.- Whether these rules are applicable to all trades, professions and classes of men, I do not know, but I am thoroughly acquainted with the facts above stated, and also leave the reader to make his own deductions.

## New Yorls City, Jonuary 5, $186 \%$

Extraction of Oils with Petroleum Naphtha Messes. Entrors :-In an article on perfumery, which wrote for your valuable paper last spring, I recommended th use of petroleum naphtha for the extraction of oils, showing its advantages over other solvents or other means of separat ing the oils.
Lately Dr. Vohl, in Cologne, has experimented in the same direction. As he came to similar conclusions with myself, herewith give you his observations on this theme.
The usual method of extracting oils from vegetables, es pecially seeds, consists in a strong pressure after previou diminution by grinding. This mode extracts a number of substances from the seed, which produce rancidity of the oil or impart to it an unpleasant flavor, thereby impairing or com pletely destroying its utility for the table, while they by no means improve its value as a lubricator or for burning.
Among the first innovations upon this method was the at tempt to extract oil with alcohol, ether, etc. These agents were soon laid aside on account of their limited solvent power and the faulty construction of the apparatus used in the experiments.
The introduction of bisulphuret of carbon into the warket at a low price soon brought this substance into use for extracting oils from seeds, wool, etc., although its uss is at tended with many disadvantages, among which may be men tioned the decomposition of the bisulphuret by causes 1 ttt studied as yct, producing a deposit of sulphur which imparts to the oil an unpleasant sulphurous odor and taste. The bisuiphuret further dissolves, beside the oil, a resinous sub-
stance which on exposure to air soon produces rancidity and stance which on exposure to air soon produces rancidity and
injures the quality of the oil for the purpose of lubrication. During saponification such oil spreads an unpleasant odor which it aiso imparts to the soap, together with the undesirable property of affecting the colors of metals which
may be washed with it, as silver spoons, etc. Sometimes may be washed with it, as silver spoons, etc. Sometimes
painted wood, doors, etc., are washed with sach soap. If painted wood, doors, etc., are washed with such soap. If
the paiut. contains lead, the change of its color to black the paiut contains lead, the change of its color to black
will be no credit to the washing. The pressed seeds form moreover valuable feed for cattle, while seeds exhausted with bisulphuret of carbon are disagreeable to them from their offensive fla,
The properties which a solvent for oils should possess, may theu be said to be the foliowing :-The solvent should be compietely volatile and easily scparable from the fat oil by distillation. It should not be decomposed during extraction of the oil or during distillation, or if decomposed it should not deposit any substance that dissolves in the oil and injures its quality. It should not dissolve any substance injurious to the quality of the oil. It should be cheap and procurable in large quantities.
My experiments have demonstrated that the camadol, a volatile light hydrocarbon produced from Pennsylvanian and Canadian petroleum, possesses all the properties mentioned, and is therefore especially adapted for the extraction of oil. A consideration of the first importance is the complete removal of sulphur from the hydrocarbon, For this purpose the
treatment with sulphuric acid and bichromate of potash, or with sulphuric acid and peroxide of manganese, should not be omitted. Before using the canadol it should always be tested Pure cana
Pure canadol has a specific gravity of 650 to 700 at $60^{\circ}$ Fah. It boils at $127^{\circ}$ Fah., evaporates completely, with out leaving a residuum, is neutral and of a pleasant, ethereous odor. This substance behaves differently from other simila hydrocarbons toward fatty oils. Tar oils, benzole, etc., dis solve oils as well as resins produced by the oxidation of the former, and are therefore largely used for removing greas spots from clothes. The canadol, on the contrary, dissolves the unchanged fats and oils with facility and in large quantities while it exerts very little or no influence upon dried or resinified oils, as well as resins and gum resins. Amygdaline and sinapin sulpho-sinapisine or sulpho-cyanate of sinapine), contained in many oil-bearing seeds, especially the brassica varieties, are als insoluble in canadol. The yield of oil by this traction is 6 to 7 per cent greater than in the extraction by pressure, this amount remaining in the latter case in th esiduum used as cattle feed
The oil extracted by canadol is of a bright golden yellow almost tasteless, and without odor. Its liability to becom rancid is very slight, while its freezing point is as low as 18 below zero. It requires no further purification for table use The canadol, charged with the oil, may be filtered through one black before its distillationfrom the oil, when the latte will become almost colorless.
The manipulations on a large scale, in order to be success ful, should secure a complete comminution of the seeds, which should then be treated with the extracting solution at its boiling point. The extracting medium should be separated completely from the oil as well as from the refuse seeds. The refuse yiclis, to boiling alcohol, resin, vegetable - and hlorophyll, beside minute quantities of oil. Sinapine may b prepared from it. Mixed with water to a thin mash and Afted to $80-100^{\circ}$ Fah., it develops ethereal oil of mustard. requisite sinapine is wanting
The action of canadol upon oils is so energetic, that it may be employed for analysis, as it always extracts the oil almos completely, giving results which are at least accurate enough for practical purposes.

## The Construction of Wharves

Messrs. Editors :--In your paper of Dec. 22, I notice that you advocate the construction of piers or wharves on cast-iron pillars, which will allow a free flow of the tides, deposit, etc tendency to cause the deposit to accumulate and fill up the slip or dock much faster than would be the case if constructed so that the tides could not flow under the pier.
Several years since, by an Act of the Legislature of this State, partiea were allowed to extend their wharves into the Christiana Creek, provided the wharves were not made solid, but built on piles ten feet apart between the rows, the rows to be placed in the direction of the current. The result has been that the deposit has accumulated under and in front o these wharvos, around the piles, so as to make it necessary to
extend them into the creek for 80 to 100 feet. There is not n॰w 12 feet of water 100 feet outside of where there was 18 feet thirty years ago. The building of all such wharves ha
been prohibited by law.
Geo. G. LobDell. been prohibited by law.

Geo. G. Lobjell.
['The proposal of the New York Pier and Warehouse Com panycontemplated dredging between the piles,-Ems.

## A Singular Celestial Phemomenon

Messrs. Editors:-On the night of January 1, 1867, at about $11.15 \mathrm{P} . \mathrm{M}$., I noticed a strange appearance in the heav of light, connecting two stars, which lasted several minutes On consuling the atlas, I placed the position of the pheno menon in the constellation Eridanus. A star of the fourth magnitude, near Theemim, was connected with another of the same magnitude (about five degrees southwest), by a bright light resembling that of a comet. From the upper one of the two there was a bright light turned off a little more towar the northeast. The color of the light was about the same as that of the star Aldebetretm. I wish you would inform
through your columns of the cause of this phenomenon.
J. Julius Cambers.

## In the Clouds,

The Polytechnic Institute appears to be rapidly going in to the clouds, and unless it expels some of its superfluous gas it will soon be beyond the reach of the unassisted eye. The Institute as its name implies was established, or at, least we so supposect, to furnish information upon the arts. It did very well for a while, but its members seem to be getting fa present led for the mass of mankind. In this number we discussion of the nebular theory, solar segregation, cos mogony etc., which contains some atheistical speculations about the eternity of matter, which may do very well to stimulate the fancy but can afford no substantial good. We invite the genilemen of the Institute to return to the bosom of mother earth, and to confine their investigations to things more practical. The SoIENTIFIC AMERICAN cann
the vehicle for ventilating such absurd nonsense.
Cendats.m-The Chicago Board of Trade have resolved that fter the first of March, 1867, other Boards of 'Trade concurring, all transactions of grain shall be conducted by the cental or 100 lbs : expressing a substantial instead of an appar-
ent measure of food. It is expected the change will be ant measure of food. It is expected the change will be

## importance of illustrating inventions.

Thousands of persons who have spent a little money in bringing their inventions prominently before the public, have realized rich harvests thereby. We believe, and have abundance of evidence in support of it, that greater results have been effected to the patentee oftentimes, by having his inventions illustrated in the Scientific American, at the expense of a few dollars, than by thousands spent in injudicious advertising. It is only subjects of merit or novelty that we will publish in these columns, and to the pages of the Scientific American the public refer for the latest improvements.
Patentees who have good inventions cannot overestimate the importance of having them first illustrated and afterwards advertised in these columns. It will usually pay tenfold the cost, and has often paid a hundred-fold.
To patentees, and those who wish to have their inventions illustrated in this Journal, the following general directions will be a guide :-
In preparing engravings for publication in the Scientific American, the use of a model from which to make a design,
is preferred. If it is inconvenient, however, to send a model well executed plotograph, taken from a machine a model, will usually answer the purpose. The Letters Patent should be sent with a statement of the advantages claimed for the invention. After the order is received the engraving will be returned by express. For further information address pub returned by express.
ishers of this paper.

## A Pretty Fish.

Mr. Lord, an English traveler, and a clever sensation writer, has just published in London a book on British Columbia and the Pacific Coast, in which among other traveler's tales he gives a lively description of the octopus, in " the Brobdignagian proportions he attains in the snug bays and long inland canals along the east side of Vancouver's Island." The creature is a huge flat disk, with eight long radiating snake-like arms, ringed with numberless suckers, and which it uses like oars in mid-water, like spider legs on the bottom, as climbers on the sides of rocks, as hangers on the rank aquatic vegetation, and collectively as a hand for grasping its prey. These arms are gifted with prodigious strength and lightning-like mobility. The Indians display great skill and daring in hunting the monster in their canoes with long spears.
Various Minerals.-We published lately a letter relative to the valuable manganese beds of Arkansas, discovered from geological indications, just before the civil war. To this may be added a more recent discovery of the same kind nea Mission Dolores, Cal. Manganese is also mined on San Pablo bay. The rapidly increasing consumption of manganese in the manufacture of Bessemer steel adds greatly to the im portance of these developments.-The Tennessee copper mine reopened since the war begin to turn out a large product impeded however, by the want of sufficient facilities for trans portation. Much attention is drawn to the iron veins of that tate, by a geological report just published showing very xtensive deposits.-..'The iron of North Carolina is of great value, particularly the mines of Lincoln Co., and the rich deposits on Deep river described by the late state geolo rist, Mr. Emmons. In the latter region are also found coal gray and yellow copper, roofing slate, mill stones, and agal matolite or image stone, a somewhat rare mineral.
Correction of Local. Attraction.-We advise our friend, Captain Forbes, whose interesting communication on thi subject we published on page 21 of this volume, to accredi his friend Capt. Martin to the Emperor of Russia. That en lightened potentate has just presented a gold pocket compass set with brilliants, to Mr. A. Smith Jr., of London, in recogni tion of the value of his mathematical researches into the de viation of the compass in iron ships. As the practical result of the researches of Mr. Smith and the rest of the transatlantic savans, according to Captain Forbes, is nil, the Emperor probably conceived a bauble to be the most appropriate re ward. But as he is accumulating rapidly a great iron fleet he would undoubtedly make it a very substantial object to practical Yankee to cure his compasses, even if be could not so admirably diagnose the disease "in the language of the savans."
Flavoring of C'andies and Pas'rry.-Chemical imitations of fruit and flower flavors have been carried to great per fection by the French of late years. Few persons suspect the poisonous ingredients which they roll as sweet morsels under the tongue, in mixed candies and flavored cakes. It is well to avoid all flavors that are not derived easily, cheaply and abundantly from nature. But even the oil of lemon, in con seguence of the large demand for that fiavor, was long ago adulterated or supplanted extensively with a vile imitation from turpentine. The fusel oils, which are very poisonous, give us the delicate and agreeable apple, pineapple and banana flavors now so common in candies. Gum drops and fig paste are not made from gum arabic or other valuable nat ural jellies, since a poisonous but cheap composition has been invented to supply the large demand for those confections. The cheaper candies for the wholesale trade are also colored with villainous stuff, of which arsenic and other poisons are essential ingredients.

Photograpunút Shet in Móton.--The feat has been accomplished of taking a photograph of a cannon ball in its pas. sage from the gun when fired. The ball is shown just pro
truding from the muzzle of the gun. The front of the camera truding from the muzzle of the gun. The front of the camera was covered with a, revolving disk, with one or two holes so placed in it as to correspond with the line of the lenses when revolved to the proper point. A strong spiral spring
was fittached and wound up so as to propel the disk when re leased. The trigger which released the spring was connected with an electro-magnet so as to ke drawn by it on the passag of the same galtanic shock which fired the gun. Sufficient experiment enabled the operator to adjust the apparatus so as to bring the passage of the shot and of the orifice in the disk across the line of his lenses simultaneously, and thus the picture was obtained.

Burning Furi.-It is a mistaken idea that large results of heat can be obtained with a reduced combustion of fuel. To get heat there must be combustion, and consequently an adequate supply of fuel. But these statements are not in oppo sition to improvements in furnaces or stoves. The object of these improvements, when made in accordance with natural laws, is to utilize the results of combustion, and to insure a more perfect combustion of the fuel. In this direction, we think, will be found the most important discoveries to be made in realizing the full value of the fuel burned, either under the steam boiler or in the dwelling.

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Serding Machine.-Henry Barsalou, Salnt Anne, Ill.-This invention consists in a novel construction and a
able seeding machine is obtained.
Car Coupling.-C c. Cady, West Union, Iowa.--This invention relates to a car coupling of that class which are self-coupling, and it consists in having a ixed hook in each drawhead for the link or shackle to catch over, in connection with a link raiser, spring, and lever applied to each drawhead. Colutivator.-Henry Barsalou, Saint Anne, Inl.-This invention relates to a
device for cultivatingtcorn, cotton, and other plants grown in hills or drills, device for cultivatingtcorn, cotton, and other plants grown in hills or drills,
and it consists of a novel construction and arrangement of parts, whereby the and it consists of a novel construction and arrangement of parts, whereby the
device is placed under the complete control of the operator, and the parts rendered capable of being manipulated with the greatest facility
Brick Machine.-J. T. Carman, Springhield, Ill.-This invention relates to a machine for molding and pressing bricks from untempered or dry clay, and bricks, and in an improved means forregulatingthe feeding of the clay to th molds, and also for pul verizing and granulating the clay in order to insure it being properly fed to the molds; and, further, to a impro
ating the plungers which compress the clay in the molds.
Water Wherl.-W. H. Elmer, Fair Water, Wis.-This invention relates to applying the water to the wheel, whereby several important advantages are applying t
Cultivator and Sule y Plow.-- Johm H. Barringer, Hillsborough, Ala.--
This invention relates to a combined cultivator and sulky plow, and consists in the arrangement of the partsin such a manner that they may be readily shifted for converting the machine into either a cultivator or a plow, so that the body and running gear of the implement sh
and thus save the farmer the cost of two machines.
Plow.-J. and E. P. Miles, Bloomingdale, Ind.-This improvement relates to a device for preventing a plow from being choked and clogged with grass,
weeds, etc., in front of the mold board.

STUMP Extractor.-David Stauffer, Spring Hills, Ohio..-This invention
consists in a cheap and powerful machine for extracting stumps vertically consists in a cheap and powerful machine for extracting stumps vertically
from the ground by means of long and strong double-hand levers, with a very from the ground by means of long and strong double-hand levers, witha very
short adjustable purchase, the levers being so arranged as to looben and raise the stump graduully both by depressing and lifting, with alternate changes o the fulcrum in two sets or rows of holes.
Invalid Chatr.-James B. Wallace, Franklin, Ohio.--This invention re lates to improvements in the construction of an extension chatr for invalids,
and consists in so forming the back of the chair that it shall exactly of the small of the back and the loins of the patient when placed either in a recum bent or in a sitting positio
Lock.-LewisP. Decker, Williamsburg, N. Y.-The object of this invention is to furnish a lock of safe, cheap and simple construction. It consists in the combination of a remalescrew,
other, and with the body of the lock.
Hand Corn Planter.-W. C. Lewman, Kansaw, ohio.-The object of this in vention is to construct a hand corn planter, by means of which four or eight
grains are placed in a hill, each grain or two planted three or four inche apart from the otbers, in a square.
Gatratrachaent.-W. W. Sutlift, Town Line, Pa....Thistovention consist in an arrangement for closing gates by a lever and weight, so that with small weight upon the gate, it is operated with a lever of
thus increasing or diminishing thefor ce required to open it.
Distilline apparatus.--Lyman Pray, Charlestown, Mass.-This invention more shelves, forming separate heating chambers one above the other, cach
of which connects by a suitable flue with a smoke stack, such flues being provided with dampers in such a manner that by means of said dampers and shelves the heat can be confned to the level of the liquid in the still, o

Steering Wherl.-Eben S. Coffin, Boston, Mass.--The object of this inven tion is to so improve the construction of the steering wheel as to overcome
the tendency, espectally in a rough sea, by its sudden thrusting motion, to take the tiller out of the
Cotton-bale Tie.--J. C. Lee, Gonzales, Texas.--Tlis bale tie consists of a metallic band having one end bent in such a way that it will be frrmly secured
upon the bale by inserting the bent extremity between the bale and the en upon the bale by inserting the bent extremity betwe
circling portion or main body of the metallic band.
Portable Fence.--Daniel Unthank, Sipiceland, Ind....Thisinvention relate to a fence of that class which are commonly termed portable fences. It con-
sists in constructing the fence in such a manner that ti sists in constructing the fence in such a manner that it not only may be
erccted or put up with the greatest facility, but also be firmly secured in position when erected, and capable of being adjusted to sult the unevenness or the ground on which it may be placed, and also capable of having angles
or corners formed without any difflculty whatever, and baving any panel used or corners formed without any difflculty whatever, and baving any
as bars to allow wagons or carts to pass into and out from a field.
Self-DtMPine Mxne Car.--Joseph W. Bancroft, Philadelphia, Pa.-This invention consists in an improvement in mine cars which are exclusively
need in colliery slopes, underlying shafts on the dip of a coal seam, where the used in colliery slopes, underlyivg shafts on the
angle of descent exceeds twenty five degrees.
Bies for Imiration of Straw Goods.-J. Ss. Kendall, New Fork City.-
Thisinventionrelatesto a method of procuring dies and counter dies for the purpose of embossingfabrics to imitate straw.

Fly Trap.--Henry H. Potter, Carthage, N. Y.--This invention eowsists in
an arrangement of pans and wires combined with springs, by which an effec an arrangement of pans and wires combined with s.
tive trap for the clestruction of house flies is made.
Hamd Sawing Maceing.-J. M. Marston and H. R. Muling, Boxbury, Mass. -This invention has for its obiect to furnieh an Improved land sawing machine, by means of which sawing may be do
sequently cheaper than by other machines.
Ditchine Machine.-George Sullivan, West Liberty, Olioo.-This inven tion relates to the manner in which spades of a peculiar form are forced into
the ground at any desired angle, and the spades beitg attached to a crane the ground at any desired angle, and the spades being attached to a crane,
the earth can be raised and deposited wherever desired.
 ing machines, and it consists in the employment of two pawls and gearing may be regulated to suit the speed of the cut of the saw as may be required. Culitivator.--R. B. Parks and J. R. Parks, Neponset, Ill.-This invention relates to a cultivator of that class designed for cultivating crops which are grown in hills or drills, and it consists in a novel construction and arrangement of parts, whereby the driver will have full control over the plows, so
that the latter may be moved or adjusted in a lateral direction to conform to the sinuosities of the rows, and also raised and lowered to regulate the dept the sinuosities of the rows, and also
of their penetration into the earth
SAW MILL.-Albert Buell, West Leyden, N. Y.-This invention relates to saw mill, and consists in simple devices for holding the log in place, instead of dogs, and for adjusting the head-blocks against the log in such manner that
it can be sawed bevelling, with one edge thick and the other thin, for siding. Lamp.--Fraucis Burrows, Troy, N. Y.--This invention relates to a lamp highly core especially, designed for use in the haborory, and in whic provision of a waterchamber, serving to zeep the heat from the oil and pre vent explosion.
packing Rings for balanced Steam Valtes:and oterer purposes.-W packing rings Detroit, Mich.-This invention consists in so constructing the uced so that o stean joint is in motion than formerly
American Tripoul.-Thomas J. Platt, Newark, N. J.-This invention re
lates to certain substances which, lates to certain substances which, when combined together in the manner specified form what is designated American tripoli, an article which has been
thoroughly tested by many manufacturers of jewelry and others, and pronounced equal in all respects to the tripoll which has hitherto been imported rom foreign countries
Furnace.-Virgil W. Blanchard, Bridport, Vt.-This invention relates to a furnace designed for general purposes, and has for its object economy in fuel,
simplicity in construction, and an adaptation for the heating of a large volume of air for warming apartments other than that in which the furnace is place etc.

Water Wheel.-Janon Hemenway, Deerfeld, Mich.-Ths invention relates dication of the buckets, and a mode of adjusting them, wherehys the capacit of the issues between the buckets may be varied as desired, and the whee adapted to work, under the same velocity, with varying degrees of powe
apparatus for treating Petrolevm.-Alexis Thirault, Williamsburg receives the oil as it leaves the still, and which is composed of a condensing oil from which the oil passes into one or more tanks. These tanks are closed, and they are provided with steam-pipes extending down to different depths
so that by letting steam 'into the oil, an agitation is produced whereby the light that by letting steam into the oil, an agitation is produced whereby the light parts are carried off and separated from the heavy parts, and at the sam
time the waste of a portion of the useful constituents of the oil is prevented. Self-Rendering Tallow Cup.-Thomas Fleetwood, St. Johns, N. B. This invention is designed to obviate the well-known objection to the use of tallow for lubricating steam cylinders, on accou
Blaciina-box Holder-Amos Wilder, Calais, Me.-This holder is of suc construction that it can be applied to and detached from the blacking bo with the utmost facility ;
hand with the blacking.
Coal Scurtie.-Benj. F. Conan (assignor to himbelf, J. D. Sherrell, and
John Sumner), 244 Water street, New York City_-The, tion is to produce a coal scuttle or hod whose bottom, by a simple movement of a lever or handle, can be changed from a condition in which it forms complete, unbroken surface so as to hold coal, ashes, cinders, or refuse mat
ter, which may then be carried in the hod with safety from place to place to the open condition of a grate through which the finer part of the contents of

Carpet foots
Carpet Foorstool.-John G. Flagg, Philadelphia, Pa.-This apparatu press the flling tightly into its carpet cover, and retain the same in its com ressed state while the carpet is being sewed around it by hand.
Steam Generator.-Robert Fanes, Maroa, Ill.-This invention oonsists in
constructing a steam generator of a series of pipes provided at each end with onstructing a steam generator of a series of pijes provided at each end with transverse openings or eyes, and so securing the whole together that the
eyes of one pipe will correspond with the eyes of another pppe of the same ween and through the center series of pipes.
Puncr.-Richard Hughes, Virginia City, Nevada.- This invention relates to a punch for the punching of sheet metal screens, such as are used in the sep-
aration of ores, etc., and the invention consists principally in a novel man ner of securlng the needles of the punch, in the holder.
Nutmeg Grater..-L. V. Badger, Chicago,
Nutmeg Grater.--L. V. Badger, Chicago, Inl.-This grater is both simple casioned. Spring Holder for Wiring Clotrs. $\cdots$ Henry Johnson, Chicago, Ill.-
This invention consigts of an arrangement of spring fingers adapted to b furnished with a wet or dry cloth to be used in cleansing oxterior or interio
surfaces, dishes, bottles, lamp chimneys, and other hollow articles, especially surfaces, dishes, bottles, lamp chimneys, and other hollow articles, especially
those difficult to be reached by the hand, and of varying interior diameter.

## Gusurex to Coxrespoudents.



H. W. H., of N. H.-An enameled surface may be put on soapstone by the process used for enameling iron and copper and probablif
also by some of the soluable glass preparations. But there are many dif also by some of the soluable glass preparations. But there are many dit
ficulties in the way of accomplishing all you desire. G. P. H., of N. J.-For burning oil the ordinary refining pro cess, distillatios and treatment with acid and alkali, is very effcient and
cheap : we do not expect to see the process supplanted. The natural lu bricatingoil is, however, materially injured by it, and something new in
that line is very much in demand, Fitering through animal charcoal, that line is very much in demand, Filtering through animal charcoal,
bleaches this orin without injuring the lubricating quality, but the process
R. M., of N. Y.-We understand it to be generally conceded W. C., of N. Y.--Cascarilla bark in powder is sometimes put into smoking tobacco. In the fornn of a flue powder it may be mixed,with
most of the ordinary fumigating preparations. An infusion of the bark in water or alcohol may be used in the preparation or fumigatiog paper. ..
Shellac malies an excellent cement for glass, porcelaln and earthen ware Shellac ma kes an excellent cement for glass. porec)aln and earthen ware
The edges to be joined are heated sufficiently to melt the shellac, when tit is applied in powder and the edges brought together and closely pressed till thejointis cold. For white or transparent. ware, bleached lac should be used.
R. N. L., of Mass.-Plumber's solder is purified and made tougher by stirring into it while melted common sulphur. The foreign in the same way. The sulphur acts mainly by attacking iron and copper; in the same way. The sulp.
at least thatis our theors.
P. H., of N. J.-"If the earth in. its orbit is not passhing a comet? And if a perfect vacuum why does a conet become elongated to many millions of milles in length, as it is well known that all matter in a
liquid or gaseous state liquid or gaseous state tends to form itself into a globe by its own attrac. .tion?" We believe many of our readers will prefer to cypher out answers to such questions, without any assistance from us. They, the questions,
are like conundrums or puzzles which lose their charm, unless there is a pause before the solution is given.
N. L. B., of Me.-There is more demand than ever for a good imitation of ivory. The production of natural ivory has been decreasing
while its consumption is increasing, and the market price bas been steadily
advancing for many years.
S. L., of Wis.-Tin plate is not manufactured in America we are dependent upon England for what we use. As soon, how J. Q. B., of R. I.-Force, whether exerted as friction or percussion, is a prolifc source of heat. Even the compression of gases will
produce heat enough toignite inflammable substances. Tuis by fitting a piston in a tubehaving at the lower end a quantity of tincler or light cotton. The pressure of the air in the tube, when the piston is forced rapidly down, will ignite thetinder. So a blacksmith will by per-
cussion heat a piece of nail rod on his anvil red hot and forge a nail from it A. B. J, of Pa.-A warped casting may be straightened often by hammering. The convex or rounding side should rest frmly on an
anvil, that portion to be struck in immediate contact with the block, and the "pene" of the hammer should be used. This makes a series of narrow indentations and stretches the skin of the iron. But if these indentations
are removed by planing, grinding, or fling, the iron assumes its original curvature. Heating nearly red and springing by weights or other mo J. I., of Mass.-The name copperas
I. I. L., of Mass.-The name copperas comes from copper and that from the island of Cyrus, where first discovered in large quan-
titics by the Greeks. The sulphate of iron commonly known by the term copperas or green vitriol gets its name of copperas from the fact that copperas or green vitriol gets its name of copperas from the fact that a
solution of it gives a copper color to iron and steel. It can be obtained by dissolving iron in dilute sulphuric acid and evaporating to crystaiization.
C. F. B., of Minn., desires to know whether there is any method or mechanism known by which the piston of a steam engine, or an reciprocating device, can be made to have a uniform veiocity throughou
its stroke. We know of nothing of the sort. It is against the fuvdlamenta its stroke. Nef enics. Eyen the shot ine sort. When it receives the impact the exploded gases, requires time before its inertia is overcomc. You cal not bring a body to rest when in motion without a gradual retardation of its velocity, and to give it a reciprocating motion back requires a gradual Sundry Answers.-W. W.-Stone Filters are very old. See back numbers of Scientific ankrican for illustrations and
best.-W. G.S.-Apply at the railroad office in your place.

## कutines und exsmat.

## The charge for insertion under this head is 50 cents a line.

A. S. Rager, Jr., New Albany, Ind., asks where he can have P. Spawn \& Co., 58 State street, Albany, N. Y., wish to hear from parties having improved machinery formaking paper bags for sale. Where can I get the best machine for re-cutting a 60 -inch circular saw ?" A. N. Osgood, Hancock, N. H.
J. A. Wilshire \& Co., Memphis, Tenn., desire to know where GritAn's Air Light can be obtained.
R. W. Shriver, Woodland, Barry county, Mich., wishes to communicate with parties who will make churn castings.
N. Spencer, Mound City, Ill., inquires where he can procure a teacher's clock which strikes every five minutes.
Makers of machines for producing straw rope for cores, please aldressHomer Hamilton \& Co., Youngstown, Ohio
We want a hand bolt cutter for blacksmith shop. Keen \& Mckay, Rock Island, Ill .
Where can a machine for sawing wood with a horizontal saw by horse-power be purclased? Wm. Brown, Jr., Iawrence, Ill.
T. C. T. address J. B. Aiken, Franklin, N. H., for

## knitting machines.

Knitting machines.
Manufacturer, Box 1440, Norwich, Conn., wants to obtain a

## NEW PUBLICATIONS.

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We have received from the American publisher twelve uumbers of this ork, each number a monthly part, containing two plates, tinted to represen the materials, and twenty pages of descriptions, t'ypographically the work
 engineer and mechanic may correct their errors, or, at least, understand by the cxample of others the reasons of failure. Although trom a slight exami.
nation of the work we may be compelled to differ with the author in some ot nation of the work we may be compelied to differ with the author in some of
his statements, we think his deductions from actual experiments and his illustrations of practice are mainly sound and eminently instructive, We consider the publication one of real value to the mariue engineer, and of
great use to the mechanic desirous ot understanding the progress made of late great, use to the mechanic desirous of understanding the progress made of late years in the steam engine.

## EXTENSION NOTICES.

Thomas J. Stoan, of New york cily, having petitioned for the extension of patent granted to hime the llith day or April, 18,53 , for an improvement expiration of sald patent, which takes place on the 26th day of April, 1867. it 19 ordered that the said petition be heard at the Patent Office on Monday the sth day of April next.
Christopher Duckworth, of Mount Carmel. Conn., having petitioned for the extension of a patent granted to him the 48th day of June, 1853, for an im-
provement in shuttle-box motion in looms, for seven years from the expiraprovement in shuttle-box motion in looms, for seven years from the expira
tion of said patent, which takes place on the 28th day of June, 1867, it is ordcrof June next, at $120^{\circ}$ 'clock, $M_{5}$

