

Clay vs. Iron Gas Retorts.
Messrs. Editors:-Can you inform me why iron retorts are still used in the gas works of this country It is a well-established fact that fire-clay is not only more durable but, if made in a systematic manner comes much cheaper than iron. I was connected with a clay-retort works in England and know that they have entirely superseded iron there.

Clay Retort.
Philadelphia, July 16, 1866.
[ It is a matter of surprise to us that all large gas works have not adopted the use of clay instead of iron retorts, especially after informing themselves of what practice and experience has fully demonstrated both in this country and in Europe. In such gas works where the trial may not have resulted favorably, the result can only be attributed to defective setting or mismanagement, as they actually require less care in working them. It is only in very small works, which cannot, from their size, use an exhauster, that clay retorts are not so well adapted. Yet there are many such who do use them profitably.
At a meeting of the London Institution of Civil Engineers, a paper was read on the use of clay retorts in gas making from which we make the following extract -
"The iron retorts, lasting 365 days and working $1 \frac{1}{2}$ cwt. of coal for each charge, effected the carbonization of $2,190 \mathrm{cwt}$. of coal, which, at 9,000 cubic feet of gas to the tun, gave a total quantity of 985,500 cubic feet of gas per retort, while clay retorts lasted 912 days, car bonized $5,472 \mathrm{cwt}$. of coal, which, at 9,000 cubic feet of gas per tun, gave 2,462,400 cubic feet of gas per retort.
"The most practical working of clay retorts was with the addition of an exhauster. This reduced the pressure on the retorts, and prevented the escape of gasthrough pores and fissures, and by that system, the quantity made was increased about 200 feet per tun of coal."

In the discussion the general results given in the paper were confirmed: It was, however, stated that the quantity of gas obtained from iron and from clay retorts must be in proportion to the quality of the coal used. In some places where 7,600 cubic feet of gas had been produced by iron retorts, as much as 9,200 cubic feet had been made in clay retorts, and the production had been ashigh as 11,000 cubic feet.
There are now, we believe, in the vicinity of this city three clay-retort works whose products are nearly, if not quite, equal to those formerly obtained from Europe.-EDs.

## Pressure in Boilers.

Messrs. Editors:-Your correspondent who in quires why his boilers fail to stand the pressure required, was properly answered so far as his queries and statement went. There is one important point which he does not state. That is, the size of his grate surface.and the area of the passage between the bridge wall and shell of the boiler. The area of the flues would warrant a grate surface of 36 feet. The area of the passage over the bridge wall should not have been less than 1,200 square inches. There is a vicious habit, attending boiler setting, in making this passage too small, thereby concen trating the intense heat of the furnace in front and over it, thereby heating the plate so hot as to make globules of the water in contact, hence destroying the plates. I think the whole trouble will be found, if we get the facts in the case, in a contracted passage at the point mentioned.
F. W. B.

## New York, July 9, 1866.

## Home-Made Aluminum.

Messrs. Editors:-Being in want of some aluminum, I overhauled (as usual in case of a want) some two or three back volumes of the Scientific american, but only found a brief note in a recent number; acting, however, on the suggestions, I procured a lump of alum, dissolved, added soda, and to the washed precipitate added muriatic acid ; to this solution I afterward added aqua ammonia, expecting
to see a metallic precipitate; but got only a pasty mess, which yielded alumina before the blow pipe, with no trace of anything like metal. Will you please put me right?
If there is any practicable method of obtaining the metal at a cheap rate, I think many of your readers would prize the information.

Ar. Ind.
[The brief note to which Ar. Ind. refers, explained how to produce alumina, a very different thing from aluminum. The metal cannot be produced at a cheap rate.-Eds.

## Questions for Millers.

Messrs. Editors :-I have been reading your paper for some time, and find there is a great deal of information to be gained from it. I wish to gain a little upon a point I have not yet seen discussed in its columns. I am at present running a steam flouring mill at this place, and have some trouble in keeping the bush of one of my burrs in order; it is a cast bush, with wooden followers, burr running with belt ; I wish to know where the pull on the bush is-whether directly in front of the power, or at some other point. I wish to know this in order to set my followers in theirproper position.
I also wish to know why the composition boxing, as it is generally used about engines, has not been adapted for bushing-if it is good at one place why not at another?
H. C. Wilkins.

Bloomingdale, Ind., July 6.

## Personal.

We understand that Congress proposes to establish a Commissionership of Education, for statistical and other purposes. It is an excellent idea, if it falls into right hands. We have heard the name of Alfred B. Ely, of Massachusetts, suggested in connection with the place. No better appointment could be made for the good of the country, and we hope the suggestion may be carried out in good faith. We have known Mr. Ely for several years, and feel assured that he would bring to the office ripe experience, large attainments, and great force of character, and qualifications which would insure both popularity and success.
Speclal Commissioner of Revenues.-Mr. David A. Wells, of the present revenue commission, has been appointed to the office of Special Commissioner of the Revenues, created by the new Internal Revenue act, from on and after the 1st of August next. The office is one of wide scope, and Mr. Wells is necessarily invested with great discretionary power in investigating frauds and bringing offenders to justice. For a year past Mr. Wells has devoted himself assiduously to the interest of the Revenue Department, and his appointment to the new office is a well-merited compliment and re ward.

## The European Squadron.

Our present force in European waters amounts to twelve vessels, carrying 141 guns. But it is thought that should the existing war between Austria, Prussia and Italy continue for any length of time, this force will require to be largely increased in order to afford adequate protection to American interests in that quarter. The splendid new steam frigate Chattanooga has been assigned to duty in the squadron of Admiral Goldsborough, and will sail for Europe as soon as her outfit is completed The Chattanooga will prove a most valuable acquisition, being not only a very powerful vessel, carrying a heavy battery, but also a very swift one, having on her trial trip made an average of 15 knots an hour under unfavorable circumstances. Several other vessels are also spoken of as being designed for duty in Europe, among which we may mention the new sloops-of-war Madawoasha and Neshaminy, both fitting for service at this port.-Journal of Commerce.

Rather Warm.-Prof. Loomis of Yale College states that on the 17th inst. the thermometer stood at 102 in the shade at New Haven, and that the day was the hottest that has occurred for 89 years. We are thankful for this information, and trust that the same length of time may elapse betere the return of another such spell. At Wheatsheaf, N. J., the thermometer actually reached 104 degrees for a short time in the shade.

THE HEATED TERM--HOW TO : KEEP COOL.
It is probable, if not certain, that never in the history of this country, has a summer of such severity of heat as this been experienced. In our school-boy geography, we were told that the climate of the temperate zones consisted of "extremes of heat and cold." It is literally true. We have in winter polar cold, and in summer tropical heat. It is not an exaggeration to say that the temperature of the thermometer here during the first two weeks of July equals anything of the sort under the equator. Not only in large cities, as New York for instance, but in the country, that anticipated paradise to which the citizen flies on the approach of the warm season, the heat has been anything but temperate. Existence has resolved itself into the simple effort to follow the oft quoted advice, "keep cool," but how is it to be done? We have a few advisory suggestions to make, applicable, we are aware, not to all, but peradventure to some whose circumstances may make their adoption feasible.
1st-Diet. Eschew carbon-generating food, such as meats, rich cake, spiced dishes. Let alone crude substances which require a large draught on the force of the animal organism to prepare them for assimilation and absorption with the blood, as freshfish, pastry, puddings, and rich soups. Eat lightly; only enough to keep the system in tone. Avoid repletion and over eating. Shun stimulants. Use ripe fruit freely, salt meats well cooked, fresh vegetables, bread, farina, moderately strong tea, no coffee, and but little ice-cold water.
2d-Condition of mind and body. Do not argue on politics, religion, or any jet hobby. Avoid scandal. Do not get angry, nor fearful, nor anxious. Don't fret. Don't arraign Providence, nor find fault with your neighbors. Cultivate patience, and a stoical calmness under provocation. Do not run, walk fast, nor get into a perspiration unnecessarily. Although perspiration may not, in itself, be injurious when provoked by a laudableendeavor, do not allow it to be suddenly checked by ceasing exertion and remaining passive in a cool place.
3a---Preventives. Wash the whole body every morning, and if convenient, at night, also. This can be easily done with a quart of water and a sponge or rag, or with the bare hands. Rubdown dry with a towel. Apply a brush to the skin smartly, or a bit of hard woolen rag if you have not horse-hair mit tens. Your body needs a surface glow as much in summer as in winter. Those who have a bathroom in their houses know the advantages of daily bathing, especially in summer. But a bowl of water is a good substitute. Change under-clothing every day if possible, if not as often as is practicable and convenient. Put in your ice-water a little spirit, or if you do not use ice, cool your water with a little tartaric acid. It is equal to lemon juice, and cheaper A piece as big as a walnut put in a common bucket, or kept in the glass from which you drink, will give a delicionsacidulated taste to the water, and increase its cooling properties.
To keep the house cool, hang up before your open doors or windows, or suspend in the draught across the rooms, blankets dipped in cold water and wrung out sufficiently to prevent dripping. This is an easy, simple and wonderfully effectual method of cooling rooms. Keep the door steps and pavement wet, and sprinkle water in your entry. Do not sleep on feathers nor hair mattresses. Straw, palmleaf, or husks are preferable. Never sleep naked. Wear a woolen or gauze undershirt, and cover with a sheet. The sheet need not touch the body, but can be easilysecured by thecorners to the bed posts, leaving a space under its roof. It is a mistaken idea that entire nakedness is conducive to coolness. It is not so. Some material to absorb the perspiration should be worn next the skin.
These suggestions are drawn from an experience of years, and may be relied upon as worthy of at least one trial. The pivot upon which the whole turns is that of internal and external cleanliness, both of mind and body. A perturbed, anxious, excited mind, is as impure as a surfeited stomach or a neglected skin.

## Photographic.

Card groups, now much in favor at Vienna, are as follows:-It is a card of the ordinary dimensions, containing a group of seven persons, distributed
lengthwise on the card. It represents the interior of a drawing room, a paneled wall, chimney piece, etc., forming the background. Two of the figures are seated at a grand piano, playing a duett, while a third one turns over the music; a fourth, standing near, leaning on the chimney-piece, apparently listens to the music; a fifth sits with an embroidery frame on her lap, engaged at work; another sits before a writing desk, or Davenport, writing a letter; while another stands by with a letter in her hand, apparently in conversation with the last. The scene is simple and domestic ; a family group at home. The grouping is admirably managed, the photo graphy exquisitely perfect and delicate, at once excellent in definition, light and shade and pictorial effect.

Another new style is a full-length carte-de-visite portrait of a gentleman, front view, and on the back of the card is pasted the portrait of the same person, in the same position but taken from his back, and this being refiected in a little piece of looking-glass placed in front of the back picture, you see the whole of the gentleman at one glance, both front and back view.

## NEW INVENTIONS.

The following are some of the most prominent of the patents issued this week, with the names of the patentees :-
Stovepipe Drum.-C. C. Webber, Calmar, Iowa.-In this stove drum are a series of flues to thrice convey the product of com bustion from end toend. In connection with the central flue is drum; by adjusting this a direct passage of of the top of the formed with thestovepipes, or by lowering itthe circuit can be established.
Clothes-washing Machine.-Philip Van Busbum, Hender son, Ky.-This invention consists in a novel construction and arrangement of the concave and the manner of applying the pressure thereto, whereby it is believed that a very simple and
efficient washing machine is obtained.
Hollow Auaer.- J. H. Siith, Pineville, Pa.-This invention consists of a frame or stJck provided with an adjustable center rod, two adjustable jaws, operated by a right and left screw, and cutter.
Cultivator.-Isa ac avery, Ottawa, Ill.-This invention col sistsin an improved draught attachment, whereby the device may be operated or drawn along by a moderate application of power, the plows moved either vertically or laterally, and the

Stench Trap.-Francis H. Williams, Syracuse, N. Y.-This nvention consists in a sink, the interior of which is provided with an inclined apron extending over the edge of a tray in combina tion with a valve which closes the communication between the sewer and the tray in such a manner that water or other liquid poured down through tlee sink will fill the tray and then by forcing the valve open run down to the sewer, but as soon as the sup ply of water stops the valve closes down on its seat, and the water contained in the tray, together with the valves, prevent the escap
of stench from the sewer through the sink. of stench from the sewer through the sink.
This inventor has also secured another invention for a similar purpose, which consists in the arrangement of a siphon tube with a floating valve, in combination with the sink or waste pipes leading from the sink or sinks in a building and with a suitable pipe leading to the sewer in such a manner that by the liquid re maining in the lowest part of the siphon, and by the valve, the communication from the sewer back to the sink is firmly closed and the escape of stench from thesewer into the house or building is prevented, andat the same time the communication from the sink or waste pipes to the sewer is uninterrupted.
Ste vepire Damper.-B. F. Cowan, New York City.-Thisdamp. er is a hollow spheroid and revolves within an enlargement of he same shape made in the pipe where itisused. The fattened are parallel with each other, and are also open. The damper is suspended from points which are mid way from its flattened sides, and its place of suspension in the pipe is likewise midway of the fattened sides of its enlargement, so that when their flattened sides coincide with each other, an opening is formed through the pipe and through the damper from side to side, and communica tion between the lower part of the pipe and the upper part is interrupted.
Trunk.-Luther Jackson, Newark, N. J.-This invention consistsin the arrangement of spring stops on the ends of theinside cover or tray in such a manner that when the tray is opened it is neously, to the great annoyance of the person packing or unpack ing the body of the trunk.
Musical Attachbent to Cageb.-G. Gunther, New York Clty.-This invention consists in the application of a music box extending in the interior oftre caitable detaching a ever the bird jumps or steps upon the rod or stop lever the music box begins to play, when wound un and an agreenble surprise to the persons in the room is effected.
Machine for Fluting Wabhboards.-Calvin J. Weld West Wardsboro', Vt.-The object of this invention is to provide mechanical means for quting washboards, and it consists in a
novel construction of devices for feeding the boards to the cutnovel construction of devicesfor feeding the boards to the cut the boards from interfering with the knives; in the holders that
keep the boards in proper position while their flutes are being the flutes of the boards.
Caster Bottles.-Burroughs Beach, West Meriden, Conn.This invention consists in arranging within the bottle and ex
tending in the direction of its length, a center shaft or spindle tending in the direction of its length, a center shaft or spindle having a series of radiating arms, in such a manner that withou opening the bottle, it can be rotated therein, and thus by mean of its several arms thoroughly pulverize the salt or other article init, so that it can be freely discharged through its perforated
cap. cap.
ART
Artificial Ha nds.-J. F. Maguire, East Boston, Mass.-This invention consists in a novel manner of hanging the fingers and
thumb to the hand, whereby they can be made to firmly grasp and hold articles of various shapes and sizes, and the fingers can be operated independent of the thumb
Oil Wellpump.-W. E. Morrison and W. L. Bettr, Funk ille, Pa.-This invention consists in attaching to the piston rod of the pump, above its upper valve, a cup-shaped vessel, perforated upon its sides and bottom, with its open end up, the pump or well tube ; and in as pump receiver wer rivets or in the operation of the pump, it act tube above it, by the presence of which heretofore much tube above it, by the presence of which he
damage has been caused to the pump valves, etc.
Invalid Bed.-Henry Cardes, Bellville, N. J.-The object o this invention is to furnieh an improved bed forhospitals, for use when the invalid is too feeble to be moved, in order to preserve the bed from becoming wet or defled. It consists of a series of pipes, plane and concave plates, and a valve, combined with each ther and with a bed or mattres
Burglaralarm.-R. M. Webb, New York City.-This inven tion consists in so arranging upon the inside of a door, and with regard to the key hole of the lock in it, a device connected at its inner end with any suitable alarm that when a key is inserted in
the door from the outside, or any tool used in the key-hole for the door from the outside, or any tool used in the key-hole for picking or forcing the lock, the alarm will be instantly set free and sounded.
Cutring Roller for Clothes Wringers, Etc.-J. B. For. YTu, Roxbury, Mass.-Thisinvention consists in curing a roller made of india-rubber or other vulcanizable gum on a hollow metallic core in such a manner that the heat is equally diffused throughout the entire mass of vulcanizable gum and the arttcle roduced are of superior tenacity and toughness,
Lamp Chimey and Shade.-J. H. Connelly, Wheeling, West a.-Byusing a cylindrical glass chimney with a metallic cap piece, the durability of the chimney is greatly increased and lia bility to fracture by heat avoided. The cap piece is so formed as to constitute a most convenient means of applying the im. proved lamp shade to either theimproved or common chimney
Supporter for Window Sabhes.-Burroughs Beach, West Meriden, Conn.-This invention consists in a novel manner of operating the arms of the sash supporter, of that class having ired, they can be both so swung or turned, and in conjunction with each other, as to be entirely relieved from the sash.
Corbet Springs.-Samull H. Barnes, New York City.-This invention consists in forming the springs of corsets of two or more thin metallic plates, placed one upon another, and so fasten d together that they can move upon each other in the direction their length, as the springs are bent, whereby their flexibilit nd elasticity, as well as durability, are greatly increased.
Hats and Caps.-Charles L. Rahmer, Brooklyn, N. Y.-This invention consists in a novel mode of securing the sweat lining within a hat or cap, for the purpose of allowing its interior to be ventilated when worn, while at the same time, the edge of th lining so secured, and which comes in contact with the head will readily adjust itself thereto, without being in the least de gree iftexible.

## THE MARKETS

The exports of specie from the port of New York since January st amount to $\$ 49,363,138$. For the week ending July 18, $\$ 2,239,270$ Gold has fluctuated considerably. On Monday, the 15th, it was a $148 \frac{1}{4}$ per cent., but next day it was 150 and above. The rate of interest was
5 per cent.
ASHES-Pots are quite dull, but with continued light receipts
rices are supported ; the sales are a few small lots at $\$ 825088$ rices are supported
$71 / 2$ Pear or sure un
hear of business.
 on and phadadpbia.
CEMENT-Is in steady demand at $\$ 175$ cash
COFFEE-Laguayra, 17c.; Java, 24/2c. gold, 32c.@33c. currenc COPPER-Detroit, 33c.; Portage Lake, 331/2c.
COTTON-Fair demand. Ordinary, 25c.@26c.; middling, 32\%/2c.@
 MEAL-Rye, $\$ 6$ 75@\$740; corn, $\$ 475$ @ $\$ 510$. GRAIN-Corn, 82c.@83c. medium Western; 831/2c.@841/2c. extra Oat8, 50c.@51c.




Bar frod
LATH
months.








 WOOL-State and Western fleeces, 50 c .@60c. ; pulled, $57 / 2 \mathrm{c}$. ZINC- $91 / 2$ c.less 4 per cent. for gold.

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J. U. R., of Pa.-The largest monitor is the Dictator. J. W. C., of IIl.-Persons who preserve fruit and vegetables, acknowledge that green peas are very difficult to keep. We have seen specimens of what were called "fne," but they did notstrike us as a success. Perhaps some of our readers will tell us the best way.
W. J. W., of Ill.-We published a recipe scarcely a month ago to prevent dampness on brick walls. J. J. W., of N. B.-Siphons of so great a length as yours are apt to cause trouble by air collecting in the highes part. It is a question whether it will supply the boilers seven in number and 36 feet long. The way to find out is to measur the boiler evaporation for a given time. We cannot tell without more facts.
M. P., of Mass.-Many engines are now run $\mathrm{b}_{y}$
G. S. B., of Mo.-You have made a confusion in terms. The common eolian harp is acted upon by the air, bul an eolian attachment to a piano is another thing, and is made to imitate the peculiar tone of the wind instrument.
F. E. H., of -- If you will look in the back numbers of the Scientific American, you will find a good deal upon the time to cut timber. That cut in the months of August, September, and October, is found to be the hardest,
heaviest, and most durable, by actual experiment heaviest, and most durable, by actual experiment
C. J. H., of N. Y.-We have examined your valve and its arrangement. Will not the steam leak through about the diaphragm as much as it would by unequal expansion of the valves? This trouble is very much overrated.
N. C., of Wis.-Any respectable hardware firm will sell you genuine emery.
A. D., of Ind.-We have used plain collodion to give an insulating coating to copper wire, with good results, Gun cotton and the dried collodion fllm are among the bes
R. J., of N. J.-An ordinary jackknife seems generally to be the most handy instrument for removing the
tin-foil caps from buttles. This so-called tin foil is lead foil tin-foil caps from buttles. This so-called tin foil is lead foil
with a very thin skin of tin, and costs only about 30 or 40 cent with a very thin skin of tin, and costs only about 30 or 40 cent per lb .

IMPORTANT DECISION IN INTERFERENCE CASE.
before the examiners-in-Chief on appeal S. H. Hodges for the Board.

Interference between the application of Wait anei Phelps, and that of $A$. Witherell.





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 :tors.
As there are reasons for supposing that this determination may
operate upon Witherell as a surprise, he evillitit o be allowed an an
opportunity to introduce testimony upon the question, and to



