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THE ADVOCATE OF INDUSTRY, AND JOURNAL OF SCIENTIFIC, MECHANICAL AND 0THER IMPROVEMENTS.

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o. D. munv, s. h. wales, A. e. beace.








New Knitting Machines.
The art of knitting is one of the most useful inventions, because it is really the only method by which textile goods of a truly elastic character can be manufactured. In connection with a description of the beautiful and improved knitting machines which illustrate this article, we will give a brief history of the rise of the art.
Superficial orators and authors often speak and write of this art as if it were as ancient as father Noah himself; but there is no substantial evidence of it having been known or practiced prior to the early part of the sixteenth centure? Savery, a Pratich anthor, states that about that time it was invented in Scotland, thence introduced into France, from which country it soon spread over all Europe. Its utility was at once appreciated, and it was not only eagerly learned by the female peasantry of the cottage, but highborn dames, in castles and courts, met together and knit their husbands' hose, while they chatted over the news of the day, each furnishing her quota of information to the charming circle, in the absence of newspapers.

Prior to the invention of knitting by hand, all stockings and hose were made of milled cloth; but these were soon discarded after the new fabrics appeared. The natives of the Shetland Isles, with the fine wool which they have at command, knit some very beautiful and fine hose ; and it is a matter of history, that one of the girls of that northern country had once knit a pair so fine that they were drawn through her finger-ring, and afterwards presented to George the Fourth, who displayed them at his levees.
The first machine for knitting stockings of which we have any record, was invented by William Lea, of Woodborough, England, and its origin is founded on a romantic love affair. While a student in Cambridge he fell in love with a pretty girl, and being of an ardent temperament, he married her, in contravention of the statutes of the University, and for this cause was expelled by the hardhearted old professors, who knew all about Latin and Greek and but little about an inventor'slove. The prospects of William Lea's advancement in the Church were now cut off, and being poor, it is stated that he was supported by his young wife, who was a most skillful knitter of stockings. One evening, while musing sadly at seeing his young wife working late by the solitary lamp, it occurred to him that iron fingers might be made to do the work imposed on her for him, and that quite a number of loops could be made almost in an instant. He at once devoted himself to the construction of such a machine, and success soon crowned his efforts in the pro-

## AIKEN'S KNITTING MACHINE.


duction of what is called "the old stocking|He exhibited his knitting-loom before Queen frame," which was used for two centuries Elizabeth, but that haughty dame refused him frame, which was used for two centuries
just about in the same condition as he left it. a patent, on the ground that his invention
would deprive the poor hand-knitters of em ployment-a stupid notion not yet entirely eradicated from society. Lea, however, was not dismayed at this result, as we read that he had no less than nine knitting-looms in operation in 1597, and that it was esteemed a high honor by every man who was employed by him, inasmuch as each wore a silver needle, ornamented with a chain and clasp, for a breast-pin.
That enterprizing monarch, Henry the Fourth, of France, having heard of Lea's invention, and how he was so ill-treated both by Queen Bess and her successor, King Jamie, invited him to that country, with all his machines and workmen, and Lea soon commenced the business at Rouen, in Normandy. Evergthing at first promised success to his undertaking, but the king, his patron, having been assassinated by a bigoted monk, he was soon proscribed on account of his religion, and having been compelled to flee for his life, sought refuge in Paris, where he soon afterward died in great poverty. Such is the brief history of the inventor of the first knitting machine who was a benefactor to the human race. His frame made plain knit fabrics only In 1756 Jediah Strut, of Derby, England, invented the machine for making ribbed hosiery, and by enlarging it Guernsey frocks and undershirts were also made. All these were knit with selvages, which had to be closed by hand in forming the seams. The round or circular knitting machine is said to have been first igvented in France.
We have not been able to ascertain when the first knitting-frames were introduced into our country, but it is claimed that water and steam-power instead of hand-power were first applied here to operate them, and that the improvements which have been called forth to adapt them for such power, have made the American machines the best in the world.
The two represented by the accompanying figures are the result of five jears' study and experiment, and no expense has been spared in bringing them to a state of the greatest perfection and simplicity. They are what are called "self-acting," and the latch-needle invented by James Hibbard, from whom the patent has been purchased, is employed in them, and no less than four other patents of recent dates are embraced in various parts and movements in them. Fig. 1 is a circular machinefor knitting ribbed hosiery, cuffs for shirts, and bands for drawers. A is the stand, or pillar which supports the machinery on cap B ; its base is bolted to the foot-piece Z. There is a fast and loose pulley, C, on the small shaft, D. A bifurcated shipper, Q , moves the belt from the fast to the loose pulley to stop the machine when a certain length of hosiery, $S$, is knit; when the weight, W , which feeds off the knit fabric reaches the treddle, $P$, it bears it down, and a rod inside the pillar, connected with a spring, then moves the shipper, and directs the belt on the loose pulley, when the machine stops. After the weight, W, is again moved upward on S , the belt is placed on the fast pulley by the hand-lever, $O$, in catch, $M$, and the knitting again proceeds.
K is a metal cone connected to the ringplate, I , by a bent arm, J. The plate, I , is revolved by having a ring-gear on its under side, matching with a pinion on the inner end of driving-shaft, $D$. There is a cam groove [Continued on page 328.]
[Concluded from the firat page.] in the underside of the revolving plate, $I$ which actuates the inner end of the looping needles, and pushes them in and out altern ately, to throw off made loops in rows and form new ones. There are two sets of needles, one vertical and the other horizontal, and one thread feeds them both, from the spool, F passing over guide, $G$, through the cone eye $H$, thence into another eye in traveler, $N$ which, as it revolves, feeds it on to the needles, the one set working alternately be tween the other and making the ribs. A cam-groove in the cone, $K$, moves the vertical needles up and down alternately. E is a stationary ring-plate on the machine. $L$ is a tension-bar which keeps the needles firm and $v$ opens any latch of a needle which, from any cause, may have been kept closed, so that devices are arranged to meet every contingency that may arise in the operation A needle can be put in or taken out of the conical hub, $K$, at any moment by removing a key, X ; the same facilities are furnished for removing and adjusting the horizontal needles in plate, I. The throw of the needles, to make long or short stitches, can be changed by turning a screw, R. As each hooked needle has a revolving latch on its end, when the thread is laid in a hook the latch closes, the hook is drawn in, then thrust out again, when the latch opens, permitting the loop to pass up on the needle-shank, then another thread is laid on the hook of the needle, the latch closes, is drawn in again and the loop formed on the needle is pushed off and over its point, forming part of the knit fabric, and so on, each needle doing its part in the circle. The two series of needle work harmoniously together, producing a continuous web, $S$, of ribbed fabric. Any girl of ordinary ability is capable of tending with ease ten of these machines, making about 70 dozen pairs of fine ribbed hosiery per day-each loom using but a single thread, and the total making $108,000,000$ loops per diem. The circular ribbed tubular fabric after being taken from this machine, is cu into proper lengths for stockings, which are footed on the machine represented by figure 2 , which we will now describe.
This machine knits plain work with one set of needles, and makes a common web with a selvage at each side. A represents the frame-work to which the operative par of the machine is attached. $B$ is the needle plate in which the needles slide; C is the driving pulley, and $D$ the main shaft. $R$ is a reciprocating bar for operating the needles. On the middle of shaft D is a pinion, K , fitting into one, O , on the vertical stud, H , which has a slotted crank, J, attached by a pin to the vibrating rod, $T$, and is secured by a pin to the bar, R, that moves back and forth operating the needles, and also carrying the two threads from the spools, F, on frame L, through the eyes on carriers, $\mathrm{N} N$, and delivering them on the needles to form two loops for the footing of a pair of stockings at one operation. Y is a toothed bar for keeping the fabric in its proper position while being knit. This bar swings upon pivots, U U , and is brought forward by pressing the spring, Q, downward, and when down a new stocking is put on, or one that is footed taken off. The weights, W W, feed off the knit fabric as in figure 1. Z Z are gages for setting the length of a foot to be knit. E E E are guide-bars, under which the reciprocating bar, R , moves. P P P are selvage guides, by which the threads from the spools are, at every stroke, guided over the needles, making a perfectly true selvage without a failure. By the screw, X , the throw of the needles can also be increased or diminished. The loops are formed by latch-needles in this machine in the same manner as in figure 1 .

It will be understood that the feet of these hose are closed at the sides by hand, but this is an easy and short operation. One of the machines (Fig. 1) can fit on a stand like a sewing machine, and may be operated in the
same manner ; and from their portability hose per day. The machine illustrated by and completeness, it appears to us, that in figure 1 is the invention of J. B. Aiken, their present state they must soon occupy a position in families equal to the sewing mahine.
One girl ean tend two of these represented by figure 2, and foot 30 dozen pairs of Aiken manufactures circular-ribbed and plain

## AIKEN'S KNITTING MACHINE.


nitting machines of all sizes and gages, rom one which knits the smallest misses' tocking up to one which makes a heavy knit jacket. Patents for these machines have been applied for, through the Agency of this office, in foreign countries, and further information concerning their price, \&c., may be obtained by addressing J. B. Aiken, No. 84 Elm-street, Merchants' Exchange, Manchester, $\mathrm{N}_{\mathrm{H}} \mathrm{H}_{\mathrm{y}}$, where they may be seen at all times in operation.

Barking and Renovating Trees. The Gardener's (London) Chronicle says:"The system of stripping the bark off the runks of trees, for the purpose of destroying the insects which infest them, has now been generally applied to a large number in the Champs Elysees, and elsewhere in Paris, and has led to the discovery of a curious but important fact. It appears that trees may be deprived of the whole of their bark, not only without experiencing any injury, but even with considerable advantage, the operation tending to increase their power of vegetation. Elms, for example, which, before the oper-
ation, did not increase more than one or two millimetres in diameter in each year, have been found to increase four or five when stripped of their bark. Trees having a very thin bark, such as the birch and others, need not be stripped to obtain a similar result ; it is sufficient for the purpose to make longitudinal incisions in the bark by means of a kind of three-bladed scarificator. It is now intended to subject all the young elms in a languishing state to this treatment throughout Paris, it having answered perfectly with those planted on the fortifications. It has long been the practice where trees have been denuded of their bark by cattle, to coat them over with some kind of composition, and in most cases the result has been highly satisfactory."-[As we have seen this paragraph copied into other papers we would state that we understand it to mean, not the removal of the entire bark to the wood of the trunk, but the outside rough bark, leaving the under cuticle unbroken. As the sap of trees flows between the outer bark and the wood of the trunk, the removal of the entire bark would be fatal to their life.Eds.

California and Oregon.-Persons in California and Oregon who may wish to receive the Scientific American, beginning with the new volume, new series, July, 1, should send their names and subscriptions without delay, so as to make sure of getting all the numbers as they are issued. They can order the paper from J. Q. A. Warren, 149 Clay street, San Francisco, who will attend to sending their papers regularly.

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SCIENTIFIC AMERICAN.
ENLARGEMENT.
Volume 1., Number 1-New Series.
The Publighers of the Socentifio Amerions respectfully announce to their readers and the public generally, that, on the first day of July next (1859), their journal will be enlarged and otherwise greatly improved; and at that time will be commenced "Volume I., No. 1, New Series," which will aff ord a more suitable oppor tunity for the commencement of new subscription than is likely to occur again for many yeara.
The form of the journal will be somewhat changed from what it now is, so as to render it better adapted for binding and preservation and instead of eight pages in each number as now, there will be sixter and in a completed yearly volume the number of pages will be doubled to 832, or 416 more than now.
The Soienvifio Amzbroan ia published at a price which places it within the reach of all; and as a work of refer ence for the Workshop, Manufactory, Farm and House hold, no other journal exceeds or even equals it in the value and utility of its information. Its practical recipes alone oft-times repay the subscription price ten-fold. Inventors will find $i t$, as heretofore, the mirror of the Patent Office, and the reliable record of every claim issued weekly by the Office, the list being officially reported for its columns.
With the enlargement of the Soikntifio Amerioan, we shall be enabled to widen the sphere of our operations, omitting none of the features which now characterize it, but adding many new ones, which will render the work more valuable to all clases of the community than it has heretof ore, among which is the devoting of space to a Price Current, and a column or two to the Metal and Lumber markets, and such other branches of trade as may be interesting and useful.
The increased outlay to carry out our design of enlargement will amount to eight thousand dollars a year on our present edition; and in view of this we appeal to our readers and friends to take hold and aid in ex tending our circulation. Think of getting, at our most liberal club rates, a yearly volume containing about 600 original engravings and 832 pages of useful reading matter, for less than three cents a week! Whocan afford to be without it at even ten times this sum? Two Volumes will be issued each year; but there will be No Change in the terms of sub SCRIPTION, as the two yearly volumes together will be Two Dollars a Year, or One Dollar forSix Months. club rates.
Five Copies. for Six Months. .................. 84
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For all clubs of Twenty and over, the gearly subscription is only $\$ 140$. Names can be sent in at different times and from difierent Post-offices. Specimen copies will be sent gratis to any part of the country.
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MUNN \& CO., Publishers and Patent Agents,
No. 37 Park-row, New York


Issued from the United States Patent Omce for tins meir zxding mat 24， 1859. ［Reportiod aftecally for the scervistide Americam， －Circulare string full particmara of the mode of ap


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nery desired．］
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 ［Thie millstone bnsh is easily adjusted，keeps th
tone true，and prevents whe te of oil in ldodication．］


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prevent the possibil＇s of the liquide rising too hish in the welle，and the invention consiste in making the moutha of the channels of communication between the
nlet and outlet pipes and the measarlng ohambers and valve chamber dlp downwards into the wells in such a
manner that，before the liquid matters can rise high Wilic close and seal up the moutbs againat the papage of the gas，and so shut of the supply until these matter





 Dsvioz for Sgooring Lientwina Rodg－John A．
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notched at each side to receive the bbanks of a apring clasp which is provided with anchors or shoulders，one ides of the ingu latora and are retained therein by the elaaticity of the shanks of the claspe，the latter retain－ ing or holding the conductor in tbe oapa and botb tbe Deryio ron


ventor for a a ohingle machine，and the present invention is an improveacent thereon．It consists in a better device for operating the jawn or dogs for tbe purpose of
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ployment or uee of an apron arranged relatively with the operation of mancerasto oarry the cerulng the invention can be obtained from C．T．Pier－

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Che porpose set forth． ［This invention relates to an improvement in that Claes of locks which are sel f－locking，and are oommonly
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pickers；such lockg，therefore，although very conveni－ ent，are only applied to cheap trunks．This invention connigta in arranging the bolt of the lock with a tumbler
and apring，so as to obtain a spring or self－locking
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are brought before the different eye－glassea by the action of one handle，the motion of which is such that suflicient time ia allowed to contemplate each pic－





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tThe object of this invention is to obtain Crhe object of this lavention is to obtain a very rapid plasororte action without the use of such complicated the repeatiog actions hereto ore constructed．And to this end this invention conaists in the employment of a cross－8haped or four－armed repeating fly，apylied and operating in combination with the Jacks．the key and he hammer，for the purpose of arresting the hammer striking，and supporting it in auch a manner that，ay a very olight rise of the tront end of the key，the Jack ia permitted to enter the notch of the hammer－butt ta
enough to permit the repetition of the blow．］




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simple and effelent.]

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CA fence or gage, as well as a feed and pressing roller
in used in connection therewith, by which meana a simplle machine for cutting wood moldings, and one that may be operated with great facility, and that will
do its mork with great rapidity, is obtained.] do its work with great rapidity, is obtained.]









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oercitid as apecifoc. CThis invention consists in extending the arms of
the chair down the chair down behind the seat to the rockera, os as to
form a circulararc, the undered geof whlch ia provided desiredinclintion bymasio of a rad tho angular bends at each end, which rod is attached to the back, and the bends of which are forced into the saw-teeth attache





 in manner described.
Second The mode obtaining the same result by
meana of revolving bladed ahafte, substantially as des-
 Fourth, The and independent of the moldiag boar capable only of a vertidal montion com mu onicatebid to it it
by the arran ement deacribed or any one equivalent


 working table apparatus tor withl wawing the patterod
from the gand through the moldiag board, gupported Mrom the gand throu
as aboeribd a
tially as desoribed.
Ring Traveler Spinning Frame-Joseph W. Wat
Hes, of Cauton, Mase: I
chimim the improved arranage meat of the ring funches by which the traveler is sup.


 Second, Attachin or

and degcribed, whereby the hoad, J, ig gllowed to vi.
brate, sad is perfectly guided or' retained on the
sbaft, H.
[Letters patent were granted to this inventor on
wbioh this is an improvement. The object of this in-
vention io to rendar the device more compact than formerly, and also to insine the free dl-charge of the
grain so thast the aame will bo dellivered in compact gavele, and therefore bind into sheares with facility.]
 the manner and for the purpose bet forth.
 I terg are aubjected to the action of ndingttyble gpiral

 [Thia invention consists in arranging a series of re-saw-taeth on an arbor, which has ita beariags th frame that can readity be attached to the sam, the a bor be ng so arranged that it can be rotated hy mean bevel wheels, and that tbe cutters are kept up toe work by spiral apriage

 for the purpowe set forth.




 oor ph, Ju, trongh, for mak iour the bell end and atraight part
of the pion
 oneras discribed.
Polide, $D$, rod, R, and cam, etrip, $Q$, ar-

 socket, ... of the screx, with a pivot or hinge. gubatad
tially in the manner and for the purpose apecilisd.





 Second, Providing said auspended breech-pieco o
plate with a verticicl stem, and arraugin to gide ove
gaid atem a saict stem a tubular weight. so hat whent the siarm de
tachef from the door aud strikes the floor, tha percua




 with the door until it clears the
as and for the purposes set forth.
[Thls is a little device to be carried in the pocket by travelers. Ou going to bed it is attached to the door by puahing a bracket in betweenits apper edge and the is suspended by meana of a chain above the foor When the door is npened the bracket detaches and the alarm falla to the floor. The concussion of the breeoh piece, which carries percusion capa, with a deacending weight explodes the caps and produces an alarm, there We think tbis a capital little devioe, and of burglars We think tbis a capital little devio
ahould provide himaif with



 [This inventio
(ynse livention consists in arranging over a closed tom, a ateam chamber, which of a box with a flat botboiler by means of a slide which can be onerated from
the outidide, and part of which forms the outside, and part of which forms a separate com-
partment or oven smaller than ths chamber, when the chamber is filled with steam the oven will be surrounded by it exoept where the door is, the whole
being so arranged as to cook articles in theeteam or in being so arranged as to cook articles in thesteam or in dry air, and bat the ovea servor for baking?

 WATERPRoor Sohe, John W. Smith of Washington, timore, Mr.: I I'tulm as a new article of nan ouf acture,
the waterproof inaide nole, when conatruced of the compouod, aboved described, placid betw in two sheeta
of papar, in the msnuer set forth. B. Stockw eli.) of Cleveland. Ohto: I claim the formatipn of brooms composed of giparate wrought splints.
Fhen constructor
forth, as a new article of manunner described and set


 for the purpose specifoed.
[Continned on page 327.]
Sountific dmaxican.



 вp.resems.

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 depreation ofthe diaphragm will be produee to obtail
thut required reault,
as peceified.
 zili, of the Soigntipto Amerioan.]




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FOUNDRY AND MACHINE SHOP FOR















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MARINE RAILWAYS,-THE SUBSCR BER,



THE SCIENTIFIO A MURTCAN BIGNS,





W ARTH'S SELF-ACTING WOOD-TURN


CROZIER'S PAAENT RARREL MA-





C ROSEETT, PATRT STAPE CUTER




Wrovidit IRON PIPE FROM Y OFAN





W Oopworth PLANEREIRONRAMEs






CORLISS, PATENT STEAM ENGINES






PATENT COMPOSITION BELTSORATENT
















 MACHNE BRLTNG, STEAMPACMENG,



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THE AUBIN YILLAGE GAS-WORRS WRRE


CARYS CELERRATED DIRECT AOTING
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IRON PLANERS AND ENGINE LATHES


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