## Ship Launching.

The difflculties which attended the launching of H . M. S. the Northumberland, coupled with the fact that the tendency of the age is materially to increase the tunnage of ships, whether destined for mercantile or defensive purposes, seem to point to the speedy abandonment of the practice of launching ships, which never was entirely devoid of risk and danger. It has been said that no engineering enterprise must now be deemed impossible, provided only that ample funds are forthcoming for its execution. We are willing to give ample credit to the ability of our engineers, but we are by no means inclined, unnecessarily, to put that ability to the test. It is by far too costly a proceeding to rely upon, the utmost stretch of their skill to effect results are daily called for; neither is this a course which engineers would recommend; for the President of the Institution of Civil Engineers, in his address delivered January last, laid it down as a maxim for young engineersthat, "they must be prepared, if necessary, to advise their employers that the objects which are sought are not commercially worth the cost of the means which would secure them."
The launching of ships of the largest class, although it has hitherto proved practicable, has certainly, in two memorable instances, been attended with most impor tant drawbacks. To the anxieties attending the launch ot the Great Eastern has been attributed, and not without some reason, the early death of its gifted designer and the outlay attendant on the protracted operations, which ultimatelv forced the reluctant ship into her native element, must have been very large. The more recent instance of the Northumberland is commonly reported to have occasioned an outlay of thirty thousand pounds, in the efforts made to get her afioat. If, now, time had been an object in preparing this formidable ship for sea, and circumstances might very well have transpired to call for her immediate equipment, the hitch in launching this ship might have proved a national misfortuue.
The authorities are pretty well agreed that the un toward arrest of the ship on the launching-ways, after moving down some 170 feet, was due to the departure from the usual inclination in the construction of the ways; but this again is generally considered to have been dictated by no undue caution. Our cotemporary, the Engineer, who is no mean authority on the point, in speaking of the launch, says:-"The immense mass of the vessel renders her practically uncontrollable; and if she had been launched a little too fast, she might easily have run right across the river, and injured herself seriously on the opposite shore before she could have been brought up." Again, in Engineering, a similar opinion is expressed. The writer says: "The general incline of the ways is less than that usually adopted: and when we consider the difficulty of controlling the motion of such an immense mass as the Northumberland, there certainly seems to be a good reason why this should be the case." He then cites an instance of a vessel launched from the Millwall yard breaking away and running down a vessel moored on the other side of the river. The naval architect, therefore, in adhereing to the practice of launching, has to steer between his Scylla and Charybdis-a dead lock on the ways, and a destructive run.
But, it will be asked, what is to form an efficient and reliable substitute for the launching ways now in use ? In reply to that-question we may cite the following words of the President's address already referred to, viz:--"That hitherto the inventive genius, the patient perseverance, and the indomitable energy of the members of our profession, have not been found unequalto the tasks they have been called upon to perform." We are not howeversure that any fresh efforts of inventive power are required to insure this desired result. Resort may be had to dry docks. But then it will be said that the expense of dry docks is enormous, and that in many localities they are impracticable. This may be so, but there are plans for meeting these difficulties which deserve the serious attention of naval architects. Let us take, for example, one designed and patented in the year 1857 by Mr. Lungley, the general manager of the Millwall Company, by whom the Northumberland was built. He proposed to construct dry docks and basins for stowing away vessels, which might enter at all tides, and be left high and dry above the level of the sea or river. To this end he made us $e$ of the natural level of the land, and brilt up his dry docks and basins thereon, connecting the dry dock with the basin, but so that they might be cut off therefrom by gates when required. The basin he connected with the sea or river by means of an outer dock or
channel, provided with double gates, and the water level of the basin be.maintained at an artificial hight. If, now, this plan was feasible for repairing and stowing away vessels, there is no reason why it should not be equally applicable for fioating newly-built vessels. The natural level of the ground being used, will insure the docks from the influx of land springs, and any leakage into the docks from the basin is readily disposed of by gravitation.
There is, however, another plan and one that has the advantage of being in practical operation at the Victoria docks, that might, with a little modification, be adapted to the use of shipbuilders. We allude to Mr. Edwin Clark's hydraulic lift and saucer or pontoon. The vessel to be docked is fioated over the sunken saucer or pontoon, and the latter is then raised by the simultaneous action thereon of a series of hydraulic lifts, until the ship is raised out of the water. The buoyancy of the pontoon or saucer is then restored, and it is floated off with the ship upon it to a shallow dock, for inspection and repairs.
Here again are the main requirements for insuring the safe and easy transfer of a vessel of any tunnage from the stocks to its native element. We trust, thereiore, that the time may not be far distant whenby a judicious and timely outlay of money by the Government and our large sinipbuilders-the transit of our ships from land to water may be effected without risk, and at an insigniffcant cost; and the public, which never fails to become the ultimate sufferer wherever risks are incurred, will be relleved from the recurrence of those seasons of anxiety which were notably created by the launch of the Great Eastern and H. M. S. the Northímbertand.-Newton's London Journal.

## New Patent Process in Wire Drawing.

The application of a new principle in the manufacturing process of wire drawing has just been made by a Birmingham firm-Messrs. Hibel and Colbourn, of the Long Acre Mills, Nechells - and its superiority certainly seems to claim for it a foremost place in the history of modern inventions, The improved process, which has been patented by Mr. John Hibel, consists of an entire alteration of the method of annealing. Under the old system annealing pots consisted of hollow cylinders of cast iron, closed at the bottom, and urnished with a lid or cover at the top, which was closed nearly air-tight during the annealing process. These pots were built in a furnace, and charged with the articles required to be annealed. When the pots were filled, the furnace was heated to the required degree, and allowed to cool, together with the pots. By this process, however, the surface of the wire became more or less covered with scales, which had to be removed by pickling before the wire could be drawn to the required thickness. By the new process the annealing pots are constructed of two hollow cylinders of cast iron, of dufferent diameters, the smaller one being placed within the larger; a ring-like space is thus left between the two cylinders, which constitutes the chamber in which the articles to be annealed are placed. The bottom of this chamber is closed, and the top is also closed and made air-tight during the annealing process. When these pots are placed on the fur nace, The flames not only encircle them, but come up through the hollow center, and the wire is thus more thoroughly and uniformly heated. They are made airtight by a simple process, and when the wire is taken out is as smooth as possible; there is no scale about it and therefore does not require pickling, as under the old system. The quality of the wire is also much improved; it is considerably more ductile, and a considerable saving is effected in weight, as the process of pickling reduces the wire considerably. Under the old system a No. 4 rod. before it could be drawn to No. 19, would require pickling six times, and annealing five times; under the new system the same rod requires pickling once, and annealing once. By the old process it would take eleven days to draw the wire to the required thickness; but by the new plan it is done in five days. It will theretore be seen at once that the saving of time, fuel, and vitriol (for pickling) must be very great, while the quality of the wire must be much improved.-Ironmonger.

A patent has been brought out by Messrs. Bond, Russell, and Fisher, of Newport and Tredeger, Monmouthshire, Eng., by which the refuse material from ironworks can be turned to profitable account in substituting it for emery. The inventors have found that slag possesses all the properties of emery, and by their process they make it even superior to emery for polishing steel, iron, brass, copper, and other metals.


ISCUED FROM THE U. S. PATENT OFFICE for the week ending may 15, 1866.

Pamphlets containing the Patent Laws and full particulars of the mode of applying for Letters Patent, specifying size of model required, and much other information useful to inventors, may be had gratis by addressing MUNN \& CO., Publishers of the Scientific american, New York.
54,658.-Bed Bottom.-John Randolph Abbe, Providence, R. I. Antedated May 7, 1866:
 with knobs a and the biats, D, paving concave surfaces to receive
the fnobs, all being arranged substantally as and tor the purpose
ent forth. set forth.
54.659.-Corn Sheller.-Augustus Adams, Sandwich, Illi.:
I claim in combination with a seriss of feeding throats in the
hopper of a corn-shelling machine. the use or emplosment of a
rota ing bar or shaft, $M$, provided with one or
 tan tially as herein specified and shown, and for the purposes set fort h.
,660.-Water Wheel.-I. J. W. Adams, Galestown, Md.:
If aime arrangement of the penstock, E, scroll, C , frame, d ,
whe el, , with its sides, $\mathrm{a} a^{\prime}$ and brackets, c , as described, shatt, $A$,
 4,661-Harness Motion for Looms.-A. L. Anderson Wirs First, claim the combination of mochantsm for noving loom harnesses consisting of the treaule, E, arm, G, pieces, a a, wheel, $\mathbf{K}$
levers. d, and cords or smmilar connections, e e, when arranged
and operating substantially in the manner her in set forth
 harness operating devices as shoon, ko that it
sim lltzneously, substantially as herein described
54,662.-Railway Car.-Edward H. Ashcroft, Lynn, Mass.:
I claim a safety car constructed with a water space, one or more
showering ppepes and a fusibe pluy apparatui, arranged substantially showering pipes, and a fusible pluy apparatut, arranged substantially
n manne: aud so as to operate with respect to the car chamber, as And in combination with a car so mare. I claim a heating
apparatus :nd a circ lation coil, or the equivalent or quivalents
 thereof applled to the water heating space, substantially as and for
the purpose, thd to cperate as explained. 54,663.-Apparatus for Molding and Drying Peat.-Edward H. Ashroft, Lynn, Mass..
I claim the herein-described mode of preparing peat for fue namely, filling the molds, compacting the same. drviug, and dis
charking at one operative, in the manner substant ally as set fort 5,664.-Skiving Machine.-William S. Atchley, Williamsburg, Ohio:
First. I ciaim the combination of the adjustable bed plate, A2, with he knise
erate substantially in the manner described and for the purpose and
specifled. In combination with the above, the pressure roller, $S$, of
Second, In
the knife carrying frame, $K$, arranged Just in front of the knif the knife carrying frame, $K$, arranged Just in front of the knife
biade as and for the purpose spectioe. bed thate
Third, Hangug the roller, $Y$, in the bed plate, $A$, as and for the
purpose described. .
This investion relates to certain new and useful improvements with slight additions it can be applied to the splitting of lea+her whereby many important advantages are secured.?
54,665-Applying Labels to Bottles.-Dames S. and
Thomas B. Atterbury, Pittsburgh, Pa.: We claim the bottle, having a label a ppitied to a recess tormed in
it and secured in such tectss and coverea by means of a sol uble 54,666.-Axle Box Cover.-Wflliam S. Auchincloss, New York City:
Yox Cover.-William S. Auchincloss, Ne
One or polvgonal-sided bolt I ciaim the arrangement of the square or polvgonal-sided bolt,
b, atached to the cover, B. and capa cave of manipuation by means b, at tach
of the br
sented.
54,667.-Meat Chopper.-Daniel W. Baker, Harwich, Mass.:
I claim the combination of the bent arm, $L$, the post, $D$, or its
equivalent, the knife and its slide rod, and the mechanism for im parting to the knife-rod its reciprocading movemenechan sism for in
ism being the shever G, the connectixg rods, I K, and the mean ism being the lever G, the connectirg rods, I K a and the gears on spring, J, with the post, D, and lever, $G$, applied thereto, and to the
knife eshatt as described. knife shatt as described
I aliog claim the combination and arrangement of the guard, $O$,
with the bent arm, L. and the knife and its rod, as applted to such
arme and to operate in the tub, as specitied. arm, and to operate in the tub, as specitied.
 54,668.-Machine for Opening Tin Cans.-W. K. BaldWin, Chicago, Ill.:
irst, I claim the arrangement and combination of the standard, B, clamp, P, and zuldes, $V$, when constructed and operated kub
srantally as describeld
Second, The combination of the parts, $\mathrm{H} G$ and E , in combination Second, The combination of the parto, $H$ G and E, in combination
with the bar. $K$, and lever, $O$, substantially as described, and for the
purpose set forth. 54,669.- Cultivator.-Orlando Barr and Franklin F. Cox, We claim the rod, B B, as shown in Fig. 1. The head blocks, "B
B,", sliding upon the said rod, B B, connected Wlth the gear, b, and
oot-lever and section pioion, $D$, the slicing rods, $A$, att ched to the beams, "A A," and the device and arrangenent of the draft
rods, ga. and chains, e e, whenconstructed substantially as and for
the purpose herein set forth and described.
54,670.-Sewing Machine for Stitching Cord to the
Edge of Fabrics.-Wm. B. Bartram, Norwalk, Conn.:
First. I claira, in combination with automatic mechanlsm capabl
 54,671 - - Sewing Machine for Stitchin


54, G72.-Raking and Binding Attachments to HarvestFirst. Cilaim the wheel. E provided with pins, $i$,

 be desire
Second

 cating movemerit to the rake und
ment, subtantilly as described.





Sixth, The twister, J, provided with jnws, w w', one of which is
furnished with a hollow square, $A^{\prime \prime}$, in $c$ mbination with the hook.
 reveni, "The pivoted plate. ', opera'ed from the shart, D, anit
provided with sitot.s.gment rack, et., for the purpose of operating
 spectiled,
Ninth, The shears. M', placed on the bar, E' and operated from
the stait, $D$, to cut the curd, substantially as berein set forth.
IThis invention telates to a new and improved rating and bindthrourhout, from the driving wheel of the reaper to thich it mas De applled. The object of the invention is to obtain a device for the purpose specificd, which will he canable of being put in moiion at purpose specifica, which wit he canable of being put in moilion as capable of being adapted for binding long or short grain.]
54,673.-Saw Milt.-Marshall M. Bishop, Le Roy, N. Y.: I claim adjusting tree saw by means ot the pivated frame, $\ddot{\text { t. }}$
racks, d , pitions.
herein described. 54,674.-Mosquito Canopy.-Marshall Bliss, Grinnell, Iona: I claim the combination of the frame, A, soconneted to the wall
of a room that ijr cun be elevated or li, wered as deisired, with the
cord, $b$, or its equivalent, and the nettiug or canopy, $B$, substancially cord, bor its
as specilled.
LThis invention consistsin a canopy or mosquito bar for envelopIng the whole or a portion of a bed, su arranged that it can be
brought into a position to surround the bed, or thrown entirely brought into a position to surround the bed, or thrown entirely
away from the same, at the will of the person lsing in the bed, without the necessitiv of a change in the position of his body 1
51,675.-Cotton Bale Tie.-Jas. Booth, St. Louis, Mo.
 forth.

This invention consists of a cast.lron bale tie, whlch is riveted fast to one end of the hoop, and whici is provided with turee hooks locking into notches in the other end of the hoop, the notches and tributed among the three points of support, enabling the tie to WIths'and an immense pressure 1
54,676.-Paper Tin.-Edward H. Boswell, Philadelphia, I Paim:
D. ana pen-holding block of the calendar holders, A, elastic banj, Whichone sidets graduated and the otherraised, by projections, to
act as a ruling guide, in the manner and for the purposenerein
[This invention consists in certain improvements in the common paper tin, by which it is made to serve several purposes, in addition to its primitive use as a paper lin, viz: $t$ iat or a letter clasp, a rule, a ruler-by which to draw ink or pencil lines.-a receptacle for penbe used without injuring its qualities for any one particular purpose.]
54,677.- Stair Rod and Fastening.-Edward H. Boswell, Philadelphia, Pa.:
 of the rod, res.
as descrived.
51, 678.-Key. -Thomas S. Bowman, St. Louis, Mo.: or arbor, of a appring ind stooper, substautially in the manner as and
ior the pur ose heren set fort. 54,679. - Scoop, Sifter, Grater and Holder.-Frederick bucknam, Portland, Me.:
 ho der., ,, ,
as
54,680. - Breech-loading Fire-arm.-John Burke, Court land, Ill.:
First, I Claim the combmation of a telescopis loint in the barrel,
Wir a hinged joint in the stock. when the barrel sides in the tor
ward portion oc the stock, substantially as and for the purpose set Second. The combination ot the siding barrel with the dovetail>d
bara and ron

 barrel at an angle. when loading, sunstantially as described.
Fitth, The combin tilon ot the ectich lever. s.thumb boit, $n$, and
bar, $f$ substantially as and for che purpose set forth. set forth.
61,681.-Machine for Cutting Cloth.-Victor H. Busch-
I claim th1, endless belt-knit $\boldsymbol{c}_{\text {, }}$ constructad and applied, and ope54,682 . -Lock-up Safety Valve.-A. S. Cameron, New First, I claim the

##  Second, rhe nutched staudard, c, rising trom the bottom of the cise, and arraned relaiivel, to the mnterual screw, $k$, applied

 puroo.se set for h.
Fourth, 1 turther claim a cap applied to the valve port or discharge
port ot port of a lock-us sat
manner explained.
trbis invention consists in the arrangement of a closed case or so, in enbin to so, in conbination with a si:mle disk sarety valve, with a single or tor the in not be tampered with. It consists, also, in the arrangement of a slottcd counter lever, in combination with the clo:ed case and main ever of the sarety va.ve, in such a mancer that the attencant is enabled to blow off without supplying the means of adding to the
load of the valve.] $54,683 .-C a r$ Coupling.-Miles H. Card, Fulton, Ill., and First, We claim Stewart, Lyombination Iown arrangemet of the guards,
inks, $B$, and cams, $D$, with the draw head, $A$, substantially as

 raird, We claim providing the cam with the projection, n , ope-
rating 54,684.-Fis
g Tackle.-W. D. Chapman, Theresa, Cliam th
 LThis invention relates pa ticularly to trolling fish-hooks, so calle aithe ughit it can be applied to other hooks, and ic consists in a novel manner of hanginz a hook contaning the 1 y, or other bait, to one therefrom, and $\mathbf{2}$ hook, adapted for another and different kind of bait, as for instance, for minnow, use J .]
54,68.j. - Sprinkler.-W. F. Class (assignor to Nathan
 wher arranzed in the minner and ior the purpose set forth.

54.686.-Apparatus tor Expelling Air from Cans.-

I claim an apparatu.se, Indianapolis, Indiana: upon their sides, arranged substantially as set furth.
54,687. - Machinery for Forging Screws. - John Cochran, Fowst
First, The me shod of furming screw-threads upon metal bolts by screw a nd rotating whetl, all constructed and arcanged substantially
as described. Second, The combination of the tonss and guide screw with the
forgng dive and templates, construcied and operating gubstantially as described.


 gunbret pointed, substantally as described.
Fluth, The combination of the sliding te
Frith, The combination of the slding templates with the guide
screw, by means o. the flide rods and yoke, so as to be operated by

 bearing in the pedestal for the guide screw, so that a blank or holt,
and the detacnable apparatus, y Fhich is is neld nid row ted can
be safels and expeditlously placed in. or removed irom, the machine while in motion, and without interruption to the speed, subSeventt, 's he straight-threaded forging dies. in combination with
the jumper. c. and anvilblock. J. oonstructed and operating in the manner and for the purpose, substanililly as describst.
Eighth. Ihe ce mbination, liu a scrow toring machine of a screw forging die thgi, has a positive and definite reciprocating movement.
and a screw forging dif that has a positive movemento ortrom the uther, as required in the production ot screws of varving diameter,
when such uovement or he latter die is caused and controlled by
means ot sliding templates, or their equivalent, substantially as described,
Ninth, The method of forming or raking screws upon metal bolte,
by operating upon and completing them from the neck or shank by operating upon and completing them from the nect or shank
towarrithe point, by the meass and in the manner, sub,tantially as
described. 54,688.- Device for Operating Ships' Windlasses.-Geo. Firss, I claim the combination and arrangement of the windlass,
and its chain drums, operated by the toggrlejointeü levers, subitans lig as described
second, Re pulating and check:ng the reerings of the cable by
means of a lever, working in the top of the chain pipes, as ia the manner described.
rhird, The arrangement and construction. substantia'ly as described, of the chain drums and brakekes, by which they they can be made
to turn with, or ve disengaged from the windlass. 54,689.-Rachet Attachment for Harvesters.-William Coggwell, Ottawa, Ill.:
 operate in the minner and to the purpose et io th
I further clam the combination with the pawli, Cond ratchet,
B , or the sciew bolts, $E$, and nuts, $E$, as as and tor the purpose 54,690.-Neck Yoke.-A. C. Cooke, Ohio, Ill.:

 [This invention consists in a neck yoke, of fitiction spools, fitted to iite upon the breast straps of the horses, in suih manatr that the jerking of the pole, when
the vehicie as pasing over uneven ground, will not affect the horses or wear out the breast str $p$ in so great a degree as occurs in the usual mode of attachment.]
54,691.-Shoemaker's Jack. - Lewis L. Coon, Nunica,
 in the manner and for the purpose set forth
Second, So arrangire the standard. $\mathbf{H}$ by means of a bevelled
base and vecentricaly place scr that 0 ,
lase will the nut. $\mathbf{K}$, the
 tialiy as set forth. 54,692 Cuting Pegs out of Boots and 54,692.-Machine for Cutting Pegs out of Boots and
Shoes. -Thomas Corey, Marlboro', Mass. Antedated Nov. 15, 1865 :
First. I clanam the arrangement in a machine for removing pegs
from the inside of boovs and ahots of cutters in coinbioation wioh
suitable mechanism for imparting rotary movem nt thereto, sub-
stantiol
Second, is shown and and described
 pose set forth. close and surround the cutters and mechanism in rotating the same,
leaving only the cutting edges of the former to project, as shown ans
dercrubd. とourth, The arrangement of the rotary cutters inr elation to thelf
respective driving machinerv and horns or arms so that they shall 54,693.-Gang Plow.-Thomas J. Cornell, Decatur, Ill.
 pont of attachment, so as to be vibrated upon the said lifting de-
pice by a weight applied to the forward end, substanialily as de-
scribed. Second, The com bination of the link, H, atta ched to the forward
end of the beams and to the carriage, and operating substantially as
described. Third, Ihe combination of the beam and the curved arm, or its Third, The combinalion of the beam and the curved arm, or its
equivalent, wlich in its backward motion operates to keep the beam
down under the circumstances detcibed. downunder the circumstances detciibed.
Fouth, ithe mode of attachin thic tongue to the carrigge con.
sisting oo the laterally sliding socket and the guides, arranged and operating as desc ribed.
Fitth Fittb, ihne combination of the links, $H$, and standards, $G$, whose
holes admit ot the vert:cal anjustment of the links cherein. holes admit of the vert:cal anjustment of the links therein.
S, xth, 'he arrangement of the foot lever, $R$, the links, $H$, and
beam8, $A$, operatiog as described. TTus
This invention consists in devices for raising the fore and bind mode of attaching the beams to the action and position, and in the taching the tongue. 1
54,694.-Pipe Tongs.-Richard Cox, Philadelphia, Pa.: I claim the jaw. c, serrated and shaped us described, swiveling
upponthe screved handle, $\Lambda$, in the manner and for the purposo
speciled. 54,695 , ...Folding Hair Brush.-Charles Crosman, Tomplinsville, N. Y.: I claim a hair brusli, the handle of which may be folded over
upon the brual head the said handle bbing hinged or pivoed and
hivins suitable catc, tes tor holding the two parts in an extended position, substantially as described.
[This invention consists in hinging or jointing the handle of a
brush to the brush head in such a manner that the handle brush to the brush nead in such a manner that the handle may be
thrown bact uoon the said head piece, and thus be folded into a small compass when not needed for u ie.]
54,696. Fruit Gatherer.-John A. Daum, Canton, I clalm the adjust ble har, $D$, with set screw, $F$, screwpd to the
 c c, and bar, D, arrang
po e nerein set forch.
54,697.-Ore Separator or Jigging Machine.-Thomas Davey, Haughton, Mich.:
claim the combina ion of a double actin, plunger pump with I claim the combina ion of a double actinj plunger pump wirh
two oieves or jigining machina so that achech mo. ion ort the pluner
shall torce water through one or the other of the said sieves, subtwo rieves of a jigzing machinz so that each mo. mon or the piunger
shall orce wate through one re the other or the said sieves, sub-
stantixlly in the manner ond for the purposes set forth. stanlially in the manner and for the purposes set forth.
Arranging thejigging sieve of an ore washer and separator, one
 tor the purpose set orth.
In combation with the sieves of a iizging mathine, I clajm the
ore discharging chamber, L, provided with a gate or gates, as described.
In comination with the sieve and pump of a jigging machune,
the parition. 8 a asand for the purroses set forth. The ajustable pressure board, I. in combination with the pump
 54.698.-Sextant.-George Davidson, Philadelphia, Pa.: I claim the combination of the spirit level, cross-wire reflector and
 54,699.-Spinning Mules.-William C. Davol, Fall River, Mass.:
I claim the
I claim the escape wbeel or plate, $p^{\prime}$, on the clutch, $P$, constructed
and operated substantially as described for
 Second, I also claim tbe fixed latch or stud, t. in combination
with the escapements of he escape wheel. p, suostantially as descr.bed forcthe purpose ot moving and holding the encape plate
clutca box, out of gear Third, , alaso claim the combination. of the escape wheel, $p$, and
the cluth box, $P$, with the stop finger, 14, and stop plate, $P_{5}$, for



This invention consissis in an improved mode of turning and tive manner by a new combination in the arrangement of geared wheels and clutch box, and escape plate, with a fixed latch or stop for moving the clutch box out of and into gear at intervals, all of whichoperare in combination with another escape plate and es out or quarter of a revolution at intervals, in order to change the differ quarter of a revolution at intervals, in ord
51.700.-Harness Snap.-George W. Devine, Ottamwa, Iowa:
cla:m the
Cla.m the within described snap as an articla of manuracture,
sald sap made of wire with a loop at one end, and hook iat the
other the two patiofthe wire in tisted together or arond
tact other, beiween the loop anis the hook, for the purpose of
 wire in whatever line the strain may be directrev, Eubstantially as
herein specified. 54, iol-Plug for Washing Machine.-Ellis Doty,
 o ${ }^{d g e}$ or otuer port on of the chest, substantialy as degcribed. [This improvement consists in a long pointed plua, held in place by a coll spring. It closes an orifice in the bottom of the tub
through which the water is discharged.l 54,702 wich the water is discharged.]
54,702.-Manufacture of Guard Finger for H\&rvesters.

- Rufus Dutton, New York City: I Calm Rufus Dutton, New York City:
 cuting, sawing or milling a slot therein. and tampeting such siot
on its under surtice or eges while the body of the tinger rem tins
untemvered or not hardened, substantialy as and for the purpose
set forth. Forging solid guard finger, cutting the slo there:n and temper
ing such slot on its under surfuce or edges, gubstantially as and for Forfing the puard finger from a single piece ot motal. Without
a wcla ani cuting a slot for the knite to work througo, substan-
tially as and tor the purposes eet forth.

54,703.-Boiler Thimble-George W. Duvall, Norfolk, Va.: allinder of iron in two kentions with scrol'shaped head
Ind grooves as described in combination with the wedses, $A$, conand groovesasas describe in in comboination with t
strucued and operated substa ntially as described
57,704.-Spinning Machine.-William Eberhard, Sharon Center, Ohio:
 Ior riving the back ward and forward moiton to the carriage as
berein recited.

 54,705-Smoke-consúming Heater.-George w. Fair Dayton, Ohio:

 51,706.-Lifting Jack.-Dan el Fasig.-Rowesburg IVhio: combination of the standard, A, with the sliding rack
 Etanually as described, aud for the purposes set fort ti.
$51,707-$ Beer Fucet.-Joseph Firmenich, Buffalo N. N . Yeer Faucet.-Joseph Firmenich, Buffalo,
I claim the plug of a raucet made wholly of rubber partial,
 54,708.-Liquid Cooler. Adelbert Fisher, New York I claim the movable heads, E, with annular recesses, A, in ccm
 pose described.
Thisimprovement consists in rroiding the annular cylinder the jolnt being rendered tight by suitable packing in such a man ner that by uncovering the central bolt, the heads are released and access can be had to the interior of the annular cylinder of cylindersf or the purpose of cleaning.]
54,709.-Saw Filing Machine.-Charles P. Frazer Alowaystow I claim the combination of the reversible swivel plate , file


Davidson, Greene, N. Y.:
First, We chaim the ecoop or orpopers, B and C, cons ructed and
arranged in the manner descrioed, the same being seamed tot



54,711.-Garden Digger.-Roscoe k. Frohock, Boston,
 54,712. - Telegraph Post.-William J. Fryer, Jr., New York City. Antedated May 1,1866 :
 herein specitited.
54,713.-Fire Screen.-H. P. Gengembre, Pittsburgh
Pa.
Hrst, claim the combination of the flex.ble screen,
 and inver, He arme, K anc M , a, ticiculated together and also with the
 , Find cords, Rombination of the case, T, with its roler, $\bar{X}$, and pins, 64, 14 .-. Mechanism for Adjustment of Head Lights. First, I claim movable locomptive bead light when its adiust
ment to any given angle is
placed under the control ort the engineer driver, suostantially in themen tor purpose herein
 equivalents, rub
64,715.-Tenslon Pulley for Sewing Machines.-Julien C. Girardin, Phliladelphia Pa.:

 64,716. -Safety Valve for Steam Generator.-Virgil D Green, Watertown, Wis.:

 dpectiled
The object of this invention is to enable a large safety valve to be used for the escape of steam from a boiler, while at the same time the use of a long lever, or heavy weights or rigld and stif springs are entirely obviated.]
54,717.-Lime Kiln.-Powell Griscom, and J. H. MilWe claim the arrangement :
tee sides as described, and secondly, the arrangemint of the fu-
naces in respect of the kilns, so that the furnaces with the exception
of those at the ends, shail communicate with the kiln at e ch side
[This invention relating to lime kllns, consists in putting the so that with the exception of those at the ends, they communicate with the kiln. 1
64,718.-Wardrobe, Bureau, Desk, Washstand and Bed Combined. - E. Hambujer, Detroit, Mich.:
I claim, First, A combined wardrobe, bur au, writing desk, wash
 with anotch, as described and binged to one section, If in comonna
ton whi projecuon upon the end or the frame, I, substantially as
nd forthe purpose set forth.
54,719. - Pump.-Thomas Hansbrow, Sacramento, Cal.

(Thlsinvention relates to an now and useful improvement in up
right reciprocatin $\gamma$ pumps, and it consists in ranaing the suction pipe upthrough the pipe communicating with the cylinder, whereby the pump cylinder cannot lose its "priming;" that is to say, said cglinder will
should leak.
54,720.-Paper Collar.-William B. Harris, Springfield clann th lengthened button holes or sits in the the ends of the collar, and the
when the not such a manner tha When the notches are placef in the lengthened button holes or
sits, they will prevent in towaril the neck, and hy slippins along the outton holes, allow
the collar to adjust itself exactly to the neck. as herein described 54,721-Cooking Stove.-Daniel Heilig, Chicago, Ill. the fire box, P. $\begin{aligned} & \text { P. } \\ & \text { purpose set forth. }\end{aligned}$.
54,722.-Steam Gage Cock.-Frederick Henke, Scranton, Pa .:
I claim a gape cock framed by combining the piston. I, with the
arin, v, valve, D , and spring, $G_{1}$ substantially as described and for e purpose set iorth.
[The object of th'
[The object of th's invention is to furnish a gage cock for steam oilers and similar uses, which will be easily operateu, will be team and water tight. Wimnot ba liable toget out of order, whin
 he boiler the the boiler and the boilerin operation; and consist in combining after more fully described.l
1,723. Hay Loader.-S. R. Higgins, Parma, Mich.


 clutch for the hoisthogroje, substantially a\& $\mathrm{u}^{2}$ escribed.
[This in vention relatesto a new and inproved machins for load g wagonswith hay brgrain, and it cons.sts in a novel construcion of a rake and the application of the same to a mounted frame n connection with a boisting and lowe ing tackle, tripping device clutch, and turn-table, whereby hay or grain may be taren u art with grall fall art with the greatest facility
54,721.-Potato Harvester.-Joseph K. Hill, Xenia Ohio:
First, I claim the double orcompound roller, A A't cons ructed and purpose set for b
second The pivoted and adjustahle plow and cutcung coulter
constructed and operating substantially as described, add tor th purnosesset forth.
frird, Operating the digging shovel, $H$, through the leverag
frame, J K. Fourth, Constructing tie toothed cylinder. I, of sections or disks,
ith recesses, b , to hold the teenh, as described for the purposes with reces
set forth.
54,725.-Grate.-Charles Hives, Salem, N. J.:
I claim the raised, sloped, annular portion, ${ }^{\text {d }}$. on the rm of the grate, D, and the forresponding annular groove, cl c2. 1n the bot
com pdge of the cylinder, the sid parsteing aranged ogether
so as to operate substantiaily as and ior the purpose describet.
51,726.-Machinery for Separating Metals Irom Ores. John A. Hitchings, Denver City, Colorado:
I clasm, First, 'the arrangement ort the mortars, rounded stamps,
and slotted conneting openings, substantiall as and for the pur pose set forth.
second The arrangement as a sequence to the subject matter of the first clarm, ot the rollers. N, in tiae trough
minutionof the ore received from the stamps.
rhird, A basm-shaped revolving roasting plate. Fig. 4, provioie ith scrapers as described, and wite vessel contaning salts of
oda. alum or potash, which are intermingled with the ground ore Eourth or potash, which are intermingled with the ground ore.
Fourd, with the revolving roaster. of the
cold water tank which receives the heated ore thererrom, as desribed. The arrangement of the roasting plate, cold water bath,
Fitith.
malgamator, and crast ra, as described sulpamator, and crast ra, as described.
sixth, The quicsilver-coated copper amalgamator, acting as a
nail means of arresting non-mercurialized metals, arranged and operated as describad.
Sevenith. The condenser arrarged as des:ribed, consistingot th
ne, .

54,727.-Clothes Drier.-M. D. Hotchkiss, Sheboygan Iclaim in combination with the swinging arms of a rack foc
oolding cothes while drving, the supporting arc, D , substantially In conabination with the swinging arms of arack for holding
chthes whle $d$ 'ying, the sping, $\mathbf{E}$, sa 3 stantilly as and for the 54,728.-Bayonet Attachment.-Charles Howard, New First, I tlamm the groove around the center of the bilt or tubular
part of the bay onet with a slot cut through for the purpose of sup orting and keeping in place an open spring ring fastener.
Second. She open pring ring, a segment of winch is made thick
o as to drop into a notch of the barrelto fasten the bayonet, for so as to drop into a notch of the barrel to faste
the purpose substantially as above set torth.
54,729.-Tethering Halter Apparatus.- Eldridge Howe
Marlboro', Mass. Antedated April Maim the tethering apparatus, substantiallo as dessibed, os
composed of the halter and the series of cylinders as applied to composed of the halter anil the series
gether, as and for the purpose speained.
54,730.-Steam Generator.-Dewitt C. Howell, Goshen
 surroundiar port ton of the tiriler, substantialiy as herein describe
tor the purpose set forthe
Second, The fuel reservoir, D, piston D', and slide valve, pplied in comb, ination witu the graite, C , ${ }^{\text {D }}$ orfire bed, substantiall Th.rd, Tue pipe, 'P. and val
54,731.-Steam Engine.-Lafayette Huntoon, Milford I claim
C caim as my invention th 3 improv d steam engine constructed
ubstantially io manner and so to operate as hereinution described hat is to say as composed or the my in add expansion cylinder,
B, of different capacc ies or lengths and dlamerers as stated thei
enarate pistons,
 drivign shatt, substantiallv as explained.
dind 54.732.-Drawing Roller.-Daniel Hussey, Nashua,
N. H.: I claim the combination of the gear, c d, or their equivalents,
With the tunular top roller, A, the weight shaft. an, and the bottom
roller, B, orthe shaft, b, thereof, the waole being substantially as nd tor the purp se set forth.
Ialos cain the combin:tion

 54,733 - Screw
t,733.-Screw for Stools, Etc.-William Allen Ingalls,
Chicago, Ill.:
Iclaim the abovd-describod screw, as an article of

54,731.-Brick Mold.-Thomas James, Baltimore, Md. I Iclaim a mold for forming oricks or other articleg of clay made
wholly or in part of vit reous smaterial, or faced or lleel with vitreous
material, for the purfoses set forth. mate rial, for the purfoses set forth.
[Ihis invention consists in a glass or vitreous face or lining, ap piied to a brick mold or piston
4,735.-Crimping Machine.-John P. Jamison, New York City:
First. I clam the four springs, D and E made oi metal or of
abstances. adusted arranged and secured to the cross piece. $C$, in

 54,736. - Button.- John M. Johnson, New York City: Iclaim the barbed piercing stud, C. in commhination with the
rigid tu tuarar shat or the buton, A, and the spring. D, and operat
ing in the manner and for the purpose herein specifed. 54,737 . - Bed Bottom. - Warren Jones, Berlin, Wis.: 1, chim the combination. of the braces, E. with the springs Co
, slat, B, bars, D. and trame. the whole being arran '3, slat, B, bars, D. and trame, the whole being arranged to operat
[Tue nature of this invention consists in the employment of brace which in addilion to their functinn of preventing the deflection or displacement of the spiral spriggs, are adapted in themselves to constitute ylelding supports, so that while they fill an importan ffice inconjunction with the springs, ther have the special an ndependent character of elastic, vielding bearings.
54,738.-Die for Heading Bolts.-Charles Kane, Pittsburgh. Pa.:
I claim the headinz or staving die, $M$, when its cross revtion is a
paraliclogram in combination and $m$ ade to correspond with and parallelogram in combination and made to correspond with and
ft arectangular space left between the pressing des, the dimen
sion of which is greater fromledge to led jee, as above described. 54,739.-Sand Pump. - J. B. Kibler, Girard, Pa.: pump. suhatantially as described 10 , Seond. Ialso cain the thper or piltr valve, e', in the top of
She pump, in contination with a spinle extending downvards the pump, in conbination with a spinsle extending downwards
below the end of the supports of the pump, subitant ially as de [This invention consists in a novel construction of a sand pump whereby its operation is rendered automatic.
54,740.-Handle for Coffee, Spice, and Other Small Mills. 1 clam the cast iron, Pittsburgh, Pa.
I claim the cast iron handles tor cotfee, spice, and other sman
mills, substant ialiy as shown and described, as an article of manu 54,741.-Wash Basin.-Johann Christian Knoepke, Phil
adelphia, Pa.:
I claim as a new article of manufacture, a tin wash bowl made of
a combinat on of the bovl,
mane curvec strip, C, and rinw, $E$, in the manner ana for ihe purpose described. 54,742.-Loom for Weaving Tapes, Ribbons, Etc.-LuI claima combination compned not only of the straps, e e and
theit guide wneels asapplied to the liy and its rack, sabsiantially
asdescribed, out or the crank, n, the shaft o and the bevel gears, or their mochanical equat.
 and combined together, and with the lav and the rack, substantially
in manner, or soas to be operited by a crank or its equivalent, as I also clai m the arransement of the siart, $o$, and its crank, $n$, afd I also clai m the arranzement of the s'art, o, and its crank, n, afd
geart with the crank sliat c, and its pinion, and rhe straps, e
e, applied to the lay andits rack, substantally as specified. 54,743.- Breech-loading Fire-arm.-T. T. S. Laidley We c'aim, First, Locking the movable breech piec', hy means of iece independent and separate from the hammer or tumbler, but place, as soon as the breech riece is closed, irrespective of the beech
to whicchit may have been opened.
Second, The arrangement ot $n$ cam on the :amp axis of the breech piece, ior the purpose of throwing back the locking piece, so that by
means or astop on the cam the breech piece mav be opened by the

 54,744.-Breech-loading Fire-arm.-James Lee, Mil Waukee, Wis.: substantially as, and for the purpose est forth.
See.on, I I claim providing the lever, D, with the studs, $m$ and 1
to operate in connection with the breech hleck, $C$, as shown and described.
Thirdid ilaim the lever, D, having its front end provided with the lip
orbook, ubstancially as, and for the purpose sel forth. 34,745.-Cow and Sheep Rack.-Rodman Lovett, Can-
 po eess set forth.
Second. The adjustable hay racks, B B, when arranged and used for he purposes set forth. ${ }^{\text {Third }}$ The adjustable trough, $F$, in combination with the sections, 34,74(G.-Evaporating Solutions of Salt, Sugar, Etc.--Os-4,744.-Evapordniel. New York City: First. I claina in connection with evaporating vats the vertical slid
ing and folding trames on which are fastened cloths, mats, or boards, so arranged as to fold over and upon each oth rat the boitom of the
vat wbenthe rromes are lowered, and to hang in the air when the
tres are ralsed, substantially as, and for the purpose herein deframes are ralsed, substantially as, and for the purpose berein de-
scribed
 evayorating apparatus susp ne ded in the vats, B B, for the purpose,
and substantially as herein cescribed 54,747.-Dumping Wagon.-A. D. Manley, Washington,
 110 with the
joint or indep
in specified.
LTh's invention particularly relates to the box or body of a wagon, and it consists in so dividing the same into two or more sections or parts, and arranging them with regard to each other, in such a man "der that ether one or all or the sections can be so operated as to dump" such portion of the load as may be contained in its various top at place, her top, which result can be accomphshed with the utn est ese by body similarly replaced or reset, atter an yone or more of its section have been dumped]
54,748.-Mode of Fxtinguishing Fire.-W. C. Marshall I claim the arra City gemont of several series of perforated pidez a bo
 municaring with a
the purp.)ses set forth
(Thisinv ntion consists :n arranging in the interior of buiiding or more foresch fisor or story, in combination with nipples, whie
a:e situated on the outside of the buiding and each of which commuuicates with a distinct series oi pipes in sucha manner that in case of ire int e building, a hose can be readily attached to tbe
proper nipple, and the floor on which the fire orisinated can be flood proper nipple, and the fioor on which ibe fire orisinated can be flood
ed with water, and the fire extinguished before it is allowed to make much headway」
54,749.-Tenoning Machine.-Lawrence Mason, Turin, N. Y


54,750. - Machine for Boring Wagon Hubs.-Lawrence


 54,751.-Cultivator.-William McCormick, Muscatine, Iowa:
First I claim the cast iron standards, Z, provided at their upper
ends with lip, i, to fit over the upper and lower edges of the pow
beams, In in order to avoid the use of the braces to retain the stand-





 64,752.-Brick Machine.-A. R. McNair, New York First, 1

 as de.cribed constructed, and arranged, snbstantiaily as and for the
purposeset forth.
54,753 .-Axle Box.-Joseph Montgomery, Harrisburg, 54,753.-Axle Box.-Joseph Montgomery, Harrisburg,
Penn:
 Second. The lid, A hinged low and secu red bs bandle, B, and jam-
mly cam, bonstructed and operatlog substanitally as descilled
and for he purpose set toitla
 54,754.-Portable Fence.-E. D. Montrose, Nashua, Iowa
I claim a portable rence constructed of two or more parallel
chains. ${ }_{2}$ A compoed of links, a, bent in the form and around the
pickets B, in the manner tubstantially as herein set torth, chains, A A, composed of links, a, bent in the form and aro
pickets B,
54,755.-Carriage Seat.-F. B. Morse, Milwaukee, Wis: Palm the leve: lasteni nss, G, when used in combination with the
seat ral poots. Fir the purpose specitled and arranged, and ope-
rating subetantially as described.
[The object of this invention is to so attach the lazy-back and
buggy tops to the seats of carriages, that when desired they cau be, buggy tops to the seats of carrages, that when desired they cau be readily and easily detachecl therctroin os securcd thercon, and thus
elther one or the other used at pieasure, the mode of attachment being simple, light, but stroag, and costing but little to manufacture.]
54,756.-Plow.-John Mott, Danville, California: Ing cialm First. As a new invention, the use of a doable plow revolvthe purpose set forth,


54,757-Superheating Apparatus.-Isaac Newton, New York City:
I clalm, First The ar rangem ent of a superheating apparatus com.
oced of a system of tu bes and a circulating chamber within an en. posed of a system of tubes and a clrculating chamber within an en-
Jarged casing or hox $N O P$ Q in relationto tbe outlet of the boilier
ard speclifed, Bracing the circulating chambers, A B C D, by securing
second,
one or more of the inner tubes the ther correspndlog outer ones at
 described.
Third The prrangement of the surerbeating tubes within the
casing, $0 \mathbf{N}$. in relution to the ctrculating chainber and to a door, A' B', in tne aeld casing, sube tantlaully a 64,758.-Machine for Making Eaves Troughs.-0. W. Noble, Darlington, Wis.:
I claim, First, The shide, E, in com
 O, and roller, B, substantially as and tor the purpose specified.

[This invention relates to a machine for forming sheet metal eaves manent rib therein for ilamping the sheet of metal while beling formed, whichis used in combination with a forming board operated by a treadie, all being suitably arranged so that the onerator can put in the sheets of metal, operate the machine and remove the
formed trough without a change of positlon]
54,759.-Pentographic Machine.-Edmund Oldham,
Brooklyn, N. Y.: I claim in pentographic machines the use of an eye glass with a
speck ur dot it surfee for the purpose or tracing outhlites of
plane or ot her surf aces. 8 ubstantially as above set Second, I also clanm the means above describe for fiving inde-
perdent movements the olamond ointer to wit the bar. Ethe the
fueze pinion, F, and its shaft, G, and the toothed wheel, H2, on

54,760.-Chuck.-L, H. Olmsted, Stamtord, Conn.: 54,761.-Egg Beater.-S. B. Pangborn and G. H. Griffin
Boston, Mass.:




54,762.-Chair.-V. P. Parkhurst, Templeton, Mass.:
 , of the chail, ${ }^{\text {A }}$
erein speclfied.
This invention consists in so attaching or hanging the backs of selves to the pe:son siting in the chair, suoporting both the shoulders and lower part of the back, whateverposition the sitler may as sume; and, also, in so han ing the sald back that when the perion pesition between its posts or supports, without orge aid of or vertical position between its posts or sun
any other additional devices.]
54,763.-Cultivator.-Edward Parmele and R. N. Patterson, Da enport, lowa:
manner that they are ationerif to rise or fall bodily or independencty of each otber and also of bong moved laterally together by the feet
of tue attendaut. substantially as descrifed.
sec alt sec nd. The sioted shovell s sianderdis. DD. in combination with
she tread ics. r and the driver's sear, substantially as described.

 adjusied haterally. and also moved up un
their lengit, substan ially ay described.
tourti, so constructing the
tourth, sd constructing the two treadles, $r$ r, that each one sorves
as a lverer and also as a means by which both standards can be
moved simultauously to the right or th the le t, substantially as
scribed. 54,761.-Clothes Wringer.-James N. Pease, Panama,
N. Y.: I claio the imnroved me hod of cearing wringer ralls by doubling
r mulitipyg the coothed wheels in the ma ner hereinbelore de-



 54,766. Water Closet.-Oliver S. Pettit, Brooklyn,
 as described and tor the purpuse set for $h$.
[This invention hasf orits olject to so improvethe construction of water closets, that the unpleasant effluvia may not ascend through thedischargepipe and be dis eminated through the bullding; ant it consists in combining with the discharge pive and with the seat
or cover of the pan, a valve, opening automaticaliy to permit the or cover of the pan, a valve, opening automaticaliy to permit the
escape of the contents of the pan, and closing when the pressure escape of the contents of then
upon the cover is removed.]

## 54,767.-Ladder.-Barton Pickering, Dayton, Ohio

 crojections on the
purpose set forth.
54,768.-Safety Valve.-Alexander Pollock, New York Cirty:



 sawing var ste be increased, or the said valve to be secured in a closed
sondtion.



 fled.
54,7
54,769. - Churn Dasher.-G. H. Poole, New York City: and for the purpose set forth.
Second, The combination with the dasher of the disis or fan, $D$,
 fescribed with the dasher and with the churn, substantially as and
fre the oupose set forth
Fourch. The combination of the crank wheel, I, arm, $H$, and Fourch. The combination of the crank wheel, I, arm, H, and
guides, N, with eachothter, with the dasher B, cover, GeE F, apd
frame, J, substantially as described and for the purpose set forth.
[The object of this invention ts to furnish a churn by means of which the globules in the cream which contain the bitter may be radualiy and quietly broken 10 contact with the air, thereby im proving the qualky and dasher, whit consiats, phaipals, arms to the lower part of the dasher staff. To the upper and under sides of each of these arms is attached balf-cone shaped cups or coops, which, as the dash.r rises, carry up and project through the ir quantities of the cream, and as the dasher descends, carry down itn them arr to be distributed b brough the cream.]
j4,770.-Railroad SWitch.-Thomas B. Purves, Green Bush, N. Y.

 rail, substantil
peciflition.
54,771.- Purlfying Bone Black-Thomas H. Quick,
New York City: Fibsti. Iclaim the fune, G, for receiving the descending currents of
nimalicoal or bone black, constructed substantially as and for the animgicoabor bone biack, constructed substantially an and for the
purpose above decribed. With Hue diaporagm, $B$, and sheif, $C$, in
combination with the feed pipe A. Second, I clalm the compination of the fue, $G$. with a Hancock
steam blower, arranged substantially as and for the purpose above escribed.
54,772.--Portable Fence-Ja cob Reedy, Toledo, Iowa:
 54,773.-Ladies' Paper Undersleeves.-Helen M. Remington, Springfield, Mass.
Ington, Springtield, Mass.:
First, iclatin as a new arnce of manufacture, a paper under
eeve, sub t intially as described.
ale eve, sub t intialy as described.
sifoond, claim lene materigl composed of twothickneises of pajaer
with an olly substance to render it water proof and a suitabla pra-
paration to prevent thls oll from striking through to the outside,
substantially us described. 51,774.-Mode of Attaching Circular Saws to their Arbors.--Albert L. Rice, Worcester, Mass.

 ormed in the mor be collar uniter such an arrangement that the
sam may he binuitnneously adjusted, and secured on its arbor, as
inwnand get forth.
 cribed, I claisn the employment of a rubber or other flastic packing
or wasber, as and for the purpose he re in set forth.
54,775.--Axle Box.-William F. Rippon, Providence,
R. I.: I claim the independent oll reserroir, A, provited with a a fiter. c ,
andecribed in combination with the iournal bearing, $D$, substantial.
ly asdescribed 5
54, 776.-Egg Beater.-Alexander M. Robinuon, Boston,
Mass. : I clam the funner-shaped en
dered to the sidea or the case.
54,777.-Head Block tor Saw Mirls.-George W. Izodebaugh, To!edo, Ohio:



 51,778.- Extension Fruit Ladder.-Artemas Rogers, Painessille, Ohio:

54,770. - Bed Bottom. - Jonas Rouse, Dowagiac, Mich.:

[Tuls invention consists in the combination, with the slats of a bedstead I a secno dary slut, lit such manner that the secondary s'at acts as a
siring, giving to the slats proper the desired springing motion, whereby sloring, giving to the shats proper the desir ed sprin
a cheit) and easy sping bed bottum is obtained.]
54,780.-Steam Generator.-Stephen P. Ruggles, Bos ton, Mass.:
I clainn combinius with an open holler or roservoir of water, a ateam waler therein, sibstanually as and tor the purpose here:n thescribed. 4,781. - Washing Machine.-iVilliam H. Sargent, Wey-
mouth, Mass.: Inouth, Mass.:


 nachme may be in iss.
5,782 . - Attaching
Props to Carriage Bows.-Leonard Sawyer, South Amesbury, Mass.:


54,7s3. Device for Shooting Gravel at Cows upon
Mailroad Tracks.-Etephen Scoton, Richmond
lnd.:
I cluim the construction and operation of the ralve, c. in rombluatlon
with the bopper, $A$, and tube, $B$, or their equivalents, for the purpose
described.
64,784.-Harvester.-Jacob Seibel, Manlius, Iil. Antedated May 1, 1866:
 the purposes herein spectied and shown.
Second, I clamo suspendulug the plationm upon the mala frame by
means or the var, R Rand the beut support. W, attached to the platiorm. means of the bar, R. and the ben asport, and the purposea apecified and 54,785.-Hoop Skirt.-Permelia E. Sheffield, Pontiac,
Mich.: Mich.:
I claim hood
I claim hoon skirts of ste el wire, ha ring an apron, A, extending down
the front of the ekirit covering the wirta, snbelantially as and for the
purpose set forth, 54,786.-Ribbed Metallic Bar.-John Y Smith Alexan dria, Va., иssignor to himself and Herman Haupt,
Philadelphia, Pa.: I claim the manurafalurt of the metallic triple-ribbed bar, In the man-
ner aud by the means substantially aa herein dessribed.
54,787.-Mail Pouch or Box.-Marshall Smith, St. Louis,
Mo.: First. I claim the combination of the box, $C$, $D$, with the toothed ways,
f, and sliding follower or comıressor, $A$, or corrugated wase, $h$, and as and or the purpusse setforth.
Serond, I claim atiaching the reversible label, $M$, to the box, U , sub stantially as describeti.
I'bld, I claim inerposing a rubber or any other suitable packing, $x$,
between ibe difterent parts of wooden boxes, so as to make them waier

ranged to separate parcels of mall matter, whille bellig conveyed in the same box, the whole used as a package for incloaing mails for and in
ranaportation, substantally as ed fortit. 54,788.-Flour Sifter.-Edward Spencer, Philadelphia, I claim the
 jng constlucted and arraned to
and for the pu puse described.
54,789.-Harvester Rake.-Ara D. Sprague and Asbory Dockum, Caledonia, Minn.
First, We claim the combinnution and arrangement of the elevatnd
a ke head, $G F$, und arm,, will the dear, $J$, constructed and operal log substantially as and for the purposes hertin' delineated and shown
Second. We clinm in combination wwit a slited rake head, F, the Second. We clatm in combination with a sloted rake head, F G, the
emplnyment of the stailo arytner, L, arranged and operatiog asand 1or the puryoses set forth and shown.
Thrd frateclaim the ad ustabie te th, when constructed, arranged
and operating as and for the purposes shown and deceribed. 54,790.-Combined Harrow and Roller.-John Steiner and John P. Miller, Harrisburgh, Ohio:
First, We claim the drar bur. A. constructedand arranged wllt refer-
ence to the hairow, B, substantialiy as described aud for the purposeat

54,791.-Sorghum Stripper.-A. P. Stephenson, EqualiIy, Ill.: iool consiructed substantially as described, for topplagı g, and cutting sorghum, and other canes.
54,792.-Water Wheel.-Christopher C. Stillman. West$\underset{\text { First }}{\text { erly, }}$ Furuish R :
First Furnish ny every one of the pitches of a turbine wheel with a
spentine
kate operated substantian as and for the purpose berein



 54,793.-Weather Strip for Doors.-A. E. Strobel, New 64, York Cil y: andiached in the dinor and nperating as $n$ wenthe

 54,79. - Portable Fence. - John Thompson, Hiiliamsburgh. N. Y.


5£,795.-Hot-Air Furnace.-Thomas Wallace, Chicago, Ill.:



 54,797. - Cherry Stoner.-William Weaver, rhœenixville,


 51,793-Boiler Feeder.-W. S. Wells and S. B. Wells, We clatu he cery, N. Y.:

 54,799. Fan and Parasol.-Willlam H. White, West River, Md.:
Fir si. As nuew articie of manuficture, a fan sun shade. or canony.
composer of alamped frame and wrapuler, when the lacter is provided

 54,800. - Corn Plow. - Danifel Wilde, Washington, Iowa.


 the hinged straps, $\mathbf{x}$, and $\operatorname{lar}, z^{\prime}$, and pin $\bar{y}$, as desc. ibed.
54801 .-Propeller. -Aretus A. Wilder and William 54 801.-Propeller.-Aretr $\begin{aligned} & \text { Gooding, Detroit, Mich }\end{aligned}$

54,802.-Whitewashing Apparatus-Moses H. Wiles, Bucksporl, Ase.:
 tially in the mainer ynd son
51,803.-Buclkle.-Joseph J. Wilkins, Virdey, Ill.:
First. I clain the buckle cunstrucied and ojersulng subatantally ae
shown and described.
shown and deserbed
Scond I Iticim $\mu$ rsid idg the buckle tongue wit
purpose of rend
54,804.-AdJustable Sandal.—Jane Maria Wilkinson, Urbana. Ill.:

 justabl
64,805.-Floor Clamp.-Seth C. and Samuel Winslow, Worcester, Mass.:
 54,806.-Billiard Register.-A. Wirsching and William
Zoehe Williamsburgh, N. Y.: Zoehe, williamsburgh, N. Y.:






 ed and operatine nubstantiuly Rs and or the purpose gol forti.




64,807.-Slinging Arm.-Oliver E. Wood, Philadelphia,


bor.
Foirth. I elalm proplding the bayonet with a honk, R2, to enableit to
be aling




54,808.-Foot Stove.-M. B. Wright, West Meriden
Conn.: Conn.:

 54,809. - Machine for Coiling Hoops of Wood.-Louis Zistel, Sandusky, Ohio:
First. I cum he contumtion of the bolt, I, polley, J, self-adjusting



[The object of thisic vention is to fur ilsh a machine for colling honps, mhing chese-box sides, etc, ior markel. Aod it consisis of accrinited fito a coll about a drum or pulley, the parts being ao ar ranged as :o adapt themselvers automatically to the diferent position quired by thencensing size of
54,810.- Machine for Tightening and Securing the
Hoops of Compressed B:ales.-Richard S. Adams (asssignor to himselt and George E. Parrott), Loyd
 siaced. .d, Th- cimbination of the puncl. G, constrüuted and operated
substumtially as described, with the macline, for the purposes set forth.
[The object of this invention is to furnish a machine by means of which the honps may be dra wn tifhtly around the bales and their ends secured to each other easily, securely. and cheaply. And it consists 'cf
puir of gripes, raiks, cog wheel and punch, so arran jed that ihe ends of the if gripes, raiks, cog wheel and punch, so arranjed tintie end ea:h other. The ponctip is the hoops, so ne to cor m a loon, finto which a key is dropped, securely connecting the ends of the: hoop together.]
54,811.-Clamp for Holding Cigars for Tying.-Mati Ali phia, Pa.
I cluinin the within described clamn, emposed of the elastic band,
B. and bleck. A, constructed substantially as and for the puip pose B. and bleck. A,
berein set iorth.

54,812. - Kıitting Machine.-J. M. Armour Craftsburg, Vt, assignor to National Kinitting Machine Co. :



torth.
Third, The carrier frame, , , constructed and operating as and for
tbepuipose hereln .

 Fifth, I claun ,roviding the frame, d. Withln which the neelles
traverse with botss ind eeves, e e, or the purpose of uniting more

 meni. substantialit as her cin set for th.
seventh, I claim constructing he torm or endless chain for holding
the needies of Iarsor ections, so arramed or connectod together as
 more sections, or removing some ut them at pleasure.
Eigbth, I Icialm also the comblnation of a revolving endle ss chain or turm, constructed as above described with one or more station.
ary camin for operating the
54,813. - Saw Grinding Machine.- John G Baker
(assignor to Henry lisston), Philadelphia, Pa.: Firot. Icluim as my invention, the vertically adiustable frame, D,
for holding the saw in comblnation wih his grind stones, $\mathbf{B}$ and B, the whole being arranged and operatiug substantialy as set forth
tor the parposi apecifed.
Sucond, Refe fratie. D, ts detachable packingpieces, e e, and de-

 54,814.-Heating Stove.-Albert N. Beach, Windsted, Conn., assignor to himself and Edward Hatch,
 Induct, or iuducts, provided with a verve or valves, a, arrarged in the
top of the stove and over the fuel chamber la tie manner and for top of the stove a
purpose set forth.
54,815. - Self-rocking Cradle. - Benjamin Brazelle
(assignor to himself, W. P. Walker and J. Clark I claim the rocker wheel, $K$, the sliding verge, $N$, the lever. L, the
derent or lock lever, $P$, th. stu. $\mathbf{O}$, and the ninged 1ot, M. in combuation with each other with the clock work, and win the frame of
the crade ose set forib
(This invention consists in comb:ning with the frame of he cradle of a system of levers and clock work, so constructed and arranged as to impart to the cradic a constant and regular vibration, and
which can be so adjusted that the motion may be slow or fast, and which can be so adjusted that the motion may b
the movement long or short, as may be desired.]
54,816.-Feeding Mechanism for Sewing Machines.George W. Goodspeed, Winchendon, Mass., assignorto T. S. Page, Toledo, Ohio
I claim the arrangement and combinalion of the cams, $f$ g, the
feeder, F, its arms, b . the resula:lok screw, d, and the vibratary arm, h .
Aniso the combinatlon of the mame and the friction apparatug,
substanilialy ss 54,817 Dinner Pal.
self. W
self. W. R. Johnson, and Samuel C. Rundlett),
Portland, Me. : I clain a dinner pail composfe of gevaral rings so arranged that
th y may be passe out when the paill 19 to beu se.t.the ringe con-
nected with each other, when so pressed out, by forming hodky or
 hottom ring having a comoartinen to contain iquid, an con-
structra and arranged in tremanner and $\mathrm{f} r$ the purposes herein
set forth. 54,818. -Device for Operating Sashes of Ventilating
Windows. -.Edwin Lockwood, Bordentown, N. J., assignor to himself and to Wm. H. Carryl, Philadelphia, Pa .
I clasu the combination of the rod A, lever, D, sprin2, L, pawl,
M, and ratchet or corrugated plate, B, in tho manner and tor the
purposesubstantially as sl:own and described. 54,819.-Clothes Sprinkler.-Matthew Moriarty, Ban-
gor, Me, assignor to himself and William A. Ul-


54,820-1'1pe Tongs.-Albert E. Page (assignor to Page,


 I a'so callun when thie. inw. D, of the pipe tongs is connected to ism
screv, b, so astooperate withit thearangement of one of the two
teeth of tbe iaw in and the other aside trom the asis of the screw 54:821. - Machine for Boarding and Graining Leather.-

James Park er, Woburn, Mass., assignor to himself
 Second. The c:mmbination of the top board, $O$ with the springs, $\mathbf{K}_{1}$
anit rubber buaru, H , substantially as discribed and for the pur-




The object of this invention is to furbish a machine by which biarded, grained, or softened quickly and thoroug ly. And it con ista principally in the combination of a rubber and bolster with each other, toth rubber and bolater being adjustable and so constructed and arranged, a a to adapt themselves to the various thick nesses of the tkin that may be operatel upon.]
54,822.-Grain Elevator. - Joseph T. Parlour (assignor
to hiniself and James Dc:1n), Buffalo Iclalm the anjusta le linget screw clamps, $P$, when $u$ eed for $h$ purpose of tholdung the enlltess buctet chain, constructed and ar-
rang d a herein describtd. IThis invention relates to
This invention relates to a ner orraugement of parts especially object of which is to a vitomatically convey or shoval the grain trom object of which is to a tomalicaly convey or shovel the grain irom
all parts of hold, to the hatching in which ine elevator is ar rarged for ho;sting and thus discharging the grain from the vessel 54,823. - Ditching Machine.-Jacob P. Rees and R. A.

Graham (assignor to themselv $\in S$ and C. C. Burns), Greensburg, Ind.:
 rased or lowere 1 ,
purpose specife :
the pincipal oblect of ihis in zention is to construct or arrange of any desired depth may be made.]
54,824.-Steering Apparatus.-Edward A. Turner, New
York City, assipror to himself and John A. Leg


 54,825.-Tool for Making Spiles.-G. W. Wait (assignor
to himself and A. J. Smith), Wayland, Mich. : I claim the combination if the shaping knite, B, uith a mood
boring tool, A, in sucha nanner ss to hore and sliape wooden spilea
at one operation, substaitialiy as specifled. [This inven'ion consists in the combination with a bit or anysuit able boring to i, of a knife or cutter so cons'ructed and arranged that while the tool as boring the hole in the spile, the 'snife will bend or round off the end in the manner required
51,826.-Mold for Casting Curved Pipe. Seth Williams, (assignor to fenry C. and C. T. Williams), Foxboro, Mass.:
 54,827.-Saw.- Joseph Woodrough, Hamilton, Ohio,
assignor to Woodrough \& WeParlin, Cincinnati,
Ohio: Ohio:
I claimithe counter sunk or imbedded sibs, E., emplo yed in conmbina-
tlon with the teeth, $B$, , substantially as and for the purpose set
forth.
54,828. - Seat and Back to Chairs. - Francois Carre, Paris, France:
First. I clalm the radiating strips. a. of sheet steel, or o her suilahio
materlalin combinatinn w th lheceniraldisk, b, and frame, c. construted
 Second, The secondry sulpportling string, e. In comblination with the
radiacilig strips, a, and central disk. b. consiructed and operatling suo-
 shaped strips, a' of sheet methl or orther suitable material, in combina.
tion with horizontal rods. h , and frume, h. constructed and operating
substantially as and for the purpose described 54,82!.-Mode of Separating Gold and Silver from their
Ores. - William Crookes Ores.- William Crookes, London, England:

 54,830--Ventilating Stove tor Railroad Cars.-Richard Eaton, London, England:
First. Io ciaim tine arrangempnct the air dn cts. F. in the front corner
of the etore and air passage, $n$, in the tup there if. in combination with

 [ the
[ The object of this improvement is to pro :uce a stove which shall give out a larke amount of heat with a small amnunt of fuel in com ther fuel; and which will, when in can be used with coal, wood, or apartment or carin which it th used.]
54,831. - Watch.-F. A. Lange, Glashutte, Saxony:

Reribed in combination with the winding mecbanism of the match,
When c -nstructed and operating in the manner and forthe purposes
as set forth.
second. Clatm the concave contrate wheel, F, upon the abor, D,
and gearing with the crown wheel. z, sald con rate wheel having ita

 Fourth, I claim the loose pinion, $O$, unon the shaft, $D$, it connec!
tion with te minutewheel nihen provided with a recess, N, upol its
Iace, and congtructed and operaing in the manner and for the pus-
pois set forth


54,832. - Artificial Fuel.- Edmund Sharpe, Paris, France
 the proport. 54,833.- Method of Mining Coal Minerals, Etc.- Wil E. Marslıt1, and J. Telford, Kippax, Ens


 second. The application and use to and in machines for working
coal and other minerals and earrthy matters of a holding on head
 or tools, the movements of this head or feeler being obtained trom
he pres isure of water or otner practically non compressible fluid 53,834.-Manutacturing Bank Notes.-George T. Jones, Cincinnati, Ohio
tur ng bank notes, bonds or anallog ous secenrities, by apply mang ink ou colonng matterto unized or partially ilized paper, so hat it will
penetrate or come into itual contact with the fiber thereof, and
 Iclaim ass an new article of man ufacture, a bank notebond or other
Tidane of val with the portion or sisnature protected by size Pvid the e eit value with the portion or signature protect
tor the purpose :t preventing counterieiting or alte ration.
54,835.-Mode of Preparing Bank Notes to Prevent Counterieiting.- Geo. T. Jones, Cincinnati, Ohio I cla $m$ cevering the inpression wiil a trangnaren
cr other ibious material, sub stantilily as described

## REISSUES.

2,241.-Water Closet Valve.-T. H. Bartholomew, New York City. fratented Jan 19, 1864
 arran) ed hat the valve, may be ofened by the maninal force applied io
 Secouti, A dexible disk forming an obstructionin the water passage or
way uf the cock, to operate in the maner substantially as and for the 2,242.-Preserve Jar.-R. A. Bunnel (assignee of Chas. F. Spencer), Rochester, N. Y. Patented Feb. 10, 1863:

## 

 Iso or seat beloetained cover, or stopper win a packing wich
eelovi its dete eso as to be impressea between the 1 aso claim the combination of af anr, or can which has no inwardly per, whose packing packs mouth or neck thereof, with a cover or stop
both against the said shoulder, and againg




 2,243.-Iron Ship.-Mary Jane Montgomery (assignee by mesne assignments of Renard Montgomery), New York City. Patented Dec. 6, 1859:
First, Ictaim the use of corrayated metallicic beam, whether straight,
curved, bent, or sheared, in the construction of slips, sleamers, or oher




 rugated
deescribed.
2,244.-Iron Ship.-Mary Jane Montgomery (assignee by mesne assignments of Rechard Montgomery), New I claim the above described cirved, bent, or sheated corruated beam,
irrespective of any peculiar curve, bend, or shear, in the construction irresp
of shi
2,245. -Sewing Machine for Stitching Button Holes.The Bartram \& Fenton Manufacturing Company, Danbury, Conn., assignees by mesne assignments
of W. B. Bartram, Reading, Conn. Patented Nov. of $W$. B .

## 7. 1865:

Firte, We chimm stitching a bar across the end of a button hole, for the
purpose of stren purpose of strenguliening the same, by reans of devices which pro.
 opperauond Working and entirely completing a button hole without the
useoon a baud neeale, by meuus of devices substantially as herein deseribed. In combination with the arm, $H$, the wheel. I and the
fhiridid
eccentric of the driving shaft of a sewing machiae or its equiva.
 and the stop, $J$, provided with the projection, a, substantialis as and
tor the
Ftith , proupses sel forth. plate, A, $n$ combination
 purposese set Iorth.
suavenination with the cloth holder, $O$, the stationary
guide, $P$, and comicular plate, $N$, substantially as and for the purpose
 chine, eubstantially as deseribed tor the purpose of producing a

2,246.-Mode of Regulating the Temperature of Hot
Water Apparatus.-Thomas T. Tasker, Philadelphia,
Pa. Patented Dec. 5. 1854:
First, Claim the combitai-in of a float actuated by the expan-

 dratit and of coollhg the water in the boiler, either alone or in com $M$, ind the the uce of a simultaneous motion for the dampers, $P$ and ${ }^{\text {O. }}$ Fourth, The con
float, A, tozeth ber with rods, $\mathbf{a}$ K,
pose and object herein desiribed.
2,247.-Machine for Sawing and Edging Clapboads. Avetus A. Wilder, Detroit, Mich. Patented, Oct $30,1855$. Reissued, Oct. 18,1859 .



## DESIGNS

2,312.-Bracket.-Albert Bridges, New York City. 2,313.-Card Holder.-Joshua Brooks. Newton, Mass. 2,314.- Plates of a Cook Stove.-Samuel W. Gibbs (as signor to Samuel H. Ransom), Albany, N. Y. 2,315--Plates of a Cook Stove - \&amuel W. Gibb
signor to Samuel H. Ransom), Albany, 316.-Printer's Type.-Andrew Little, New York City 2,317.-Knife Handle.-Solomon Oppenheimer, Peru 317.-K
Ind.

2,318. - Plates of a Cook Stove.-Samuel H. Ransom Albany, N. Y.
2,319.-Plates of Cook Stove.-Samuel H. Ransom Albany, N. Y.
2,320. - Plates of a Cook Stove.-Samuel H. Ransom, Albany. $\mathrm{N} . \mathrm{Y}$.
2,321.-Plates of a Parlor Stove.-Samuel H. Ransom, Albany, N. Y.
2,322.-Plates of a Parlor Stove.-SamuelH. Ransom,
Albany, N. Y.

## $\int_{6}^{\text {C }}$

C. H. .L.; of R. I.-Your question about firing the cannon ball from a train of cars is an old one and has been published even in the daily papers some time since. We do not care to publish prublems of this nature.
C. B. S., of Ind.-The points of drawing instruments, E B the legs, are screwed on to the brass or Germansiliver. strain upon a rope-when ask us when there is the most attached to a stump, or when there are two pair of oxen, one pulling one way and the other another. We ask you whether there is more strain on a rope with two thousand or with four thousand pounds?
o. Z. D., and others.-We must positively decline publishing recipes that have appeared within a week or two in our
paper. It seems as though some of our friends read the paper very superficlally.
Y. C. J., of Pa.-Paper rubbed with lampblack will make a tracing paper for common purposes,
C. E. W., of Mass.-It is impossible tor us to say what will cure the itch.
W. R. B., of N. Y.-There is nothing in the diagram you send us "to turn a crank through more than one-half of ts
stroke by a sing'e movement of a lever" stroke by sing:e movement of a lever." If sou have obtained notto any arrangement of them.
T. L. B., of St. Louis.- You have hit the nail on the head.

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 erests of your chents."
Ex-Cour business was very large, an you sustained and justly deserved the reputation of marked
and uncom promising fidelity to the interests of your clients.',
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Thing.
The tire log, of any length, instant)ly and unerringly set through-
out by the saw yer, with a single motion of the hand.
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