

50,984.-Meat Cutter.-David Bearly (assignor to


 tical screw shaped shaft, 1, the washers, E, knives. G, Proje
$\mathbf{K}$, substantially
as described and for the purposes indicated.
50,985.-Drilling Machine.-Jesse Button (assignor to himselfand R. F. Hawkins), Springfield, Mass.:
 Socond, The automatic teed motion. when constructed and appliee
to arilling machine, in the manner and for the purpose herein set
forth.

50,986.-Dcep-well Elevator.-Thomas Bryne assig to himself and S. S. Smoot), New York City:

 Third, The connection between the conical valve seats of the vari
ous saves and he difcharge pipe, substantially as and for the pur.


 ancuum chamber, with the e elevator, which has one or more work.
ng chambers, , sustantialiy in the manner herein described and for

 Seventh, So arranging the several independent elevators withno
one another that all the stutfon boxe may be above the level of

 50,987.-Apparatus for Carbureting Air.-John Chase (assignor to S. E. Horton), Windsor Locks, Conn.

 gcribed. by mens of apys suitable arrangement of devices, connected
at one end with the driving shaft of the sald whee
 chird Hassiant the gas or orther vepare, after being generated or
collected, and previous to its being burned or otherwise employed
 50,988.-Button Fastening. - Florian Dahis (assignor to himself and Francis Thill, assignor to said Dahis
and H. B. Voss), Brooklyn, N. Y.: I Ilcaim a fastening for rarments, composed of the parts, a and $d$,
held oogether
set fortu.
50,989.-Sewing Machine for Working Button-holes
himself and C. D. McDonald, Ellsworth, Me.:
 on the lever, M, when oconstruted substantially as described, for
the purpore or equaizing the movement of the arm, D , with the loss
of thread each stitch




 50,990 - Loom for Cross-weaving.-Conrad Roder ( signor to M. Landenberger), Philadelphia, Pa.:


 50,991. - Steam Gage.-Christian C. Schmidt (assignor $I$ claim the combination and arrangemeut of spring,


50
50,992.-Buckle.-C. S. Stearns and Thomas Corey (as,
signorsto themselves and Samuel Boyd), Marlboro', We claim our improved buckle. made substantially as described
that is to say, with its body constructed with the recess and holding in, to the body tynue formed as a bent lever, in manner and a hed the body, and ar ranged in such recess. and wid
50,993.- Jacquard Apparatus for Looms.-L. D. Valet
ton (assignor to mself and delphia
I delphim the , Padjust
 50,994.-Car Coupling.-E. W. Wilson and J. E. Erwin

Springfield, Mass, assignor to E. W. Wilson:





50,995.-Sewing Machine.-John Keats and William Ste
phens Clark, Street, Eng. Patented in Englan We claim, First, The com bination in a sowing machine of the fol



 sewing machits.
be sewe rests.
Fownt Vourth, The arrangement of the apparatus herein described fo
operating hook, stute, and a feeder trom eccentrics in one
aeedie box as above describe

 shortening or lengthenting the stitah, uad tor teed
different directions, in the manner above described.
50,996.-Furnace Grate.-Eugene Langen, Cologne, Yciaim a grate, composed of three or more inf, in combination With a fire-box and trap grate, constrv,
tially as and for the purpose set forth.
[The grate which forms the subject matter of this present inven號 , the gases arising from the fresh fuel cannot escape unconsumed and the sir requite for the purpose of supporting combustion passes through the cold fuel to the incandescent mass, and no portion of the fuel is wasted.]
50,997.-Machinery for Making Fluted Rollers.-William
 devices herein described and for the purpose described.

## Reissues.

2,103.-Condensing Milk.-Gail Borden, America, N.Y
Patented, August 19, 1856. Reissued May 13, 1862. Again reissued Feb. 10, 1863 :
ion for lion for concentrating and preserving milk by means of co anulat
ng and arantanging the lominious particles in combination with Second the preparatory coagulating
 2,104.-Self-centering Chuck.-George H. and John T Clark, Meriden, Conn., assignees by mesne assign We claim forming the gudes for the longitudiually, sli diong-jaws
that part of the chuck by the turning of which the closing of the
 operating in the mann
shown and described.
2,105.-Baling Press.-Charles H. Robinson, Bath, Me.
Patented January 10, 1865 :
I claim as $m$ in invention and improvements in toggle lever press
es, fixing the frrst ot the three pivo ots on the togele tevers or 1 luks
 elin pressing the bal
Second
and
Second, I ICaim work ing or operating the follower of the press,
t the begining of the pressins operation, and while the cotton or


 , 106 .-Flour Sitter.-Howard Tilden, Boston, Mass. Patented, May 16, 1865:

 stirrer, armed and provided with fexiale edgeve or
to press the four thruugh the sieve of the inter.
2107.-Shingle Machine.-W. P Valentine, Fond du Lac, Wis. Patented March 22, 1859:
First. claim the carriages, $P$ and $P$, connected by the spring, $L$ L
nid arranged to operete as and for the purpose heren set forth. Scoond, I claym giving to the earriages of a shingle machinn a va
able feed, substantially as and for the purpose set forth.


 block $\begin{aligned} & \text { Fith, I claim the ratchet whel, Na arranged to operate in con } \\ & \text { nection with } \\ & \text { fethe paw, t, of the carriage, as shown and described }\end{aligned}$

 natiel
scribed.

DESIGN.
,220, -Trade Mark.-Martin Leippe, Lancaster. Pa.

## TATENTS <br> 0 <br> FOR SEVENTEEN YEARS. MUNN \& COMPANY, <br> onnection with the pabication

he SCIENTIFIC AMERICAN, have ac das Solicitors and Attorneys for procuring "Letters Patent" for cos mvencions in the United States and in all foreign countries durio mare States are solicited hroughthis office: while nearly teree-gourtis of all the pated aken in foreign countries are procured through the same souroan is almost needless to add that, after eighteon yoars' experieneo in per paring specifications and drawings for the United States Patent office eprictors of he sCIENFIFIC AMERICAN are perfectiy Conthe transaction of all business before the Patent Office ; but the take pleasure in presenting the annexed testimonials from ex-Com sioners of Patents.

 he oftice, a marked degree ot promptness, skill, and fidelity to
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nterests ot your employers.
[See Judge Holt's letter on another page.]
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Persons desiring to fle a caveatcan have the papers prepared in the hortest time by sendins a sketh and description of the invention he Government fee for a caveat is $\$ 10$. A pamphlet or advice $r e$ pplication Dy mail. Aduress MENN \& CO., No. 37 Park Row, New applic
lork.

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ninety days' notuee of their intention.
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## AKINS'S MANUAL OF METALLURGY.


 Chapter I Gentral Contertis
CLAPTER I. GENERAL PROPRETIES OF THE METALS.-Object of the equivalents; Cnemical changes or reaction; Division of the Non-me talic elements; Division of the Metanicic Elements; 1his Noble Metals
The Base Mctals; The Metals which do not decompose water emparature; The Metals which decompose water at red hater at an
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Metals which decompose water at ordinary temperatures; The Meta




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 Ler; Examples of combinatio s; The true basis of all chemical an
Ietallurgic operations; Nomenclature; of the Names of Metals,
HAP. III. COMBINATION OF METAS' WITH THE NON-METALI me bin
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 HAP. V. OF HEATING APPARATCS, FURNACES, ETC.-Laiops, th


 patent portable Blast Furnace; Furnaces employ ed in Metal Iurgi,
operations; The Reverberatory Furnace; Blast Fur naces; Sefstrom
Furnace; Bricks employed in the construction of Small Furnaces
 Pots; Litharge as a Flux, and destructivenenss to Co and Crucibles
Lining of Orucbibes with Charcoal; Tests tor ascertaina Lining of Orucibles with Charcoal, Testst tor a acertaining the quali
ties of Crucibles; Crucibles of iron. fire porcelain, ot yol of silve
and of platinum. CIAP. VI. OF FUEES APTIIABLE TO METALIUR
 Goal; Iron Pyrites a cause of Spontaneous Combustion in Coal
Mines; Wood; woods, their de nsity, specfic gravity; Woods
node of estimating their value as fuel; Inorganic Salts remaining


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 Lime in separating the sulltur trom Mercurial ores; Furnaces for
Reduction used at the Idrian Works; Working the Furnaces; span
ish Mines at $\Lambda$ tmaden; Butyrone Furnace: Working of the Ores sh Mines at Atraden I Butyrone Furnace: Working of the Ores
Boheman works at Horowitz; Works at Deux Ponts; Apparatus
sed at the Works at Land Bohemlan Works at Horowitz; Works at Deux Ponts; Apparatus
used at the Works at Landsberg io Bavaria; Adulteration of Mer
cury Distllation Mercury; Method of Purifling Mercury with
out Distillation; Miller's Process of Purifying Mercury; Filtering or







 sia, DDeville and Debran's Process; Deville's Furnace, Properties of
Platinum Oxides of Platinum; Protochloride of Platinum ; Sul-
Pox
 the separalion of Palladium from Brazilian Gold ; Properties of Pal
ladium Ailoys Test.
CHAPTER XII. METALS OF THE SECOND ClASS. ORRER I. LEAD.GHAPTERAative Nxide or Massicot, Chloride, Sulphate, Carbonate,
Phosphate and Chomate of Lead; Preparation and Reduc(ng the
Phot




 tion of Bismuth, Estimation of His:nil: CIAP. XV. ANTMNNY.
Tersulphide, the chief Ore of Antimony; Irocess of Reduction used
at the French mines at at the French mines at Malbose; Commercial Crude Antimony,
Chemically Pure Antimony bost obtaned bv Wohler, M Method;
Properties; Combmations; Alloys Tests for the Detection of Anti:


obtaining Arsenic, Miscrimination.
CIIPTER XVIII. METALS OF THE SECO CLDASS. ORDER II. IRON
Iron univerally present in nature; Chief Ores may be classed a
Irde Iron universally present in nature; Chief Ores may be classed
Oxides, Sulphides. and Carbonates, Prduction of Iron in 1855 ,
Carbonates-Clay band and Black-band Ores; Spathose Inon Ore Magnetic Oxides; Swedish Iron principally obtained from Magnetic
Oride; Specular Iro OOre, Read Hematte or Fibrous Ore, Compact
ron Ore, rrown Hematite and Common Red Ochre; Pyrites; Mis-





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is treasis. transported, can be erected by ordinary workmen, and
is redily cleaned mside and out. It requires no special shill in its mana zoment. circu:nstancesy, it is inct free from permanen

 It has less weipht, and takes much less ground area than the ordiItis applicabie to ocean and ineer steamers. and may be used as a
adiator, with steam or hot water for warming builuings. It c.la also be used as a aonadenser.
Harrison $\mathbf{B o i l e r}$ can be see than ordinary bollors



 Hie rmantown, Philadelphia-Selsor, Cook \& Co.'s Tool Factory;
Mia B Brchall, Armat Minls.
Ma Manayunk, Philadelphia-American Wood Paper Co.'s Mills (three

 Camoren, New Jersey-The Camden and Atlantic Railroad's Ma-



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ano feet lons, beside other outbildings. New Steam Ensine, 225



 ight of the United States for my Inmovor,
This machine is unequaled asy a labor-saving imrlement to the eqg
riculturist.
Ohrintes machines. Requires but one hand to onetat ©. reveive, and deponit extra horse.power. Rake colean. and lo dis over all rornd that an
be mowed over hy a machine Jaitached and detached in a mo
 aeres of stanclard grass per day. Is durable, and eheap to manufac ture.
Iofer this valuable invention for sale because I have not the
time aside from my prot essional dut ier, to properly introduce the machine
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 N. B. Sorderlers for Scory, Notles received.

M Hardenciticens of plain and engraved

W HanWontin PLANERS AND WOOD TOOLS.

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(successor to .S. Fav \&eC.).
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## Improved Gaiter.

The ordinary tongue piece inserted in shoes and gaiter boots is more trouble than benefit, for it is generally found curled up in the toe of the shoe, or else is soon pulled out and thrown away by the impatient wearer, who takes this summary method of disposing of a nuisance. The attachment here shown is not, in common phrase, a tongue, but serves the same, and, in fact, a better purpose than the part in question.
It consists of a leather flap, A, sewed to each side of the shoe, as clearly depicted in the engraving. By this plan the shoe is rendered more sightlymore comfortable to the wearer, and excludes dust and wet much more effect ually than the common tongue. This lining can be applied either in front, at the side, or in the rear of the shoe, and can be ornameujally stitched or embossed in any manner to suit prevailing fashions. It is a useful improvement and should become popular.

It was patented through the Scientific American Patent Agency on Sept. 19, 1865, by Thoinas Pow ell. For further informa tion concerning the sale of State rights, or entire patent, address him at Ricbland, Indiana.

## AMERLCAN TORPEDOES IN ENGLAND.

Our old friend, G. W. Beardslee, is making a grea noise in England with torpedoes for blowing up vessels. It has been well known since the time of Fulton that there is no difficully in blowing up any vessel by placing a sufficient quantity of gunpowder beneath her keel, and setting fire to it; the only difficulty is in getiing the vessel just over the powder, and then setting the powder on fire. The most approved method of firing the powder is by electricity. Two insulated copper wires are lead from a galvanic battery-one from each pole-into the mass of powder, and their ends are connected by a smaller piece of platinum wire. This platinum wire, being a poorer conductor of electricity, refuses to carry all the current, and, as Tyndall would say, a portion of the electricity is converted into heat-at all events, the platinum wire becomes red hot and fires the powder. This was employed a nnmber of years aco by Prof. Maillefert in blowing up the rocks in this harbor and Hell Gate. Mr. Beardslee's improvement consists in substituting a fine line of plumbago tor the platinum wire, which enables a much feebler current of electricity to be employed. He inserts the ends of the two copper wires into a cork about half an inch apart, and marks the cork between the two with a lead pencil; on establishing the electric current the pencil mark is heated, and the gunpowder fired. Before Mr. Beardslee left for England, he said that he had, by this arrangement, fired a torpedo in Washington with electricity generated by a machine situated in New York

## A Good Washing Machine.

One of the best labor-saving machines ever intro duced into a household is a good washing and wring ing machine. No class of patented mactriaes so much interest the good housewife as the washing machine and wringing attachment. The terrors of washing day exist no longer where a good one is in use, and any of our readers in want of a first-class machine-one that has no rival, to our knowledgeare advised to send to Messrs. Oakley \& Keating, No. 184 Water street, for a circular, and then purchase from them such a size as they may require.

## BRODHEAD'S BORING TOOL.

Wood workers and others often find it necessary to make holes of large diameter in their work. To do this a bit is commonly used, a number of small holes being bored around the circumference of the
circle, and the segment left afterward removed by a chisel or saw. This process is not only slow but very rude, for it is impossible to make a true hole by the plan mentioned except at the expense of time. With the tool here shown, a perfect circle can be easily made, and the hole handsomely finisted at one job.
The details are simply a rod, A, furnished with a fine threaded screw, and formed into a boring bit, B, at the end; also a crossbar, C, sliding in a mortise in the rod, $A$. The crossbar carries the cutting tool,


D, which can be set at any distance from the center within its range and held there by the thumbscrew, E. The operation is too obvious to require explanation. It is used with an ordinary brace, or may be attached to a lathe, and the cut is made continu ous by the fine feed screw on the shank of the rod,


This desirable and efficient tool was invented and patented on August 8, 1865, by Wessel Brodhead, of Rondout, N. Y., and assigned to C. L. Edmonds, of the same place, all through the Scientific American Patent Agency. For further information a ddress Mr. Edmonds as above.

The receipts of the Government from internal rev enue, since June 30th last amount to $\$ 137,365,382$.

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