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 them will be oromptly attended to.
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## Contents:

(flustrations are indicated by an astentsk.)


## TRIFLES

There is an entertaining work, with which we have all been familiar in our younger days, wherein a certain tutor expatiates to his pupils on the value of eyes. "Eyes and No Eyes," the story is called, and it is in the volume "Sandford and Merton." The substance of the matter is that one youth (No Eyes) goes gaping about the world, and sees nothing but that which he stumbles over, wbile the other (Eyes), finds something novel, something pleasing and useful, on every hand.
The world of mechanics, of science, of art, is full of trifles, or matters that seem to be, yet few tak note of them. Wise above many is he who does.
We read, in a recent exchange, that "Towers's patent pin is being manufactured in large quantities, and is highly popular." "What is a patent pin?" asks No Eyes; " a pin is a pin, if it has a point, but what is there patentable about that? By the law, a thing that has been in common use for years cannot be protected!" That is true; but, as it happens, Mr. Towers did not patent the pin.
What then? Two little nicks in it, near the point. "And what's the use of two little nicks near the point, I should like to know?" pursues No Eyes.

Simply to prevent it from being drawn out by accident, so that it holds better, does its work more efficiently-in a word, is improved a hundred fold; and Mr. Towers will very likely reap a handsome reward for his idea. Thus "No Eyes" is silenced, and walks away with his hand on his beard aud new ideas in his head. He begins to think that, it there is commercial value in two nicks near a pin's point, there must be other wrinkles worth discovering, and he is the man to find them.
Most frequently we are called upon to notice the organization of new companies to work patents on what are sometimes called trifles. They are trifles, but they exercise a most important influence on the world's comfort and economy; otherwise capitalists would not touch them.

It was a small thing to put a copper tip on a shoe; a small thing to put a crease in a bobbin to hold the first end of the yarn; a little matter to make an indentation in the rim of a tobacco box, to serve as a catch; yet earh and all of these trifles, we are told, return their lucky owners handsome revenues. In making cut nails, a great difficulty has been to feed the sheet to the shears properly, so as to cut the metal without waste, and many complicated devices have been invented for the purnose. Recentlv, some wide-awake person discovered that, by cutting the nails with a punch, and skipping one al every stroke, the sheet might be fed straight through, saving an
immense amount of labor; this has been lately patented.

All these inventions are simply the practical illustration of the moral conveyed in the story mentioned at the head of this article. It is "Eyes and No Eyes" over again. Men without means go through the world crying out against their fellows for being rich when they are poor, and declaring that wealth is unequally divided, when some comrade equally poor in point of worldly goods, but with intelligence, energy, perseverance and determination to succeed, puts forth his hand and seizes a prize.
In this country there are abundant sources of wealth for those who wish it, but without eyes how can we see-without the will to succeed how can we hope to?
Some men, having burned their fingers with a patent, shake their heads sagaciously; they wag their beards, saying, "Catch me in that business again!" This is as if a shipwrecked sailor should forswear the main because of misfortune. Perpetual-motion people, water wheels that pump their own water, windmills that manufacture their own wind-because these are worthless so are all and sundry machines akin to them; but good inventions, which serve some purpose, even if it be only to cut a slice of bread straight, are saleable and valuable. "He who runs may read," says the proverb; but he who keeps his eyes open will see many things.

## THE " WINOOSKI" AND "ALGONQUIN" TRIAL

In our last issue we published the report of the "civilian experts" who conducted the unfinished trial between the engines of the Winooski and those of the Algonquin, and we now propose to inquire, very briefly, what may be learned from that experiment. An impression has been created in the minds of the community that the trial was to determine the comparative economy of working steam expansively and following full stroke; but the trial was not made for this purpose, nor did it incidentally thron any light whatever upou the problem.
Mr. Forbes made a proposal to the Navy Department to supply one of the Government gunboats with engines of peculiar construction, designed iy Mr. E. N. Dickerson, and he offered, it this engine developed less power than those in the other gunboats, or developed its power at less economy of coal, to remove it and supply its place with an ordinary Government engine. Mr. Forbes's engine was placed in the gunboat Algonquin, and when it was completed the Department assigned the gunboat Winoos$k i$ for comparison, and the questions which the experts who conducted the trial had to determine were, the power developed by the two engines and the cost ot this power in coal. The measure of the power it was agreed should be the number of revolutions of the wheels, they being precisely alike and immersed to the same extent.
The problems seem simple enough, but they were not settled by the trial, and would not have been settled if the trial had been completed. All that would have been settled, was the power of the two engines and its cost under the exact conditions in which the engines were run during this trial. The Algonquin's engine, with a grate surface in the boiler of only 142 square feet, and cutting off at about one ninth of the stroke, developed almost as much power as the Winooski's engine with 200 teet of grate surface and following four-tenth's of the stroke; and this result was due simply to the fact that the $A l$ gonquerr's engine was using steam at 70 pounds pressure, while the steam in the Winooslc's boiler was at a pressure of only 17 pounds. But sup pose that these conditions had heen reversed; or suppose that the steam in the Winooskr's boilers had been raised to 50 pounds pressure, or to 30 pounds, or even to 20 pounds, what would have been the result? No man can tell by any process whatever, except that of trying the experiment. Again, suppose that the steam in the Algonquin's engine, instea:l of being cut off at one-ninth of the stroke, had been cut off at two ninths, or three-ninths, or four-ninths, what effect would have been produced on the amount of power and its relative cost? A dozen trials might be made with these two engines, and the results reversed at each trial by some change in the conditions of one or both of the engines.

If the attempt is made to draw from this trial any lessons in regard to the comparative economy of high and low measures of expansion, the absence of equality in the conditions is still more fatal. In an experiment for such a purpose a difference of a single pound to the inch in the pressure of the steam would wholly destroy the value of the results; but in this rial the mean pressure in one boiler was 16.8 pounds and in the other 7079 pounds.
If the two parties to the contract are willing to accept the conditions under which the engines wer run as sufficient to settle the questions, then the trial has accomplished the purpose for which it was un dertaken, but it is idle to study the results of ramning two engines under such very different circues stances for any light on the science or art of steam engineering.

## THE UNITED STATES AND THE FRENCH "EX POSITION UNIVERSAL" OF 1867

The principal motive which induces manufacturers to incur the large expense of transporting their articles to popular fairs and exhibitions, is, that the qualities of their wares may be more widely known, and thus a larger sale may be obtained. The fairs are great advertising agencies, and to this fact they owe their success. The trade between this country and Europe consists mainly in the export of cotton, tobacco, grain, petroleum, provisions, and other raw materials, and the import of innumerable manufactured articles in reîurn. Our manufactures are almost exclusively for the domestic market, or for export to South America and the Indies. Conse quently, European manufacturers, who are eagerly competing for our market, have an interest in presenting their wares at our exhibitions, while most of our manufacturers have no interest in sending their products for exhibition at European fairs. In consequence of this controlling element, tive Urited States have made a sorry appearance at the international exhibitions of London and Paris. The English or French manufacturer of cassimere, or calico, or porce lain, may obtain an advantage over his competitors by sending samples of his goods to the exhibitions, but no individual grower of wheat, or cotton, or tobacco, is likely to have the demand for his products increased by displaying samples at these fairs. Our manufacturers of closks, of porcelain teeth, and of a few other articles, find a demand for their wares in France, and they will probably send specimens of their work to the exhibition, but the great mass of ur manufacturers and producers have no inducement to incur this expense.
We are indebted to the Hon. William H. Se ward, Secretary of State of the United States, for a pam phlet containing a map of the "Exposition Universal for 1867," with the official correspondence in relation to it. From this it appears that the exhibition is to open on the 1st of April, 1867, and to close on the 1st of October, of the same year; all applications for admission, with a description of the articles to be exhibited, must be presented before the 31st of Oc tober, 1865; the expense of packing and transporting the articles must be borne by the exhibitors; if on the receipt of any article the exhibitor, or his agent, is not ou hand to take charge of it, the car rier will be reqiured to take it away immediately; goods will be admitted into the exhibition from January 15, 1867, to March 10, 1867, inclusive; the removal of all goods, after the close of the exhibition, must be completed before the 30th of November, 1867; all communications by exhibitors from this country should be addressed to N. M. Beckwith, Esq., care United States Legation, Paris, France. The space allotted to Uuited States exhibitors is 2,788 square meters-about equal to an area of 100 by 300 feet.
Unless the time for making application for admission is extended beyond the close of the present month, certainly no considerable number of articles can be expecied from this country. The exhibition has been mentioned to a very limited extent in our papers, and probably not one in ten thousand of our people has yet heard that such a fair is to be held in the summer of 1867 . It would require exiensive advertising, and probably an appropriation of money by Congress for paying the freight on articles, to fill even a quarter of the space which has been assignea to this country, but if all exhibitors must make their
applications before the close of the present month, the managers may reduce the space allotted to us from 2,788 square meters to 88 , as that will be amply sufficient.

Since writing the above we have received a letter from the Secretary of State, in which he intorms us that Mr. Bigelow, our Minister at Paris, has been in structed to ask for an extension of time of filing the applications of exhibitors residing in the Unite States. If this application is successful some competent per son will, doubtless, be selected to take charge of the busi ress in this city


I JSUED FROM THE UNITED STATES PATENT-OFFICE FOR THE WEEK ENDING OCTOBER 3, 1865.
$\Rightarrow$ Pamphlets containing the Patent Laws and ful particulars of the mode of applying for Letters Patent specifying size of model required and much other in ormation usetul to inventors, may be had gratis by ait dressing MUNN \& CO., Publishers of the Soientimio American, New York.

50,214.-Bit Stock.-Charles H. Amidon, Greenfleld, I clairirs. the combination or the movable screw socket, $A$, Jaws, $\mathbf{B}$
$\mathbf{B}$, and sleeve, C, with a bit stock, when constructed and operating B, and sleeve, C , with a bit
substantially as described.
50.215.-Loom.-R.W. Andrews, Staffordville, Conn.: I claim the arrangement of one or more clastic friction piaies, or with relation to the picker statfs or picker blocks of said looms as to
roduce the within-described desirable results, and in substantiallis he manner herein setforth
50,216.-Stove Damper.-George Asmus, Portage, Mich.

Also, the curve, $a$, in the bar, $C$. in combination with the weight,
hinged damper, $B$, and draught channel, $A$, constructed and D, hinged damper, B, and draught channel, A, const
TThis inventionconsists in the arrangement of a hinged dampe and slip weight, in combination with the incined face of the raught pole of a heat generator, in such a manner that the draught of the air rushing into the fire-place of the heat generator has a ten dency to close said hinged chamber, whereas the gravity of the amper, combined with the slip weight, has a tendency to keep she same open, and that by adjusting the position of said slip we:ght the quantit

0,217.-Cultivator.-Andrew Bouton, Napa. (al.:

[This invention relates to a new and improvell cultivator, designed more especially for cultivating the earth in orchards in Calitornia where the trees branch out quite close to the ground, and preclude the plow being used near the trunks of the trecs.
50,218.-Valve Gear for Steam Engines.-Adam S. Cameron. New York City: cham the valve chamber, ination with the supplementar y cylin

ing substantially as and for the purpose descibed.
50,219 . - Globe Valve.-William Chesley, Cincinnati,
1 claim a globe valve, the part or whose stem belon the stutling
chamber is smooth, to fit the correspondingly smo oth interior of the tube and the portion ot whose stem alove the sutfing chamber is
partly scrive threaded and partly smooth, so a to co-operate with
the interiorly screw-threadect cap of the stuting box, in the manner
50.220.-Mode of Revivifying Loam Luting.-.. John Chilcott, Rrooklyn, N. Y. Antedated Sept. 22,1865 t claim the revivification of spe nt loam buting by the actlition of 50,221 .-Setting Steam Boilers.-John Chilcott, Brooklyn, N. Y. Antedated Sept. 18, 1865 :
 the gases Ur combustion between the tabes is provided for.
Spond Providiag in the top silues anit back of the outside seting
of a boiler a continuous system of thues, I I and $J$, whereby the gaseous products ficombustion are caused to circulate many time 50,222.-Process for Tanning.-Orson A. Coe, Charles ton, Ohio:
First, Iclaim the first solution herein described, and composed of
ingredients described under No. 1, and cmployed for tanning the ingredients described under No. 1 , and employed for tanning
skins witint the wool, hain or tur on.
tecond, The combination of the first and second solutions, made and used substantialiy as and for the purpose spectifiel. Third, The combination of the first, second and third solutions
all made and used subtantially as and for the purpose described. [This invention relates to a process which is equally appiicable to anning light skins with wool, hair or fur on, or to tanning hides or skins for leather.]
50,223.-Saw Mill.-A. P. Conant. Smithland, Ky.
 nd with the head block A, ot a, sewning machine, cons
perating substantally as and for the purpose set forth.
This invention consists in the arrangement of two dogs, whic
are adjustable according to the width or thickness of the $\log$ to be clamped between them, and which are guided by rods secured in the end of a swinging head, which can be raised or lowered on a standard ising from the head block, and which also allows of being turned in a horizontal Dlane in such a manner that by raising and suit the diamead ent diameters of diferent saws, or the size and shape the do can oge pleces to be sawed, and oy turning said head the dogs tion, and the operation of adjusting the $\log$ in the proper position for sawing is greatly facilitated.
50,224.-Revolving Fire-arm.-Silas Crispin, New York City:
I claim the application to a revolver, having its barrel swinging
from the trame by a hinge joint, of a transversely divided cylinder, when one section the reot is connected to the swinging arrel, and
the ot 'ler section to the stock or frame, each being retained by its 50,225.-Sewine Machine for Making Ruffled Fabrics.O. Crosby, New Haven, Conn. heck and carrier for the second hread, substantially as and for the purpose speciffed.
Second
thread with a combination af the check and carrier for the se ond thread with a sewing mechanism, substantially as and for the pur Third, The combination of the carrier for the recond thread, feed-
ing meehanism and clamp, substantially as and for the purpose de.
scribed 50,226.-Construction of Sh

Croak, Milwaukee, Wis.: Boxes.-Danie I claim the construcing of sheet-metal boxes or cans with a seam,
composed of lips or proiections and notches at the ends of the plate formine the body of the box or can. and also with slots, in order to
form a locked joint, substantially as shown and described. [This invention relates to a new and improved mode of construct ng sheet-metal boxes or cans, and it consists in a novel manner of forming the seam.]
50,227.-Picker for Looms.-Benjamin F. Day and Chas. H. Ntlson, Biddeford, Me.:

We claim the box construc ed. as described and represented, hav-
ins a means of attacnment to the picker staff. an opening in its face to permit the nose of the shuttle to strike the containee disks, and
an opening,, at the top for the reaay insertion and retraction of
the cushion disks, as mov bo the the cushion disks, as mav be required.
IIt is common to protect the picker against the blow which it re ceive; from the nose of the shattle by means of cushions of leather rubber or hide, the different lavers being secured to each other and to the picker staff by bolts or bands. One of the defects of these cushions is their liability to split and be torn apart by the violen blows it gives to and receives from the shathe, making the loom to replace it with new to stop the loom to replace it with a new picker, thereby incurring oss both of time and money. This improvement consists in using a
metaitable form, to receive the leather or othe ${ }^{r}$ metallic box, of any suitable form, to receive
substance compusing the cushion of the preker
50,228.-Apparatus for Tanning.-Charles R. Dean, Ran
dolph, N. Y..
I claim the construction of a nollow eylinder, or its equivalent
ith slots, or their equivalent, and compartments and with slots, or their equivalent, and compartments, and the applica
fions thereof. in the process of tanning, substantially as above de
scubed
50,229.-Cultivator.-Isaac Dunham, Lanesfield, Kansas I clam the arrangement and combination of the several par substantially as describet, in their relation to the frame and runnin
gear, whereby the machine is adaptell to the different kinds of work,
as explained 50,230.-Spinning Jack.-Ezra Dews, South Britain Conn.:
I claim the longitudinally sliding rod, A, connected to the cam
ever, B , in conbination with the belt shipper, $k$ and catch ever, B d in combination with the belt shipper, k and catch, ${ }^{\text {a }}$
operated bv the faller or copping wre of a spinning jack, substan
tially as and for the purpose set forth.
50,231.-Cook Stove.-Albert S. Dunham, Taunton, Mirst, I clai
First, I claim the construction of the air chambers, and placing
them at each side and at the top of the fire box, to draw in the pure them at each side and at the top of the fre box, to draw in the pur
airto be heated and conveyed into the oven or through between th
plates of the oven doors, as herein describe for the
plates of the oven doors, as herein described, for the purposes se
forth
Second, I claim the arrangement of the air chambers, flues an lampers, whereby the atmospheric air can be heated and circulated withoul becoming impregnated with the gases fr
tacilitate baking m cook stoves, as herein described.
50,232.-Many-barreled Fire-arm.-William H. Elliot, first
First, In a many-barreled arm, in which a separate firing point or
pin is employed for each chamber,
ting saidim so constructing and oper se liriving torward at a time, as herein shown. second, The combination, of the cam and firing pins, for the pur
pose of throwing one or the other of said pins before the hammer, a Third, The angular pin, $n$, in combination
faces, $n$, for the purposeherein set forth.
00,233.- Lubricator.-J. H. Ferguson, Springfield, Mass.:
First. I claim the lateral passare, a, and its triangular groove in he vaive plug, and the vertical passage, g, in the botom of the
plug, in compnation with the screvt tread, by means of which the
plate substantially as above described. plug is isajusted, subtantially as above described.
econd. I also claim the finger. G, arranged with and projecting
lownward below the plag, $D$, constructed and operating sulsstan-
tially as above described.
lone of the objects of this invention is to apply oil to bearing sur IOne of the objects of this invention is to apply oil to bearing sur
faces continuously, and not intermittently at long intervals, accord ing to the usual mode-experiments by Morin having demonstrated hat her frion is about 8 per cent less whea snch surfaces are imp to time, and that less oil is used because there is less oppor unity for wastefulness. Another oblect is to be able to adjust the arricator and supply it while the machinery it is attached to is in motion.l
50,234.-Washing Machine.-Benj. S. Fletcher, Cornish
Flat, N. H.: Flat, N. H.:
I claim the movable slotted blocks, a a a the screws, B B B , and
the stt screv, C, constructed. combined and arranged substantially
as described, for the purposes specitied. 50,235،-Fire Plug.- Jacob Fricker, Cincinnati, Ohio : I claim as new and of my invention the reversible plag, B, pro-
ided with a waste way, C , in the described combination with the
if hole, D , and stops, G , or devices substantially equivalent, for he purposes describe
50,236.-Wooden-soled Boot and Shoe.-James Fulton
Zanesville, Ohio: First, I claim an Ohio :
First, I claim an improvement in the manufacture of boots an
shoes liaving a double.that is to say, an inner ind an outer wooden
sole, by combining the wooden sole with a double flexible shan oined to the outer and inner parts of the wooden sole at one eni1,
ind at the other to the outer and inner parts of the heel, or as the manufactirrer may prefer, having the inner thickness of the shank
extended so far back as to ranke an inner heel or heel-piee, andmit
ing the euge oi the upper of the boot or shoe to be fastened betwe ting the edge oi the upper of the boot or shoe to be fastened between
the inner and outer soles avd betw ween the inner and outer shank
and he inner and outer heel or heel-piece, sabstantially as herein
and

Second, The combination of the fiexible shank with the doubl [This invention cousists in the combination of a double wooden sole-that is to say, an inner and outer wooden sole-with a double fexible shank joined to the inner and outer parts of the soee at on end, and at the other end to the outer heel and the inner heel o heel-piece, or having the inner thickness of the shank extended so far back as to make an inner heel or heel-piece, and having the upper of the boot or shoe fastened between the inner and outer sole, the outer heel and inner heel or heel-piece.]
50,237.-Composition for Removing Incrustation from
Boilers.-John G. Gansz and Jacob J. Savo, St Louis, Mo.:
We clairn a cliemical compound for removing incrustation on
boilers, which compound 1 composed of the ingredients mentioned
in the foregoins spectication boilers, whicl compound $1 s$ composed of the ingredients mentioned
in the forgoing spectitation, united and mixed together in the pro
port.ons specified, or their equivalents.
50,238.- Rendering Casks Oil-proof.-Smith Gardner
New York City. Antedated Sept New York City. Antedated Sept. 23, 1865:
I clainn rendermg casks impervious to sprrits of turpentine, petro
leum, and like substances, by impregnating them with sulpiaie of iron and muriate of lime, as a foresald, ani for the purposes herein
50,239.-Combined Shutter Hinge and Fastening.Wessell S. Gerard, Newburgh, N. Y.:
I claim the catch or fastening, B , when fitted within a sochet, d,
and appled to a shutter hinge, sulstantially in the manner herein shown and described.
This mention consists in combining a tastening with a shutter hinge in such a manner that the shutter when thrown open will be secured in an open state, and the fastening bs capable of being readily adjusted so as to release the shutter and $\ddagger d m i t$ of its being closed
50,240.-Bobbin Holder for Spinning.-Jolın Goulding,
Worcester, Mass.:
Worcester, Mass.
I claim the device herein described for ho'ding bobbins upon
spindles, the same consiting of two or more centrally bulging springs, secured, as described and shown, into a seat or base tititing 50,241.-Bobbin Holde
Worcester, Mass.: I claim th: combination with the splndle, A of the bobbin holder C, when constructed with a long tute or spring, c. which serves as 50,242.-Pantalouns.-B. J. Greely New
Iclain forming the fronts and also the backs of ronk City: I clain forming the fronts and also the backs of rantaloons with
lapels, as shown and holdius them in place by means of (lastic
straps, substantially as slown.
[rhis invention in pantaloons is applicable also to drawers for men, women and children, and it consists in a novel way of uniting and hooks and eyes are dispensed with, the front part of the bodr being made with an inner and outer lapel, the outer one of which folds over the uner one both being dewn out to and tept in their rolds over the mner one, bolli being ano oun to ant proper posite sides, the strap which holds the inside lapel beins attached to the inside of the band, and the other strap to the out.ide.l
50,243.-Railroad Rail--Alexander Hamill, Sr.. and Robert J. B. Hamill, Ealtimore, Md.
I claim the arrangement and combination of the tenons, 13 , and
keys 0 , with the rals, as hercin described for the purpose of tase ng the rails, norr permanently and securely to the cross-ties, and
dispensing with the use of spikes. 50,244.-Device for Extracting Stumps.-E. C. Hase-
rick, Lalse Viltage, N. H.: I claim the application to a car
drautic apparafus, constructed arriage or mounted truck of a hy hy
water tank and a lifting frame, or its its eqnivalent fod, with a
 If frther claim the screw jacks, D, when arranged and applied to
the axtes in the manner substantially as and for the purpose herein
ti ecitied. 50,245.-_Script. Printing 'Jype.-H. J. Hewitt, Brooklyn,
I clam reducing or forming the body of script printing type so as o make the extending letters with a kern to proiect over the boily
of the type and between tue extended lettersof the lines next a bove
nd below, substantially as and tor 50,246.-Corn Planter.-A. F. Hines, Washington, D. C.
 Iames, il, in vaive, in.
Ialso chim rubber or spring, a, rod, $F$, in combination with lever,
, and the tring or wheels, C, provided with pins, $d$ d $d$, to op. ${ }^{1}$ also claim the arrangement of two or more shelves in hopper, at the least motion oi the naciline, will fall ott into the bottome of
the hopper, he whole constructed and operated in the manner and
for the purposes herein set forth.
0,247.-Roller-crushing Machine.-Alonzo Hitchcock, New York City. Antedated Sept. 23, 1865:
I claim the construction of the rollers in reversible half lengths or
sections, substantially in the manner described.
50,248.-Brakes for Carts.-Henry Holcroft and C. S
$\underset{\text { Frst, We Me Media, Pa. }}{\text { Smith }}$. hhe liberation of the cart, and rody fiom the thecure by tetters Patiln or shafts, by the sam
arrangement and at the sulle time the brakes are put
 50,249--Caster for Furniture.-P. B. Holmes, New York
City: I claim the combination with the roller horn of a caster ot the
plate, c, with its hollow shat, or bushing. f, as a a center or bearing, the purpose speciticd.
[This invertion bas for its object the formation and construction of acaster, to be used for furniture more especially, in such a manne hatthe strength of the legs will not, in the least degree, be weak with the horn of the caster, free to swing, the advantages of whic are obvious.
50,250.-Apparatus for Carbureting Air.-J. H. Irwin, Chicago, Ill.:
I claim the application of heated air to a carbureting apparatus,
When arranged within an inclosing case, substantially as and for 50,251 .-Apparatus for Carbureting Air:-J. H. Irwin I claim,
Inged win with a carbureting arparatus, a anged with respect to the burners which it supplies with gas, sub manner set forti. Second, $A$ carbureting apparatus and a mechanicat device for
forcing a current ot air into the same, whe so c instructed and
comblued that the carburting apparatu will generate gas and silp
ply the burners when the mechanical device is not in operation. ply the burners when the mechanical device is not in operation. I claim a cast-iron last, made With a sole. A,
strengtheng rib, C, substantialls as herela described

