the alter it rotained in position at any point to which it









[This improvement relates to cutting out the uppers of
boots in such a manner that they do not require to be crimped The seams or parts that have to be closed are
brought together with a lap, and the closing operation brought together with a lap, and the closing operatio
can be executed with facility by a sewing machine]
STEERing Apparatus for Ships-Phineas Smith,
of Patchogue. N. Y . I do not claim the individual parts
of the doscribed apparatus.
 drawings for operating the tiller by the stee ring wheel,
A.


 pose of retard
as deflectors or
these things.
 WRENOH-Edmard J. Worcestor, of Worc ester, Mass:
I do not claim the apppication of scraw an rack to the
movable jaw and the stock of a wrench, in order to promovalle jam and thes tock of a wrench hin order to pro-
duce the required movemonts of the movable jaw with


 itsja ws arranged and applied to its hanale as described,
and itha arack and rotar gcram arranged in the han.
die and applied to the siide of the novable jaw as speci-
fied.

 tacilityof working at It, and then into a vertical position
to bring the perimeter of the wheol into the water
tron the subsantially in the manner and for the purpose
as described.
 NUT MAOHINR-Samuel H. Whittaker, of Cincinnati,
o. I do not claim the employment of tro punches
onterin the nut or washor fromoppoite sides, an am
aware that such a contrivance is described in the patent



 The holes of nuts and wemhers are madewith this ma.
chine without waste of cores or burrs. A heated strip of chine without waste of cores or burrs. A heated strip of
iron of proper width is fed through an opening in the f rame of the machine, and the operations of punching in
(not cutting out) the hole, cutting off the nut, and finish. (not cutting out) the hole, cutting of the nut, and finish-
ing the hole and outside, are all performed automatical. ly, and the nuts are discharged in a very perfect con dition














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## of Pearl.

Messrs. Editors-I have noticed various remarks in your paper on the subject of in crustation of boilers from the use of limestone water. I was some years ago engaged in an establishment where steam power was used, and frequently spent leisure hours in conversation with the old engineer. He told me the best, most simple, and at the same time the most safe remedy, was the application of a few pieces of shell-bark hickory wood. The virtue, it appears, is in the inner bark, which could be easily taken off and thrown in the oiler without the wood.
Is there any method by which the pear part of the muscle shell can be softened, or in any way managed, otherwise than sawing, so that it can be worked to advantage ?
Our western waters abound with muscle shells from six to eight inches in length, and from 1.4 to $5-8$ inch thickness, and some of it as firm as most of the pearl now used. have frequently examined them, and wondered that some of our geniuses could not contrive some method to bring them into market. Steamboats could be loaded on some of the tributaries of the Ohio with this shell, that could be used for thousands of different purposes ; and I have no doubt that in time they will be made useful and profitable
T. W. Powell.

## Louisville, Ky., June, 1857.

[The effect is due to the tannic acid in the bark, and is analogous to that produced by the use, in the same manner, of oak or mahogany sawdust. All such materials, however, only keep the lime in suspension until the water can be blown off. It is better to purify the water by heating and allowing it to depositits earthy matter, as is practiced in Wiessenborn's patent, see page 113, Vol. 11, before allowing it to enter the boiler.
Pearl shells cannot be softened without in juring their beautiful lustre.

## An Electric Locomotive.

The Detroit Free Press relates the following rather tough story :-
"A locomotive.was being moved from the manufactory to the Central depot, in that city, and had arrived in the middle of the street, when suddenly all hands dropped the bars which they were moving the machine and fell back in amazement. Resuming them at the order of the man in charge, they applied them again to the wheels, and again ell back paralyzed the instant they touched the iron. The director of the job caught up
one of the bars, and making a savage thrust, one of the bars, and making a savage thrust giving a huge lift. No sooner had it touched, however, than he saw it full from his grasp to the ground, as it had done in every case before. Such singular occurrences excited attention, and an examination was made as to the cause, when it was found that the locomotive, in passing under the telegraph line, had come in contact with a broken wire that hung sufficiently low to reach it. The whole mass of iron comprising the locomotive had thus become charged with electricity, which had communicated itself to the bars that the men held in their hands, and caused the effect above described. The wire was then removed, and the difficulty obviated in a moment."

Removing and Preventing Rust.
Some persons employ an acid to remove rust from knives; this should never be done under any circumstances. Nothing surpasses rotten stone and oil for scouring knives and forks. To prevent stoves and grates from rusting during summer if placed in damp situations, give them a thin coat of lard and resin melted together, in the proportions of three parts of the former to one of the latter.

## Notes on Sclence and Foreign Inventions. Parian Statuary.—Those who visited the

 New York Crystal Palace in 1853 will not readily forget the beautiful display of figures made of a composition called "Parian marble." They were arranged in the South Gallery, and were manufactured at Stoke-upon-Trent, England, in the factory of Alder-man Copeland, of London. Such figures are
also common in the windows of some of our
stores, and are generally of a diminutive size, but of a soft and agreeable tint, resembling that of ancient marble statues. "Parian" is a kind of porcelain prepared with great care, and from the difficulty of baking it, a great number of the figures come out of the kilns as waste. Owing to this feature in its character, it has hitherto been impossible to execute large figures of such material; but this difficulty, we understand, has been overcome, or rather removed, by the discovery of a new material called "porcelain ivory," which is of equal beauty with parian in point of tint, and stands the action of fire without distortion. Alderman Copeland has recently opened a large new show room in his manufactory, in which he displays figures of life size made of this material. Parian figures sell at very high prices, and we hope this new discovery will be the means of reducing the price of such beautiful works of art.
Gas Light in Railroad Cars-A " first class" carriage on the Great Northern Railway, England, has been fitted with a gas meter, capable of holding sufficient gas for eight hours' consumption with three burners. The experiments with it are stated to have been perfectly successful. The gas meter is fitted into the bottom of the carriage, and is filled by a flexible tube from any of the main pipes at the railroad stations.

Navigating the Shallow Rivers of India.-The Manchester Chamber of Commerce has petitioned Lord Palmerston in very forcible terms to carry out a system of steam navigation for the shallow internal rivers of India, "proposed," it is stated, "by J. Bourne, C. E." The main difficulty to the navigation of these rivers by steam is the low state of their waters at certain seasons every year. The plan proposed by Mr. Bourne is "to employ steamers of shallow draught, and divide the cargoes among a number of shallow barges to be towed by the steamers." This is an old American plan, which any of the Manchester merchants can witness any day during the summer season by a trip to this city, thence up the Hudson river to Albany.
$\boldsymbol{A}$ Great Blast.-In a quarry at Holyhead, not far from Liverpool, where supplies of stone are being obtained for a large breakwater, 2000 pounds of powder were recently exploded simultaneously, by a galvanic battery consisting of forty-eight cups. It was situated 750 feet from the chamber where the powder was tamped. The explosion detached 160,000 tuns of the rock, and shook the whole neighborhood like an earthquake.

Steam Cultivation.-Five different methods of steam plowing are now in the course of trial this season to England, and we hope the question of its economy in comparison with animal power will soon be fairly solved. It is not now a question of practibility, for steam plows do operate well, but hitherto their expense has been more in plowing per acre than by horses. The five systems em brace the traction engine, the stationary engine and stationary windlass, stationary engine and traveling windlass, rotary cultiva tor and a digging and forking steam plow. With regard to the traction engine, (which moves over the field dragging the plow,) the London Engineer says: "A vast amount of opposition has been advanced to the traveling of portable engines over arable land, but having got them in the field, apparently doing their work as economically as any of the other systems, and even more so, the more philosophical course is to leave the great practical questions at issue to be settled at the bar of experiment." This is a sensible advice. The traction system will yet be the one adopted, because it is the most simple.
A Great Railroad Enterprise.-A line of railroad is projected through Turkey to pass through the valley of the Euphrates, thence to India, which will be 3000 miles long. When completed, passengers can get into a train on the shore of the Mediterranean, and travel without a change of cars to Calcutta.
A great trial of agricultural machines took place at Vienna on the 11th of last month. We have not received full particulars, but our Britisb exchanges state that the first prize medal for thrashingmachines was a
Messrs. Davy, of Sheffeld, England.

