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Boone's Rope Machine.

The accompanying figures illustrate the rope making machine for which a patent was issued, on the 15th of July last, to Thomas G. Boone, of Brooklyn, N. Y.

Rope is formed by twisting together a number of strands. The strands receive an extra twist before laying them into rope, to compensate for the twist that is unavoidably taken out of them in the act of laying or twisting them together in a contrary direction to their own twist. This additional twist put into each strand is termed the *fore-hard*, because it is put in before laying.

In this machine there are certain novel devices, and a peculiar arrangement of parts for twisting the strands and laying them into rope, whereby the axes of the strand spindles are brought to positions in line with the axis of the laying spindle, and when an even fore-hard is desired, no rotary motion of the strand spindles is required, by which the machine may be driven at a much greater velocity than practicable for other rope machines now in use, requiring less power to operate it, and besides, the peculiar arrangement of the parts reduces the machinery to a most compact form—occupying but a very small space.

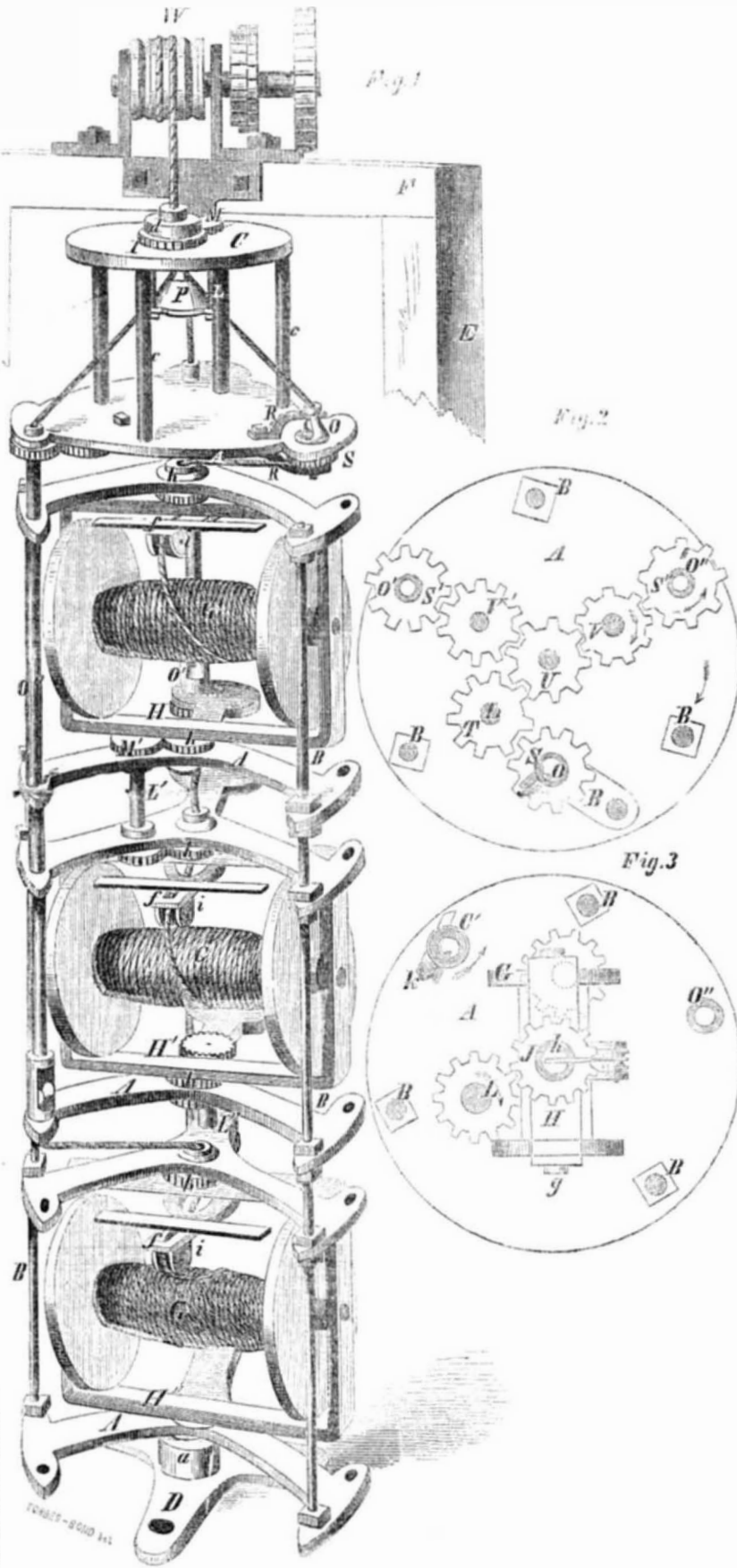
Fig. 1 is a perspective view, fig. 2 is a horizontal section, taken under the lower plate of the laying-block, and fig. 3 is a horizontal section taken under the top plate of the upper strand spindle. Similar letters indicate like parts on all the figures.

The strand spindles, the laying block, and all the appertaining parts of the machine but the winding capstan, are carried by a rotating frame composed of a series of plates, A A arranged one above the other, concentric to a common axis, and connected by uprights, B B B; the lowest plate has a journal inserted in a step, a. The upper plate, A, is rigidly attached by pillars, c c, to a drum, C, which has a hollow journal working in a guide bearing, d, which is placed in the same vertical line with the supporting journal in the lower bearing step, a. These bearings may be secured in the frame, E F, or otherwise in a factory, the bed plate, D, being bolted to the lower floor. The main rotating frame constitutes the laying spindle, twisting the strands into rope, and motion is given thereto by a horizontal belt passing around drum C.

H H' H'' are the strand spindles, each one having a square frame, with journals, h h, at top and bottom, and a spool, G, containing the strand, secured, (as usual) by a transverse pin, g, passing through the frame. The journals, h, of the several strand spindles are fitted to bearings in the centers of certain of the plates, A A, fig. 3. The journals, h h, of the strand spindles, the lower journal of the frame in step, a, and the upper journal in bearing, d, of the main frame are in line with one another, so that all have a common axis. The upper journal of each spool spindle is hollow, and the strands pass from the spools up through them, as shown in fig. 1,—each strand passing up over a guide roller, i, on arm, f, and thence through the hollow journals.

I is a stationary spur gear around the ex-

BOONE'S ROPE MACHINE.



terior of the upper bearing, d; the upper strand spindle, H, has similar spur gear of the same size as I, one on its upper, and the other on its lower end—J, fig. 3, is its upper one; the middle strand spindle, H', has similar spur gear, and the lowest strand journal has similar gearing attached to its upper journal. L is an upright shaft working in bearings. In the head of drum, C, is a spur wheel, M, of the size of I, and gearing into the latter. It is secured on the upper end of shaft L, fig. 2; another spur wheel, of the same size, is secured at the bottom, gearing into the spur

wheel on the top of the uppermost strand spindle. By means of these four gear wheels, arranged as described, the upper strand spindle, H, is kept stationary, while the main frame, A B, rotates—the shaft, L, being caused to rotate on its axis once during every rotation of the main frame by the motion it receives round the stationary gear, I,—and the strand spindle, H, is also kept stationary. The shaft, L', is similar to the upper one, L, and has a like spur gear on its top and bottom, the latter gearing into like spur wheels on a shaft, L'', and the strand spindles, H

H' H'', are compelled to be stationary while the main frame revolves.

O O' (C' by mistake, fig. 3) O'', are three upright tubes; the strands from the hollow journals of the spools, G, pass up through these to the laying block, P. The tube, O, works in bearings in two plates, R R, bolted to the top and bottom of the top plate, A; the other two strand tubes are fitted to rotate in bearings in the same plate; their lower bearings rotate respectively in plate A, above strand spindle H', and the plate above strand spindle H''. The strands coming from the spools through the hollow journals of the strand spindles are conducted by these tubes, as shown, up to the laying block, P, and are then twisted into rope.

Each of the conducting tubes has an opening near its bottom, in which is a roller, K, round which the strand passes. These conducting strand tubes have secured to their upper ends spur gear, S S' S'', (fig. 2) corresponding in size with the other gears described. The gear, S, meshes with wheel T, of similar size, on shaft L. The gear T, meshes with gear, U, of similar size, fitted loosely on a stud secured in the center of the top plate, A; and between this gear and those S' and S'', are interposed the gears, V' and V'', which are fitted to studs, by which means all the conducting tubes, O O' O'', are rotated in a corresponding manner in the opposite direction to the main frame.

W is one of two capstans in stationary framing. The several strands from the spools, G G G, are conducted up through their tubes to the laying block, P, of the main rotating frame to the capstan, and a suitable motion is given to the latter to take up the laid rope. The laying or twisting of the rope is accomplished by the revolution of the strands around the axis of the laying spindle, and when a fore-hard in the strands equal in turns to that of the lay is desired, it is performed as described, without any revolution of the laid portions of the strands in the finished rope, or of the unlaid ends of the strands, or of the spindles which carry them. In this particular, this machine differs from other rope machines, and embraces much originality. The revolution of the strands to produce the lay of the rope being effected between the unlaid ends and the laid portions while those parts are stationary, involves the necessity of the strands receiving such a separate rotary motion in a direction contrary to the lay as is imparted by the tubes, O O' O'', on their own axes—the additional twist which the strand first receives is carried forward through the tubes for a *fore-hard*. A greater or less fore-hard in the strand may be produced by simply varying the relative sizes of the gears, I and M. Any amount of tension on the strands may be obtained by increasing the friction on the strand spools by springs attached to the strand spindles. The horizontal section, fig. 2, conveys a clear representation of the action of the strand tubes, and fig. 3 that of the strand spindles, with their hollow journals, h, and pin, g, that secures a spool in the frame.

We have seen published statements of practical rope-makers, certifying to the superior rope made by this machine, and that it could be driven at double the speed of common rope machines with half the power. It is well worthy of general attention from rope manufacturers, on account of its originality and practical advantages, it being simple, and so compact that it can be set in a space of no greater area than that occupied by a flour barrel. This machine was exhibited at the late Fair of the American Institute; the Committee on such machinery state that it was the best rope-machine on exhibition, but by mistake was only awarded a second class premium.

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