CC, in a frame, B, in connection with the lever, F, attached to the knife andframe, B, all arranged to operate substantially as and for the pursee set forth. Second, The slide, K, arranged in connection with the knife, D, lever pawh, I, and rack, e, on carriage, G, to operate substantially in the anner, as and for the purpose herein set forth.

49,015.-Manufacture of Water Proof Fabrics. -Thomas

48,015.—Manufacture of Water Proof Fabrics.—Thomas Crossly, Bridgeport, Conn., (Assignor to American Water Proof Cloth Company, Brooklyn, N. Y.): I claim as a new manufacture, a fabric formed by the combination of scoarse, textile material for a base, with a fuer textile material or with fibrous material in the form of a bat or felt, a face, united by a coating or sheet of india rubber or other gum, or comoounds thereof, in the manner and with the result, and for the purposes set forth. I also claim as a new manufacture the fabric having a back or base of fax, cotton, jute, wool or other textile material, coated or covered with a sheet of fulds rubber or other vulcanizable gums, or the vulcanizable compounds thereof, and having a face of librous substances in the form of a bat or felt. or of other textile material, combined and united by pres-sure and by the vulcanizable on the gums, and dyed and printed, or dyed and printed, or colored, or stamed, or embossed, for the up conser-and in the mannet described and set forth.

48,016.—Paper Collar.— William L. Duff, Quincy, Ill., (Assignor to Henry C. Banks.): I claim a collar having its lower part slitted, so that portions at the back will pass outside of the cravat in the manner and for the purpose substantially as set forth.

48,017.—Pipe Tongs.—Samuel F. Gamage, (Assignor to himself and N. M. Dow), Boston, Mass. I claim the solid screw and fulcrum, designated respectively by the letters, fg hi, as operated by the milled nut, E, applied and arranged in he opening and stot in the stationary jaw lever, substantially in the man-ner and for the purposes above specified.

48,018.—Self-Centering Punches, Antedated May 16, 1865. —Samuel Z. Hall, Camden, N. J., (Assignor to him-self and George Mott), Hoboken, N. J.: I claim, First, The arrung ement of the guide socket, F. which contains the center punch within a binged frame, applied in combination with the box, or its equivalent, which contains the centering clamp, substantially as and for the purpose herein set fortb. Second, The arrangement of the guide socket within the said hinged frame to provide for its adjustment substantially as here in described to suit the thicknessor depth of the head of a belt or other headed article.

48,019.—Globe Stove.—George W. Herrick, Stuyvesant, N. Y., (Assignor to Samuel W. Gibbs), Albany, N. Y.: I claim the drop-door, C, in combination with a footrest, B, when ap-pled to a globe stove, in the manner substantially as and for the purpose herein set forth.

[Thisinvention consists in combining a drop-door with a foot-rest, in uch a manner that he foot-rest will serve as a support for the door when the latter is open, and prevent the breaking of the hinges of the doo when the latter is opened or allowed to drop

48,020.—Coal-Hod, Ash-Sifter, and Slop-Pail combined. —Charles Jones, (Assignor to himself and Charles Hodges), Brooklyn, N. Y.: I claim the pail, A, provided with the cover, C, in combination with the sifter, D, constructed substantially as shown and connected when in use, to the cover, C, by an upright passing through the cover, or an equi-valent means—all being constructed of sheet-metal and arranged to form a combined coal-hod, slop-pail and ash sifter, as described.

48.021

49,022.—Casting Shot and Shell.—Thomas J. Lovegrove, (Assignor to himself and Henry Baldwin, Jr.), Phil-adelphta, Pa.: I claim custing shot and shell in a spherical mold, and afterwards ro taing said mold on a concave or dished surface, substantially in the manner described, for the purpose set forth. I also claim the combination of a rotating concave table having a raised contcal center with a spherical mold rolling freely thereon as described.

48.023

Subset Court with a spherical mold rolling freely thereon as described.
8,023.—Rose for Door-Knob.—Milton V. Nobles, Ro-chester, N. Y., (Assignor to himself and John C. Nobles), Rushford, N. Y.:
I claim in combination with the screw sleeve and hub, the pin, gib, or ey, e, for holding the two firmly together when adjusted, substantially a described.

48,024.—Fastening Door-Knobs to their Shanks.—Mil-ton V. Nobles, Rochester, N. Y., (Assignor to him-self and John C. Nobles), Rushford, N. Y.: I claim as a fastening for door-knobs and shanks, the combined use of the turning sleeve, catch, and check-pin, with the hub and shank of the knob, substantially as and for the purpose described

48,025.—Fastening Door-Knobs to their Shanks.—Milton V. Nobles, Rochester, N. Y., (Assignor to himself and John C. Nobles), Rushford, N. Y.: I claim as a means of fastening a doorknob to its shank, the combined use of a split sleeve, and a ring, or ordinary rose plate, with the hub and shank, substantially as herein described and represented. 48.026.

026.—Drill for Oil and other Wells.—William G. Oliver, (Assignor to himself, Samuel O. Bigelow, George H. Rendel, and David P. Benson), Buffalo, N. Y.: claim an expansion drill, consisting mainly of the drill stock. A

N. 1.: I claim an expansion drill, consisting mainly of the drill stock hinged drill pick, D, and connecting bar, B, and operated by a vertice and down motion thereof for the purposes, and substantially as he described. 1 also claim the bottom section, E, in combination with the drill stock A, for the purposes and substantiall as described.

A. Nor http://puppess.and.substantiall as described.
48,027.—Tool.—A. W. Park, (Assignor to himself and C. J. Winters), Norwich, Conn.:
I claim the implement above shown, comprising combined hammer claw, monkey-wrench, socket-wrench, and screw-driver substantially as described.

[This invention consists in a combination in a peculiar man several different tools so as to join in the same implement a ham mer, a claw, a screw-driver, a socket-wrench and a monkey wrench whole implement consisting of only two pieces and a nut by the whichsaid pieces are connected to and adjusted with each other.]

48,028.—Stave-Cutting Machine, Antedated May 26, 1865.—M. Randolph, St. Louis, Mo., (Assignor to himself, J. Paddock, and Prescott and Burnett), St. Louis, Mo.: I claim, First, The employment of the plungers, d d, racks, d d, and gear-wheels, ft. or their subs antial equivalents, in combination with the cutter frame. D, for the purpose of removing the cut staves and de-positing them under the jointers substantially as herein specified and re-presented.

positing them under the jointers substantially as herein specified and the presented. Second, I claim the arrangement and combination of a double-jointer, g, when constructed and adjusted to operate in such manner as to com-plete the jointing of both edges of the stare, at the same time, substantial-ly as herein set for than diescribed. Third, I claim operating the jointer, g, in harmony and Son junction with the cuiter-frame, D, so that the starves may be cut and jointed with-out removal from the machine, substantially in the manner herein set forth and specified. Fourth, The combination of the cutter heads, m m, with the conveyors, m, constructed and arranged to operate as and for the purposes set forth.

forth. And Fifth. The combination and relative arrangement of the cutter. **Frame**, D, Jointer, g g, cutter heads, m m, and conveyors, n u, all being constructed and adjusted to operate conjointly substantially as and for he purposes herein set forth and specified.

48,029.

18,029.—Horse Hay Fork.—Rensselaer Reynolds and Charles Young (Assignors to Rensselaer Reynolds), Stockport, N. Y.: I claim First, The trigger, D, provided with a lip, e, and applied in combination with the toggle arms, B B', and two hinged arthoping jaws, A V, in the manner angl for the purpose herein shown and described. Second, The handlerer, C, attached to the arm, B', and applied in com-ination with the jaws, A A', and toggle arms, B B' in the manner and or the purpose set forth. [This invention relates to certain improvements in that class of hay-ber's which operate with two hinged is we have combination with togelar ber's which operate with two hinged is we have combination with togelar and the set of the two hinged is we have combined on with togelar ber's which operate with two hinged is we have combined on with togelar bards.

forks which operate with two hinged jaws in combination with toggle arms, in such a manner that, when the toggle arms are straightened out the jaws are firmly closed, and a load of hay taken up by them can be hoisted up to any desired hight, and, by a slight pull on one of the toggle arms, they are thrown out of line, the jaws open, and the hay is ed.]

dumped.)
48,030.—Amal amator.—H. H. Scoville (Assignor to himself and E. C. Preble), Chicago, Ill.:
I claim, First, Projecting each bucket on a scroll, from the discharging eye or hub of the axial shaft, substantially in the manner and for the purpose described.
Second, The arrangement of the chamber, f, and screw, d, or their equivalents, at the discharge of the scroll chamber, substantially in the manner and for the purpose described.
Third, The cylinder, f, and screw, d, constructed and working together, substantially in the manner and for the purpose described.
Fourth, The mode of attaching the screw to the machine for substantially in the screw to the machine for substantially as herein described.
Fifth, A machine which discharges the quartz from its scroll submerging chamber directly into its screw conveying chamber, substantially as and for the purposes herein described.
Ag.031.—Manufacture of Boxce William T. Schult

48,031.—Manufacture of Boxes.—William T. Slocum (Assignor to James S. Mason & Co.), Philadelphia, Pa.: I claim connecting the two ends of the strip. A. by forming on one end of the same the lips a, and in the other end the slots, b, through which the said lips may be passed, and then bent down to one side or the other, substantially as described.

48,032.—Cotton Gin.—John Stevens (Assignor to hi self and Theodore Bowrne), New York City: I claim the combination of the large cylinder, B, small roller, D, re rocating plate, G, feed board, I, doffer plate, J, and pressure roller all arranged and operating substantially as and for the purposes forth.

48,033.

. 33.—Means of Closing Ship's Deck and Side Lights. —Edmund B. Vannevar (Assignor to E. B. Van-nevar & Co.), Boston, Mass.: claim the hinged staple, G, provided with an adjusting screw, H, tructed substantially as described, and used for the opening and ng of deck and side lights for vessels.

48.034. -Safety Tackle .- Plerre Joseph Jamet, Paris,

48,034.—Safety Tackle.—Pierre Joseph Jainet, rars, France. I claim, Frist, The construction, substantially as herein described, of a safety tackle for the purpose of holding or maintaining weights in sus-pension during the intervals of pull. Second, I claim the scillating frame or block under the arrangement described, so that the pully or sheaves, together with the rops or cord, perform the function of brake is a connection with the cross-head of the hook, substantially in the manner hereinbefore set forth. Third, The movable can lever or catch, whether operated by the rope or otherwise, under the arrangement described, so as to prevent brake action, in the manner and for the purpose set forth.

accon, in the manner and for the purpose set form.
48,035.—Photo-electrotype.—Wm. A. Leggo and Geo. E. Desbarats, Quebec, Canada:
Weclaim the within described process of producing upon the surface of any transparent picture, drawing, or manuscript, by the action of light a mold capable of yielding a cast in plaster or other suitable material substantially in the manner and for the purposes herein set forth.

REISSUES.

1,976.—Base Burning Stove.—Dennis G. Littlefield, Al-bany, N. Y. Patented January 24, 1854. Reissued Nov. 19, 1861; again, August 26, 1862; again, March 3, 1863; again, Nov. 8, 1864; again, Feb. 28, 1865: I claim the combination of a reserve fuel supplying cylinder, a separate fre pot, a chamber to receive the products of combustion, and an exhausting exit flue, substantially as and for the purposes described.

1,977.—Straw Cutter.—Warren Gale and B. B. Belcher, Chicopee Falls, Mass., assignee of Warren Gale. Patented, Dec. 18, 1860:

Fatented, Dec. 15, 1860: I claim, First, The arrangement of the knife pirot upon a stepor carrier, so as to produce angular and distance adjustments of the knife to the cutting edges of the stationary blade, or mouth piece, whether the carrier is in one piece with, or attached immediately to the mouth piece, or is separate therefrom. Second, I claim also the combination and arrangement of the car-rier, C, and fianch of the pivot, G, provided respectively with the iongitudinal slot, and with the bolt hole, ho and transverse slot, c, for producing the adjustments desired, substantially as herein speci-fied.

1,978.—Horse Rake.—Ariel B. Sprout, Hughesville, Pa. Patented November 25, 1862: I claim sustaining the weight of the gang of curved metallic teeth, which are united to a common rake head arranged behind the axis upon such a point of their length that they shall be balanced on nearly so upon a bar which is free to rotate with them, and which is independent of the draught devices, substantially as described.

DESIGNS.

2.072.—Boiler Lid.—John L. Hadden, Philadelphia, Pa 3-2,077.-Carpet Pattern.-Elemir J. Ney (assignon to the Lowell Manufacturing Company), Lowell, Mass.

2,078.—Lemon Press.—Isaac Townsend, Philadelphia Pa.

TO OUR READERS.

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MODELS are required to accompany applications for Pat entsunder the new law, the same as formerly, excepton design pat-ents, when two good drawings are all that arerequired to accompany the petition, specification and oath, except the Gov



ed as Solicitors and Attorneys for procuring "Letters Patent " for new inventions in the United States and in all foreign countries during the past seventeen years. Statistics show that nearly ONE-THIRD of all the applications made for patents in the United States are solicited during the applications made for patents in the United States are solicited hrough this office : while nearly THREE-FOURTHS of all the patents taken in foreign countries are procured through the same source. It is almost needless to add that, after eventeen years' experience in pre-paring specifications and drawings for the United States Patent Office, the proprietors of the SCIENTIFIC AMERICANiare perfectly con versant with the preparation of applications in the best manner, and the transction of all business before the Patent Office; but they take pleasure in presenting the annexed testimonials from the three

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last ex-Commissioners of Patents.

CHAS. MASON.

Judge Mason was succeeded by that eminent patriot and statesman, Hon, Joseph Holt, whose administration of the Patent Office was so distinguished that, upon the death of Gov. Brown, he was approx to the office of Postmasier-General of the United States. Soon after entering upon his new duties, in March, 1859, he addressed to us the

entering upon nis new duttes, in March, 1859, ne Audressed to us the following very gratifying letter. Mrssnek. MUNN & Co.:-It atfords me much pleasure to bear test -nuons to the able and efficient manner in which you discharged your quites as Solicitors of Patents, while I had the honor of holding the pilice of Commissioner. Your business was very large, and you sus-simed (and I doubt not justify deserved) the reputation of energy, marked ability, and uncompromising fidelity in performing your pro-fessional engagements.

J. HOLT

J. HOLT. Hon. Wm. D. Bishop. late Member of Congress from Connecticut, succeeded Mr. Holt as Commissioner of Patents. Upon resigning the office he wrote to us as follows: Mrssns, MUNN & Co. --It gives me much pleasure to say that, dur-ing the time of my holding the office of Commissioner of Patents, a very large proportion of the business on inventors before the Patent Office was transacted through your agency; and that I have ever found you faithful and devoted to the interests of Your clients, as well as eminently qualified to perform the duites of Patent Attorneys with skill and accuracy. Very respectfully, your obedient servant, WM. D Bishop. dient servant, WM. D BISHOP.

THE EXAMINATION OF INVENTIONS

Persons having conceived an idea which they think may be pasent able, are advised to make a sketch or model of their invention, and submit it to us, with a full description, for advice. The points of

submit it to us, with a full description, for advice. The points of novelty are carefully examined, and a written reply, corresponding with the facts, is promptly sent, free of charge. Address MUNN & 20., No. 37 Park Row, New York. As an evidence of the confidence reposed in their Agency by in ventors throughout the country, Messrs. MUNN & CO. would state that they have acted as agents for more than TWENTY THOUSAND inventors! In fact, the publishers of this paper have become identified with the whole betcheched of inventors and patentees at home and with the whole brotherhood of inventors and patentees, at home and abroad. Thousands o inventors for whom they have taken out pat-ents have addressed to them most flattering testimonials for the ser vices rendered them; and the wealth which has inured to the individ uals whose patents were secured through this office, and afterwards illustrated in the SCIENTIFIC AMERICAN, would amount to many millions of dollars! Messrs. MUNN & CO. would state that they never had a more efficient corps of Draughtsmen and Specification Writers than those employed at present in their extensive offices, and that they are prepared to attend to patent business of all kinds in the quickest time and on the most "beral terms. PRELIMINARY EXAMINATIONS AT THE FATENT OFFICE.

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garding applications for patents and caveats is furnished gratis, or application by mail. Address MUNN & CO., No. 37 Park Row, New York.

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Subscriber, of Ohio.-The electric light is made by terminating the two points of an electric battery with two pl the carbon, which is taken from gas retorts, sharpemed to of to points While the battery is in operation the points are brought in contact and then separated two or three inches, when an arched bridge of light springs between the two, too dazzling for the eye to rest upon. This light, requiring no oxygen to support it, will continue if inclosed in a vessel which is submerged under water, but the ight must not be in contact with the water. Magnesium burns by combination with oxygen (iroducing magnesia), and, therefore, must have a supply of air; we donot know where it can be bought A. W. L. McB., of Mo.-Write to Henry Carey Baird for a treatise on making sugar from sorgho

K. L. M., of N. Y.-Bottle glass is said to be the hardest variety. Glass of any kind may be scratched with a file

S. H. W., of Ill.-If you mean by a "storm glass" a barometer; that is made by filling a glass tube, three feet long-that has one end closed, and the other open-with mercury an then turning the open end down and inserting it into a cup of mer cury. The mercury in the tube is prevented from running out by the weight of the atmosphere resting on the surface of the mer oury in the cup. As the weight of the atmosphere varies, the bight of the mercurial column in the tube, of course, varies to correspond-one balancing the other.

F. H., of Ohio.--We know of no late works on making sugar from cane. The juice is extracted by rollers, and in no other way.

L.J. L., of Ill.-Messrs. Todd & Rafferty. Patterson. N lax machines

L. K., of Mass.-You will find the address very plainly given in the article on smelting iron by steam and air As it is an English invention we know nothing beyond the article

G. W., of N. J.-Stuffing birds is an art which requires practice and experience to succeed in. If you inquire at the book stores for a work on taxidermy you will learn something about the art.

J.A.H., of Ill,-You should consult an architect; we cannot give you the proportions of a church in this column

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