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## THE Scientific American,

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### Industrial Statistics.

We are indebted to S. W. Huse & Co., publishers of *Vox Populi*, for the following industrial statistics of Lowell, Mass.:

The Middlesex Company make use, annually, of 2,000,000 teasels, 2,000,000 lbs. fine wool, 50,000 lbs. glue, \$30,000 worth of dye stuffs, and \$13,000 worth of soap.

In addition to the above, the Merrimack Manufacturing Co. use 1,000,000 lbs. of madder, 380,000 copperas, 60,000 alum, 50,000 sumac, 40,000 soap, and 45,000 indigo, per annum.

The Lowell Bleachery uses 40,000 lbs. indigo, and \$30,000 worth of other dyeing materials, per year.

The population of Lowell in 1828 was 3,532. In 1840 it was 20,796. In 1850 it was 33,385. Increase in ten years, 12,289. Population of Lowell in 1855, 37,553.

The Lowell Machine Shop, located among the above mills, can furnish machinery complete for a mill of 6,000 spindles in three months.

The several manufacturing companies have established a hospital for the convenience and comfort of persons employed by them respectively when sick, which is under the superintendence of one of the best of surgeons and physicians.

In Lowell there are twelve great establishments, which have an aggregate capital stock of \$13,900,000; they have 52 mills, including shops; run 394,344 spindles, and 11,889 looms. They employ 8,990 females, and 4,397 males. They manufacture 2,374,000 yards of cotton goods per week, 44,000 of woollens, and 25,000 of carpets. They use weekly 765,000 pounds of cotton, and 91,000 of wool, and consume annually 62,317 gallons of oil, and 20,000 of lard, 29,750 tons of anthracite coal, 33,300 bushels of charcoal, and 1,649,000 lbs. of starch. The average produce of each loom weaving No. 14 yarn is 45 yards per day; weaving No. 30 yarn 33 yards per day.

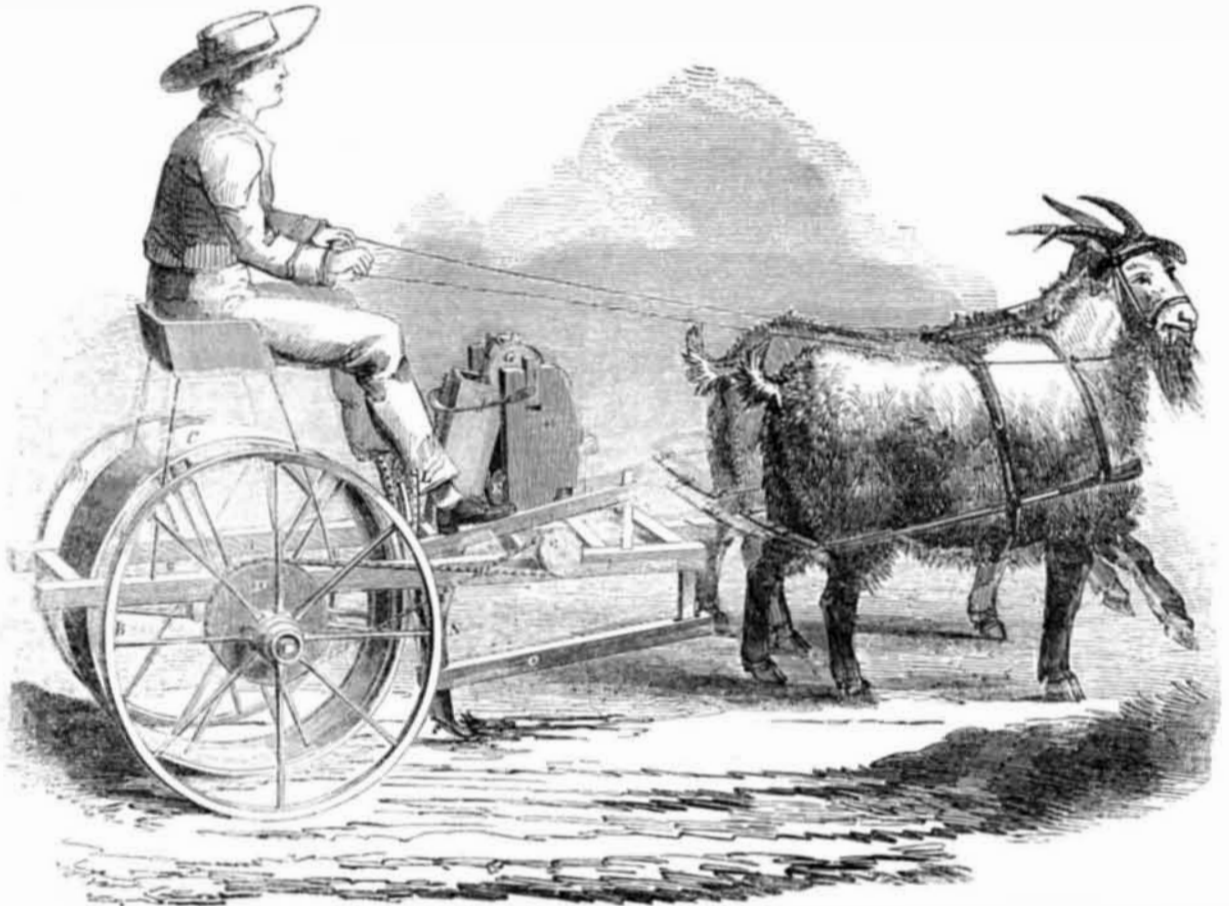
It is the water power of Lowell which, with the skill and energy of her citizens, have made it such a great manufacturing city. The factories although heated by steam are worked with water, there being no less than 34 breast wheels and 46 turbines employed—21 of these center-vent wheels. The total water power engaged for manufacturing purposes, we learn from Mr. Francis' work on Hydraulics, amounts to 8965 horse-power.

### The Cotton Crop of 1856.

The Southern *Cultivator* says:—"In order to ascertain the extent of the crop, General McQueen, Member of Congress from South Carolina, adopted the happy and reliable expedient of addressing letters to the Representatives from the cotton-growing States, and from their several responses he has made up the estimate. According to his figures, the crop will not exceed 2,700,000 bales—about 800,000 bales short of last year."

George Carstensen, one of the designers and architects of the Crystal Palace in this city, died suddenly in his native city, Copenhagen, Denmark, on the 4th of January last.

## HURD'S SEED DRILL.



The accompanying figures illustrate the Seed Sower of R. Hurd, of Moline, Ill.

Figure 1 is a perspective view of the machine at work on the broad prairie—it is drawn by an original, grave, and majestic, but, withal, a spanking team. Figure 2 is a vertical section of the machine.

The seed is kept in a box, and a series of small cups, on an endless belt, pass through it, carrying up the seed (a grain elevator,) and depositing it in a conveyer, from which it is conducted through the drill or spout, into the furrow in the rail, and then covered by a broad-faced wheel which follows after in the path of the drill.

A is the frame, which has two carriage wheels, B B; and a broad wheel, C, which follows directly behind the seed drill, pressing down the soil, and covering the seed. The seed box, H, is secured on the frame, and contains the seed, a. A small pulley, G, and another, E, are secured in the frame and rotate on spindles. An endless belt, having a series of small metal cups, F F, secured on it, rotate over these pulleys, as represented, lifting and carrying up the seed, elevator-like, and depositing it in the conveyer spout, whence it passes down into the drill. The seed box or hopper, a, has a bottom, b, secured to a spring, c, which allows it to open upwards when a seed bucket or cup passes into the box, and it prevents the seed falling out. The toe or share of the drill is secured to the hind end of bar O; the latter is pivoted to a vertical piece in front of the frame. The drill share is made to receive the tubular conveyer, N, and it is wide enough to be raised upon it a short distance to make furrows or drills of any depth desired. Two flat metal rods, L L, perforated with gauge holes, are secured—one at each side—to the bar O, and are held by pins in the cross bar, M, of a small frame, and thus the drill is set to any depth required. By raising these rods and securing the pin in one of their lower holes the toe of the drill may be raised to make a shallow drill, and *vice versa*. The bar, M, forms part of a small frame on the top of the

truck frame, A. This frame is pivoted in a vertical standard at each side, (one is shown in fig. 1, placed a short distance in front of pulley, E'.) The longitudinal bar attached to it, extends to the back of the conveyer under the driver's feet, where it is connected to a cross piece, on which is the handle, M. By raising this handle, therefore, the driver can raise the drill share entirely out of the ground in an instant, to clear any obstruction. When it is desired to stop the seed from being deposited, the top axle of pulley, G, can be raised to tighten the elevator band to such a degree that it will not revolve; or it can be

the seed conveyer is tightened; or it is slackened by depressing it; it can also be held at any suitable point by the catch rack.

As the machine is drawn forward, the elevator receives motion from the cord passing from pulley, D, on the carriage axle, around the lower pulley, E, of the elevator. The grain or seed is deposited with certainty by this machine, because the driver can always see whether or not the elevator discharges its seed into the conveyer of the drill. The seed cups operate with certainty to take up seed from box a, regularly and uniformly; they can also be set in greater or less number on the belt, to deposit more or less seed, as may be required to plant either in regular drills or in hills.

The patent was issued for this machine on the 25th Dec., 1855, the claim for which will be found on page 130. Vol. 11, SCIENTIFIC AMERICAN. At that period the patentee resided at Spring Hill, Ill., he now resides at Moline, in that State, to which place letters requesting further information should be directed.

### Transatlantic Telegraph Company.

The stock of the company engaged in the mammoth enterprise of uniting Europe and America by telegraph amounts to seventeen hundred and fifty thousand dollars (1,750,000). It has been subscribed as follows, the shares being \$5,000 each:—London capitalists take 101; Liverpool, 86; Glasgow, 37; Manchester, 28; other English towns, 10, and the balance, 88 shares, in America. America owns, therefore, \$440,000, or a little more than one-fourth of the cable.

Although opposed to the calculations presented last week, we may mention that an experiment is obscurely reported to have been made by a Mr. Siemens, in which communication was effected as rapidly as twenty words per minute, through 3,000 miles of continuous wire cable above ground.

A factory for making oil from cotton seed is now in operation at India Point, near Providence, R. I.

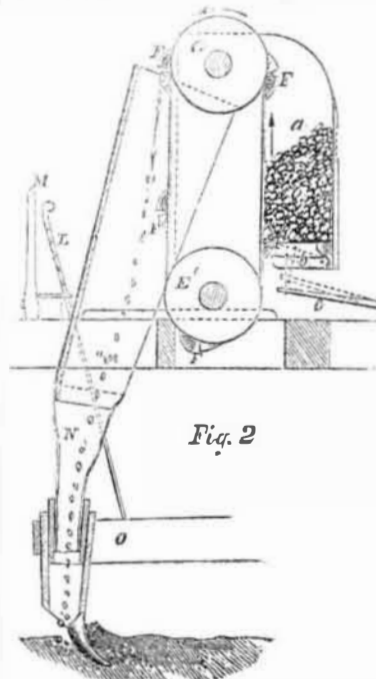


Fig. 2

lowered to slacken the band sufficiently so that it will not revolve. The bearings of the axle of the pulley, G, are set in movable boxes, I, in the prights, H; these movable boxes are secured to a metal bail, J, which is held in a graduated catch bar behind the top of the conveyer. By raising the bail, J, the belt of



**RE-SAWING LUMBER.**—S. P. Winne, of Albany, N. Y. I claim, first, connecting the slide, G H, of the two roller frames, F F, by arms, K K, as shown and described, for the purpose specified.

Second, I claim connecting the two upper and outer rollers, L, in the frames, F F, to the two lower rollers, O S, in the frames, P R, by means of the rods, F I, arranged as shown, so that a rotary motion is communicated to the lower rollers from the upper ones, and the upper rollers allowed to have an independent lateral movement as described.

[By a peculiar arrangement of feed rollers, plank, or timber of any kind, can be sawed directly through the center, and also into strips or boards of different widths—two different kinds of stuff being sawed at the same time by the same saw. The improvement is ingenious and useful.]

**SPRINGS FOR VEHICLES.**—Darius Babcock, of Homer, N. Y. (assignor to Thos. Harrop and Darius Babcock). I claim the combination of the C springs, B B, and sinus spring, D, connected by rigid bars, E, to the body of the vehicle, substantially as shown and described.

[This improvement embraces a combination of a C-spring with a "sinuous" spring, whereby a cheap and durable carriage spring is obtained, and the weight of the body of the carriage is brought to bear upon the ends of the axles instead of their center portions.]

**FISHING ROD REELS.**—Edward Deacon, of Brooklyn, N. Y., assignor to John Warrin, of New York City. I claim connecting the crank shaft, F, with the reel shaft, E, and also disconnecting it therefrom, by means of the slotted sleeve, placed or fitted upon the shaft, F, and within the socket, C, substantially as shown and described.

[By this improvement in fishing rods, the crank spindle may be readily connected with and disconnected from the reel spindle of the line, whereby the fisherman, in throwing out the line, will be enabled to do so with greater freedom and ease than with the common line reel.]

**MAKING SEAMLESS TUBES.**—William S. Platt, of Waterbury, Conn., assignor to W. S. Alfred and Clark M. Platt. I claim so forming the groove upon each sector that the breadth and depth thereof shall gradually diminish from one end to the other, whereby the size of the central hole formed by a set of the said sectors when arranged for operating, shall increase or diminish as the sectors vibrate or rotate, in the manner and for the purpose set forth.

**METALLIC BEADS.**—John R. Wendt, of Boston, Mass., assignor to J. R. Wendt and Augustus Rogers, of same place. I do not claim making a piece of metal into a tubular form, nor swaging a piece of metal by dies, when these processes are separately considered, but what I do claim is my improved manufacture of hollow beads of metal as made by the operations of reducing the metal to a tubular form, and that of compressing it axially in dies as specified.

**IMPROVED WINDOW BLINDS.**—Daniel Kelley and Wm. Livingston, of Grand Rapids, Mich. We claim constructing the slats, D, as shown, and having strips, e, attached to the slats as described, whereby the slats when closed, will overlap and be flush with each other at each side, and the slats rendered perfectly weatherproof and the light excluded.

[This improvement in blinds renders them weather proof and capable of excluding the light entirely. The slats are so formed that when the blind is shut they lap on one another, and be perfectly close together with their surfaces flush. They are also so formed that weather strips may be secured to the slats of the blind interposed between the ends of the slats and blinds.]

**HUSKING CORN.**—Ezra S. Holmes, of Lockport, N. Y. I do not claim the motive parts of this machine, nor the compound crank, nor the ways, slides and arms, nor the shears, for they have been used before.

I claim, first, the huskers, consisting of the guides, S, G, S, S, P, shown in figure 3, and of the hands, A, F, G, Z, Z, C, shown in figure 4, or their equivalents operating in the manner, and for the purpose substantially as described.

I also claim, second, the combination of the huskers, figures 3 and 4, with the shears, figure 2, said combination acting in the manner and for the purpose substantially as described.

DESIGN.

**COOKING RANGES.**—Charles J. Shepard, of Brooklyn, N. Y.

**COOKING STOVES.**—Jas. E. Stevenson, of Albany, N. Y.

**PARLOR COOKING STOVES.**—Daniel Wilson, of Nashua, N. H., assignor to the Union Stove Company of same place.

NOTE.—FIFTEEN of the Patents granted last week and contained in the above list, were secured through the "Scientific American Patent Agency."

**Architectural Ornaments of Plaster.**

A large mansion at the corner of Broad street and Girard avenue, in Philadelphia, presents a great number of ornamental brackets made of ordinary plaster, which have now been in place for four severe winters without the least show of any injury. The brackets are placed under the projecting edge of the roof, and are each four feet long. They received four coats of Silver's Marine Paint, the last two of which were sanded. The house is exposed on all sides, and the result of this experiment, the first of the kind which has come to our knowledge—indicate that this cheap and fragile material may yet be quite extensively employed for such purposes. There are buildings in this city and Brooklyn presenting molded forms on their fronts, the material of which is principally plaster, and several patents have been taken for mixtures of the same with coal ashes, blood, and other combining materials to make a harder and stronger stone.

**The Ice Crop.**

The present winter has been cold throughout the South; and as more or less ice has been secured in each locality, the demand from the North will probably be less than usual this summer. The ice stored by the ice companies here this winter has been about one half million tons, which is more than ever before, and of a better quality than usual.

During the past year 23,730 flasks of quick silver were exported from San Francisco, which, by Custom House valuation, were worth \$83,185.

**Repairing Old Plating Solutions.**

**MESSRS. EDITORS.**—As I have experienced much annoyance, as an Electric Plater, from solutions becoming entirely useless after a few months' working of them, I have thought the following recipe would not be unacceptable to some of your readers, who may be engaged in that art. For a long period of time my only plan, when a solution became useless, was to evaporate it, and concentrate or decompose it with sulphuric or hydrochloric acid. This I found to be such a very troublesome and expensive method, to say nothing of inhaling the deadly gases, especially when hydrochloric acid was used, (which produced prussic acid in a pure state.) that I determined to adopt some other plan, if possible. By a careful examination of different solutions, when they had become inert, I became convinced their inertness arose from a loss of cyanogen by evaporation, thus leaving a large amount of free carbonate of potash in the solution, which manifests itself by coating the positive plate with an insoluble crust, not only preventing the cyanogen still in solution from distilling the metal, but causing a great resistance to the galvanic current.

The plan which I have adopted with complete success, is as follows:—Take 1 lb. (Troy) prussiate of potash, and dissolve it in 5 lbs of water, and add 2 lbs. strong sulphuric acid; place this compound in a glass, or what is better, a lead retort over a slow fire, running the tube of the retort in a slanting direction five or six inches into the metallic solution. In a few minutes the cyanogen will begin to disengage, and it requires but thirty or forty minutes of rapid ebullition to obtain most of the cyanogen. The retort should be provided with a safety tube at the top, half filled with water, so that should a sudden condensation ensue in the retort, the air would rush in through the tube instead of the metallic solution being drawn up into the retort. The proportion here given will be found sufficient to repair four or five gallons of solution, and put it in excellent order for reworking. This method will be found especially valuable for the cyanides of copper, brass, &c., as the cyanogen is rapidly driven off by the heat necessary to work those solutions.

JAMES POWELL.

Cincinnati, O., Feb., 1857.

**Liquid Quartz—Artificial Stone.**

**MESSRS. EDITORS.**—Your attention has recently been particularly called to this subject, and has necessarily led you to further investigation. In your last article upon "Liquid Quartz," you contended (very properly, too,) that the flint in solution should be in proportion of at least fifty per cent. to that of any alkaline solvent agent, used in dissolving it in water as a base for artificial stone and all like purposes—and that you hoped such a long-sought desideratum would ere long be achieved by some one.

To my knowledge, several scientific men are of the opinion that that is already found in the liquid quartz made by Benjamin Hardinge, Esq., of this city; the careful analysis made by them having shown the fact that the quartz in the liquid he makes is in far greater proportion than that you suggested. I am also warranted in stating that it was demonstrated to their satisfaction that Mr. Hardinge, by his apparatus, can manufacture it cheaply and in large quantities.

J. HUTCHINSON.

No. 17 Broadway, New York.

**Maelstrom.—The Great Whirlpool.**

**MESSRS. EDITORS.**—I have been informed by a European acquaintance that the Maelstrom, that great whirlpool on the coast of Norway, laid down in all geographies, and of which we have heard such wonderful stories, has no existence. He told me that a nautical and scientific commission, composed of several gentlemen appointed by the King of Denmark, was sent to approach as near as possible to the edge of the whirlpool, sail around it, measure its circumference, observe its action, and make a report. They went out, and sailed all around and all over where the Maelstrom was said to be, but could not find it; the sea was as smooth where the whirlpool ought to be as any other part of the German ocean.

I have been instructed to believe that the

Maelstrom was a fixed fact in the ocean, that its eddy was several miles in diameter, and that ships, and even huge whales were sometimes dragged within its terrible liquid coils, and buried forever "in ocean's awful depths."

Now, Messrs. Editors, I write to you for information on this point. Is the Maelstrom really blotted out of existence by this Danish Commission, or can I still fondly cherish some terrible thoughts of its reality.

New York, 1857. R. R.

[We have heard something respecting the Danish Whirlpool Commission going out and finding the Maelstrom nowhere, but we have not seen their report, and personally, we cannot give our correspondent positive information whether the Maelstrom is choked up or not. Some of our nautical correspondents may be able to throw more light upon the troubled waters.

**Colored Spool Cotton.**

**MESSRS. EDITORS.**—I wish to call the attention of manufacturers of colored spool cotton to the wants of the public.

It is a notorious fact that colored spool cotton is not so smooth and good as white, and that there are no gradations of size, although much required, also no fast colors. Why cannot cotton thread be colored, so as not to fade, as well as cotton cloth? I suppose it would cost a little more; consequently the makers destroy their business by manufacturing an article entirely unfit for use. Silk thread has to be used, although much dearer, in a great many instances where cotton would be employed if it would not fade. There is a great and general complaint among the ladies and dress makers on this subject.

Any manufacturer who would attend to this matter would insure a reputation and a handsome remuneration.

F. D.

[There are many common colors of spool cotton which are more permanent than those of silk, such as green, blue, brown, orange, &c. But black silk thread is more permanent in color than black cotton thread, and as this is the most common colored thread used, it is really the most important. Spool cotton can be dyed as permanent in color as cotton cloth, but to dye a fast black on cotton thread it will cost at least three times more than to dye black silk—weight for weight. The question to which our correspondent directs the attention of spool cotton manufacturers, is one of considerable interest, because they have much yet to learn in this branch of the cotton manufacture, and it is by such hints as the above that they are put in remembrance of their deficiencies.

**Mineral Rods.**

**MESSRS. EDITORS.**—As you have not stated the authority in your judicious article, page 165, SCIENTIFIC AMERICAN, present volume, on which the use of the "Mineral Rods" are still used in different parts of the country, will you be so kind as to allow me to do so? For more than thirty years I have had more or less experience in the occult sciences; and have experimented on the Nervous System, in connection with Electricity and Magnetism, perhaps as extensively as any other man in this country. And I take it upon myself to say that there is, indeed, and probably will be for some time to come, some good reasons for the use of the so-called "Divining," or "Mineral Rods." This authority is founded in that well-known quality of human nature, which you will find described in Webster's Dictionary, under the term *gullibility*. In this fruitful soil we have the best of reasons for a thousand things that pass under the name of "Mineral Rods," "Clairvoyance," and "Fortune Telling."

The celebrated David Davis, author of "The Manual of Magnetism," and formerly a popular magnetic instrument maker in this city, some years ago, showed me a quantity of these Mineral Rods which he made to supply the demand of trade, and he assured me that the only authority for their use was, as I have stated—*gullibility!*

Hence, I conclude, Mr. Editor, that, as long as this quality of human nature remains, you will find people advocating the use of the mineral rods, and other practices similarly authorized.

LA ROY SUNDERLAND.  
Boston, Feb. 9, 1857.

**Reform in Weights and Measures.**

**MESSRS. EDITORS.**—I am glad to find that you are in favor of reforming our system (if it can be called a system) of weights and measures. The evils of the present confused and contradictory arrangements are apparent at a glance. It is not only to business and scientific men that they are a nuisance, but our very school-boys feel it acutely. The committing to memory of the various tables of weights and measures is a considerable tax on the time and patience of the learner, which might be more advantageously employed in other studies. And it is the case that whatever the mass of the people have been habituated to in their youth, they think that to be right when they become men; and it does not enter their heads to inquire if this or that might not be amended.

I agree with you that it would not be well to introduce the French terms, but I think that our present terms should not be retained in case of a reformation. Making use of gill, pint, bushel, &c., when they no longer designated the same quantity as at present, would cause endless misunderstanding for a long time to come.

It seems to me that the present system might be advantageously replaced by something like the following:—Fix on some specific length as the unit of lineal measure, if it should happen to be the same as the one now in use, let it keep its name (as a foot, for instance,) let its square be the unit of surface measure, and its cube the unit of solid measure. These several units of measure might be divided into smaller, or raised into higher denominations, decimally, as often as might be deemed advisable. In the same way a unit of weight should be fixed on, and subdivided or multiplied as required by public convenience. No doubt some mistakes would at first arise from the change, especially as our books are adapted to the existing regime, but where is the reform that does not carry with it some drawback. Our posterity at least would derive the full benefit of it. The question ought to be agitated until we arrive at something better than our present methods.

E. M. RICHARDS.

Lebanon, Pa., Feb. 2, 1857.

[The French nomenclature is excessively long and disagreeable, but the quantities represented thereby may perhaps be as unobjectionable as any, and being already adopted as the universal language for abstract scientific and experimental reports all over the world, are deserving of careful consideration. They are essentially as suggested by our correspondent. The *Metre* is a measure of length, equal to one forty-millionth of the earth's circumference measured over the poles (very nearly 39,380,91 U. S. inches.) A *Decimetre* is one-tenth of a *Metre*. The *Litre*, a liquid and dry measure of capacity, is equal to one cubic *Decimetre*; and the square and solid measures are all based on equally simple relations to the original *Metre*. The *Kilogramme*, the unit of weight, is equal to the weight of one cubic *Decimeter* of distilled water at the temperature of maximum density. All these are, in turn, sub-divided, and increased in ten-fold proportions, so that division and multiplication is easy, and if designated by simple short names, not liable to be confounded with each other, the system has many features to recommend it.

**Great Patent Law Case Decided.**

An important opinion of the United States Supreme Court was rendered at Washington on the 13th inst., deciding the invalidity of Horace H. Day's interest in the extended patent of E. M. Chaffee. This decision also settled another question which excited considerable interest among the lawyers in this city in 1854. This was an offer by Mr. Chas. O'Connor of \$1,000 to any person who would produce an authority for a certain ruling of Judge Betts, in the trial of Day vs. the New England Car Spring Company, described on page 69, vol. 10, Sci. Am. The decision of the Supreme Court, we understand, according to the information transmitted to this city, settles the question against the ruling of Judge Betts and in favor of Mr. O'Connor.

A pound of iron converted into fine spring steel will make 50,000 watch springs.