
[Reported Officially for the Scientific American.] LIST OF PATENT CLAIMS Issued from the United States Patent Oflle for the week ending april 29, 1856.




 sary contra joint action of said radial arms, essentially as
doseribed, and whereby the propere reciporocating antions
of the saw and bed relatively to ech other are enured
andthe and the movement of
the other, as specified.
 A.,or their equivalents. for supporting the anchor, in com-
bination with the lock lever, 3.and projections.1. When
When operating in th
 the type wheel, the escapement whetel attached thereto,
the arrangement of the crutch or detent acting upon the
said escapement wheel the arrangement of the crutch or detent acting upon the
said escapement whel relatively to the armature of the
type wheel manget, and the arrangement of the whole
relatively to the tongue, p, by which the types are lifted


 PEN AHD PENCiL CASE-Edward Baptis, of Hoboken,
N. J. I I a aware that pen holders and pencil slides
have ben operated separately by spiral grooved tubes,
and I therefore do not claim a single spiral grooved and I therefore do not claim a single spiral grooved
tube.
Bun I claim the two spiral grooved tube, $c$ g, when ar-
ranged substantially as described, so that the pen holder

 ton. Ky.: I claim constructing and operating the cutting
portion of the machine subsatatialy in the maner de.
scribed, so that by the tue of the eccentric, It or a came or
crate scribed, so that by the use of the eccentric. I, or a cam or
crank a a a substitute therefor operating on the cradle, as
set forth, when in combination with the means of deliver-
ing the cut grain by the use of a rake operating sub. ing the cut grain by the use of a rake. operating sub.
stantially in the manner and for the purposes set forth.
 ture of the bridge and scraper contained in their form and
method of use in the maccini, and in the arrangements
made operang and contriling these with the garing
and fixtures as actuated by hand or horse power and in made operating and controlling these, with the gearing
and fixturase as astated ate by hand or horse power, and in
adapting them to and combining them with a wheled
vehicle or wagon, so the operation of excavating earth Congar I Machines- wm. Dawson, of Huntington,
 Door FAsteners-Elisha Pr. Moulton, of Baltimore,
Md.: I claim constructing turn buttons or fasteners in



 when the passage is opened to allow the grains to pa
to the ground and onerated from a lever,
ly in the masta
inaner and for the purpose set forth.
 delphia, Pa. : I am aware that vibrating knives or cut
ters for harvestera are well hnown and in nom non ue
and that such cutters have been arranged so as mo produce
what is what is kuco kn as the the hheare cut arranged so as to produc.
I therefore do not desire to claim the use of vibratid
cutters exclusively, but as an improvement upon the ord cutters exclusively, but as an amprovement upon the ordi
nary manner of arranging the same.
I claim the slotted bar, $C$, and cutter bar, $D$, as con-
 pins, i, the whole being arranged in conjunction wioneth th
fulcrum, $\begin{aligned} & \text {, substantially in the manner and for the pur } \\ & \text { pose set forth. }\end{aligned}$ Rotary Steam Engines-John B. Root, of Brooklyn,
N. Y, Iclaim the contrivance of the steam prts, passa
ges and stor bars, arranged in connection with the piston ges and stop bars, arranged in connection with the pisto
roller as deacribed so as to let the stam in upon the
rubber at difrerent and opposite sides of the culinder a
ats as many placese as the number of rollers used shall re
quire, thus actig upo the rolers from diffent and op
posite points, thereby relieving the certer shaft from side posite poins, thereby renie also increasing the power on
pressure and friction and
the engine with the increase of the number of the steam
ports
 with the friction rollers, ${ }^{4}$, and metallic bars or arms,
for the purpose of addusting the piston rollers in the man
ner and for the purposes described.
 pieces to which the fixed end jaw is attached, substan
tially as set forth.
I claim the whel whel and screw gearing to move the
jaw, in combination with the solid movable jaw, substan jaw, in combinati.
tially as set forth.





##  liate, 12 , for operating the semi-circular lid, 9 , for purposes substantially set forth,

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 Brare



























 | $\substack{\text { tripgaticiai } \\ \text { describid }}$ |
| :---: |































## The Beston Watch Company

The press is proverbial for knowing every thing, and prying into every secret, and we inend to keep up the credit of our profession, if we can, by giving to our readers all the information that we think will interest them, conerning the internal economy of those manufacturing establishments on which the prosperity of our town so largely depends. These establishments must, of course, be closed against the general visitor, to prevent inter ruption of the work, but "the press" has access everywhere, and is treated with courtesy exprywhe
Travelers on the Fitchburg Railroad will ave noticed on the south bank of Charles iver, half a mile above the Waltham station, a plain but handsome structure in the form of a hollow square, covered with stucco. It is he only watch manufactory on this side of the Atlantic; indeed, we may say it is the only manufactory of its kind in the world, for the processes of the manufacture of these watches are different from those employed in England or the continent; the work is here all done in he building, which is not the case elsewhere. Messrs. Dennison, Howard \& Davis have been five or six years in establishing themselves and their business ; first in Roxbury, and then in their present less dusty and more quiet situation; and in that brief time have succeeded in perfecting machinery and educating workmen to such a degree as to make daily ten o a dozen elegant and excellent watches, worth, in silver cases, from thirty to fifty dollars each -in gold cases, double that sum. They employ about seventy-five hands, mostly young men and young women, but their strongest hand is a steam-engine, nominally 12 -hors power. Each of these seventy-five pairs of hands has its own work to do, and by being exercised upon one thing for several years have acquired a skill which would seem miraculous to the novice. The building is divided into manysmall apartments, and at the time ofour visit, in each apartment some different part of the watch was in hand. The whole force of the establishment is now turned upon the man ufacture of thirty hour watches in hunter' cases; but we saw a beautiful specimen of an there.
In the first apartment which we entered the principal brass plates in the watch were pre pared for receiving the works. The accuracy with which these plates were made was proved to us by taking a set of them at random and putting them together; they fitted with perfect accuracy, as though the members of that other ; yet each piece would fit equally well in any other set. In other rooms we saw the cases going through their various processes The metal was rolled into plates, cut into
shapes, stamped into concave form, rough polished, pickled in acid, the parts soldered together, and newly polished with finer material the whole put together, and then subjected to successive polishings until an exquisite luster was obtained. We also saw the marvellous little machine by which the back of the case is adorned with its singular engraving, wherein the lines that are seen were not engraved,
except by the initiated. A series of concentric waiving circles appear, for example, like a series of interesting curves, radiating from a enter.
But with watches as with men, the externals are of little importance compared with the in ternals. We went, therefore, to another part of the building to see the operation of manufacturing the digestive apparatus, by which the daily food of muscular power communicated through the watch-key, is elaborated into available form, by which the will, in shape of a main spring, under the guidance of judgment in shape of an escapement, may move the hands to useful purpose. Here we saw the singularly ribbed pinions cut into proper lengths, turned to proper diameters in their various parts, the leaves re-cut and polished, and the whole pinion pass through successive polishings until the microscope could detect no lack of luster. In another part of the room brass wheels were stamped out without teeth, the teeth cut by an engine, the wheel with its teeth carefully polished, and then, by a neat and effective machine the wheel and pinion united forever.

The hands-made of silver or gold-are formed by a series of dies and punches which leaves nothing to be done by other hands but the mere polishing. The little screws used in fastening the parts together were made by beautiful and delicate machines, the perfection of human ingenuity and skill.

After a glance at the springs, and the mode in which they are braced to prevent breaking while the watch is in use, we went through the engraving room, where the brass plates of the watch are ornamented by the gravers' tool. Thence we passed to the jewelers ${ }^{\prime}$ room where garnets, chrysolites, aquamarines, and sapphires are the materials, and diamonds the tools. Stepping a little further we were shown the watches, without cases, and the brass plates not yet gilt, but real watches, going and keeping time. It gave us a strange feeling of awe, as though we had witnessed the building of a body and the breathing in of life. Further on we saw watches with all the plates splendidly gilt, but not yet clothed with a case. Finally we were shown the watch dressed in silver and gold, and ready to start on its mission in the world.
And no unimportant mission is that of the watch; teacher of punctuality, monitor to dil igence, prophet of eternity, consoler of the weary and sleepless, companion of the lonely traveler, guide to science, substitute for the sun and stars of heaven when their light is ob scured. Who can picture to himself the loss to the world if modern time-keepers were struck out of existence? Only one benefit would arise to counterbalance the many losses. The invention of clocks and watches by relieving the mass of men from the necessity f observing the sun and stars has withdrawn too much of their attention from the sub ime and instructive phenomena of the heavens
Our visit to this establishment was too pleasant to be left unrecorded, and we have thus endeavored to give to our readers some mall part of the pleasure which the polite at ention of the foreman, Mr. Stratton, gave us -[Waltham Sentinel

## An American Carpenter the Founder of an

In 1687 I. Phipps, a carpenter of Boston and the son of a blacksmith, devised an improvement in diving apparatus for submarine explorations, and operated with it on the wreck of a Spanish galleon lying off the coas of Hispaniola; and having been assisted with money by the Earl of Albemarle, succeeded in raising property to the value of more than a million of dollars, and his own share amounted o $\$ 100,000$. He afterwards continued to enage in similar adventures and was very sucessful ; was knighted, and became the founder of the family represented in England by the Marquis of Normanby. His coat-of-arms should just
diving bell.

A steam hammer has been constructed in Glasgow by a Mr. Condie, which weighs 30 uns. Its whole hight is 23 feet, and it has a stroke of 6 feet.

