## LEA VITT'S PATENT SHINGLE MACHINE

The accompanying figures represent the im- eration of the jointing knives, which finish the proved shingle machine of Charles Leavitt, of edges of the shingles with a drawing cut. Quincy, Illinois, for which a patent was granted on the 27th of March last.
Fig. 1 is a top view of the machine, and fig. 2 is a longitudinal section through the center The same letters indicate similar parts.
The nature of the invention consists, first, in combining and arranging the various parts of a shingle machine so as to enable the bolt to be split in equal parts each time after the first cut, at the same time removing the sap. Secondly, in an elastic holder which retains the shingle in position while being planed or shaved to the proper taper. Thirdly, in the useand op-

The frame, $a$, is made with suitable cross piece, and supports, in a strong and substantial manner; uponits top, near the center, are two horizontal rabated guides, $b$, in which slides a sash or gate, $c$, with corresponding rabates.The gate, $c$, is connected with the crank shaft, $d$, by the connecting rod, $e$, and derives a reciprocating motion therefrom by means of powr applied to the pulley, $f$, attached to the fly wheel, $g$. Upon the upper side of the gate, $c$, is a froe, or splitting knife, $h$, which extends across the gate. Between the vertical guides, $i$ and $j$, is a table, $k$, capable of being elevated

or depressed by means of the internal rack, $l, \mid$ In operation the handle, $g$, is placed in a operated by the pinion, $m$, a cap piece, $n$, forms notch of $r$, so as to lower the table, $k$, to its the upper portion of the table, $k$, upon which the shingle bolt is placed. Between this cap and the lower portion is a spring, $o$, which renders the table elastic, and allows it to give half the thickness of the knife, or more if required when the bolt splits irregularly. The shaft, which carries the pinion, $m$, has on one of its extremities outside of the frame, a spring crank handle, $q$, which rests in one of the notches in the circular flange, $r$, which is fixed on the out side of the frame concentric with the shaft, $p$ The notches are nine in number, the handle, $q$, being placed in the first marked $o$, brings the ta ble close up to the level of the knife, $h$, and when in any of the others the numbers thereon from 1 to 8 indicate that it is depressed the thickness of that number of shingles. Another froe or knite, S , is attached to the gate parallel to the side thereof which occupies vertically a space equal to a little more than that between the underside of the froe, $h$, and the top of the table, $k$, when brought down to its lowest point Its vertical edge comes up close to the underside of the knife, $h$, and a little back of its edge. Its object is to take off the sap wood from that portion of the bolt split off by the froe h. At the opposite end of the frame to that where the crank shaft is placed, is the apparatus by which the shingles are planed or shaved to the proper taper upon both sides at once, and jointed at the same time. For this purpose two plane stocks, $f$, are used, of any convenien construction, one for the top of the shingle, the other in a reversed position for the underside. They traverse in guides which converge to the end of their stroke. Also upon the upperplan stock two jointing knives, $d^{\prime}$, one on each side, the prolonged tail pieces of which form lever having their fulcra at the pivots, Z . These levers overbalancing the forward portions rest upon a bar, $a^{\prime}$, extending across the frame When the plane stock is forced forward, th levers are necessarily elevated by the bar, $a^{\prime}$, and the cutting edges of the knives describe arcs, which produce drawing cuts on the edge of the shingle, $e^{\prime}$, which form smooth jointed edges parallel with each other. The shingle holder consists of a wooden tail block, and two pieces $u$ and $v$, placed horizontally be tween the guides, $w v$ being fixed in mortices and $u$ in slots which admit of horizontal mo tion. Between these two pieces is a spring, $x$ operating to keep $u$ and $v$ apart, but yielding to inequalities in the length of the shingles, or when the ends are not square, the ends of the piece, $u$, and tail block, are made with V shaped grooves in which the ends of the shin gles to be planed and jointed are placed. The plane stocks are attached to the gate, $c$, by the connecting rods, $b$ ' and $c^{\prime}$, and receive the motion therefrom.
notch of $r$, so as to lower the table, $k$, to its
lowest point, and the bolt is then placed on the table, and the machine put in motion. A piece sufficient to make eight shingles is then split off the bolt by the froe, $h$, and the sap stripped off byfroe $s$. The handle, $q$, is then set in a notch so as to divide the piece into equal parts; then these are halved, and subdivided thus until the whole eight shingles are cut out. This method of splitting the shingles differs from that of those machines which split off shingle after shingle-one at a time-regularly from bolts ; it embraces the principle of making shingles by hand, which experience has found to produce superior shingles, because wood bolts will not split so straight and regular except by equally subdividing them to take out the requisite number of shingles in each. This machine does the work with greater accuracy than by hand, and with far greater rapidity. The shingle holder is very simple and convenient, and its elastic spring enables it to hold the shingles firmly, though they may vary in length, or be of an irregular form. The drawing cut of the jointing knives prevents the knife from splitting off the edge of the shingle, and thus produces a smooth edge and a beautiful shingle.
More information may be obtained by letter addressed to Mr. Leavitt, at Quincy, Ill

## The Telegrayh Sulmarine Cable

The loss of this cable, as noticed in our last number, has been confirmed, and the cause of the disaster made public by those who went on the excursion from this city in the steamer James Adger. A severe storm came on when the cable was being run off from the vessel which contained it, and when forty miles out, the said cable had to be cut, in order to pre vent the vessel foundering. Forty miles of it have been sunk in the sea, and the remaining thirty miles saved. As one end of this cable was secured to the shore at Newfoundland, it is to be hoped that its severed end will yet be fished up, and united to the other section at some future day. This we believe the Company intends to do. At present the accident is a most unfortunate one, and we regret it sincerely.

Worcester Mechanics Association
The mechanics of Worcester, Mass., laid the foundation stone of their new hall on the 3rd inst., and celebrated the occasion in a noble and praiseworthy manner, by a procession, various exercises, and an able address by the President, He..ry S. Washburn, and afterwards by a dinner. The mechanics of Worcester are celebrated for their skill, industry, and intellirence. Long may their association flourish, and bring forth good fruits. There should bea

Mechanics' Association in every city and village in our land. Such institutions tend to cultivate the better qualities of the mind, and increase knowledge.

Deceage of Judze Cranch.
The venerable Judge Cranch, of the Distric of Columbia, died at his residence in Washington, on the 1st inst. He was the Judge to whom appeals were made by inventors for ma ny years, and his decisions were always char acterized by a solid understanding of the subject, and a profound regard for justice to all parties. A number of his decisions are to be found in the reports of the Commissioners of Patents.

## Literary Notices.

The Lovpon Quartirivi Review-The last numbe Gold street, this city, contains an article on the circula.
tion of the blood, in which due credit is $\begin{aligned} & \text { iven to } \\ & \text { Harvey }\end{aligned}$
 per," contains much usef il information respecting its
history and manufacture. Whe other articles, pas usual are
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tube, $a$ a, causes it to move out of the vertical position in which it is shown, and at the sam the chemical fluid for causing the explosion.

## Science and Aht.

e requisite depth, and on a vessel coming in contact, the cone being free to revolve, it wil turn on its axis, G, until the projecting point which is given in fig. 3 ,) is pressed inward, when the tension of the spring, $d d$, being vercome, it assumes the position shown by Fig. 2.

