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Improvement in Miter Boxes.
The annexed engraving is a perepective view of a new miter box, for which a.patent wasgranted to Mat thew Spears, on the 16th of May last year.
A A are two supporters of a quadrant form with a number of grooves or slots in their faces, running at ifferent angles to receive the flanges of the rests. These two supporters are like wings, and can be drawn closer together or further apart, for their work ; B B and C C are four rests. Their bottom flanges fit into the grooves $1,2,3,4$, $5,6,7$, inclusive, in each supporter, A. The wedges, $w^{\prime} w^{\prime} w w$, with clamp heads, pass down through an opening in each rest, and fasten them in the grooves of the supporters. D D D represent the saw guide; it can swing to each side, as shown, by the dotted line, $d^{\prime}$, to ailow of a bevel edge being cut on stuff. The thumb screw, $d$, binds the axis of the saw guide in its box, $k h$. The supports have two thin metal racks, $r r$, connected to them by set screws in a countersunk channel. They are are curved and run under the box, $h h$, of the axis of the saw guide, where there is a small pinion between the racks, which separates them and allows them to be moved from side to side. The wedge. $f$, is for binding them. Each support or stuff platform, $\mathbf{A}$, is capable of being moved out like a wing, to expand or contract the box for the working of different stuffs. The rod, $i$, running through an eye on the top of one of the rests can be fixed in by the set screw, $g$, or taken out at pleasure. It is a gauge measure to cut stuff to any length, and used in the machine with that rest. The stuff to be mitered is laid between the rests and against them on the face of supports. If there was a piece of stuff shown in the box to be mitered, it would cover the axis, $D$, of the saw guide, and lie on it. All the rests are not always required in the miter box, as now shown, but sometimes they are all used according to the work to be done. The res's, B B, are placed in the slots, 1,1 , for sawing smaller angles than the edges of the supporters, A A, make with one another when closed. Slots 2,2 and 7, 7 are used with the rests in mitering for an angle, and its supplement, without altering the machine, ouly once setting. Slots 3,3 , are used in mitering wide or large lumber by opening out the supports wide to a straight line, and tipping the saw guide down till it touches one of the supports. Slots 4, 4, are used when the machine is closed to miter for a right angle. Slots 5,5 , are used in cutting stuff to any angle to which the machine is set. Slots 6,6 , are used when the machine is closed for sawing lumber for a right angle or square.
This miter box miters for any angle, and its supplement, by once setting ; it also miters and cuts for a right angle, and cuts to any angle to which it is set. It miters to a right angle with the plane surface of the machine. It can saw a felly or any circular stuff at a straight line from the outer edge to the cen0) ter of the same circle. It can be set rapidly

