

A WEEKLY JOURNAL OF PRACTICAL INFORMATION IN ART, SCIENCE, MECHANICS, CHEMISTRY AND MANUFACTURES.

Vol. X.---No. 21.

NEW YORK, MAY 21, 1864.

SINGLE COPIES SIX CENTS. \$3 PER ANNUM-IN ADVANCE

in 1857 :--- "The 'great mass' of the Minnesota

Mine was discovered in

February, 1857, between

the adit and ten fathom

level, or about 120 feet below the surface. It was

imbedded in the belt of

conglomerate which forms

the foot-wall of the Minne-

sota vein. Previous to its

discovery the regular vein at the junction of the trap

and conglomerate had been

removed. The foot-wall of the vein, at the place where

the great mass was found, was perfect and regular as

in other cases; the lode was also rich in mass cop-

per. The great mass was discovered only by small

strings or pieces of copper

extending into the con-

glomerate. The mass itself was 45 feet in length,

about 22 feet at the great-

est width, and the thickest

part was more than 8 feet.

It was over 90 per cent

copper. and weighed about 420 tuns. It required 13 months to complete the

cutting up and sending it to the surface. Some 30

men were employed in cut-

ting at a time. Several

heavy blasts were neces-

Improved Stone-lifting Machine.

The power-exerting machines which have recently been introduced into farming operations, are among the most useful and convenient assistants the agriculturist can have. Through them a great deal of labor is saved, and the work accomplished much more speedily.

The engraving which we publish herewith represents a powerfully-geared machine designed for raising stones, pulling stumps,

loading heavy timber or logs on to sleds, or any other purpose that requires a great power, which can be easily managed by ordinary laborers. The ma-chine consists of a very strong frame, A, mounted on wheels; this frame is surmounted by another wooden structure, B, which carries a system of gearing upon it. This gearing is so arranged that the handles, C, when turned, transmit a slow rotary motion to the axle or windlass, D, upon which the chain is wound. These chains connect to a shorter one which is fastened to the stone to be raised by two hooks, E. There are holes in the side of the stone, about half an inch deep, which have been drilled to receive the hooks in question, and when the latter are inserted and power applied to the winch handles, the stone is raised from its bed and may be carried to any point and deposited; there is to be a pawl (not shown in the engraving) working in the large wheel to prevent it from turning back when the load is hanging on the

main chains. There is also a disconnecting clutch at F. by which one of the gears may be thrown out if necessary. The frame of the machine is strongly clamped to stand the severe strain it has to bear, and by having but two wheels it turns easier and has a clear space beneath in which the stone may hang while being conveyed to other parts of the field. Two men can raise a great weight with this system of gearing, and the efficiency of it is of course much increased when the number of assistants is doubled.

The above machine was invented by R. T. Hathaway, of New Bedford, Mass., and for further information address him at that place.

The Expansive Force of Gunpowder,

An interesting experiment was made lately at Bridesburg, Pa., arsenal, under the supervision of Major Laidley, commanding, to ascertain whether a building for the filling or manufacture of cartridges could be constructed of an iron frame with wooden sides and tin roof, and if, in case of an explosion, the iron frame-work would remain standing. An iron framed building, with wooden sides and tin roof, twenty-three and a half feet square and sixteen feet In hight, was erected in the extreme end of the ar-

senal grounds, on the Delaware river. The woodwork upon the building was so constructed that the sides, by a heavy pressure, could be forced from the iron frame; from the outside they could not be pushed in by any force. In the building were six tables, each table containing about four boxes of cartridges. The ends of the cartridges pointing upwards were open. Boxes of powder were also on the tables. They were arranged the same as in a factory when the men are

boiler; the thinness of the iron was caused by corrosion; all the other iron examined seemed to be in a good condition. The "mystery" in this case, as in almost every other, was a simple deterioration of the drum from neglect, or rather the effect of time.

Large Mass of Copper.

Mr. J. B. Townsend, agent of the Minnesota Mine, has communicated the following facts regarding the large mass of copper found



HATHAWAY'S STONE-LIFTING MACHINE.

in the act of filling the cartridges. A galvanic battery was stationed at a distance from the building, and copper wires were run along on small poles and through one of the windows of the building, and thence into a powder box. Two of the sides of the building were torn from the iron, and thrown down. One was left remaining and the other partly down. The roof was lifted off and thrown a short distance. The boxes in the building contained eleven thousand five hundred cartridges and two barrels of powder.

The "Mystery" of a Boiler Explosion.

At a recent examination of a witness before a Coroner of Philadelphia, some "mysterious" circumstances, in connection with a steam boiler explosion were brought to light. The witness, Algernon Roberts, testified that he had examined portions of the exploded boilers at Messrs. Cornelius & Baker's Columbia-avenue factory, also at Morgan & Orr's establishment; the iron at Morgan & Orr's appeared to be in good condition. The witness exhibited a piece of iron from the exploded mud drum, which upon measurement proved to be about an eighth of an inch thick. To the mind of the witness that was a sufficient cause for the accident in that part of the main deck there will be a large and beautifully fitted

sarv to loosen the mass from its bed. At the last blast or charge, 30 kegs of powder (750 lbs.) were used. The whole amount of powder consumed in the various trials was 95 kegs (2,375 lbs.) The principal features of this mass, of more than ordinary interest, were its great weight in one solid body, its remarkable purity, and its occurring outside of the regular vein in the conglomerate rock."

American Steamboat Engines and Models in England.

We find in a foreign contemporary the following paragraph respecting the adoption of plans of m steam vessels in England :-

"The first of two large steamers, intended for th passenger trade between Quebec and Montreal, now in course of construction by Messrs. Barclay, Curle & Co., in their yard at Stobcross. They are being built from a fine New York model, and the work upon the first of them, the Quebec, is now in a forward state. Her dimensions are-Length of keel, 285 feet; breadth of iron hull, 34 feet; and 11 feet depth of hold. The decks are to project over the sides of the hull, and will be 60 feet across. On the

up ladies' cabin, offices, luggage rooms, engine room, &c. Above the main deck there will be another deck. also 60 feet broad, extending the whole length of the vessel. This upper deck is to be devoted entirely to cabin passengers. The engine to propel the vessel is to be a single cylinder beam engine. The cylinder is to be 60 inch diameter, and 11 feet stroke, and will be supplied with steam at 45 lbs. pressure from two boilers. The paddle wheels will be 32 feet diameter, with floats 10 feet broad. The engine will work up to 1,500 horse-power, and is expected to propel the boat at a speed of twenty miles an hour. The other boat to be laid on after the Quebec will be the same in all respects. Each these steamers, with all on board, will draw only about 5 feet of water. They are being built under the superintendence of Mr. William Inglis, a Canadian engineer, now settled in Edinburgh. When the Quebec is finished she will be taken asunder, packed up, and shipped to Canada.

Wrought-iron Fort for Russia.

The Russian Government is about to erect a fort at Cronstadt, which is to be heavily plated with wroughtiron slabs, 15 inches square. The process of rolling these bars is thus described by the London Engineer: "The bars rolled on Saturday, however, were an advance again upon what has been hitherto done, and the result was looked forward to with some doubt, for each bar, when delivered, was to weigh six tuns, to be 15 inches square, to be tongued and grooved in the rolling, and to be perfect in its soundness throughout. The furnaces were opened at three o'clock, and the immense mass of metal was drawn forth on to an iron truck, heated to a brilliancy that was almost blinding in its intense whiteness, and instantly changing the temperature of the vast factory to a scorching sulphurous heat that was insupportable. Directly it was out, workmen, shielding their faces as they best could, swept the impurities from its surface with long brooms soaked in water, but which nevertheless lit like tow the instant they came in contact with the iron, which was sparkling like a gigantic firework. It was then let down the incline to where the rollers, turned by one of the largest flywheels in the kingdom-more than 100 tuns weight and nearly 40 feet in diameter-was waiting to crush the mass into its required form. This was the critical moment: for an instant or two the rollers failed to grip it, but at last they caught it, and the whole machinery moved slower, as amid loud cheers from the workmen they began to wind it in. As it was slowly crushed through, the refuse melted iron was squirted out in all directions, and as the mass emerged from the rollers on the other side it lit up everything with a bright lambent flame, said to be caused by the pressure to which the bar was subjected. This was only the first roll, but it had to be passed through three times to reduce it to the proper thickness. It was not, however, as in the case of ordinary armorplates, a mere question of reduction, as these bars have to be rolled, tongued, and grooved to fit into each other. Thus in the rolling they have to over come all the peculiar difficulties of their construction almost in two operations, which must be done while the metal is in a half melted state, or the whole is spoilt. The bars, as we have said, are fifteen inches square, but each of these presents a most difficult section. In the first place, the lower part of the bar has a projecting rib, and in the upper part is a groove, corresponding in size with the rib on the lower half, so that the projection of one bar may fit into the groove of the one beneath, thus making a solid dovetailed wall of iron. Beyond these, also, is a rib at the back of the bar, formed to dovetail again into projecting masses of iron in the rear supports of the fort, and in the process of rolling all these departures from a plane and smooth surface have to be formed, and to be formed with so much accuracy that each part fits into the other without the necessity of any machine planing of surfaces. To give to the mass of metal the required section the rollers of the mill are grooved where the raised surface is required, and sunk to produce the projecting ribs. It took three rolls on Saturday before all was finished, and at the completion of each the workmen, who seemed intensely interested in the success of the experiment, cheered loudly. The last operation was effected by lifting the bar into a bed, so to speak, made between two masses of iron, and then passing over it an but primary meetings?"

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A writer in the Country Gentleman thus describes he process of making this oil:-

"The process of obtaining this kind of oil is very simple, and many farmers often throw away enough teet annually to furnish oil sufficient to keep all their harness, shoes, and leather machine belts in the best condition. By breaking a bone of the leg of a fat bullock or cow, it will be found full of an oily substance which often appears as rich and edible as a roll of excellent butter. This is neat's foot oil, and it is sometimes surprising to see how much a single foot and leg will yield when it is properly treated.

"In order to extract the oil, wash the hoofs clean -then break up the shin bones, the finer the better, and cut the hoofs and bones of the feet into small pieces. Then put them in a kettle of any kind, and pour in water enough to cover the bones. The kettle should never be filled so full that the water will boil over the top of it. The finer the bones are broken, or cut, or sawed, the sooner the oil will be driven out. Now, let the kettle be covered as tightly with a lid as it can be conveniently, and boil the bones thoroughly all day. Of course, it will be understood that more water must be poured into the kettle as it evaporates.

"The object of covering the kettle with a close lid, is to retain the heat as much as possible, and thus expel the oil from the bones. The hot water and steam will liquify the oil and expel it from the bones, when it will immediately rise to the surface of the water. Therefore it is very important that the water should not be allowed to evaporate so low that the oil that has risen to the surface of the water should come in contact with the dry hoofs and bones, as much of it will be absorbed by them, and will be lost unless it be again expelled by boiling.

"When there appears to be oil enough on the surface of the water, pour in a pailful or two of cold water to stop the boiling, or let the fire burn down. Now dip off the oil into some clean vessel, and boil them again until there is oil enough to be dipped off again. The oil that is obtained by the first boiling is purer than that which is obtained at the second or third boiling.

"There will be some water among the oil which must be evaporated; therefore, put the oil in a clean kettle and heat it just hot enough to evaporate the water, and the oil will be ready for use. Great care must be exercised in heating the oil, so as not to burn it. As soon as the oil begins to simmer a little, the oil may be removed from the fire, as the water has evaporated. Water in oil, heated to the boiling point, will be converted into steam almost instantaneously, as may be seen by allowing a few drops to fall into boiling oil or hot lard. [This occurs from the difference of temperature at the boiling point of the two liquids, that of linseed oil being 597°.—Eps.] Let the oil be kept in a jug corked tightly, and it will be ready for use at any time for years to come. In very cold weather, however, it will require a little warming before using it."

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We find in the American Druggists' Circular a number of practical receipts which may be useful to our readers :-

To BLEACH GUTTA-PERCHA. - Dissolve gutta-percha (one part) in 20 parts of hot benzole, shake the solution with one-tenth part of freshly-calcined plaster, and set aside, with occasional agitation, for two days. The clear pale brownish-yellow liquid is then decanted into another vessel containing double its bulk of alcohol fortius, when the gutta will be precipitated in the form of a brilliantly white tenacious mass, which is pounded together in a mortar, and rolled into cylindrical sticks

SCARLET COLOR ON WOODEN FIGURES.-Boil a little of best carmine with distilled water for four or five minutes in a glass or porcelain vessel, then add gradually some aq. ammoniæ, boil a little longer, then cool. The wood must be left immersed in this liquor for some time.

BLACK VARNISH FOR FLEXIBLE SURFACES.-Take of asphaltum, in coarse powder, 24 ounces, macerate in a flask for a day or two, with frequent shaking, in 21 fluid ounces of benzine. Decant the clear solution, and mix it with that of one or two ounces of manilla elemi, and one ounce of balsam copaiba in sufficient benzine; if necessary add more benzine to get the proper consistence.

TO POWDER CAMPHOR AND GUM RESINS .- A writer in the Schweizerische Wochenschrift fur Pharmacie recommends instead of the usual method with alcohol, to reduce the camphor to powder by means of an ordinary kitchen grater and separate the finest powder by sitting. The coarse picces may be used for some other purpose. We are inclined to think that powder prepared by this method will keep better than when it has been in contact with a liquid. To obtain gum resins in powder, often a very difficult task, the same writer directs that they be triturated with a few drops of sweet oil of almonds.

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